

# MAX SMP CRYSTAL CLEAR

Transparent, fast curing adhesive/sealant



## **DESCRIPTION:**

**MAX SMP CRYSTAL CLEAR** is a fast cure, flexible, adhesive sealant based on SMP polymer technology. The transparent properties make it ideal for use in the sealing/bonding of elements including glass panes to aluminium or anodised frames.

MAX SMP Crystal Clear is compatible with metals and most building materials and is suitable for a wide range of interior applications where a transparent bond is required.

## **FEATURES & BENEFITS:**

- Crystal-clear polymer sealant ideal for transparent bonding
- Advanced SMP polymer formulation - a green alternative to traditional PU adhesives
- Solvent and isocyanate free
- Very low odour
- In-built mould inhibitor
- Excellent adhesion to a wide range of building materials
- Paintable
- Permanently elastic
- Can be applied over damp surfaces

## **USES:**

- Sealing and bonding of building elements where a flexible, transparent finish is required

## **SUBSTRATES:**

- Concrete
- Masonry
- Timber
- Glass
- Metals including aluminium and stainless steel
- PVC & plastics

**Important:** It is always suggested to conduct "Pre-Adhesion" tests on substrates to ensure an adequate bond is achieved. Contact RLA Technical Department for advice on suitability over surfaces not mentioned above

## **AVAILABLE COLOURS:**

Clear/transparent

## **SURFACE PREPARATION:**

May be applied to damp surfaces. For optimum adhesion, surfaces must be clean, dry, sound and free from loose particles, dust, oils, rust, and any contaminants that may inhibit adhesion. Where oils may be present, clean the surface using a non-oil based solvent cleaner.

## **APPLICATION:**

- Cut the nub on the cartridge to the desired bead width and screw on nozzle
- Insert the cartridge into the caulking gun
- Hold the caulking gun at a 45° angle with the nozzle in contact with the item to be bonded
- Ensure good contact between the joint surfaces before applying adhesive
- Apply a bead of adhesive to one or both surfaces to be bonded
- For larger bond areas, apply the adhesive and spread immediately with a notched spreader
- Bring the two components together immediately and hold together for at least 5 minutes until sufficient bond strength has been achieved
- Working strength will normally develop in 5-10 minutes

## **COVERAGE:**

| Width x depth of bead/joint (mm) | Linear metres per 290mL cartridge |
|----------------------------------|-----------------------------------|
| 5 x 5                            | 12.4                              |
| 8 x 6                            | 6.5                               |
| 10 x 8                           | 3.9                               |
| 15 x 10                          | 2.1                               |
| 20 x 12                          | 1.3                               |
| 25 x 15                          | 0.8                               |
| 30 x 15                          | 0.7                               |

## **CLEAN UP:**

- Remove excess adhesive immediately with RLA Tradie Wipes or mineral spirits.
- Ensure surface is solvent resistant before cleaning. Cured adhesive can only be removed mechanically

## **PACKAGING:**

- 290mL cartridges

## **STORAGE/SHELF LIFE:**

- Store in a cool, dry place away from direct sunlight
- Best stored in conditions under 28°C
- Shelf life is 12 months from date of manufacture when stored in accordance with above recommendations

## **LIMITATIONS:**

- As mirror composition can differ between various manufacturers, RLA recommends a test in each case to confirm suitability.
- Not suitable for bonding polyethylene, polypropylene, Teflon' or nylon.
- Not recommended for sheet laminate.
- Do not use as a structural glazing adhesive.
- Not suitable for use for bonding plastics that are sensitive to stress cracking.
- Not recommended for prolonged exposure to water.
- Contact with bituminous or tar containing surfaces can lead to discolouration.
- Staining on natural stone may occur.
- If 2 nonporous substrates are glued, the maximum width should not exceed 15 mm.
- When bonding to copper or brass, please consult RLA Polymers technical services for priming details.

## **HEALTH AND SAFETY:**

For information and advice on the safe handling, first aid, storage and disposal of chemical products, users must refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## **TECHNICAL DATA:**

| PROPERTIES                 |                                                                      |
|----------------------------|----------------------------------------------------------------------|
| Consistency                | Non slump                                                            |
| Colours                    | Clear/transparent                                                    |
| Shelf life                 | 12 months when stored as recommended in original unopened containers |
| Packaging                  | 290mL cartridges                                                     |
| Specific Gravity           | 1.04g/ml                                                             |
| Skin Time @ 23°C 50% RH    | 10-20mins                                                            |
| Cure Rate @ 23°C 50% RH    | 3.0mm/1st day                                                        |
| Modulus at 100% Elongation | >3MPa                                                                |
| Elongation at break        | 100-200%                                                             |
| Shore A Hardness           | 60                                                                   |
| Application Temperature    | +5°C to +40°C                                                        |
| Service Temperature        | -40°C up to +80°C                                                    |

**WARRANTY STATEMENT:**

RLA Polymers guarantees this product against manufacturing defects and guarantees it to be manufactured to our published specification.

We certify that this product is suitable for use when fully cured and will perform as described in our technical data sheet or other published materials.

RLA Polymers will replace the product free of charge when purchased from any legally verifiable source and where a product is proven to have been stored, handled, and installed according to instructions published on our packaging and within the stated shelf life. The Installation of all materials must be carried out in accordance with relevant Australian Standards.

Warranty doesn't apply if damage, loss, failure to follow instructions, or other circumstances are out of our control.

Sufficient time and access to investigate any complaint must be accorded to RLA Polymers.

The consumer is responsible for any expenses incurred in making a claim.

A claim form can be requested by:

**PHONE:** 1800 242 931

**EMAIL:** [info@rlapolymers.com.au](mailto:info@rlapolymers.com.au)

**MAIL:** 215 Colchester Road Kilsyth Victoria 3137  
(Attention Customer Service)

**WEBSITE:** [www.rlapolymers.com.au](http://www.rlapolymers.com.au)

**AUSTRALIAN CONSUMER LAW:**

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality, and the failure does not amount to a major failure. The benefits under our warranty are in addition to other rights and remedies available to the consumer under the law in relation to the goods and services to which the warranty relates.

**DISCLAIMER:**

All statements and technical information contained herein are based on tests we believe to be reliable, but the accuracy thereof is not guaranteed.

Users assume all risk and liability resulting from the use of the product and must confirm the suitability thereof by their own tests. Conditions of Sale contain a limited warranty against manufacturing defects.

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