ROBERTS

ROBERTS 350R

Dual Bond Heat Tape



DESCRIPTION:

ROBERTS 350R DOUBLE BOND TAPE is specifically designed for the seaming of carpet laid using the double bond form of installation. Roberts 350R Double-Bond Tape has a releasable paper backing to allow a low profile underneath the carpet seam. It also has a high coating weight of hot melt adhesive along with an extra wide fibreglass scrim which is ideal for textured backed woven carpets.

ROBERTS CARPET SEAMING METHOD

REQUIRED EQUIPMENT

- Safety Straightedge (1-4 metres long)
- Carpet Seaming Roller
- Pile Napping Shears
- Roberts Carpet Latex Adhesive 679
- Roberts 350R Double Bond Tape

PREPARING THE SEAM

Carpets that are prone to unravel after the selvage, or seams that have been trimmed, it is recommended to apply a bead of Roberts 679 Carpet Latex Adhesive along both sides of the seam.
This latex must be worked well into the raw edge and allowed to dry prior to the making of the carpet seam

MAKING THE SEAM

1. Most carpets need to be stretched along the seam to ensure that the edges lay flat
2. Cut a section of Roberts 350R Double Bond Tape approximately 75mm longer than the seam. Hook the tape onto the carpet gripper at both ends so it is taut and centered under the seam (use the centre marking on the tape for this purpose).
3. It is recommended to allow the iron to attain the No. 3 temperature setting
4. The iron should then be placed on top of the tape with the handle protruding between the cut edges of the carpet. It should take 10-15 seconds for the hot melt to become sufficiently molten before moving the iron along the seam. The iron should move easily without drag.
5. The iron is moved easily along the seam using one hand exerting little or no downward pressure. Undue pressure could cause the adhesive to be forced to the outer edges of the iron thus leaving insufficient coverage of the tape.
6. While moving the iron along the tape, the free hand is to work the carpet into the hot melt adhesive behind the iron. The carpet must be pressed into the adhesive with an even downward pressure on both sides of the seam (this can be done using a Carpet Seaming Roller). When reaching the end of the seam, the iron should rest there for a few extra seconds to make certain the adhesive at the front of the iron is molten before the iron is removed. It is recommended normal iron speed should be 750mm to 900mm per minute on #3 setting. Moving the iron above or below this recommended speed will cause under or over melting of the adhesive with detrimental results on the seam strength.
7. When seaming has been completed be sure to trim any loose ends. Check to ensure transfer of adhesive to the carpet/underlay has occurred. Roll the finished installation with a 25-35kg roller. Complete the installation according to manufacturer's instructions. Do not allow heavy traffic for 24 hours.

STORAGE AND HANDLING

Keep in well ventilated areas stored out of direct sunlight

PACKAGING

100m rolls

HEALTH & SAFETY:

For information and advice on the safe handling, first aid, storage and disposal of chemical products, users must refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

NOTES & PRECAUTIONS

- Indoor use only
- Not recommended to place joins in areas subjected to high temperatures
- Avoid seams being exposed to prolonged direct sunlight

WARRANTY STATEMENT:

RLA Polymers guarantees this product against manufacturing defects and guarantees it to be manufactured to our published specification.
We certify that this product is suitable for use when fully cured and will perform as described in our technical data sheet or other published materials.
RLA Polymers will replace the product free of charge when purchased from any legally verifiable source and where a product is proven to have been stored, handled, and install according to instructions published on our packaging and within the stated shelf life. The Installation of all materials must be carried out in accordance with relevant Australian Standards.
Warranty doesn't apply if damage, loss, failure to follow instructions, or other circumstances are out of our control.
Sufficient time and access to investigate any complaint must be accorded to RLA Polymers.
The consumer is responsible for any expenses incurred in making a claim.
A claim form can be requested by:

PHONE: 1800 242 931
EMAIL: info@rlapolymers.com.au
MAIL: 215 Colchester Road Kilsyth Victoria 3137 (Attention Customer Service)
WEBSITE: www.rlapolymers.com.au

AUSTRALIAN CONSUMER LAW:

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality, and the failure does not amount to a major failure. The benefits under our warranty are in addition to other rights and remedies available to the consumer under the law in relation to the goods and services to which the warranty relates.

DISCLAIMER:

All statements and technical information contained herein are based on tests we believe to be reliable, but the accuracy thereof is not guaranteed.
Users assume all risk and liability resulting from the use of the product and must confirm the suitability thereof by their own tests. Conditions of Sale contain a limited warranty against manufacturing defects.

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