ROBERTS

ROBERTS R6355

Cross Linking PVA Adhesive



DESCRIPTION:

ROBERTS R6355 is a high solids, water based, one part crosslinking PVA which meets the D3/BS EN204 specification. Designed to bond a wide range of timbers, MDF , particle board and ply, it provides rapid, high strength bonds resistant to both heat and moisture. Achieving full cure within 5-7 days. Roberts R6355 is an ideal product for bonding tongue and groove solid timber and laminated flooring.

SURFACE PREPARATION:

Surfaces must be sound, clean, dry, and free from oil, wax, dust and other foreign materials that may affect adhesion. Ensure maximum contact between surfaces for optimum bond strength

APPLICATION:

- Roberts R6355 may be applied by squeeze bottle, brush or roller
- Bonds should be assembled within a few minutes and then tightly clamped or pressed until the adhesive has set
- It is important the timber being bonded is placed into the Wet film of adhesive. Don't allow the adhesive to skin over or dry out
- Wipe off excess adhesive immediately after assembly with a dry or slightly damp cloth
- Assemblies are best left overnight before moving

SETTING TIMES:

- Maximum bond strength is achieved within 48 Hours
- The open time can vary depending upon temperature, humidity, the type of timber and the amount of applied adhesive.
- At 20°C, the open time can be up to 20 minutes

Note: Drying times can be extended when applying in cold ambient temperatures

CLEAN UP:

Clean tools immediately after use with warm soapy water. Dried adhesive may be cleaned off using warm soapy water or with RLA Handy Wipes.

SHELF LIFE & STORAGE:

- 12 months stored in original unopened packaging
- Best stored in a dry area at room temperature
- Keep off cold floors and out of direct sunlight

PACKAGING:

500ml squeeze bottles, 5litre & 20litre containers

HEALTH & SAFETY:

For information and advice on the safe handling, first aid, storage and disposal of chemical products, users must refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

TECHNICAL DATA:

PRODUCT INFORMATION:	
Appearance	White Liquid
Dry film	Translucent
Solids	50%
Viscosity	8000Cps

WARRANTY STATEMENT:

RLA Polymers guarantees this product against manufacturing defects and guarantees it to be manufactured to our published specification.
We certify that this product is suitable for use when fully cured and will perform as described in our technical data sheet or other published materials.
RLA Polymers will replace the product free of charge when purchased from any legally verifiable source and where a product is proven to have been stored, handled, and install according to instructions published on our packaging and within the stated shelf life. The Installation of all materials must be carried out in accordance with relevant Australian Standards.
Warranty doesn't apply if damage, loss, failure to follow instructions, or other circumstances are out of our control.
Sufficient time and access to investigate any complaint must be accorded to RLA Polymers.
The consumer is responsible for any expenses incurred in making a claim.
A claim form can be requested by:

PHONE: 1800 242 931
EMAIL: info@rlapolymers.com.au
MAIL: 215 Colchester Road Kilsyth Victoria 3137 (Attention Customer Service)
WEBSITE: www.rlapolymers.com.au

AUSTRALIAN CONSUMER LAW:

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality, and the failure does not amount to a major failure. The benefits under our warranty are in addition to other rights and remedies available to the consumer under the law in relation to the goods and services to which the warranty relates.

DISCLAIMER:

All statements and technical information contained herein are based on tests we believe to be reliable, but the accuracy thereof is not guaranteed.
Users assume all risk and liability resulting from the use of the product and must confirm the suitability thereof by their own tests. Conditions of Sale contain a limited warranty against manufacturing defects.

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