Safety Data Sheet

Hazardous, Dangerous Goods

1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: Epilox Binder Base

Synonyms
Epilox Binder Base, 20L

Product Code
481030

Recommended use: Used as base component of epoxy binder system. Use as per manufacturer's directions.

Supplier: RLA Polymers Pty Ltd
ABN: 89 004 709 915
Street Address: 215 Colchester Road
Kilsyth VIC 3137
Telephone: 1800 242 931

Emergency Telephone number: **1800 033 111 (all hours)**

2. HAZARDS IDENTIFICATION

This material is hazardous according to the criteria of Safe Work Australia GHS 7.



Signal Word
Warning

Hazard Classifications
Skin Irritation - Category 2
Eye Irritation - Category 2A
Sensitisation - Skin - Category 1
Chronic Hazard to the Aquatic Environment - Category 2

Hazard Statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Prevention Precautionary Statements

P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.
P261	Avoid breathing dust, fume, gas, mist, vapours or spray.
P264	Wash hands, face and all exposed skin thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing including eye/face protection.

Response Precautionary Statements

P101	If medical advice is needed, have product container or label at hand.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321	Specific treatment (see on product label).

P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse
P391	Collect spillage.

Storage Precautionary Statement
Not allocated

Disposal Precautionary Statement

P501	Dispose of contents/container in accordance with local, regional, national and international regulations.

Poison Schedule: Unknown

DANGEROUS GOOD CLASSIFICATION

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Dangerous Goods Class: 9

Australian Special Provisions; AU01: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code (ADG 07) when transported by road or rail in;

(a) packagings that do not incorporate a receptacle exceeding 500 Kg (L); or
(b) IBCs.

International Maritime Dangerous Goods; SP375: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code (IMDG 2024) when transported by sea and meet the following conditions:

(a) single or inner packaging do not exceed 5 Kg (L); and
(b) packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8

3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
Bisphenol A	25068-38-6	<70 %
Bisphenol F	28064-14-4	10-30 %
Aliphatic glycidal ether	68609-97-2	10-30 %
Ingredients determined to be Non-Hazardous		Balance
		100%

4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

Inhalation: Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact: Effects may be delayed. If skin or hair contact occurs, immediately remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre or a Doctor; or for 15 minutes and transport to Doctor or Hospital.

Eye contact: If in eyes, hold eyelids apart and flush the eyes continuously with running water. Continue flushing

until advised to stop by the Poisons Information Centre or a Doctor; or for at least 15 minutes and transport to Doctor or Hospital.

Ingestion: Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Seek medical advice.

PPE for First Aiders: Wear safety shoes, overalls, gloves, chemical goggles. Available information suggests that gloves made from polyvinyl chloride (PVC) should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Notes to physician: Treat symptomatically. Effects may be delayed.

5. FIRE FIGHTING MEASURES

Hazchem Code: •3Z

Suitable extinguishing media: If material is involved in a fire use alcohol resistant foam or dry agent (carbon dioxide, dry chemical powder).

Specific hazards: Combustible material.

Fire fighting further advice: On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILLS
Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

LARGE SPILLS
Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

Dangerous Goods - Initial Emergency Response Guide No: 171

7. HANDLING AND STORAGE

Handling: Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

Storage: Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

This material is classified as a Class 9 Miscellaneous Dangerous Good as per the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and/or the "New Zealand NZS5433: Transport of Dangerous Goods on Land" and must be stored in accordance with the relevant regulations.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National occupational exposure limits: No value assigned for this specific material by Safe Work Australia.

Biological Limit Values: As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

Engineering Measures: Natural ventilation should be adequate under normal use conditions.

Personal Protection Equipment: SAFETY SHOES, OVERALLS, GLOVES, CHEMICAL GOGGLES.

Personal protective equipment (PPE) must be suitable for the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

Wear safety shoes, overalls, gloves, chemical goggles. Available information suggests that gloves made from polyvinyl chloride (PVC) should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Hygiene measures: Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

9. PHYSICAL AND CHEMICAL PROPERTIES

Base Units:	Litres
Form:	Liquid
Colour:	Clear, Yellowish
Odour:	mild

Specific Gravity:	1.1-1.2
Flash Point (°C):	>150
Boiling Point/Range (°C):	>200
Viscosity:	700 - 1100 cSt

(Typical values only - consult specification sheet)
N Av = Not available, N App = Not applicable

10. STABILITY AND REACTIVITY

Chemical stability: This material is thermally stable when stored and used as directed.

Conditions to avoid: Elevated temperatures and sources of ignition.

Incompatible materials: Oxidising agents.

Hazardous decomposition products: Oxides of carbon and nitrogen, smoke and other toxic fumes.

Hazardous reactions: No known hazardous reactions.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects

Inhalation: Material may be an irritant to mucous membranes and respiratory tract.

Skin contact: Contact with skin will result in irritation. A skin sensitiser. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

Ingestion: Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

Eye contact: An eye irritant.

Acute toxicity

Inhalation: This material has been classified as not hazardous for acute inhalation exposure. Acute toxicity estimate (based on ingredients): LC_{50} > 20.0 mg/L for vapours or LC_{50} > 5.0 mg/L for dust and mist.

Skin contact: This material has been classified as not hazardous for acute dermal exposure. Acute toxicity estimate (based on ingredients): LD_{50} > 2,000 mg/Kg bw

Ingestion: This material has been classified as not hazardous for acute ingestion exposure. Acute toxicity estimate (based on ingredients): LD_{50} > 2,000 mg/Kg bw

Corrosion/Irritancy: Eye: this material has been classified as a Category 2A Hazard (reversible effects to eyes). Skin: this material has been classified as a Category 2 Hazard (reversible effects to skin).

Sensitisation: Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as a Category 1 Hazard (skin sensitiser).

Aspiration hazard: This material has been classified as not an aspiration hazard.

Specific target organ toxicity (single exposure): This material has been classified as not a specific hazard to target organs by a single exposure.

Chronic Toxicity

Mutagenicity: This material has been classified as not a mutagen.

Carcinogenicity: This material has been classified as not a carcinogen.

Reproductive toxicity (including via lactation): This material has been classified as not a reproductive toxicant.

Specific target organ toxicity (repeat exposure): This material has been classified as not a specific hazard to target organs by repeat exposure.

12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

Acute aquatic hazard: This material has been classified as not hazardous for acute aquatic exposure. Acute toxicity estimate (based on ingredients): > 100 mg/L

Long-term aquatic hazard: This material has been classified as a Category Chronic 2 Hazard. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): 1 - 10 mg/L, where the substance is not rapidly degradable and/or BCF ≥ 500 and/or log K_{ow} ≥ 4.

Ecotoxicity: No information available.

Persistence and degradability: No information available.

Bioaccumulative potential: No information available.

Mobility: No information available.

13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT
Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Australian Special Provisions; AU01: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code (ADG 07) when transported by road or rail in;

(c) packagings that do not incorporate a receptacle exceeding 500 Kg (L); or
(d) IBCs.



UN No:	3082
Dangerous Goods Class:	9
Packing Group:	III
Hazchem Code:	•3Z
Emergency Response Guide No:	171
Limited Quantities	5 L
Proper Shipping Name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS BISPHENOL A)

Segregation Dangerous Goods: Not to be loaded with explosives (Class 1). Note 1: Materials that are fire risks are incompatible with oxidising agents (Class 5.1) or organic peroxides (Class 5.2). Exemptions may apply.

MARINE TRANSPORT
Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea. This material is classified as a Marine Pollutant (P) according to the International Maritime Dangerous Goods Code.

International Maritime Dangerous Goods; SP375: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code (IMDG 2024) when transported by sea and meet the following conditions:

(a) single or inner packaging do not exceed 5 Kg (L); and
(b) packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8



UN No:	3082
Dangerous Goods Class:	9
Packing Group:	III
Limited Quantities:	5 L
Proper Shipping Name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS BISPHENOL A)

AIR TRANSPORT
Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.



UN No:	3082
Dangerous Goods Class:	9
Packing Group:	III
Limited Quantities:	30 kg G
Proper Shipping Name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS BISPHENOL A)

15. REGULATORY INFORMATION

This material is not subject to the following international agreements:
Montreal Protocol (Ozone depleting substances)
The Stockholm Convention (Persistent Organic Pollutants)
The Rotterdam Convention (Prior Informed Consent)
International Convention for the Prevention of Pollution from Ships (MARPOL)

This material is subject to the following international agreements:
Basel Convention (Hazardous Waste)

- Wastes from the production, formulation and use of organic solvents

This material/constituent(s) is covered by the following requirements:

The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act (Commonwealth): Unknown.

AICIS Status: All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC).

16. OTHER INFORMATION

Reason for issue: Change in Physical Properties

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for

any modified or altered versions.

If you are an employer it is your duty to tell your employees, and any others that may be affected, of any hazards described in this sheet and of any precautions that should be taken.

Safety Data Sheets are updated frequently. Please ensure you have a current copy.

Safety Data Sheet

Hazardous, Dangerous Goods

1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: Epilox Binder Hardener

Synonyms
Epilox Binder Hardener, 10L

Product Code
481033

Recommended use: Used as hardener in epoxy binder system. Use as per manufacturer's directions.

Supplier: RLA Polymers Pty Ltd
ABN: 89 004 709 915
Street Address: 215 Colchester Road
Kilsyth VIC 3137
Telephone: 1800 242 931

Emergency Telephone number: **1800 033 111 (all hours)**

2. HAZARDS IDENTIFICATION

This material is hazardous according to the criteria of Safe Work Australia GHS 7.



Signal Word
Danger

Hazard Classifications
Corrosive to Metals - Category 1
Acute Toxicity - Oral - Category 4
Acute Toxicity - Dermal - Category 4
Acute Toxicity - Inhalation - Category 4
Skin Corrosion - Category 1B
Eye Damage - Category 1
Sensitisation - Skin - Category 1
Chronic Hazard to the Aquatic Environment - Category 3

Hazard Statements

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H332	Harmful if inhaled.
H412	Harmful to aquatic life with long lasting effects.

Prevention Precautionary Statements

P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.
P234	Keep only in original packaging.
P260	Do not breathe dust, fume, gas, mist, vapours or spray.
P264	Wash hands, face and all exposed skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.

P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing including eye/face protection.

Response Precautionary Statements

P101	If medical advice is needed, have product container or label at hand.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.
P330	Rinse mouth.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P361+P364	Take off immediately all contaminated clothing and wash it before reuse
P363	Wash contaminated clothing before reuse.
P390	Absorb spillage to prevent material damage.

Storage Precautionary Statements

P405	Store locked up.
P406	Store in corrosive resistant insert appropriate compatible material container with a resistant inner liner.

Disposal Precautionary Statement

P501	Dispose of contents/container in accordance with local, regional, national and international regulations.

Poison Schedule: S5. Caution

DANGEROUS GOOD CLASSIFICATION

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Dangerous Goods Class: 8

3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
Benzyl alcohol	100-51-6	30-60 %
5-amino-1,3,3-trimethyl-cyclohexanemethanamine	2855-13-2	20-40 %
2,4,6-tris(dimethylamino)methylphenol	90-72-2	15-30 %
Ingredients determined to be Non-Hazardous		Balance
		100%

4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

Inhalation: Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. If breathing laboured and patient cyanotic (blue), ensure airways are clear and have a qualified

person give oxygen through a facemask. If breathing has stopped apply artificial respiration at once. In the event of cardiac arrest, apply external cardiac massage. Seek immediate medical advice.

Skin Contact: Effects may be delayed. This material, or a component of the material, can be absorbed through the skin with resultant toxic effects. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. If swelling, redness, blistering or irritation occurs seek medical assistance. For gross contamination, immediately drench with water and remove clothing. Continue to flush skin and hair with plenty of water (and soap if material is insoluble). For skin burns, cover with a clean, dry dressing until medical help is available. If blistering occurs, do NOT break blisters. If swelling, redness, blistering, or irritation occurs seek medical assistance.

Eye contact: Immediately irrigate with copious quantities of water for 15 minutes. Eyelids to be held open. Remove clothing if contaminated and wash skin. Urgently seek medical assistance. Transport to hospital or medical centre.

Ingestion: Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Immediately call Poisons Centre or Doctor.

PPE for First Aiders: Wear safety shoes, overalls, gloves, chemical goggles, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from polyvinyl chloride (PVC) should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Notes to physician: Treat symptomatically. Effects may be delayed. Can cause corneal burns.

5. FIRE FIGHTING MEASURES

Hazchem Code: 2X

Suitable extinguishing media: If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

Specific hazards: Combustible material.

Fire fighting further advice: On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILLS
Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

LARGE SPILLS
Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

Dangerous Goods - Initial Emergency Response Guide No: 154

7. HANDLING AND STORAGE

Handling: Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

Storage: Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Store locked up. Store in corrosive resistant container with a resistant inner liner. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

This material is classified as a Class 8 Corrosive as per the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and/or the "New Zealand NZS5433: Transport of Dangerous Goods on Land" and must be stored in accordance with the relevant regulations.

This material is a Scheduled Poison Schedule 5 (Caution) and must be stored, maintained and used in accordance with the relevant regulations.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National occupational exposure limits: No value assigned for this specific material by Safe Work Australia.

Biological Limit Values: As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

Engineering Measures: Natural ventilation should be adequate under normal use conditions.

Personal Protection Equipment: SAFETY SHOES, OVERALLS, GLOVES, CHEMICAL GOGGLES, RESPIRATOR.

Personal protective equipment (PPE) must be suitable for the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

Wear safety shoes, overalls, gloves, chemical goggles, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from polyvinyl chloride (PVC) should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Hygiene measures: Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

9. PHYSICAL AND CHEMICAL PROPERTIES

Base Units:	Litres
Form:	Liquid
Colour:	Clear to yellow

Specific Gravity:	0.94-1.0
Flash Point (°C):	100 (Benzyl Alcohol)
Viscosity:	1100 cPs

(Typical values only - consult specification sheet)
N Av = Not available, N App = Not applicable

10. STABILITY AND REACTIVITY

Chemical stability: This material is thermally stable when stored and used as directed.

Conditions to avoid: Elevated temperatures and sources of ignition.

Incompatible materials: Oxidising agents.

Hazardous decomposition products: Oxides of carbon and nitrogen, smoke and other toxic fumes.

Hazardous reactions: No known hazardous reactions.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects

Inhalation: Harmful if inhaled. Material may be an irritant to mucous membranes and respiratory tract.

Skin contact: Harmful in contact with skin. Can be absorbed through the skin with resultant toxic effects. Contact with skin will result in severe irritation. Corrosive to skin - may cause skin burns. A skin sensitiser. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

Ingestion: Harmful if swallowed. Swallowing can result in nausea, vomiting, diarrhoea, abdominal pain and chemical burns to the gastrointestinal tract.

Eye contact: A severe eye irritant. Corrosive to eyes: contact can cause corneal burns. Contamination of eyes can result in permanent injury.

Acute toxicity

Inhalation: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $10.0 < LC_{50} \leq 20.0$ mg/L for vapours or $1.0 < LC_{50} \leq 5.0$ mg/L for dust and mist.

Skin contact: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $1{,}000 < LD_{50} \leq 2{,}000$ mg/Kg bw

Ingestion: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $300 < LD_{50} \leq 2{,}000$ mg/Kg bw

Corrosion/Irritancy: Eye: this material has been classified as a Category 1 Hazard (irreversible effects to eyes). Skin: this material has been classified as a Category 1B Hazard (irreversible effects to skin).

Sensitisation: Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as a Category 1 Hazard (skin sensitiser).

Aspiration hazard: This material has been classified as not an aspiration hazard.

Specific target organ toxicity (single exposure): This material has been classified as not a specific hazard to target organs by a single exposure.

Chronic Toxicity

Mutagenicity: This material has been classified as not a mutagen.

Carcinogenicity: This material has been classified as not a carcinogen.

Reproductive toxicity (including via lactation): This material has been classified as not a reproductive toxicant.

Specific target organ toxicity (repeat exposure): This material has been classified as not a specific hazard to target organs by repeat exposure.

12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

Acute aquatic hazard: This material has been classified as not hazardous for acute aquatic exposure. Acute toxicity estimate (based on ingredients): > 100 mg/L

Long-term aquatic hazard: This material has been classified as a Category Chronic 3 Hazard. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): 10 - 100 mg/L, where the substance is not rapidly degradable and/or BCF ≥ 500 and/or log K_{ow} ≥ 4.

Ecotoxicity: No information available.

Persistence and degradability: No information available.

Bioaccumulative potential: No information available.

Mobility: No information available.

13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT
Classified as Dangerous Goods by the criteria of the “Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".



UN No:	1760
Dangerous Goods Class:	8
Packing Group:	III
Hazchem Code:	2X
Emergency Response Guide No:	154
Limited Quantities	5 L
Proper Shipping Name:	CORROSIVE LIQUID, N.O.S. (2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL,CYCLOHEXANEMETHANAMINE,5-AMINO-1,3,3-TRIMETHYL-))

Segregation Dangerous Goods: Not to be loaded with explosives (Class 1), dangerous when wet substances (Class 4.3), oxidising agents (Class 5.1), organic peroxides (Class 5.2), radioactive substances (Class 7) or food

and food packaging in any quantity. Note 1: Concentrated strong alkalis are incompatible with concentrated strong acids. Note 2: Concentrated strong acids are incompatible with concentrated strong alkalis. Note 3: Acids are incompatible with Dangerous Goods of Class 6 which are cyanides. Exemptions may apply.

MARINE TRANSPORT
Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea. This material is classified as a Marine Pollutant (P) according to the International Maritime Dangerous Goods Code.



UN No:	1760
Dangerous Goods Class:	8
Packing Group:	III
Limited Quantities:	5 L
Proper Shipping Name:	CORROSIVE LIQUID, N.O.S. (2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL,CYCLOHEXANEMETHANAMINE,5-AMINO-1,3,3-TRIMETHYL-))

AIR TRANSPORT
Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.



UN No:	1760
Dangerous Goods Class:	8
Packing Group:	III
Limited Quantities:	1 L
Proper Shipping Name:	CORROSIVE LIQUID, N.O.S. (2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL,CYCLOHEXANEMETHANAMINE,5-AMINO-1,3,3-TRIMETHYL-))

15. REGULATORY INFORMATION

This material is not subject to the following international agreements:
Montreal Protocol (Ozone depleting substances)
The Stockholm Convention (Persistent Organic Pollutants)
The Rotterdam Convention (Prior Informed Consent)
International Convention for the Prevention of Pollution from Ships (MARPOL)

This material is subject to the following international agreements:
Basel Convention (Hazardous Waste)
- Wastes from production, formulation and use of resins, latex, plasticizers, glues/adhesives

This material/constituent(s) is covered by the following requirements:

The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic

Goods Act (Commonwealth): S5. Caution.

AICIS Status: All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC).

16. OTHER INFORMATION

Reason for issue: Change in Physical Properties

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for any modified or altered versions.

If you are an employer it is your duty to tell your employees, and any others that may be affected, of any hazards described in this sheet and of any precautions that should be taken.

Safety Data Sheets are updated frequently. Please ensure you have a current copy.