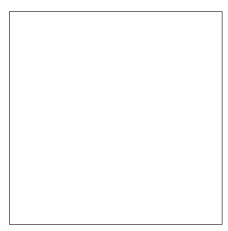
Suite

COLOURED-BODY GLAZED STONEWARE

INTENDED USE: NATURAL 🛍 📥 ANTI-SLIP

SIZES



24"x24" - 60.4x60.4 cm NATURAL ANTI-SLIP - Special order only

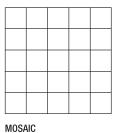


4"x12" Rect - 10x30 cm NATURAL ★9 mm



12"x24" - 30x60.4 cm
NATURAL
ANTI-SLIP - Special order only
\$\ddots\$ 9 mm

DECOS



12"x12" - 30x30 cm NATURAL → 9 mm

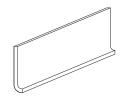
TRIM PIECES



BULLNOSE3''8"**x12**" - 8x30 cm

NATURAL

→ 9 mm



COVE BASE
6"x12" -15x30 cm
NATURAL

★ 9 mm
Special order only

PACKINGS AND WEIGHTS

SIZES	SF / CTN	LINEAR FT / CTN	PIECES / CTN	CTN / PALLET	SF / PALLET	LBS / CTN	LBS / PALLET
24"x24" - 60.4x60.4 cm Natural / Anti-Slip	15.82	-	4	36	569.52	71.65	2,579.4
12"x24" - 30x60.4 cm Natural / Anti-Slip	15.82	-	8	32	506.24	66.58	2,130.56
4"x12" Rect - 10x30 cm Natural	6.12	-	20	80	489.28	29.76	2,380.8
MOSAIC 25 PCS 12"x12" - 30x30 cm Natural	3.87	-	4	90	348.30	16.53	1,487.7
COVE BASE 6"x12" - 15x30 cm Natural	3.87	-	8	108	417.96	16.53	1,785.24
BULLNOSE 3 ^{1/8} "x12" - 8x30 cm Natural	5.17	19.68	20	112	579.04	19.84	2,222.1

Suite

COLOURED-BODY GLAZED STONEWARE

TECHNICAL FEATURES

COLOURED-BODY GLAZED STONEWARE according to ANSI A137.1 (Glazed Porcelain Tiles - P1 Class)

TECHNIC	AL FEATURES	TEST METHOD	REQUIRED VALUES	AVERAGE VALUES
;;;;	WATER ABSORPTION	ASTM C373	≤ 0,5%	CONFORMS
<u> </u>	BREAKING STRENGTH	ASTM C648	≥ 250 lbf	350 lbf 9 mm
PEI	SURFACE ABRASION RESISTANCE	ASTM C1027	As indicated by manufacturer	PEI 5
	LINEAR THERMAL EXPANSION	ASTM C372	No provision	$\alpha \le 4.4 \text{ x } 10^{-6} ^{\circ}\text{C}^{-1}$ $\alpha \le 8 \text{x } 10^{-6} ^{\circ}\text{C}^{-1}$
*	STAIN RESISTANCE	ASTM C1378	As indicated by manufacturer	A RESISTANT
<u></u>	CHEMICAL RESISTANCE ⁽¹⁾	ASTM C650	As indicated by manufacturer	A RESISTANT
**	FROST RESISTANCE	ASTM C1026	As indicated by manufacturer	RESISTANT
	BOND STRENGHT	ASTM C482	≥ 50 PSI	CONFORMS
	SLIP RESISTANCE	DIN EN 16165 - Annex B	-	R11 Anti-Slip***
		DIN EN 16165 - Annex A	<u>-</u>	C (A+B+C) Anti-Slip***
		ANSI A326.3	•	ID - DCOF ≥ 0.42 (dry) Natural IW - DCOF ≥ 0.42 (wet) Natural IW+ Anti-Slip*** EW Anti-Slip***
	SHADE VARIATION	ANSI A137.1	As indicated by manufacturer	V2 Slight variation
	FLAME SPREAD	ASTM E84	-	Class A
###	THERMAL CONDUCTIVITY	EN 12524	-	λ = 1,3 W/m °K / 0.7 BTU/ft h °F
	RECOMMENDED MINIMUM JOINT(**)	NOT RECT (INDOOR)	-	3/16" - 4.7 mm approx.
+		OUTDOOR	-	3/16" - 4.7 mm approx.
-3	THICKNESS	SIZES		
T_		24"x24" - 60.4x60.4 cm	-	9 mm
		12"x24" - 30x60.4 cm	-	
		4"x12" Rect - 10x30 cm	<u>-</u>	

^(*) Excluding hydrofluoric acid and its derivatives.

^(**) Grout Joint Recommendations. Per TCNA Handbook, the minimum required joint width for ceramic tile and natural stone is 1/16**.

Setting ceramic or stone without a grout joint of a least 1/16*, often referred to as a butt joint, does not provide sufficient accommodation for dynamic building movement, differential thermal expansion, or allowable variation in fabrication or manufacturing.

^(***) Anti-Slip surface special order only.

Suite

COLOURED-BODY GLAZED STONEWARE

INTENDED USE

KEY



RESIDENTIAL



LIGHT COMMERCIAL

Offices, offices open to the general public, waiting rooms, shops, public bathrooms, common apartment block areas, restaurant dining rooms, car showrooms, bars, cinemas, surgeries/clinics, hotel rooms and bathrooms.



INTENSIVE COMMERCIAL

Common areas of shopping centres, hotel foyers, canteens, fast food restaurants, dance clubs, hospitals, schools, museums, places of worship, airports, stations.



OUTDOOR

Mainly for external areas that require flooring with anti-slip characteristics.

PANARIA AND THE ENVIRONMENT



100% REUSE OF UNFIRED TILES

Kitchens, bathrooms, living rooms and other residential environments.

Crude waste generated by the process is reintegrated in the production cycle with no costs for the environment. This contributes to the safeguard of natural resources.



PANARIA PACKING MATERIAL IS 100% RECYCLABLE

Carton boxes, plastic packaging materials, wooden pallets, straps, etc.



SAFETY REQUIREMENTS: NO FIRE REACTION

All of Panaria's ceramic tile products are Class A building materials as described in ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials. This is due to the flame spread rating of (0) and smoke developed rating of (0) falling within the ranges of a Class A material. Other building codes refer to this as a Type I material in accordance with NFPA 255.



100% REUSE/RECYCLING OF THE INDUSTRIAL WASTE - FIRED TILES

The waste-fired tiles are fully reused in the production cycle. In addition, at the end of life, the tiles Panaria can be recycled as materials for substrates for roads and buildings, thus reducing the use of gravel and natural aggregates commonly used in building.



100% OF NON CERAMIC WASTE

Is differentiated and recycled in other production cycles.



METHANE CONSUMPTION IS HIGHLY REDUCED

By the use of up to date technologies and customized installations.



100% WATER RECYCLING

The water used in the production process is recycled. The water demand is strongly reduced by this mean.



LOW EMISSIONS IN THE ATMOSPHERE

Panaria production plant strictly complies to US Standards with a very small amount of gas emissions in the atmosphere.





PANARIA CERAMICA

is a member of the U.S. Green Building Council: this is an organisation that promotes buildings that are environmentally responsible, USGBC profitable and healthy places to live MEMBER and work. LEED card SUITE series is available on request.





















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