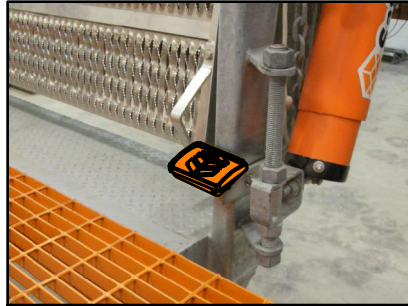


ASSEMBLY INSTRUCTIONS

GANGWAY FOOTLOCK PEDAL REPLACEMENT

WARNING:

**DO NOT OVER TIGHTEN BOLTS WHEN CONNECTING PEDAL.
OVERTIGHTENING WILL CREATE TENSION AND CRACK THE PEDAL.**



VIEW SHOWING PEDAL ORIENTATION

INSTALLATION:

- 1 – LOOSEN BOLTS AND REMOVE EXISTING BROKEN PEDAL.
- 2 – ORIENT PEDAL AS SHOWN IN FIGURES A AND B.
- 3 – FASTEN PEDAL TO FOOTLOCK AS SHOWN USING SUPPLIED BOLTS, NUTS, AND FLAT WASHERS.
 - A FLAT WASHER SHOULD BE ON BOTH BOLT AND NUT SIDE OF CONNECTION AS SHOWN.
 - BOLTS SHOULD BE "SNUGGED" TIGHT JUST TO THE POINT THAT PEDAL DOES NOT FEEL LOOSE.

–DO NOT OVER TIGHTEN BOLTS WHEN CONNECTING PEDAL.
–OVERTIGHTENING WILL CREATE TENSION AND CRACK THE PEDAL.
–NUT TORQUE REQUIREMENT OF 10 FT/LBS.



FIGURE A



FIGURE B