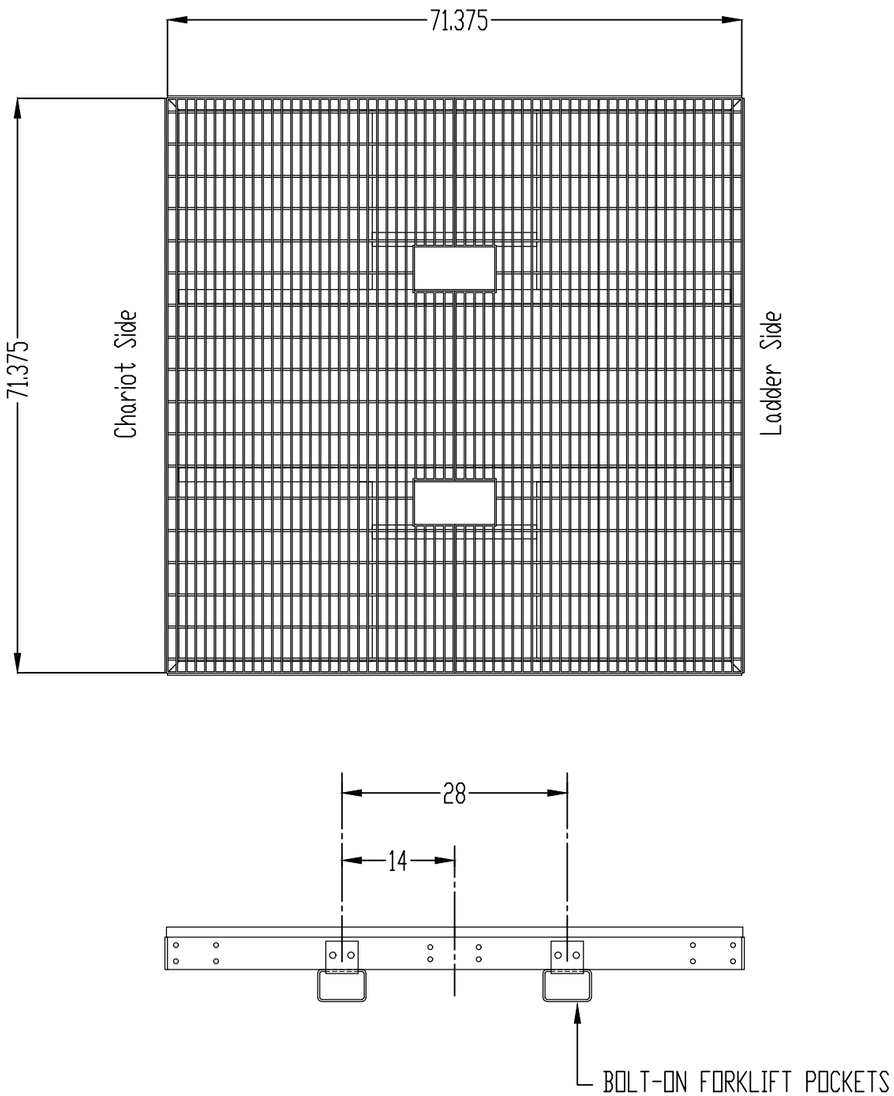
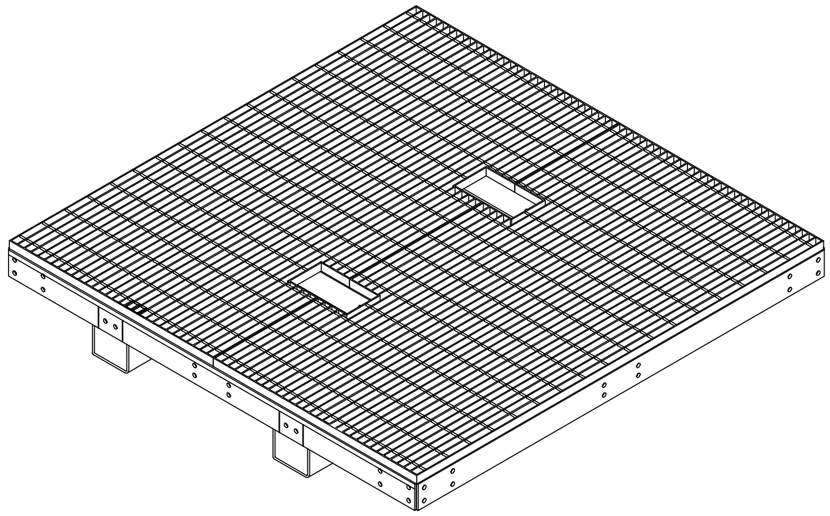




- LOCATE FORKLIFT POCKETS AS SHOWN.

  DIMENSIONS SHOWN ARE RECOMMENDED, BUT POCKET LOCATION CAN BE WIDENED TO ACCOMMODATE PERSONAL FORK PLACEMENT.
  NOTE: PLACEMENT OF TUBES MUST BE CENTERED ON BASE AS SHOWN.

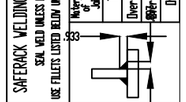
- MARK AND/OR MATCH DRILL HOLES INTO BASE.

- BOLT SECURELY BEFORE USE.

DATE	REV	DESCRIPTION	BY
10-7-15	3	REVISED POCKETS FROM 6" CHANNEL TO 6X4 REC TUBE	KS
11/20/09	2	Changed Channel Spacing from 5 1/4 to 5 3/8 for gate clearance	TK
7/23/09	1	Released Drawings for Fabrication	TK

SAFERACK WELDING STANDARDS
SEAL WELD UNLESS OTHERWISE NOTED
USE FILLETS LISTED BELOW UNLESS OTHERWISE NOTED

Material Thickness of Thicker Part Joined (inch)	Minimum Fillet Size - S (inch)
To 1/4"	1/8"
Over 1/4" to 1/2"	3/16"
Over 1/2" to 3/4"	1/4"
Over 3/4"	5/16"



JOB #
CUSTOMER
ABAS #

PART NAME: BOLT-ON FORKLIFT POCKETS

MODELED BY:	TK	DATE:	5/30/09
DRAWN BY:	TK	DATE:	5/30/09
CHECKED BY:	TK	DATE:	5/30/09
PROGRAMMED BY:		DATE:	
PROGRAMMED CHECKED BY:		DATE:	

FINISH: Galv
SHEET SCALE: 1:24
SHEET: 1

ALL INFORMATION CONTAINED HEREIN IS CONFIDENTIAL & PROPRIETARY & MAY NOT BE DISCLOSED IN ANY FORM WITHOUT PRIOR WRITTEN CONSENT OF SAFERACK LOADING RACK TECHNOLOGIES