

2012-2015 TOYOTA TACOMA FRONT WINCH BUMPER
Part # TC-19336

**** Inspect bumper and all parts prior to installation. Contact us at 951-808-0750 for missing parts. The winch plate is pre-installed from the factory; re-use the 8-10M bolts and hardware when installing the bumper on the vehicle.**

Hardware list:

QTY 8	M12X1.75X40mm
QTY 8	M12 Washer
QTY 8	M10X1.5X25mm
QTY 12	M10 Washer
QTY 4	M10X1.5 nut

Removing Factory bumper:

- 1 Remove factory grill from truck by removing two screws from top.



- 2 Remove all fasteners from wheel well top of bumper fascia, and from bottom of bumper fascia. If equipped with driving lights disconnect wiring harness at this time.
- 3 Remove front bumper fascia. If installing factory driving lights I new front bumper, remove at this time.

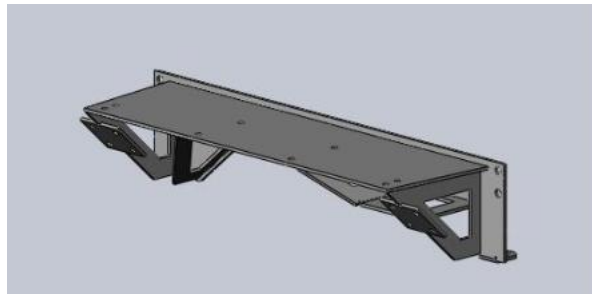


- 4 Remove aluminum front bumper structure and retain factory hard ware.
- 5 Remove two fascia supports, one on each side of vehicle.
- 6 Remove end pieces from crash bar and factory tow hook.

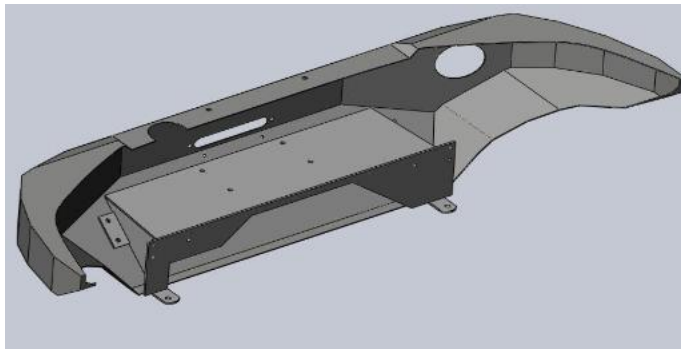
**Bumper Installation for TC-19335:**

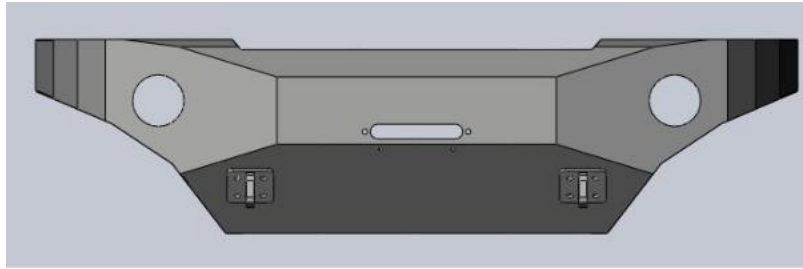
We recommend you have help with lifting of the rear bumper to avoid injury or damage to bumper and vehicle.

- 1 Install winch plate using factory hardware used for aluminum bumper. (If installing a winch install at this time.



- 2 Install Front bumper and d-ring to winch plate using M 12 hardware. Leave loose at this time.





- 3 Check alignment to body and tighten all hardware.
- 4 Mount auxiliary lights at this time. If reusing factory lights use supplied bracket to mount lights to light tabs.
- 5 Cut inner plastic fender as needed to clear front tires.

Note: Recheck all hardware after the first couple hundred miles. It is advised to inspect the bumper and hardware periodically.

Note: Recheck all hardware after the first couple hundred miles. It is advised to inspect the bumper and hardware periodically. Do not return this product to the dealer if there is a question or concern about a possible defect, contact us directly and we will make every effort to resolve the issue as quickly as possible. 1-951-808-0750 or kneubauer@tolarmfg.com Body Armor warranty policy: Body Armor 4x4 warrants this product to be free from manufacturer defects for the life of the product. Damage to the product is not considered a defect; abuse of the product is not considered a defect. If fitment issues occur during the installation is not considered to be a defect, call our office to resolve fitment or installation questions. 951-808-0750. Body Armor 4x4 warranty's the paint for 90 days from date of purchase. Rust is not a warrantable defect as we cannot control proper maintenance of the product or environmental variables. We use the highest quality powder coat process as well as an E-Coat undercoating, this allows for the maximum corrosion resistance available. Proper maintenance is required to maintain the long term luster of the paint. Touch rock chips with a quality flat black spray paint or automotive touch up paint.**