

**2007-2013 TOYOTA TUNDRA REAR BUMPER  
PART #TN-2961**



**Hardware list:**

10	M12X1.75X40mm
10	M12X1.75 nut
30	M12 Washer

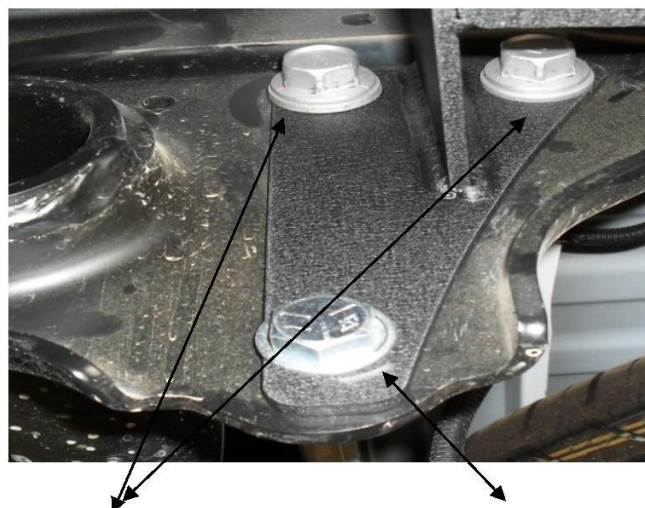
**Removing Factory bumper:**

1. Remove plastic center section from top of rear bumper, and from under license plate.
2. Disconnect license plate light. Remove factory light and retain for later use.
3. Remove bolts securing bumper skin to frame and receiver brackets. Retain hardware for later use.
4. Remove bumper skin at this time.

**Bumper Installation For Tn-2961:**

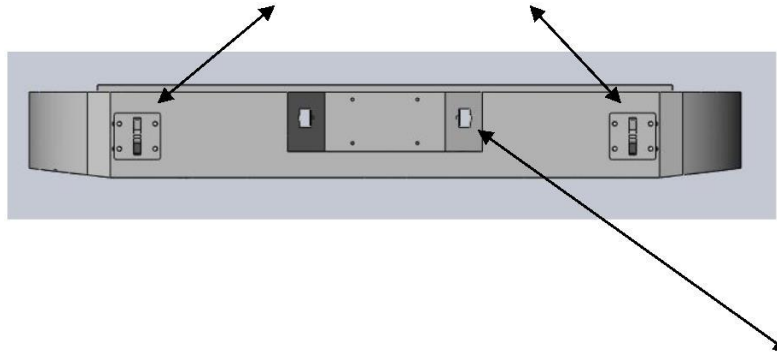
**We recommend you have help with lifting of the rear bumper to avoid injury or damage to bumper and vehicle.**

1. Remove 2 right side bolts securing bumper and or receiver mount to frame only.



2. Install right side bracket with factory bolts and M12X1.75X40mm bolts and hardware. Leave loose at this time.
3. Repeat above step on left side.

- Using M12x1.75x40mm bolts, washers and nuts attach TN-2961 with D-ring plates to bumper brackets.



- Align bumper to body and tighten all hardware at this time
- Check for clearance when tailgate is open. Reinstall factory license plate lights.
- Install d-rings.