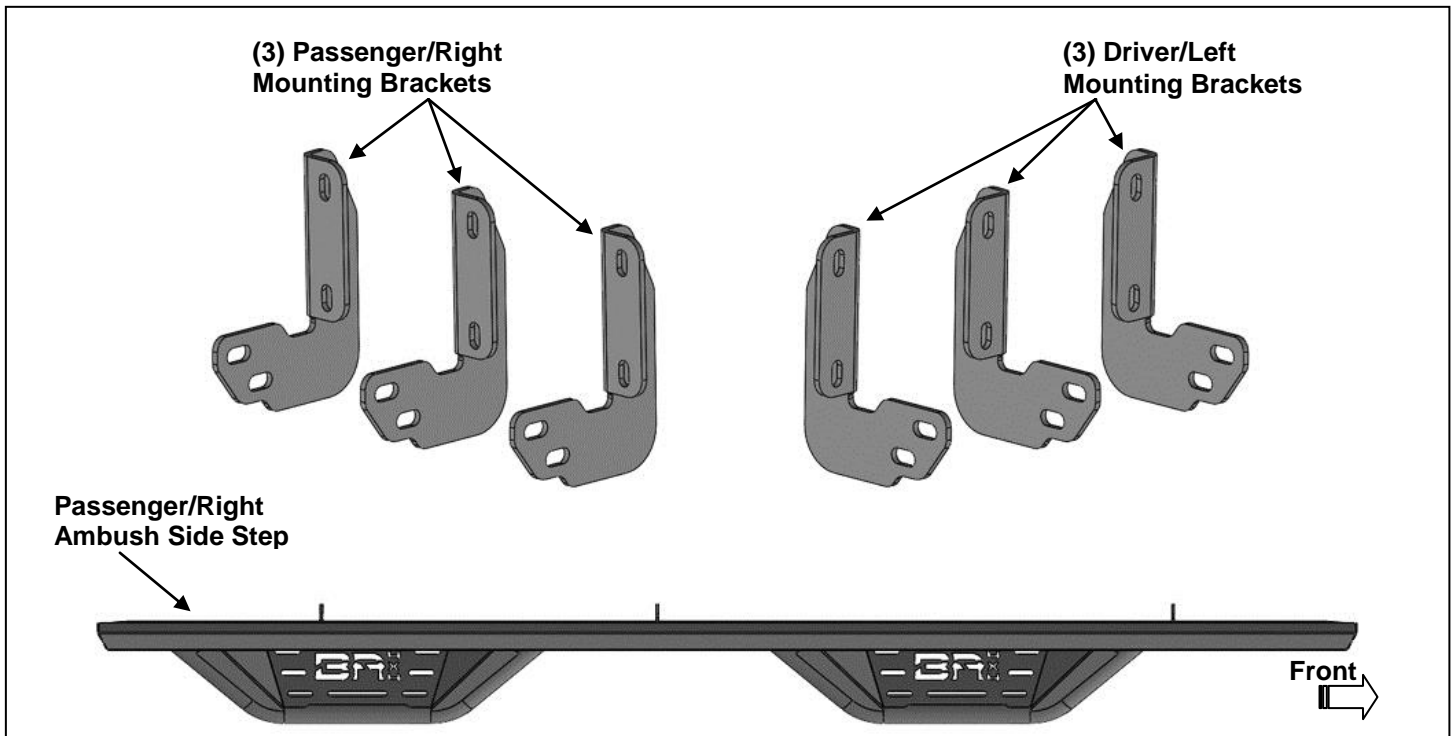


1999-2016 FORD F-250/F-350/F-450/F-550 SUPER DUTY CREW CAB AMBUSH SIDE STEPS PART #FD-4201

PARTS LIST:

1	Driver/Left Ambush Side Step	12	10mm Nylon Lock Nuts
1	Passenger/Right Ambush Side Step	12	8mm x 25mm Hex Bolts
3	Driver/left Mounting Brackets	6	8mm Lock Washers
3	Passenger/Right Mounting Brackets	18	8mm x 24mm OD x 2mm Flat Washers
12	10mm x 30mm Hex Bolts	6	8mm Nylon Lock Nuts
24	10mm x 20mm OD x 2mm Flat Washers	6	8mm Clip Nuts



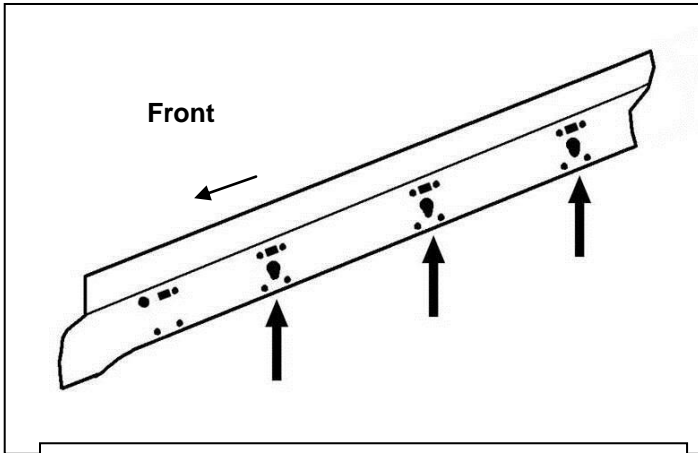
PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Starting on the Passenger/Right front side of the vehicle, locate the (2) holes through the bottom of the pinch weld. Next, locate the rectangular opening and the (2) small hole in the inner body panel directly above the holes in the pinch weld, **(Figures 1 & 2)**. **NOTE:** The holes in the inner panel may be covered with sealing tape or insulation, remove as required.
3. Slide (1) 8mm Clip Nut into the rectangular opening towards the front with the nut inside the panels. Line up the threaded nut on the clip with the small round hole.
4. Select (1) Passenger/Right Mounting Bracket. Attach the top of the Bracket to the Clips Nut with (1) 8mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer, **(Figure 3)**. Line up the lower holes in the Bracket with the hole through the pinch weld. Bolt the Bracket to the pinch weld with (1) 8mm Hex Bolt, (2) 8mm Flat Washers and (1) 8mm Nylon Lock Nut, **(Figures 3 & 4)**. Do not tighten hardware at this time.

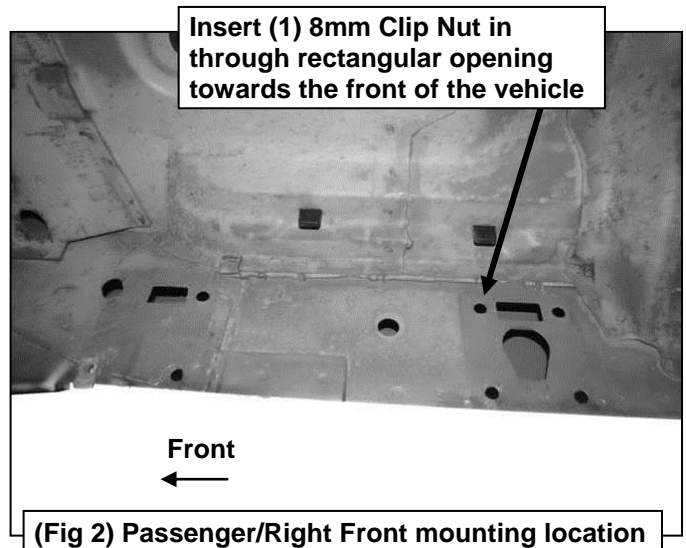
5. Move toward the center of the cab, (**Figure 5**). Locate the pair of holes along the pinch weld. Use **Figure 1** to determine the correct mounting location for the Bracket. Repeat **Steps 2—4** to install (1) Passenger/Right Mounting Bracket to the center location.
6. Move toward the rear of the cab, (**Figure 6**). Locate the last pair of holes along the pinch weld. Use **Figure 1** to determine the correct mounting location for the Bracket. Repeat **Steps 2—4** to install (1) Passenger/Right Mounting Bracket to the rear location.
7. Once the (3) Brackets have been fully installed, select the Passenger/Right Ambush Side Step. Attach the Side Step to the front faces of the Mounting Brackets with (6) 10mm Hex Bolts, (12) 10mm Flat Washers and (6) 10mm Nylon Lock Nuts, (**Figure 7**).
8. Level and adjust the Sidebar and fully tighten all hardware.
9. Repeat **Steps 2—10** for Driver/Left Ambush Side Step installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Ambush Side Steps.

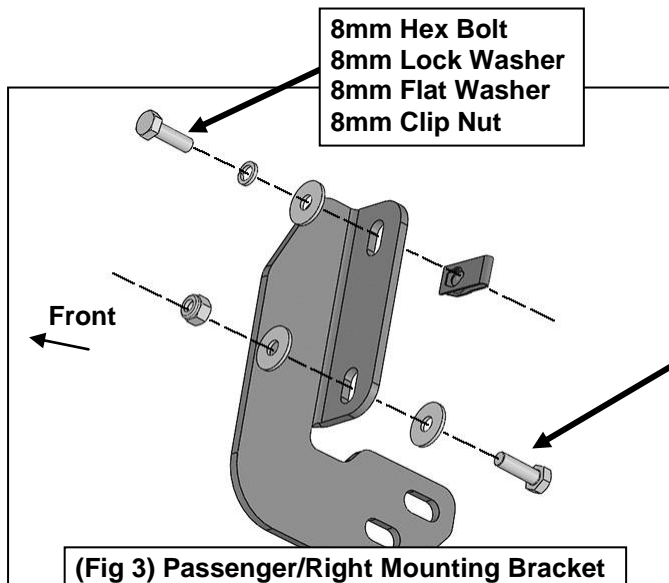
Passenger/Right Side Installation Pictured



(Fig 1) Passenger/Right mounting area illustrated



(Fig 2) Passenger/Right Front mounting location

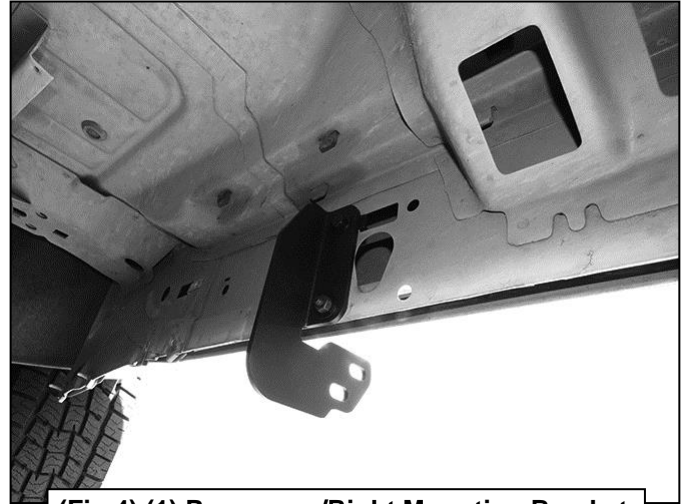


(Fig 3) Passenger/Right Mounting Bracket

Passenger/Right Side Installation Pictured

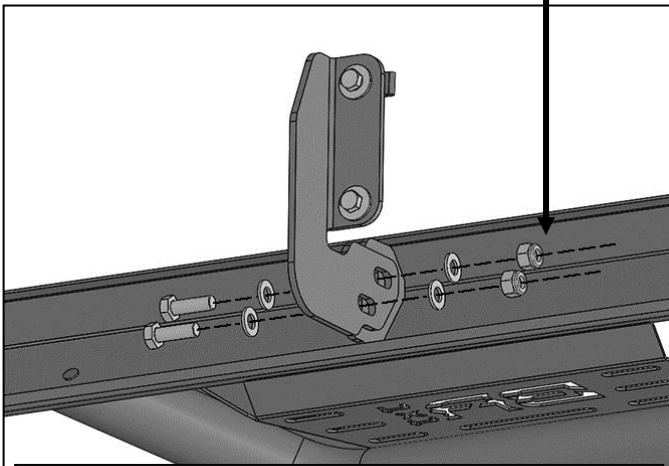


(Fig 5) (1) Passenger/Right Mounting Bracket attached to the center mounting location

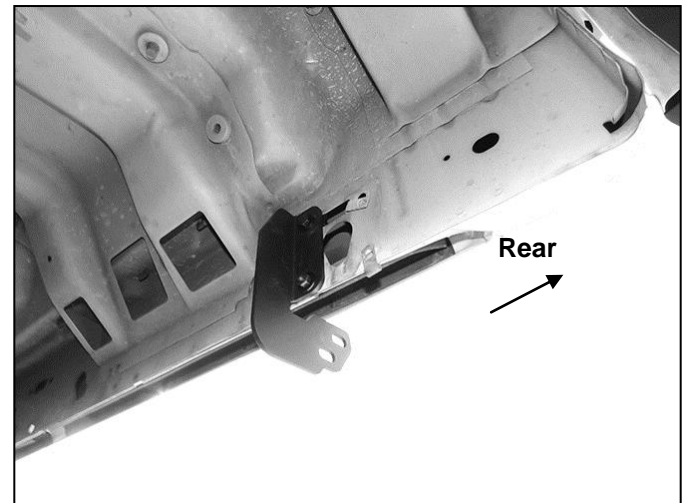


(Fig 4) (1) Passenger/Right Mounting Bracket attached to the front mounting location

- (2) 10mm Hex Bolts
- (4) 10mm Flat Washers
- (2) 10mm Nylon Lock Nuts



(Fig 7) Attach the Passenger/Right Ambush Side Step to the front faces of the Mounting Brackets



(Fig 6) (1) Passenger/Right Mounting Bracket attached to the rear mounting location