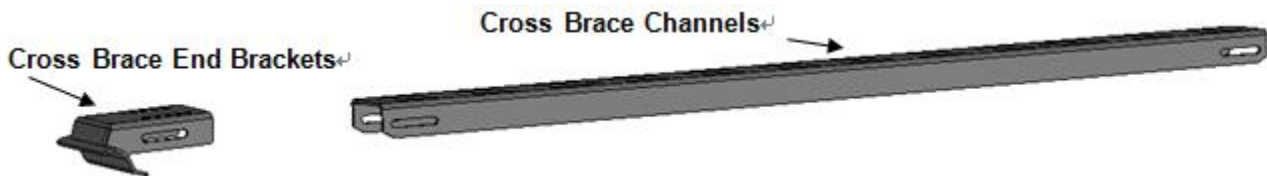


UNIVERSAL OVERLAND RACK CROSS BARS FOR TK-6125(FULL SIZE) PART #TK-6125-CRSBAR

PARTS LIST:

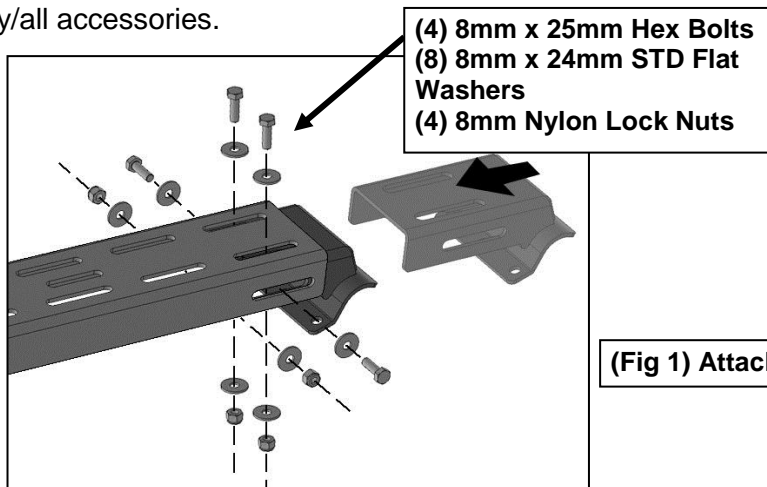
1	Rack Top Cross Brace Channels
2	Cross Channel End Brackets
1	Hardware Package



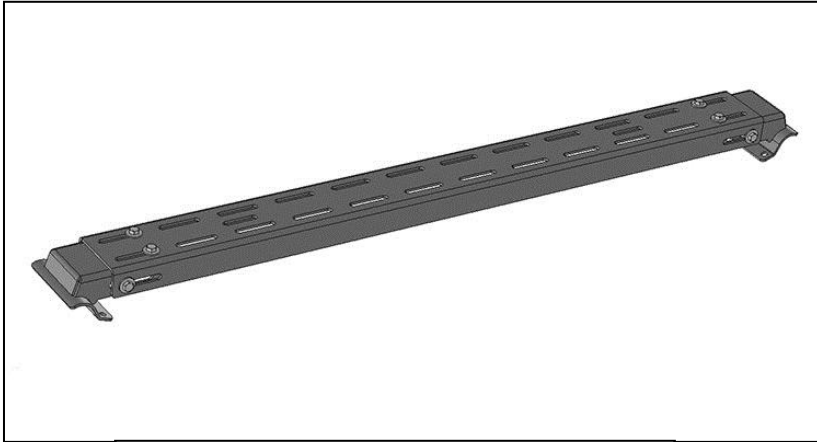
PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS HIGHLY RECOMMENDED. DRILLING MAY BE REQUIRED.

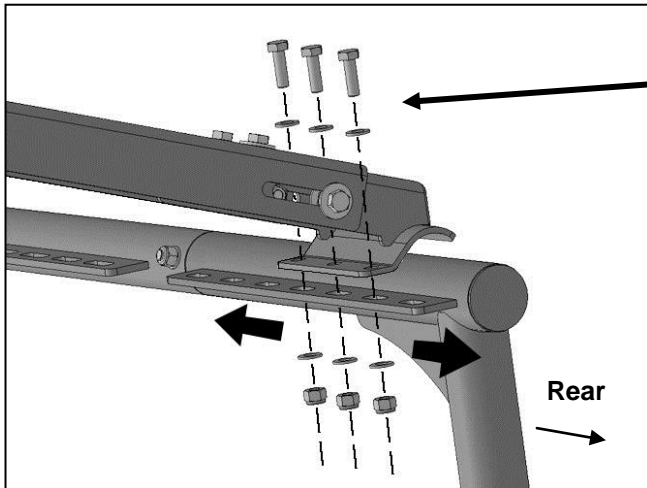
1. Select (1) Cross Channel and (1) Channel Mounting Bracket. Slide the Mounting Bracket into the end of the Channel, **(Figure 1)**. Attach the Bracket to the Channel with (4) 8-1.25mm x 25mm Hex Bolts, (8) 8mm x 24mm Large Flat Washers and (4) 8mm Nylon Lock Nuts. Snug but do not fully tighten all hardware. Repeat this Step to attach (1) Mounting Bracket to the remaining end of the Channel, **(Figure 2)**.
2. Repeat **Step 1** to assemble the remaining (2) Cross Brace assemblies.
3. Attach (1) Cross Brace Assembly to the top of the mounting flange on the passenger/right front Rack End with the included (3) 8mm x 25mm Hex Bolts, (6) 8mm x 16mm Small Flat Washers and (3) 8mm Nylon Lock Nuts, **(Figure 3)**. Fully tighten this hardware only at this time. Repeat this **Step** to attach the remaining end of the Cross Brace Assembly to the driver/left front Rack End.
4. Repeat **Step 3** to attach (1) Cross Brace Assembly to the top of the rear Rack Ends, (with logo-see **Figures 3 & 4**). **NOTE:** Attach Cross Braces to the top of the front and rear of the Rack only at this time, do not install the center Cross Brace until after Rack has been installed on bed and width of rack properly and evenly adjusted.
5. Repeat **Step 3** to install the center Cross Brace assembly and tighten hardware. **NOTE:** The final location for the (3) Top Cross Braces will be affected by additional accessories not included in the Rack kit. Slide the Cross Braces to the front or rear of the Rack as required to evenly support the weight of any/all accessories.



(Fig 1) Attach End Brackets to Cross Brace Channel



(Fig 2) Rack Cross Brace fully assembled

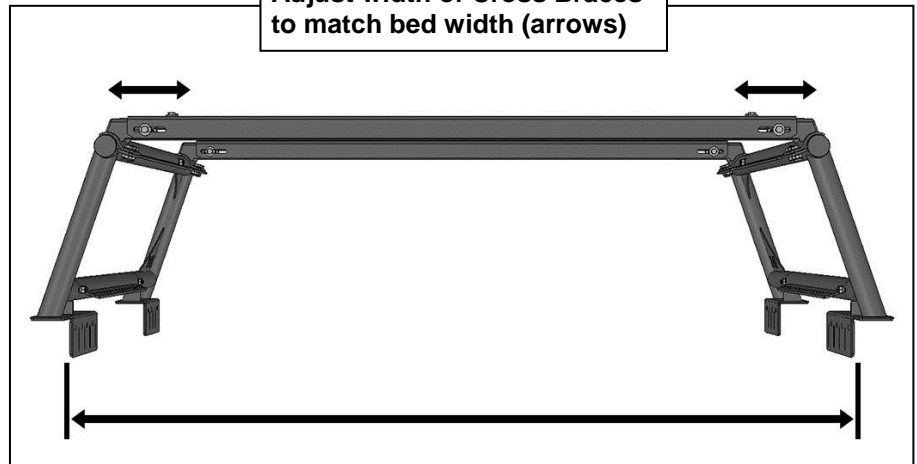


- (3) 8mm x 25mm Hex Bolts
- (6) 8mm x 16mm Small Flat Washers
- (3) 8mm Nylon Lock Nuts

Note multiple mounting slots to adjust length to accommodate various accessories (not included)

(Fig 3) Attach Cross Braces to top of front and rear Rack Ends. Do not install center Cross Brace at this time.

Adjust width of Cross Braces to match bed width (arrows)



(Fig 4) Measure inside width at top of bed (bottom arrow) . Adjust width of Rack assembly to match truck bed