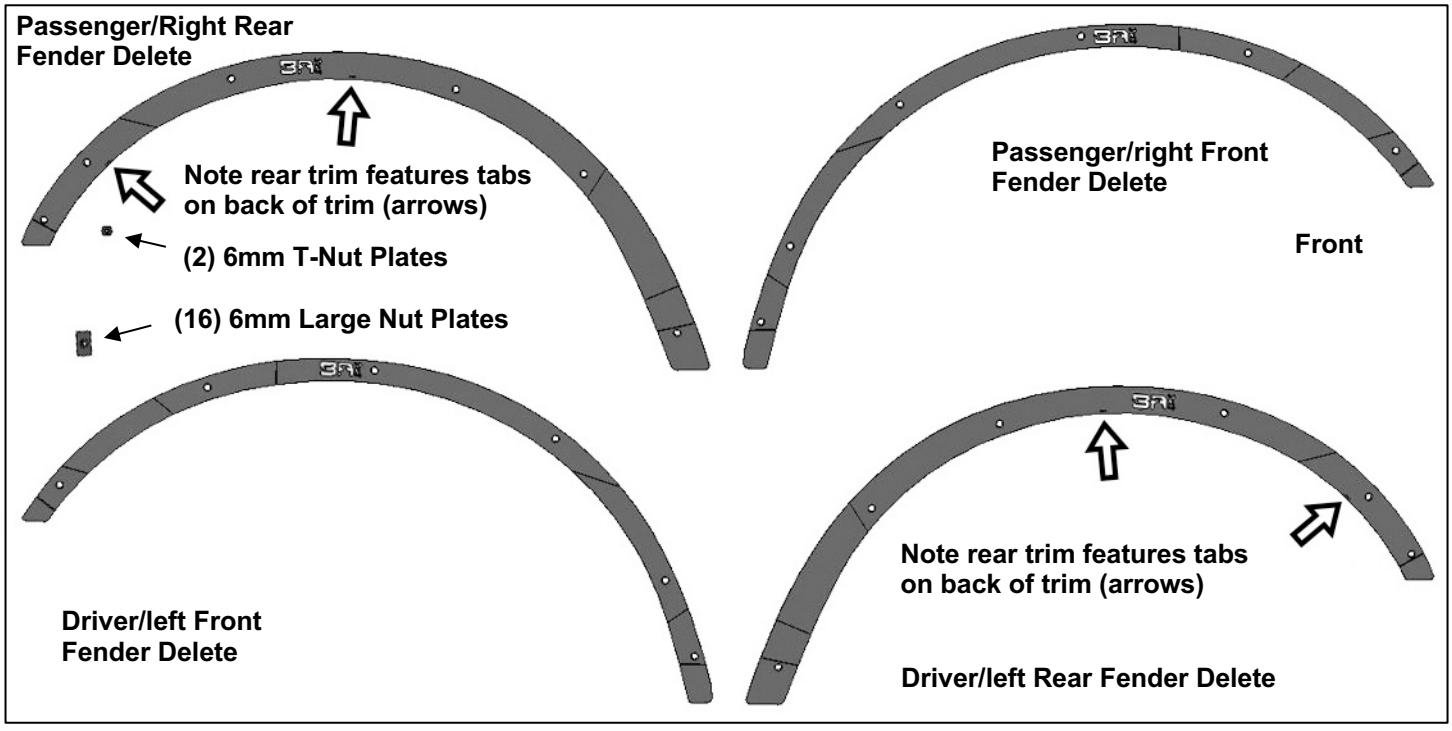
INSTALLATION INSTRUCTIONS

2021-2023 FORD BRONCO FENDER DELETE KIT
PART #FB-5100

PARTS LIST:

1	Driver/Left Front Fender Flare	2	6mm Small T-Nut Plates
1	Passenger/Right Front Fender Flare	24	6mm x 20mm Button Head Bolts
1	Driver/Left Front Fender Flare	1	Liquid Thread Lock Compound
1	Passenger/Right Front Fender Flare	1	4mm Hex Wrench
16	6mm Nut Plates		



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS RECOMMENDED.

1. Start installation on the passenger/right side of the vehicle. Locate the (5) plastic clips attaching the front fender to the body of the vehicle, **(Figure 1)**. Rotate counter clockwise to release the clips. Carefully pry the fender away from the vehicle and place in a safe location, **(Figure 2)**.
2. Locate the hardware attaching the fender liner to the outer edge of the wheel well, **(Figure 2)**. Temporarily remove the hardware to access the back of the fender.
3. Select the passenger/right Front Fender Delete Trim. Hold up the Trim to the mounting location. Determine the holes needed in the body, **(Figure 3)**. **IMPORTANT**: Front and rear Trim look similar but are unique. Each Rear Trim features (2) support tabs on the back to hold the inner fender liner up in place behind the Trim.
4. Attach the Trim to the body with (6) 6mm x 20mm Countersunk Bolts Button Head Bolts and (6) 6mm Large Nut Plates, **(Figures 4—6)**. **IMPORTANT**: Apply a drop of the included Thread Locking Liquid to the threads on each Bolt during installation. Do not tighten hardware.
5. Adjust the position of the Trim and fully tighten all hardware, **(Figure 7)**. Reattach the inner fender liner.
6. Move to the passenger/right rear wheel opening.
7. Repeat **Step 1** to remove the rear fender and release the inner fender liner, **(Figure 8)**.
8. Remove the (3) factory hex bolts from the passenger/right rear mounting location, **(Figure 8)**.

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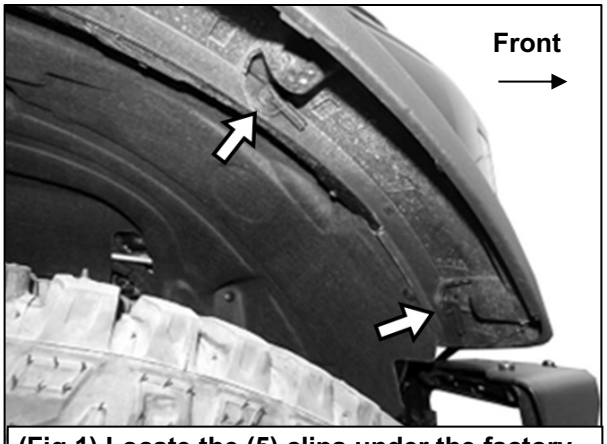
9. Select the passenger/right Rear Fender Delete Trim. Hold the Trim up to the mounting location to determine the mounting holes used, **(Figure 9)**. **IMPORTANT**: Front and rear Trim look similar but are unique. Each Rear Trim features (2) support tabs on the back for the inner fender liner.
10. Attach the front (2) holes in the front of the Trim to the body with (2) 6mm x 20mm Counter Sunk Bolts and (2) 6mm Large Nut Plates, **(Figure 10)**. **IMPORTANT**: Apply a drop of the included Thread Locking Liquid to the threads on each Bolt during installation. Do not tighten hardware.
11. Attach the top (3) holes in the Trim to the threaded holes in the body with (3) 6mm x 20mm Counter Sunk Bolts, **(Figures 10 & 12)**. Do not tighten hardware.
12. Attach the bottom rear hole of the Trim to the body with (1) 6mm x 20mm Counter Sunk Bolt and (1) 6mm T-Nut Plate, **(Figures 10 & 11)**. Do not tighten hardware.
13. Adjust the position of the Trim and fully tighten all hardware, **(Figure 13)**.
14. Repeat **Steps 1—13** for driver/left side Fender Delete Trim installation.
15. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Fender Delete Trim.

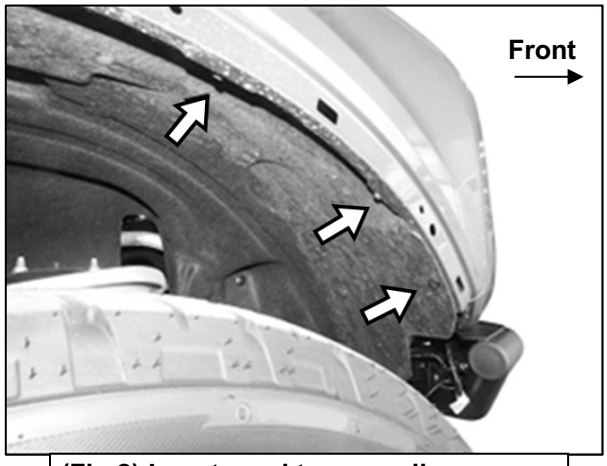
PRODUCT CARE AND MAINTENANCE

- Textured coat finished should be cleaned ONLY with a mild soap on a damp sponge.
- BA recommends wiping down the product with a light coat of lubricate (i.e. WD40) periodically to maintain its luster.
- DO NOT apply polish or wax that requires buffing for removal as this may damage the finish.
- DO NOT coat the product with any type of shine such as Tire Shire or glossy aerosol or gel. This can cause discoloration, staining or bubbling.

Passenger/right Side Installation Pictured



(Fig 1) Locate the (5) clips under the factory fender and turn clips counter clockwise to release. Carefully pry the fender away from vehicle



(Fig 2) Locate and temporarily remove the hardware attaching the fender liner to the edge of the wheel well

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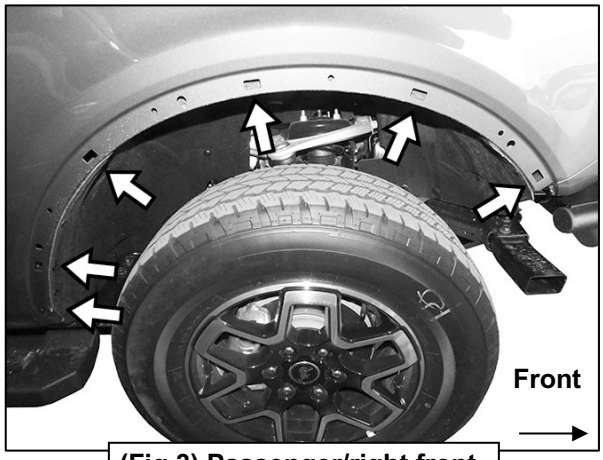
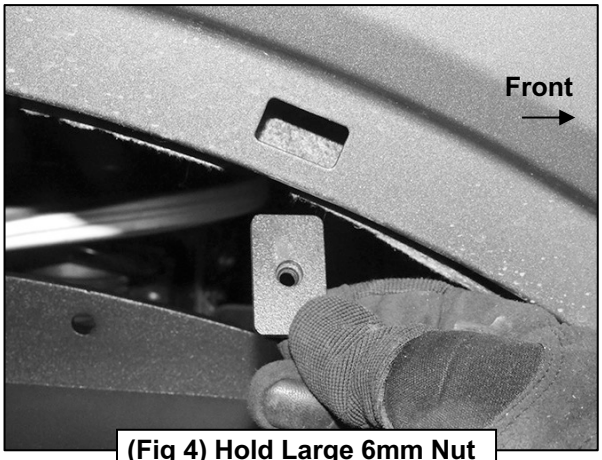
INSTALLATION INSTRUCTIONS

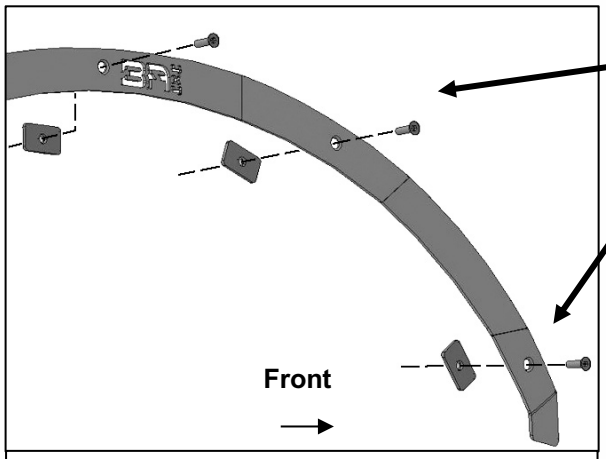
Passenger/right Side Installation Pictured



(Fig 3) Passenger/right front mounting locations (arrows)

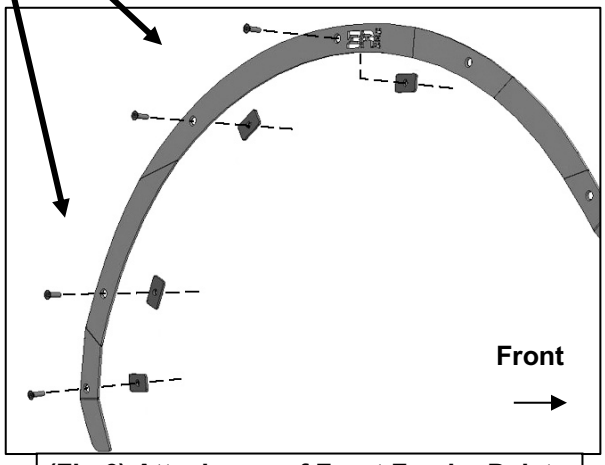


(Fig 4) Hold Large 6mm Nut Plates up to back of fender

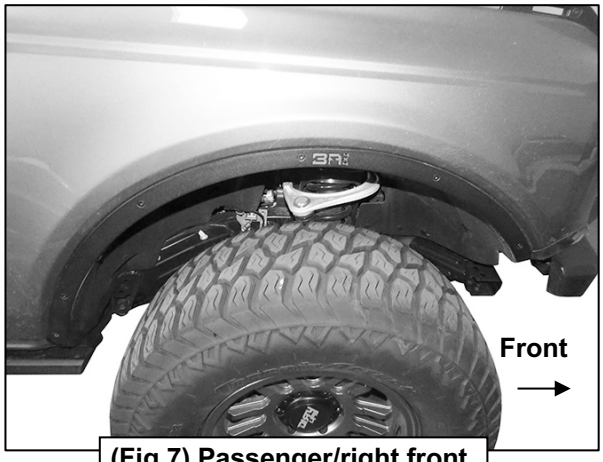


(Fig 5) Attach front of Front Fender Delete Trim to fender and 6mm Nut Plates

6mm Countersunk Bolts
6mm Nut Plates



(Fig 6) Attach rear of Front Fender Delete Trim to fender and 6mm Nut Plates



(Fig 7) Passenger/right front complete installation

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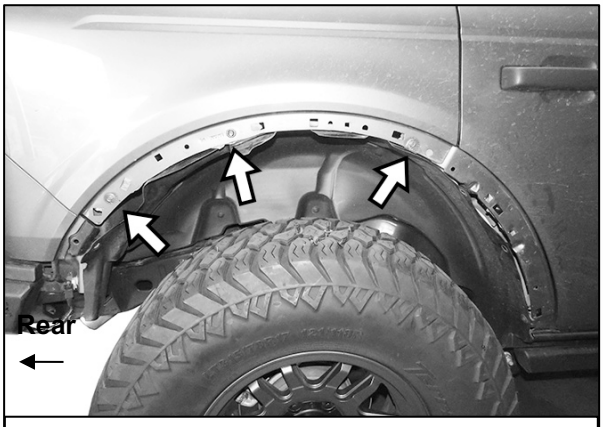
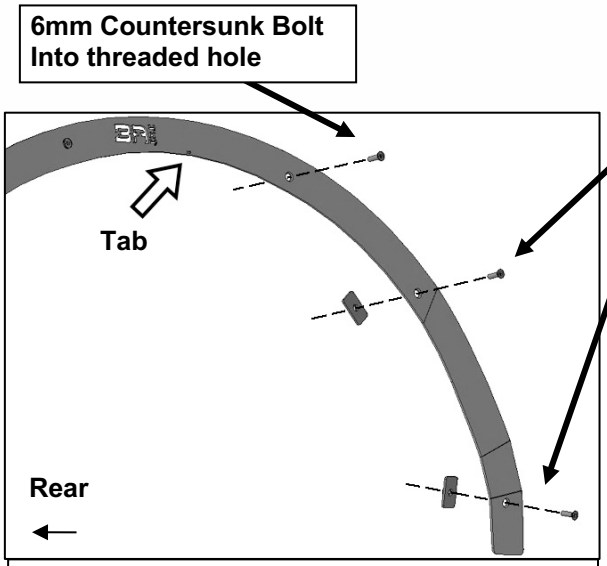
Passenger/right Side Installation Pictured

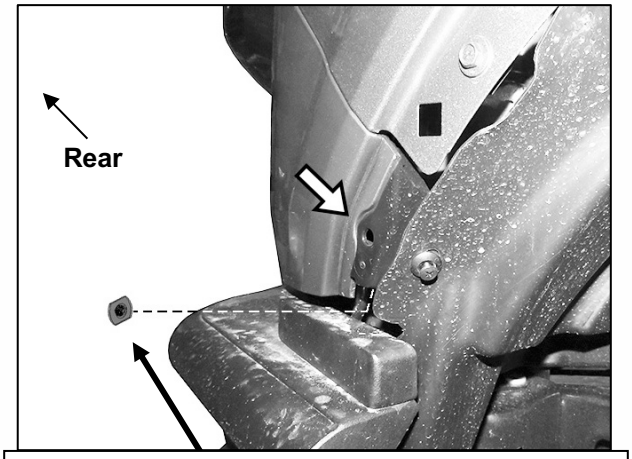


(Fig 8) Remove passenger/right rear fender. Remove (3) hex bolts from body (arrows)

(Fig 9) Passenger/right mounting locations (arrows)



(Fig 10) Attach top and front of Rear Fender Delete Trim to threaded holes in body and 6mm Nut Plates. Note Rear Trim features (2) support tabs on the back to hold the inner fender liner up in place behind the Trim.



(Fig 11) Insert 6mm T-Nut up behind tab on body (arrow). Attach rear of Rear Fender Delete Trim to threaded holes in body and T-Nut

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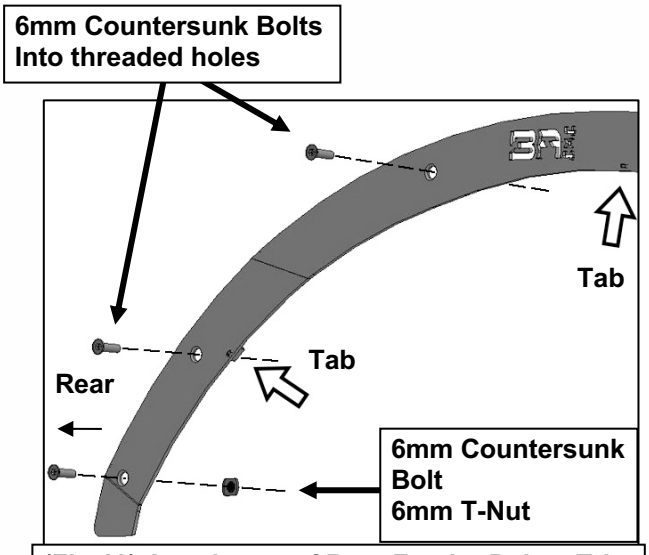
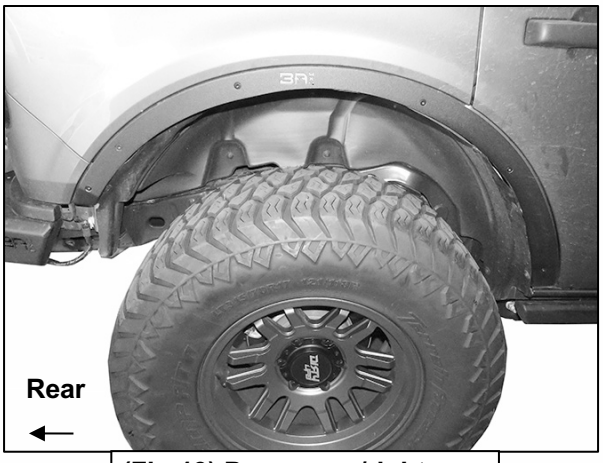


(Fig 12) Attach rear of Rear Fender Delete Trim to threaded holes in body and 6mm T-Nut. Note Rear Trim features (2) support tabs on the back to hold the inner fender liner up in place behind the Trim.



(Fig 13) Passenger/right rear complete installation

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