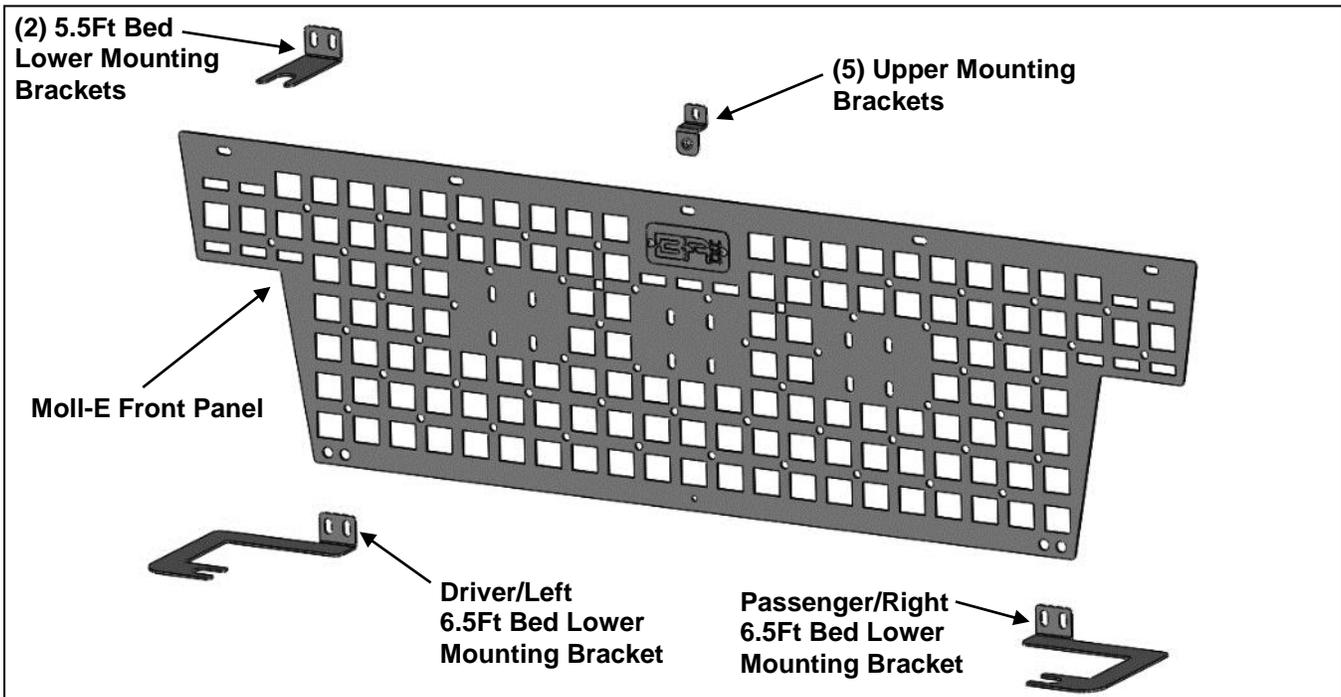


2005-2023 TOYOTA TACOMA FRONT BED MOLLE SYSTEM PART #TC-7126

PARTS LIST:

1	Front Panel	9	8mm x 20mm Button Head Bolts
5	Upper Mounting Brackets	9	8mm Lock Washers
2	5.5ft Bed Lower Mounting Brackets	9	8mm x 24mm OD x 2mm Flat Washers
1	Driver/Left 6.5Ft Bed Lower Mounting Bracket	4	8mm Flange Nuts
1	Passenger/Right 6.5Ft Bed Lower Mounting Bracket	1	6mm x 25mm Socket Head Screw
1	Rubber Bumper	2	6mm x 12mm OD x 1.6mm Flat Washers
2	14mm x 28mm OD x 2.5mm Flat Washers	1	6mm Nylon Lock Nut
2	12mm x 45mm Carriage Bolts	1	5mm Hex Wrench
2	12mm Wing Nuts		



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

1. Start the installation in the front of the bed, behind the cab of the vehicle. Locate the (5) factory bolts in the top of the bed, **(Figure 1)**. Temporarily remove the (5) bolts and place them in a safe location. Select the (5) Upper Mounting Brackets. Reuse the (5) factory bolts to attach the Mounting Brackets to the bed, **(Figure 2)**. Do not tighten hardware.
2. Select the Rubber Bumper. Attach the Rubber Bumper to the bottom rear of the Panel with (1) 6mm Socket Head Bolt, (2) 6mm Flat Washers and (1) 6mm Nylon Lock Nut, **(Figure 3)**.
3. Select the (2) 12mm Carriage Bolts. Attach the (2) Carriage Bolts to the square holes in the Panel with (2) 12mm Flat Washers and (2) 12mm Wing Nuts, **(Figure 4)**.
4. Locate the large bolts in the front of the floor in the bed, **(Figure 5)**. Temporarily remove the bed bolts and place in a safe location.

5. Determine the length of the bed

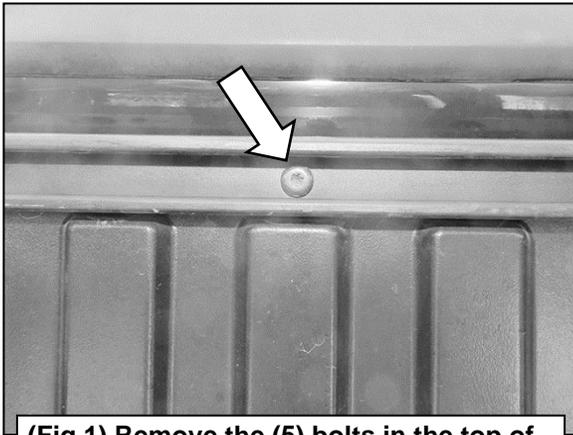
For 5.5Ft Beds:

- a. Select (1) 5.5Ft Bed Mounting Bracket.
- b. Attach the Bracket to the Driver/Left Side of the Panel with (2) 8mm Button Head Bolts, (2) 8mm Lock Washers, (2) 8mm Flat Washers and (2) 8mm Flange Nuts, **(Figure 6)**. Do not tighten hardware. Repeat this **Step** to attach (1) Mounting Bracket to the Passenger/Right side.
- c. Reuse the factory bolts to attach the Brackets to the floor of the bed, **(Figure 7)**. Do not tighten hardware.

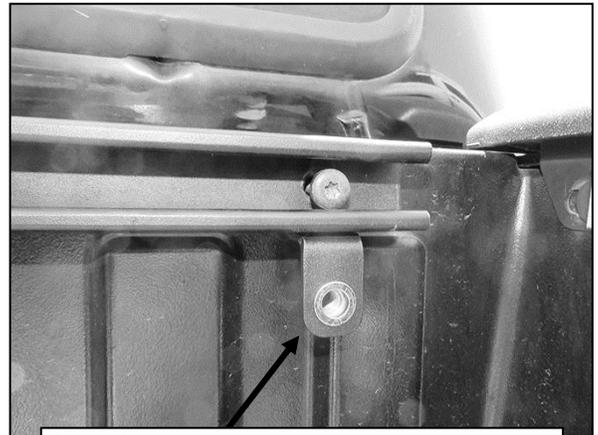
For 6.5Ft Beds:

- a. Select the Driver/Left 6.5Ft Bed Mounting Bracket
 - b. Attach the Bracket to the Driver/Left Side of the Panel with (2) 8mm Button Head Bolts, (2) 8mm Lock Washers, (2) 8mm Flat Washers and (2) 8mm Flange Nuts. Do not tighten hardware. Repeat this **Step** to attach the Passenger/Right Mounting Bracket to the Passenger/Right side.
 - c. Reuse the factory bolts to attach the Brackets to the floor of the bed, **(Figure 8)**. Do not tighten hardware.
6. Attach the top of the Panel to the (5) Upper Mounting Brackets with (5) 8mm Button Head Bolts, (5) 8mm Lock Washers and (5) 8mm Flat Washers, **(Figure 9)**. Do not tighten hardware.
 7. Level and adjust the panel and tighten all hardware.
 8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Side Steps.

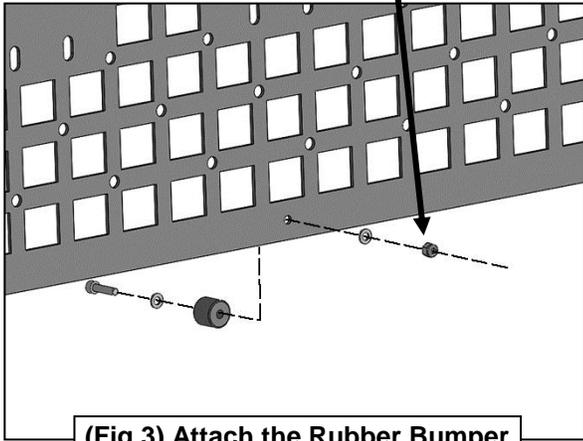


(Fig 1) Remove the (5) bolts in the top of the bed, place the bolts in a safe location



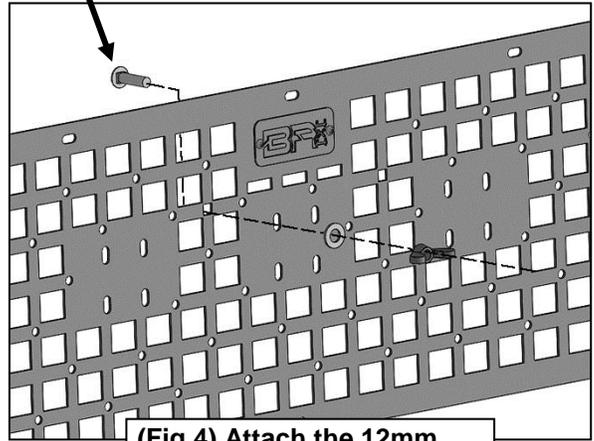
(Fig 2) Reuse the factory bolts to attach the (5) Upper Mounting Brackets

6mm Socket Head Bolt
(2) 6mm Flat Washers
Rubber Bumper
6mm Nylon Lock Nut



(Fig 3) Attach the Rubber Bumper the bottom of the Panel

12mm Carriage Bolt
12mm Flat Washer
12mm Wing Nut

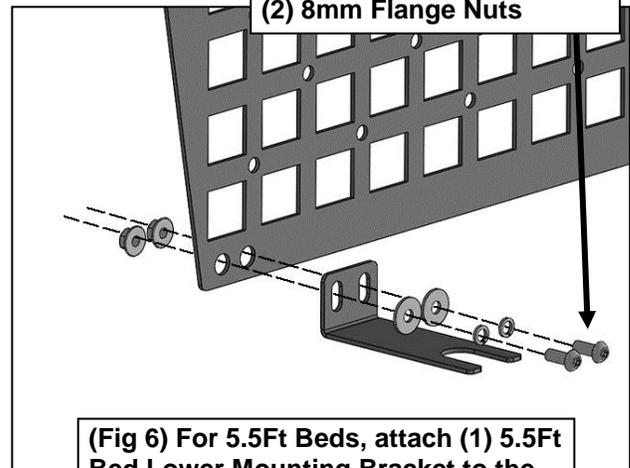


(Fig 4) Attach the 12mm Carriage Bolts to the Panel

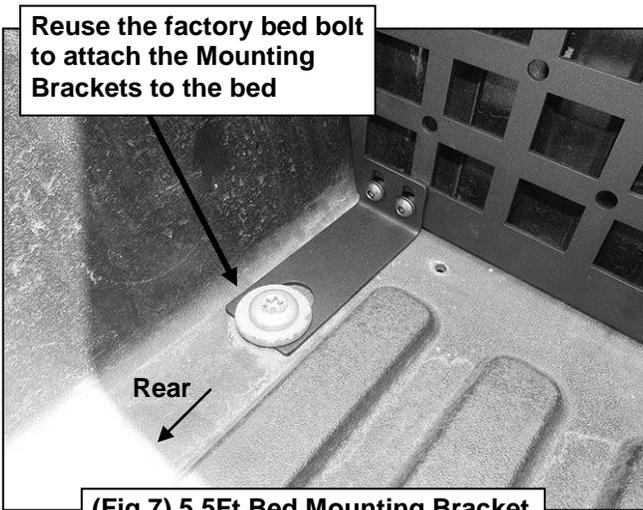


(Fig 5) Remove the bed bolts front of the bed, place the bolts in a safe location

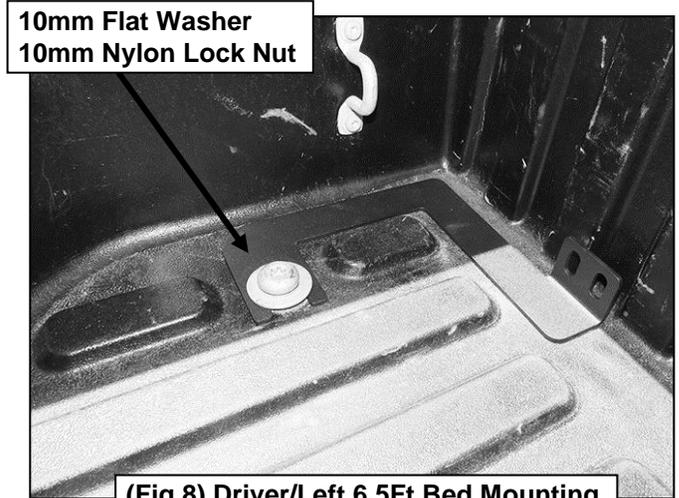
(2) 8mm Button Head Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers
(2) 8mm Flange Nuts



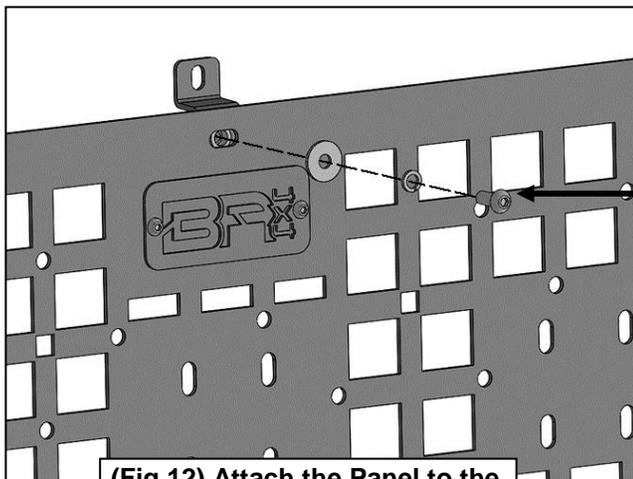
(Fig 6) For 5.5Ft Beds, attach (1) 5.5Ft Bed Lower Mounting Bracket to the Driver/Left side of the Panel. For 6.5Ft Beds, attach the Driver/Left Lower Mounting Bracket to the Panel



(Fig 7) 5.5Ft Bed Mounting Bracket attached to the panel and bed



(Fig 8) Driver/Left 6.5Ft Bed Mounting Bracket attached to the bed



(Fig 12) Attach the Panel to the (5) Upper Mounting Brackets

**8mm Button Head Bolt
8mm Lock Washer
8mm Flat Washer**