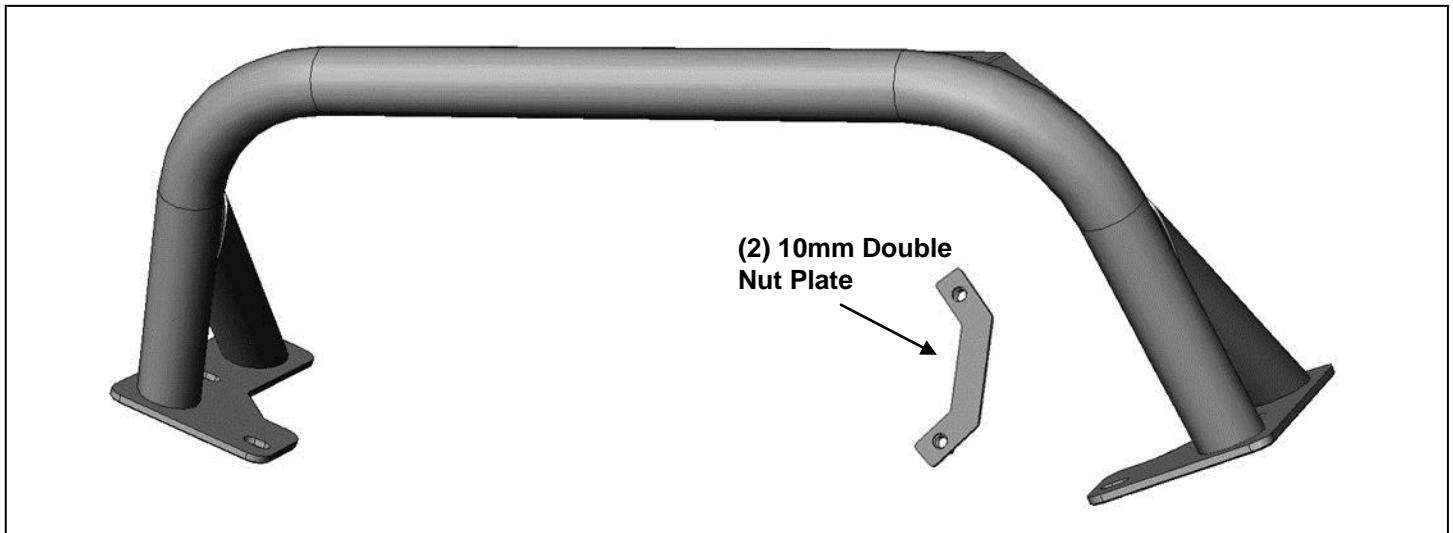


2018-2023 JEEP WRANGLER JL & GLADIATOR JT TUBE GRILL GUARD JL-5124

PARTS LIST:

1	Tube Style Bumper Light Bar	4	10-1.5mm x 30mm Button Head Bolts
2	10mm Double Nut Plates	4	10mm x 30mm x 2.5mm Flat Washers
1	6mm Wrench	4	10mm Lock Washers



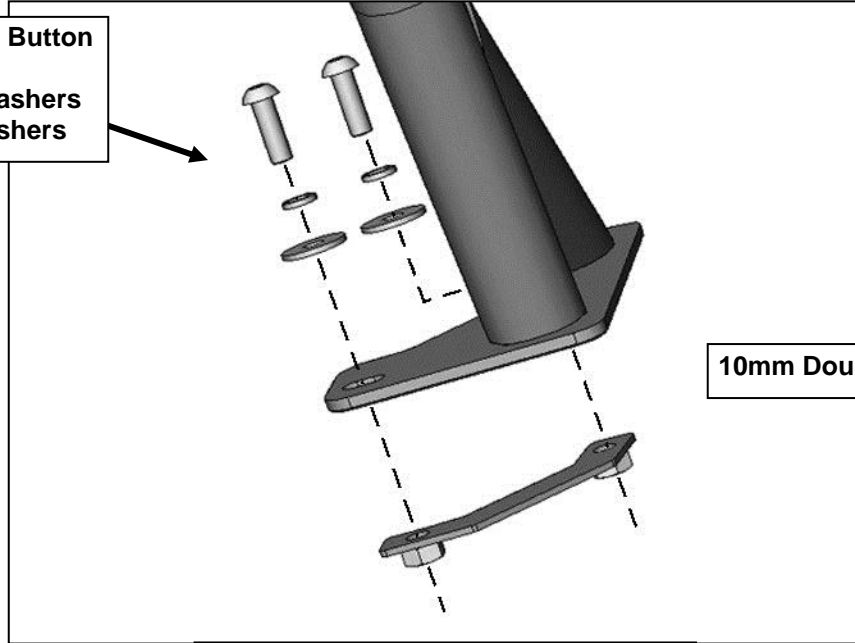
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

1. Remove rubber plugs from top of bumper, **(Figure 2)**. **NOTE:** Bumper is equipped with (3) plugs on each side. Place Bumper Hoop in place to determine correct (2) rubber plugs per side to remove.
2. Carefully place the Front Hoop in position on the Bumper and over the holes. Select (1) 10mm Double Nut Plate, **(Figure 1)**. From the bottom, back of the Bumper, insert the Nut Plate into the opening in the top of the bumper mounting plate on the back of the Bumper. Hold the Double Nut Plate up against the inside of the Bumper, **(Figure 2)**. **IMPORTANT:** On some models, it may be necessary or easier to temporarily remove the Bumper to install the 10mm Nut Plates and Light Bar Hoop.
3. Attach the driver/left side of the Hoop to the top of the Bumper and inner Nut Plate with the included (2) 10mm x 30mm Button Head Bolts, (2) 10mm Lock Washers and (2) 10mm Flat Washers, **(Figures 1 & 2)**. Leave loose at this time.
4. Repeat **Steps 2 & 3** to attach the passenger/left side of the Hoop to the Bumper.
5. Center the Hoop on the Bumper, check the alignment and fully tighten all hardware.
6. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

INSTALLATION INSTRUCTIONS

(2) 10mm x 30mm Button Head Bolts
(2) 10mm Lock Washers
(2) 10mm Flat Washers

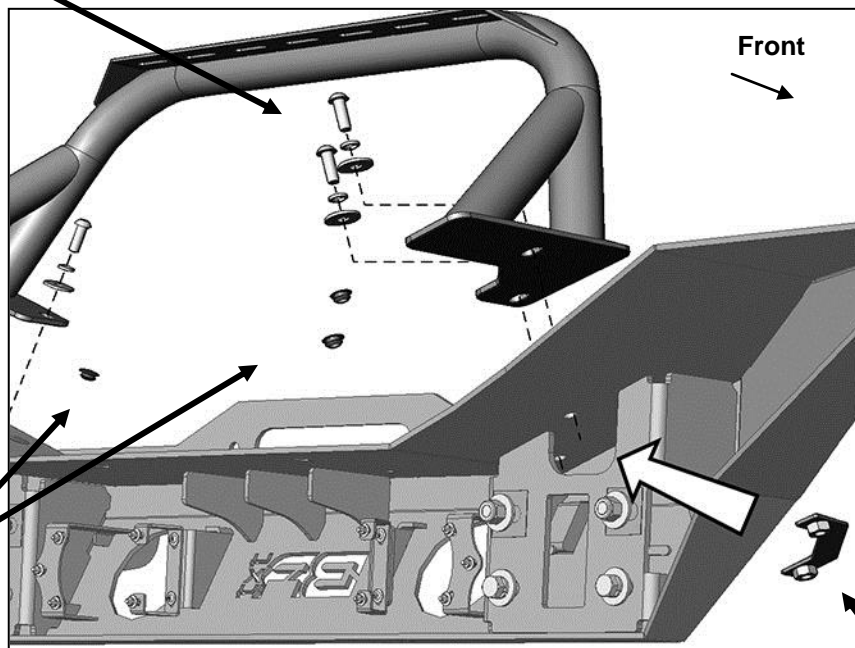


10mm Double Nut Plate

(Fig 2B) Close up of tube connection

(2) 10mm x 30mm Button Head Bolts
(2) 10mm Lock Washers
(2) 10mm Flat Washers

Mounting flange for accessory light installation (lights available separately)



Remove 2 Plugs from each side

(Fig 2) Insert 10mm Double Nut Plate into opening in top of Bumper Mounting Plate

10mm Double Nut Plate