

READ THE INSTRUCTIONS THOROUGHLY AND COMPLETELY BEFORE BEGINNING THE INSTALLATION.

TORSION KEY INSTALLATION INSTRUCTIONS

PRODUCT:	
PARTS LIST	QTY
TORSION KEY	2

PART NUMBER: 506010-DG, 506012-FD, 506011-FD, 506011-GM, 506012-GM, 506013-GM

PLEASE ENSURE ALL PARTS ARE PRESENT, IF SOMETHING IS MISSING, PLEASE CONTACT BODY ARMOR 4X4 IMMEDIATELY USA (866) 894-3351 CANADA (877) 326-0933

PRIOR TO INSTALLATION:

- 1. Factory service manual is recommended to have on hand.
- 2. Secure and properly block the vehicle prior to beginning installation
- 3. Always wear safety glasses when using power tools or working under the vehicle
- 4. Modifications to any part will void the warranty associated with that product.
- 5. Jack up front of vehicle, place jack stands under frame, behind front suspension.



STEP 1: Once the vehicle is jacked up and secured, locate torsion key bolt, record how much thread is available. If there is $\frac{1}{2}$ " to 1" of thread exposed, then the desired lift maybe achieved using the factory keys. Body Armor keys may be indexed too far to work on this application.

STEP 2: Remove the torsion bar adjustment bolt and save for re-use. Use a torsion bar removal tool to preload the key and remove the bar pin.

STEP 3: Unload the torsion bar tool and slide the bar forward to remove the factory keyway.

STEP 4: Install the new Body Armor torsion key, and reinstall the bar pin and torsion bolt.

STEP 5: Repeat the same process on the opposite side. Once the keys are installed take a measurement of both sides of the vehicle and adjust as needed to level the vehicle out.

IT IS RECOMMENDED THAT YOU HAVE YOUR VEHICLE'S ALIGNMENT CHECKED WHENEVER INSTALLING NEW SUS-PENSION. IT IS ALSO RECOMMENDED THAT YOU ADJUST YOUR HEADLIGHTS WHENEVER YOUR VEHICLE'S RIDE HEIGHT IS ALTERED.