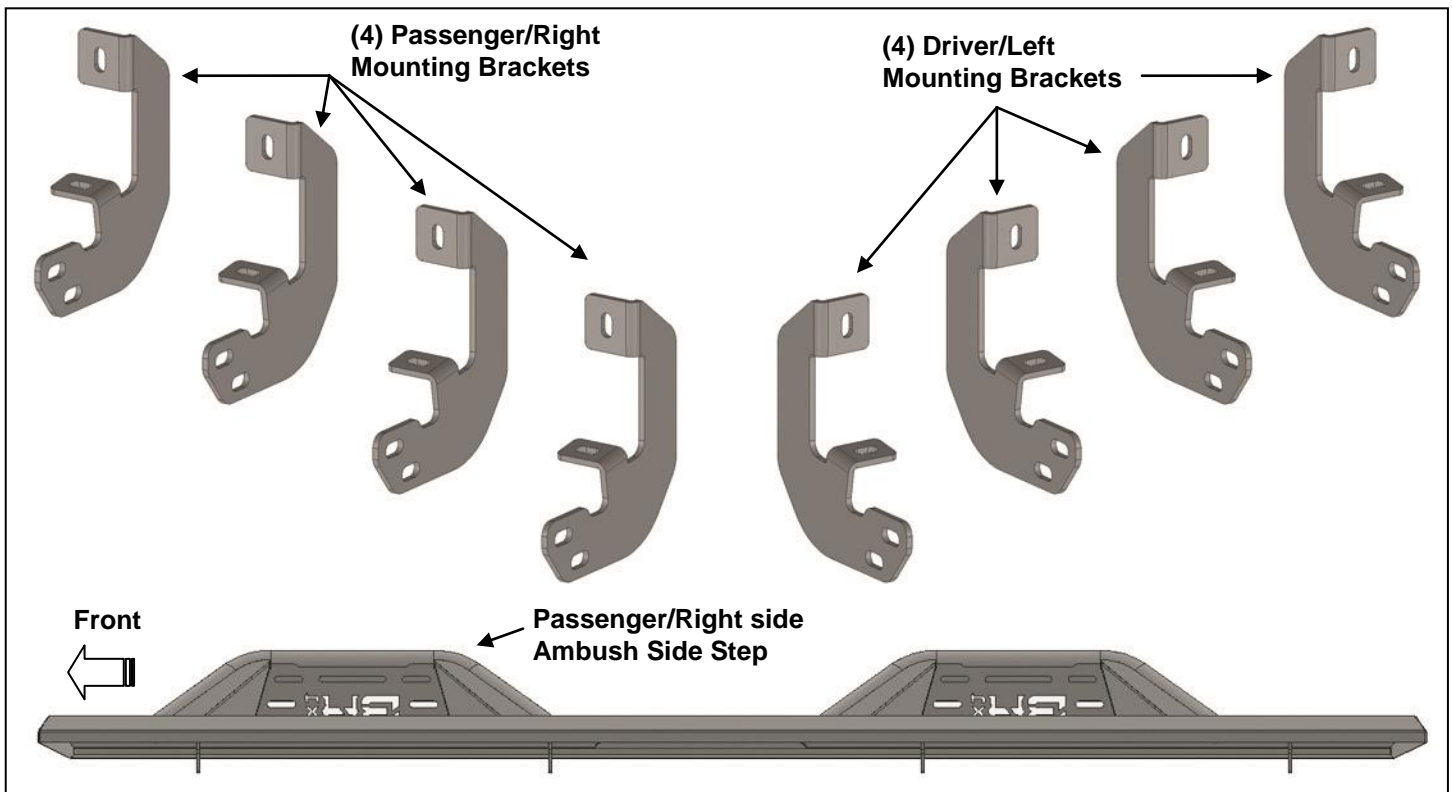


**2019-2023 CHEVROLET SILVERADO 1500 CREW CAB
2020-2023 SILVERADO 2500/3500 CREW CAB AMBUSH SIDE STEPS
PART #GM-4200**

PARTS LIST:

1	Driver/left side step assembly	32	10mm x 20mm x 2mm Flat Washers
1	Passenger/right side step assembly	16	10mm Nylon Lock Nuts
4	Driver/Left Mounting Brackets	16	8-1.25mm x 30mm Hex Bolts
4	Passenger/Right Mounting Brackets	16	8mm x 24mm x 2mm Flat Washers
16	10-1.5mm x 30mm Hex Bolts	16	8mm Lock Washers



PROCEDURE:

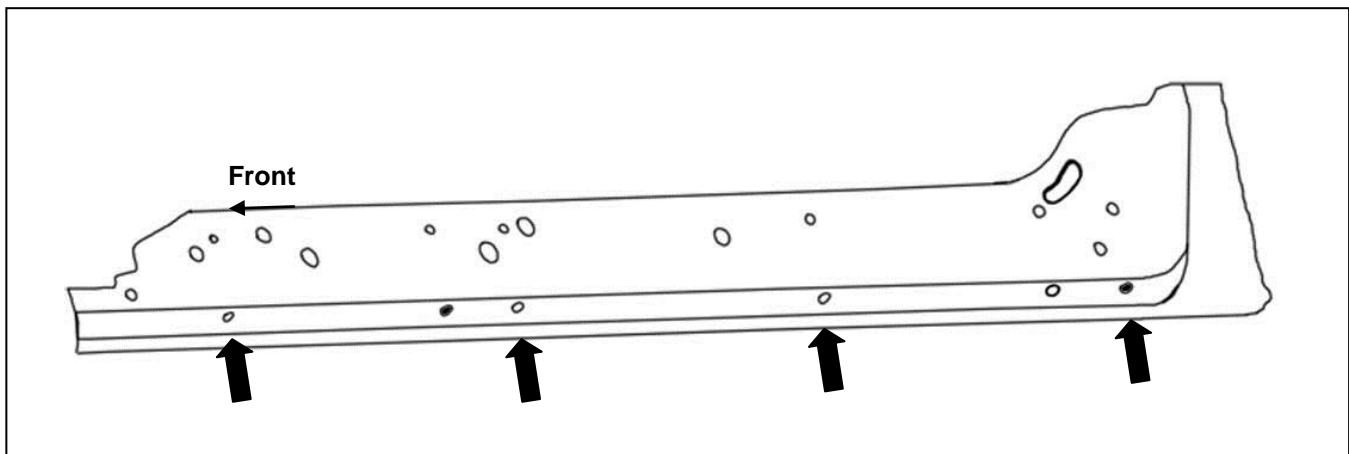
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

1. Start the installation under the Passenger/Right side of the vehicle. Locate the 6 plugs along the bottom edge of the body. Mounting Brackets will bolt to the 1st, 3rd, 4th and 6th threaded mounting holes, **(Figure 1)**.
2. Move to the front mounting location and remove the rubber plug to locate the bottom factory threaded hole, **(Figures 2 & 3)**. Directly above each threaded insert is a top mounting location on the side of the rocker panel. Hold a Bracket up in place to help determine the correct mounting holes to use along the panel. **NOTE:** Screw an 8mm Hex Bolt into the threaded holes to clear paint as required.
3. Select (1) passenger/right side Mounting Bracket. Attach the Mounting Bracket to the factory threaded holes with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figures 4 & 5)**. Do not tighten hardware at this time.
4. Move to the #2 mounting location, **(Figure 6)**. Repeat **Steps 2 & 3** to install the Mounting Bracket, **(Figure 7)**.

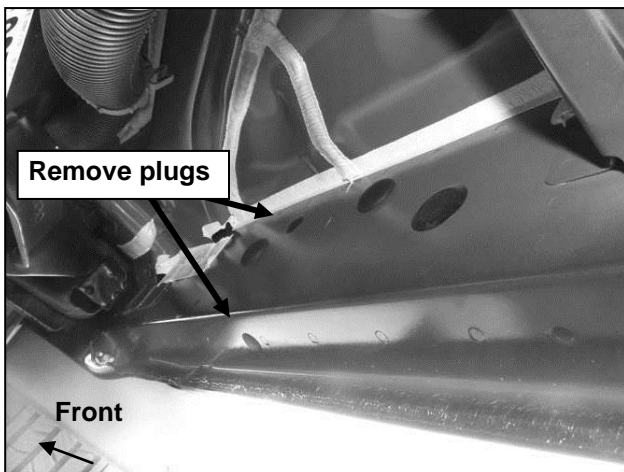
5. Continue along the rocker pane to the #3 location, (**Figure 8**). Repeat **Steps 2 & 3** to install the Mounting Bracket, (**Figure 9**).
6. Move to the last set of mounting holes at the rear of the cab, (**Figure 10**). Repeat **Steps 2 & 3** to install the Mounting Bracket in the rear location, (**Figure 11**).
7. Carefully unwrap and select the passenger/right side step assembly. Use the illustration above to help determine the correct Side Step. **NOTE:** The front stepping pad is closer to the front end of the Side Step.
8. With assistance, attach the tabs on the Side Step to the front facing side of the Brackets with (8) 10mm Hex Bolts, (16) 10mm Flat Washers and (8) 10mm Nylon Lock Nuts, (**Figures 12—15**). Do not tighten hardware at this time.
9. Level and adjust the Ambush Side Step as necessary and fully tighten all hardware.
10. Repeat **Steps 1—9** for the driver/left Ambush Side Step installation.
Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Running Board.

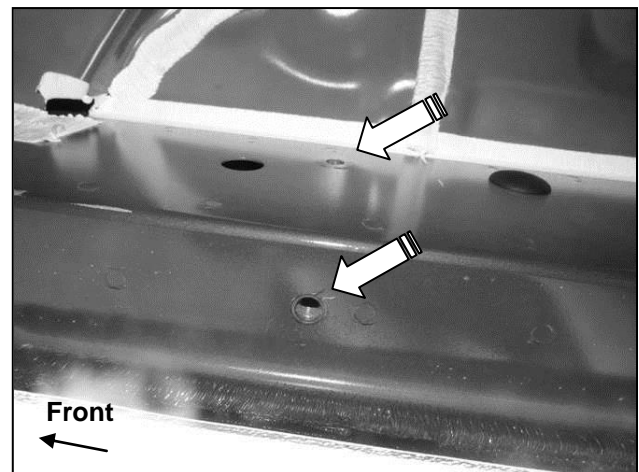
Passenger/Right side Installation Pictured



(Fig 1) Passenger/right side Rocker Panel mounting locations illustrated, (arrows) **NOTE:** Hold Bracket up to body panel to help determine the correct mounting locations.

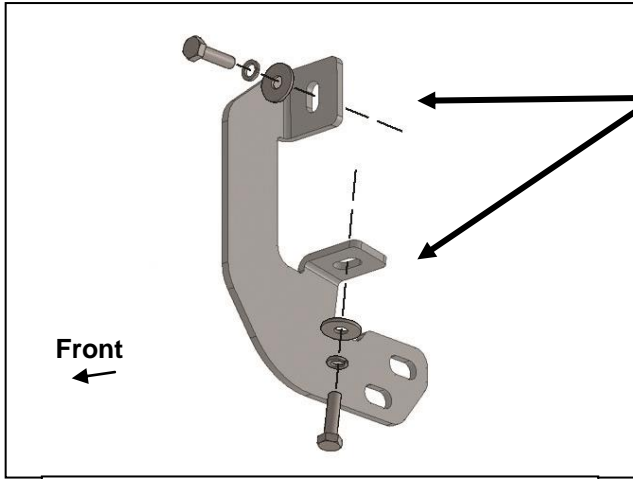


(Fig 2) Remove plastic plugs to uncover threaded inserts



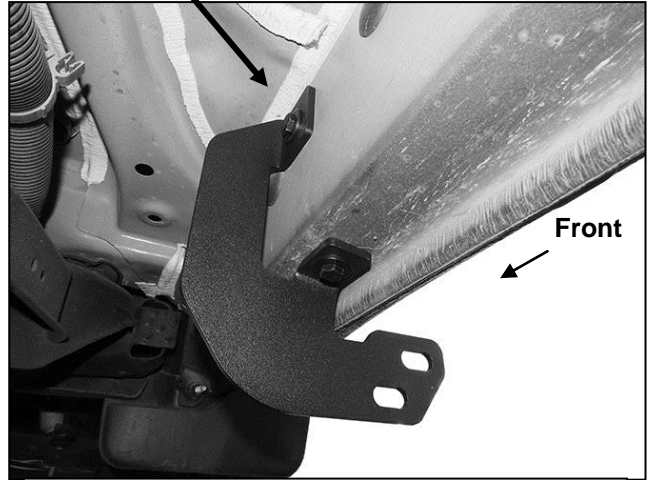
(Fig 3) Passenger front mounting location

Passenger/Right side Installation Pictured

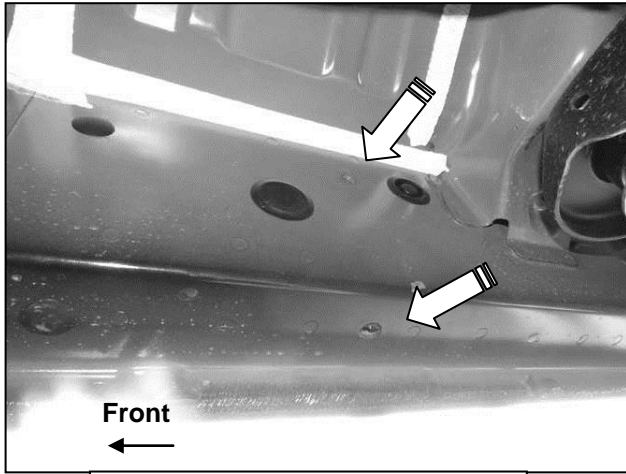


- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers

(Fig 4) Attach (1) passenger/right Bracket to the front set of threaded holes

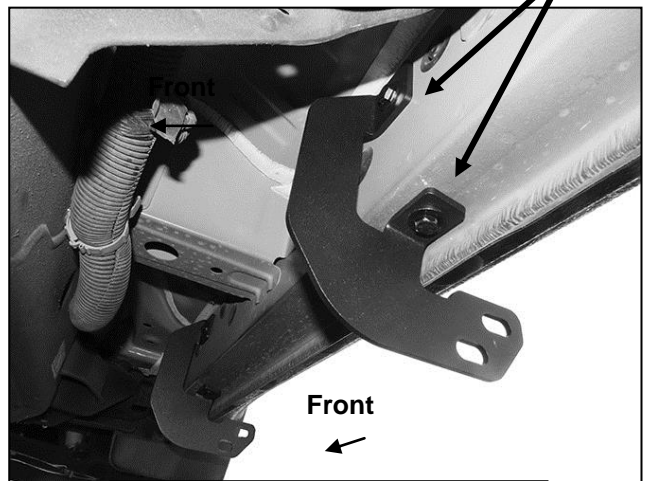


(Fig 5) Passenger/right front Bracket installed



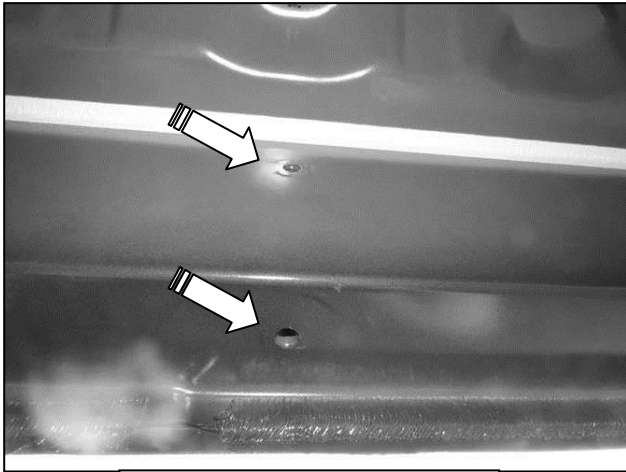
(Fig 6) Passenger/right side #2 mounting location (arrows)

- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



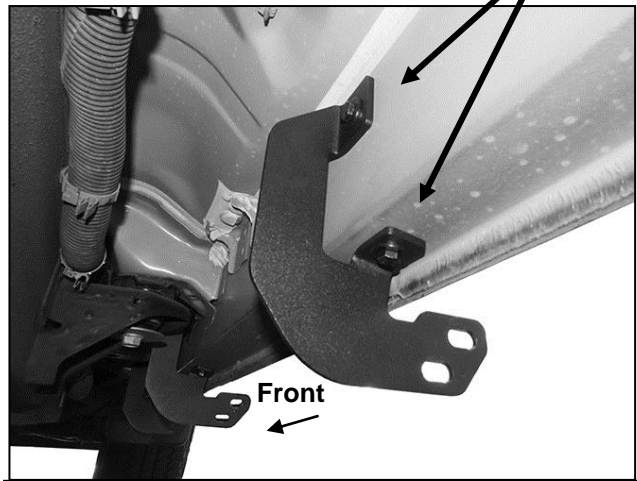
(Fig 7) Passenger/right side #2 Mounting Bracket installed

Passenger/Right side Installation Pictured

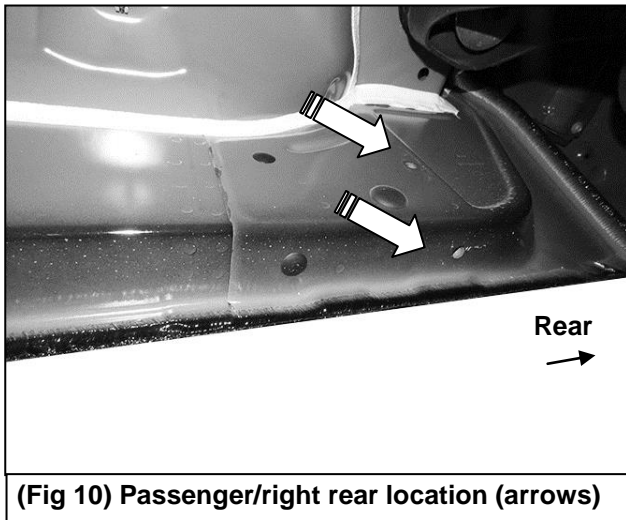


(Fig 8) Passenger/right side #3 mounting location

- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers

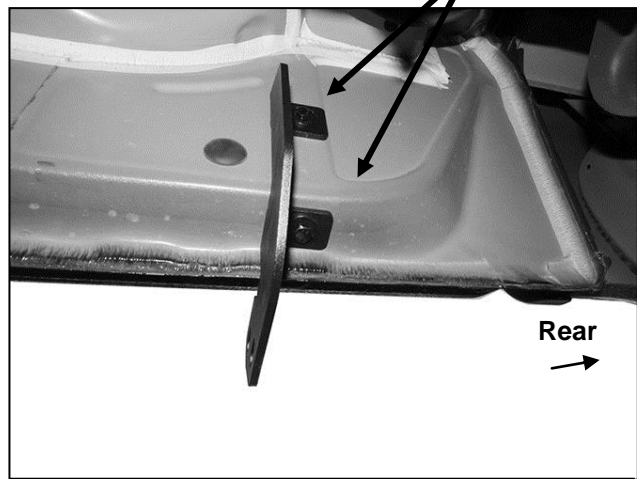


(Fig 9) Passenger/right side #3 Bracket installed



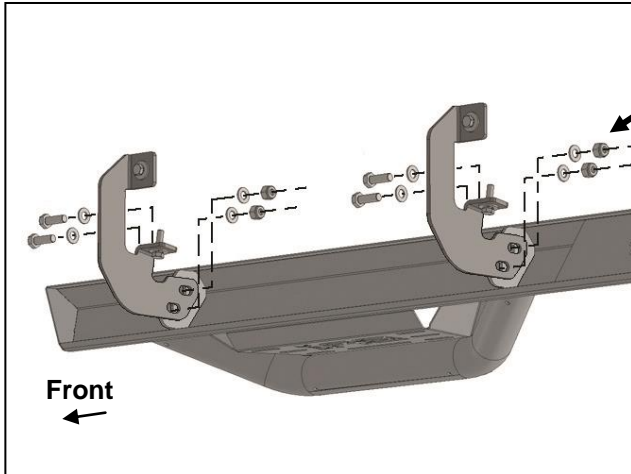
(Fig 10) Passenger/right rear location (arrows)

- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



(Fig 11) Passenger/right rear Bracket installed

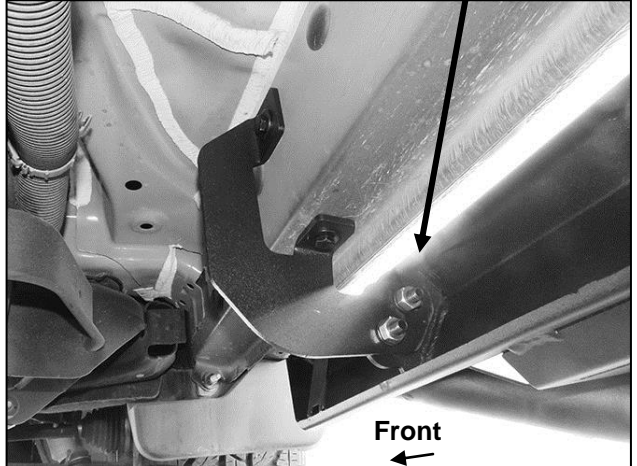
Passenger/Right side Installation Pictured



- (2) 10mm Hex Bolts
- (4) 10mm Flat Washers
- (2) 10mm Nylon Lock Nuts

(Fig 12) Attach the passenger/right Side Step to the front facing side of the Mounting Brackets, (front and #2 Brackets illustrated)

- (2) 10mm Hex Bolts
- (4) 10mm Flat Washers
- (2) 10mm Nylon Lock Nuts



(Fig 13) Attach the passenger/right Side Step to the Mounting Brackets, (front Bracket pictured)

- (2) 10mm Hex Bolts
- (4) 10mm Flat Washers
- (2) 10mm Nylon Lock Nuts



(Fig 14) Attach the passenger/right Side Step to the Mounting Brackets, (#2 Bracket pictured)

- (2) 10mm Hex Bolts
- (4) 10mm Flat Washers
- (2) 10mm Nylon Lock Nuts



(Fig 15) Attach the passenger/right Side Step to the Mounting Brackets, (rear Bracket pictured)