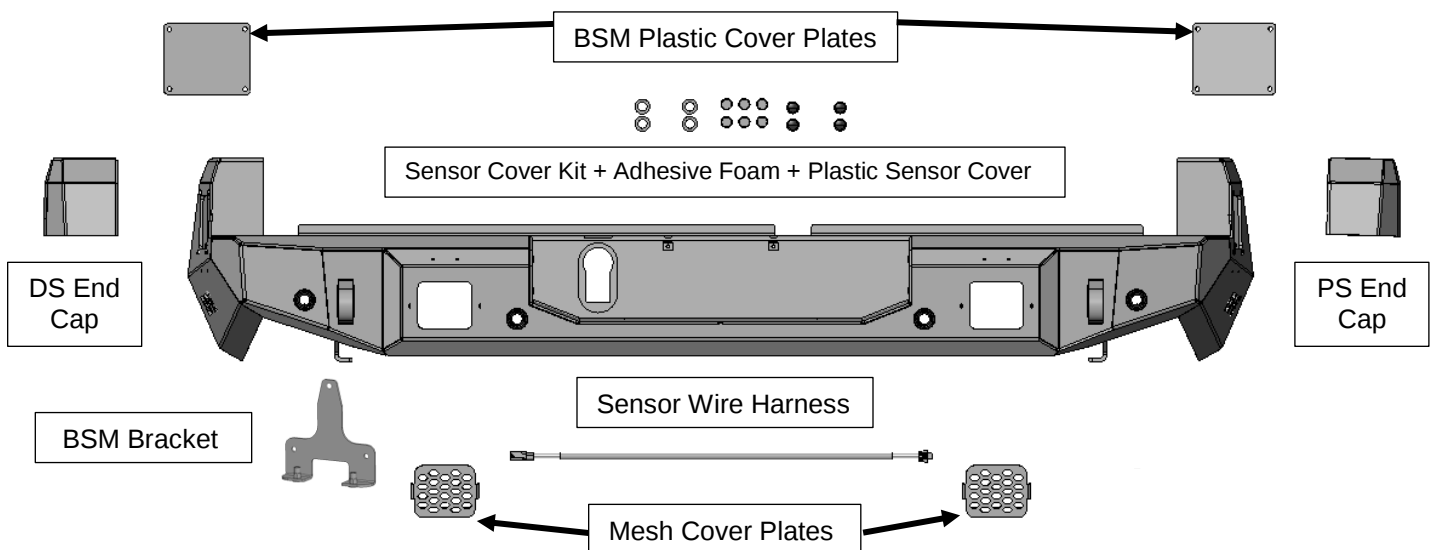


2024-2026 TOYOTA TACOMA PRO SERIES II REAR BUMPER PART #TC-2967

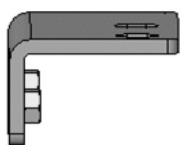
PARTS LIST:

Description	QTY	Description	QTY
Rear bumper	1	Adhesive foam	4
Passenger/Right End Cap	1	Plastic Sensor cover	4
Driver/Left End Cap	1	Sensor wire hardness(650mm)	2
Plastic cover plate	2	6mm Flange hex nut	19
Shim plate	2	6mm Lock washer	8
BSM mounting bracket	2	6mm x 18mm x 1.6mm Flat washer	8
S=4 wrench	1	6mm x 15mm button head bolt	8
Left support bracket	1	6mm x 25mm button head bolt	4
Right support bracket	1	6mm x 25mm Flat head Allen bolt	2
Mesh Cover Plates	2	6mm x 20mm button head combo bolt	5
spacer sleeve 69.5mm	6	6mm x 20mm Hex bolt	4
spacer sleeve 77mm	4	8mm Lock washer	8
DS shim plate	1	8mm x 24mm x 2mm Flat washer	12
PS shim plate	1	8mm Nylon Lock nut	4
8mm double bolt plate	2	8-1.25mm x 30mm Hex bolt	8
Square plug	2	12mm x 32mm x 3mm flat washer	12
2.75x1x200 wire strip	10	12mm Nylon lock nut	6
sensor cover kit (6 pcs)	1	12-1.75mm x 140mm hex bolt	6

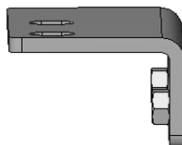




Shim Plate



DS Support Bracket



PS Support Bracket



Spacer Sleeve
(69mm & 77mm)



DS Shim Plate



PS Shim Plate



Hex Bolt



Combo Bolt



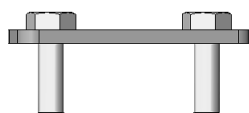
Lock Washer



Hex Nut



Flat Washer



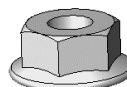
Dbl Bolt Plate



Button Head Bolt



Flat Head Bolt

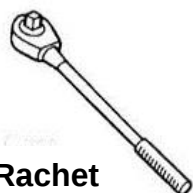


Flanged Nut



License Plate Inserts

TOOLS REQUIRED



Ratchet



13mm Socket



Extensions

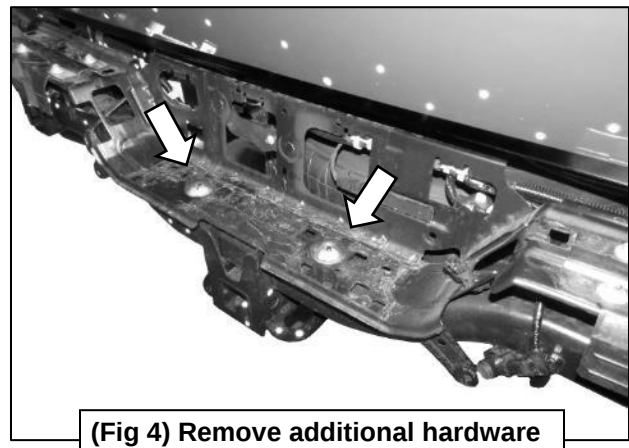
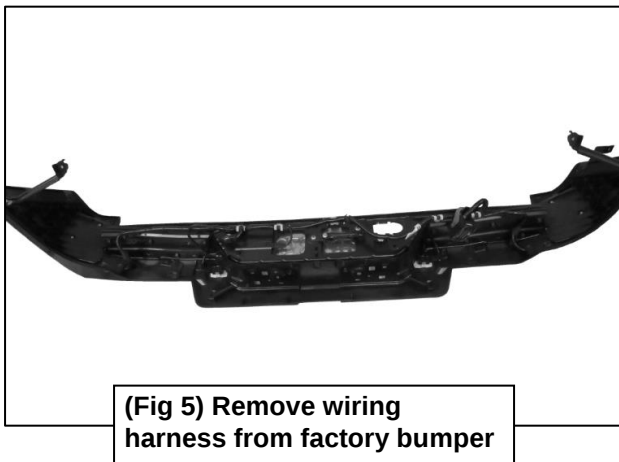
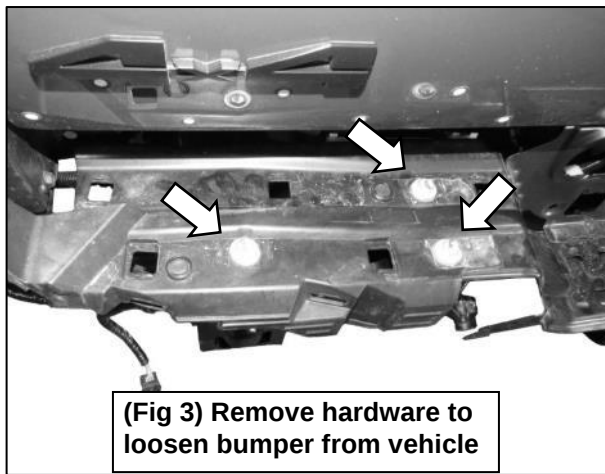
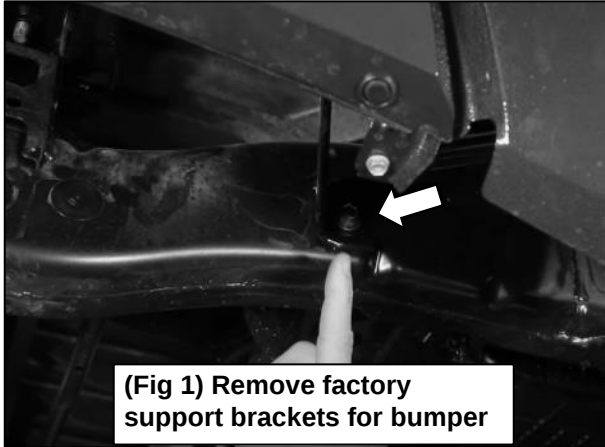


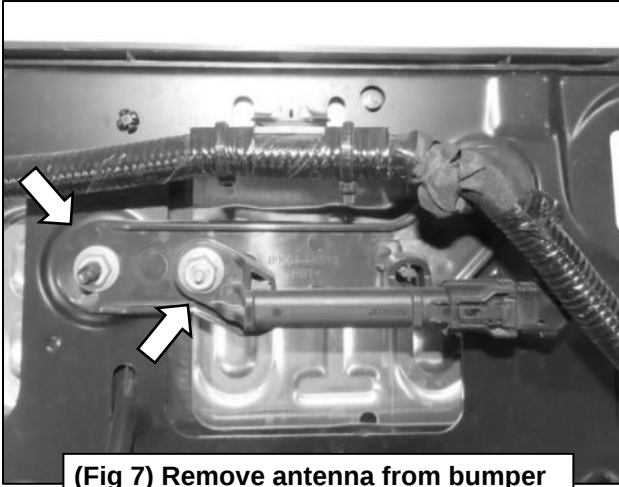
Wrench

PRODUCT CARE AND MAINTENANCE

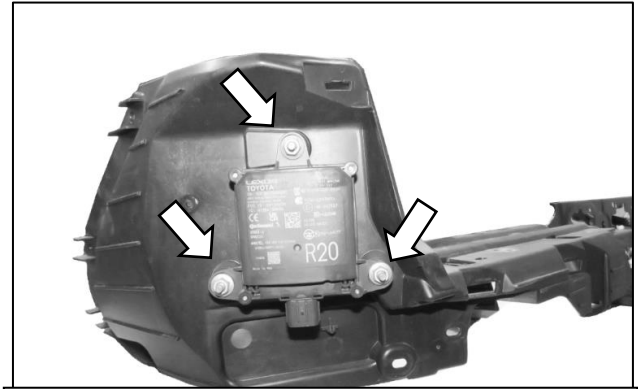
- Textured coat finished should be cleaned ONLY with a mild soap on a damp sponge.
- BA recommends wiping down the product with a light coat of lubricate (i.e. WD40) periodically to maintain its luster.
- DO NOT apply polish or wax that requires buffing for removal as this may damage the finish.
- DO NOT coat the product with any type of shine such as Tire Shine or glossy aerosol or gel. This can cause discoloration, staining or bubbling.

- 1** Follow Fig (1-10) to remove the original bumper.

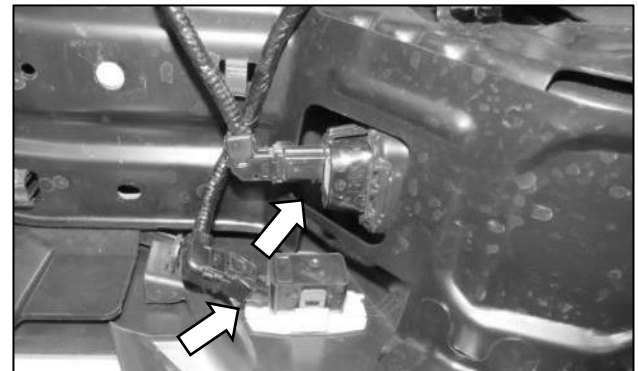




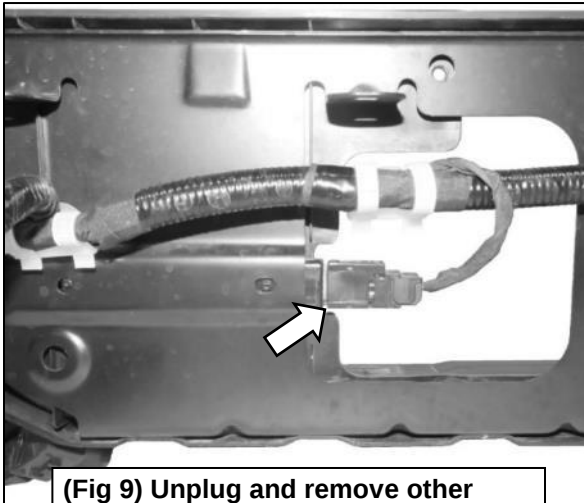
(Fig 7) Remove antenna from bumper



(Fig 6) Remove Blind Spot Monitor from bumper



(Fig 8) Unplug and remove factory lights and parking sensors



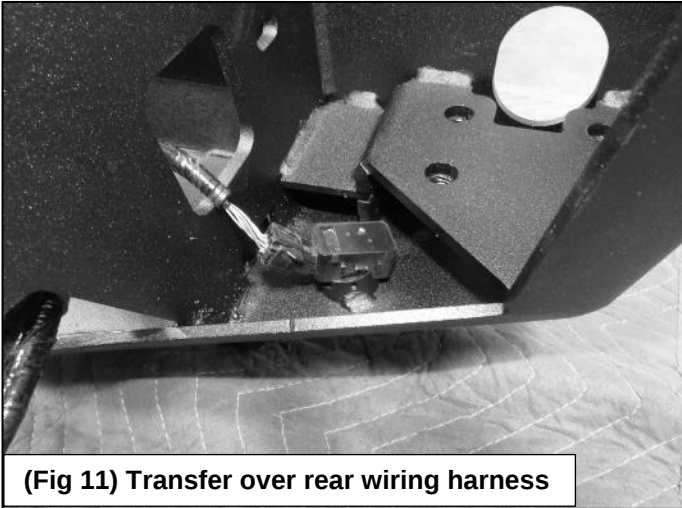
(Fig 9) Unplug and remove other hardware attached to factory bumper



(Fig 10) Bumper removed

2

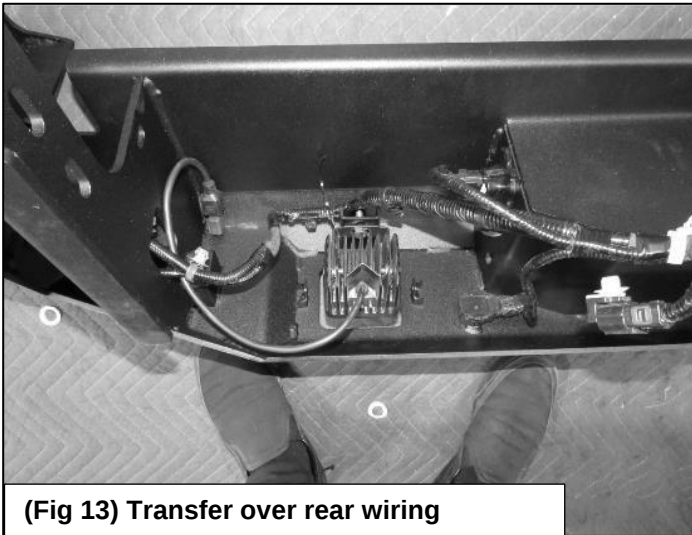
Follow Fig (11-21) to transfer the sensors, BSMS, license plate lights and mesh plates to the new bumper.



(Fig 11) Transfer over rear wiring harness

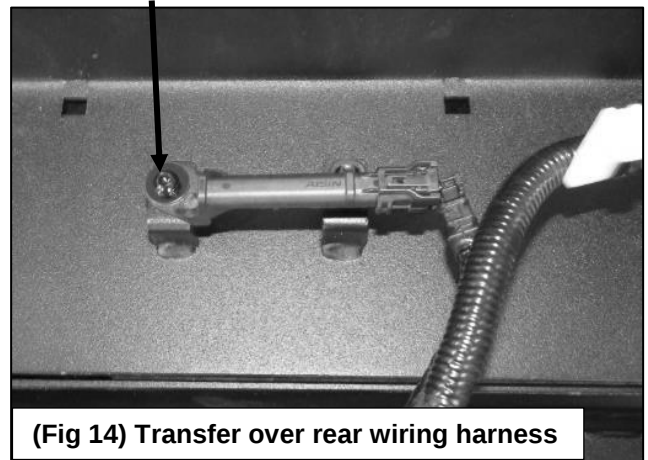


(Fig 12) Transfer over rear wiring harness

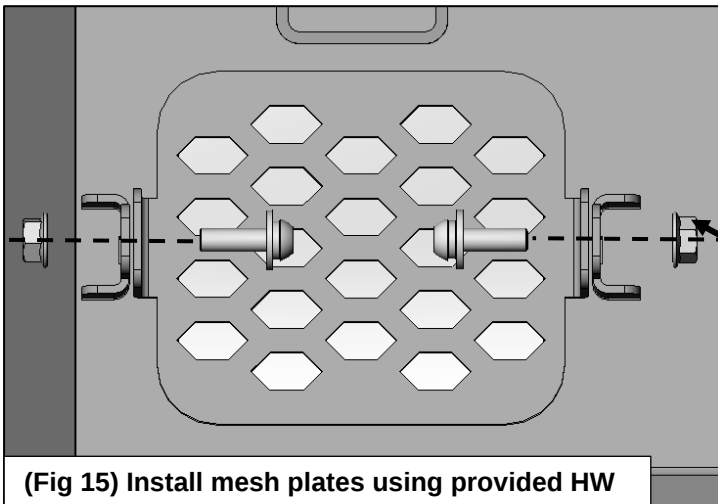


(Fig 13) Transfer over rear wiring

- (1)6mmx20mm Button Head Bolt
- (1)6mm Lock Washer
- (1)6mmx15mmx1.6mm Flat Washer
- (1)6mm Flanged Hex Nut

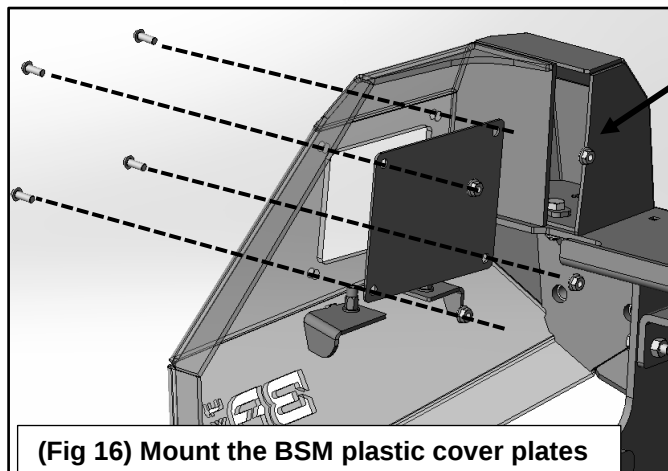


(Fig 14) Transfer over rear wiring harness



(Fig 15) Install mesh plates using provided HW

- (2)6mmx20mm Combo Bolts
- (2)6mm Flanged Hex Nut



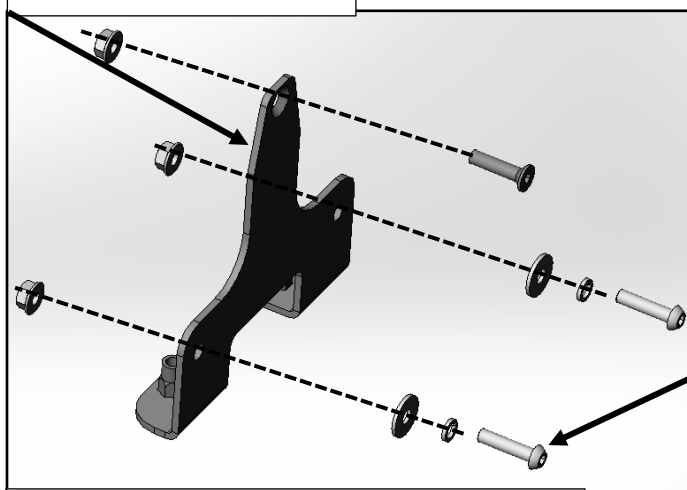
(Fig 16) Mount the BSM plastic cover plates

- (4) 6mmx20mm Button Head Bolts
- (4) 6mm Flanged Hex Nut



(Fig 17) BSM plastic cover plates installed

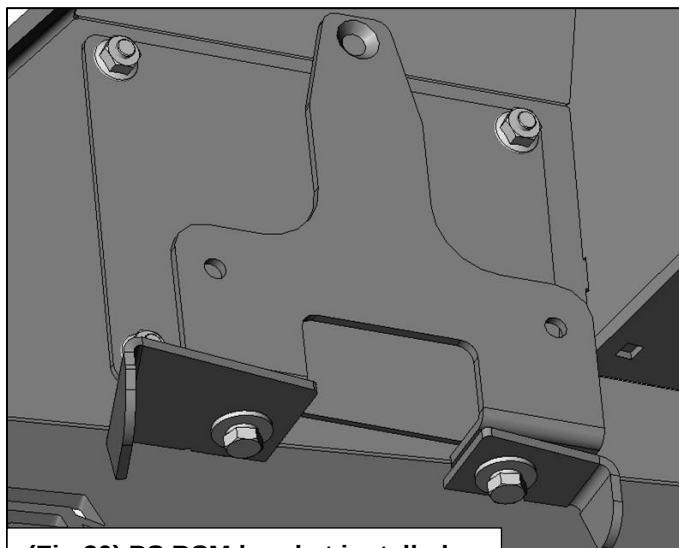
BSM will go on this side



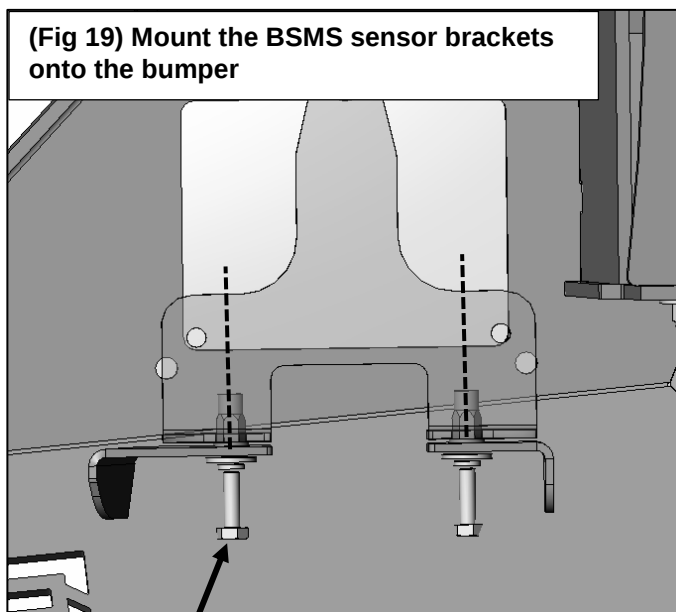
(Fig 18) Mount the BSMS sensors on their respected brackets

- (2) 6mmx25mm Button Head Bolt
- (1) 6mm Countersunk Bolt
- (2) 6mm Lock Washer
- (2) 6mmx18mmx1.6mm Flat Washer
- (3) 6mm Flanged Hex Nut

(Fig 19) Mount the BSMS sensor brackets onto the bumper



(Fig 20) PS BSM bracket installed



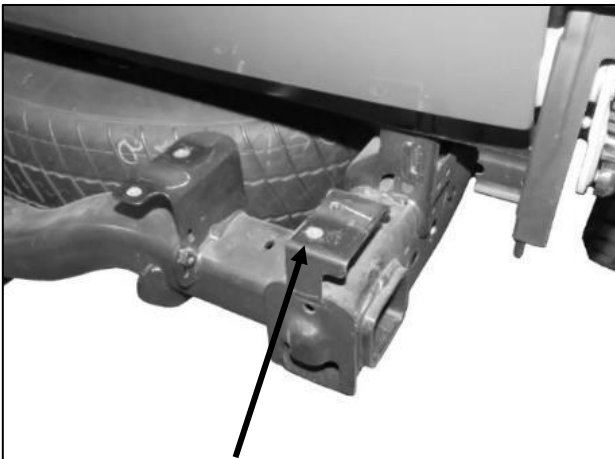
- (2) 6mm x 20mm Hex bolt
- (2) 6mm Lock Washer
- (2) 6mmx18mmx1.6mm Flat Washer

URGENT Note: Please make sure the BSM bracket is as close and parallel to the plastic cover. Failure to do so will result in the "Trailer detection" warning on dash

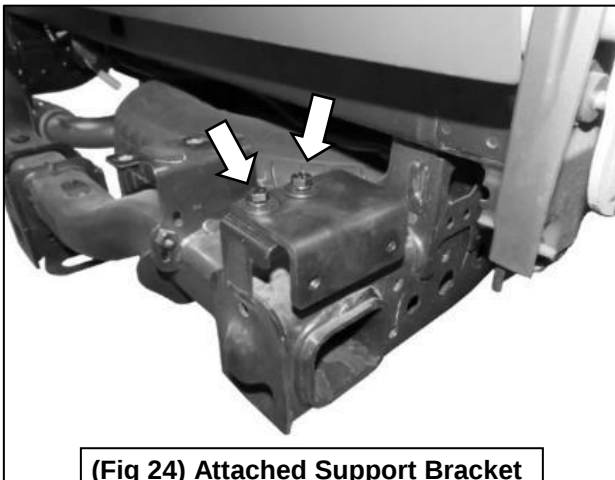


(Fig 21) Possible error warning if BSM not installed correctly

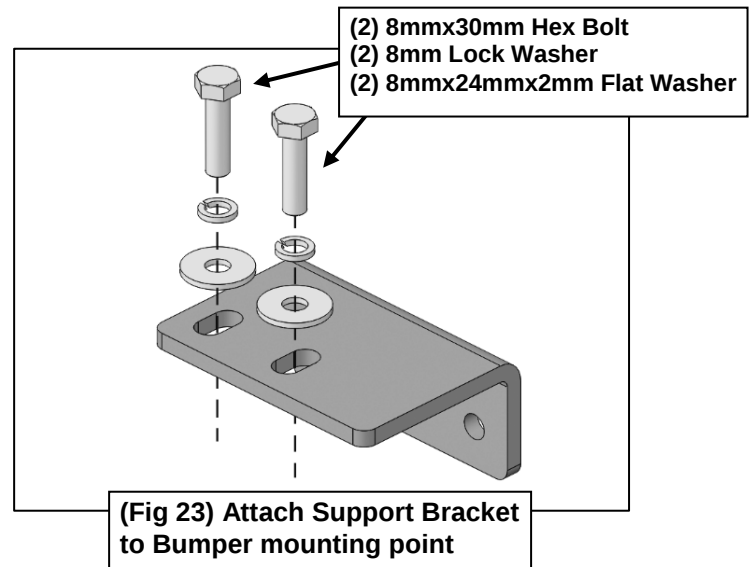
3 Follow Fig (22-31) to mount the new bumper to the frame.



(Fig 22) Locate bumper support mounting point



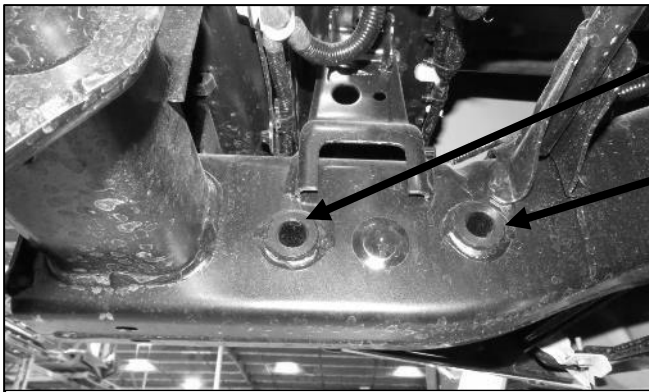
(Fig 24) Attached Support Bracket





(Fig 25) Remove the center plastic caps on the outer side of the rear frame on both the DS and PS

Note: Please tightened before mounting bumper.

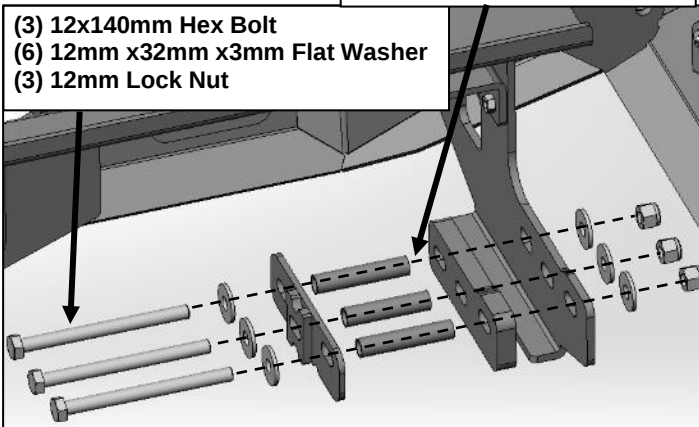


(Fig 26) Remove the center plastic caps on the inner side of the rear frame on both the DS and PS

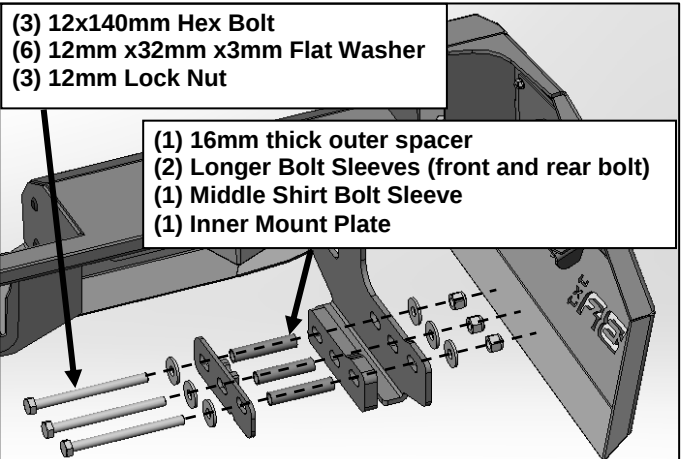
Hybrid models will have protrusions on the front and rear mount holes on the inner side. Normal model's will have no protrusions

- (1) 16mm thick outer spacer
- (3) Short bolt sleeves
- (1) Inner Mount Plate

- (3) 12x140mm Hex Bolt
- (6) 12mm x32mm x3mm Flat Washer
- (3) 12mm Lock Nut



(Fig 28) For standard models place the inner tab with the X facing away from the frame



(Fig 27) For Hybrid models place the inner tab with the X facing against the frame

