

# Standard Painted Doors

## CENDURA® SERIES

### Extra Heavy Duty Particleboard Core Non-Rated & 20 Min / Bonded Construction

### Paint Grade Birch



	<b>Models</b>	C-PC-B-EHD-NR C-PC-B-EHD-FR20				
<b>DIMENSIONS</b>	<b>Thickness</b>	1-3/4"				
	<b>Maximum Size</b>	ITS-WH and UL- Max 20 Minute Sizes noted in this table are specific to 1-3/4" doors. Contact sales for information regarding other door thickness types.				
			Non-Rated	Neutral Pressure	CAT A Positive Pressure	CAT B Positive Pressure
		Singles	4'0"x9'0"	4'0"x9'0"	4'0"x9'0"	4'0"x9'0"
		Pairs	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"
DE Pairs	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"		
<b>CONSTRUCTION</b>	<b>Surface Material</b>	Paint Grade Birch				
	<b>Crossbands</b>	High Density Fiberboard				
	<b>Vertical Edges*</b>	Finger-Jointed Softwood (1-1/4" before trim) Alternate Stile Options Upon Request: Full Length Mill Option/Basswood (1.281 before trim)				
	<b>Horizontal Edges</b>	Default: Structural Composite Lumber (1-1/4" before trim) Alternate Rail Options Upon Request: -Wide rails				
	<b>Face &amp; Core Assembly Adhesive</b>	Type 1				
	<b>Core Construction</b>	Wood-based particleboard core				
	<b>Lite Openings / Louvers</b>	- Factory glazing recommended-max 5/16" glass - Available with standard profile wood beads or standard metal vision frames - Standard wood and metal louvers-non-rated doors only				
	<b>Distance from Lock &amp; Lite Cutouts</b>	3-1/4" minimum distance from adjacent lock and lite cutouts				
	<b>Details</b>	Standard and custom profiles of applied mouldings				
	<b>Machining</b>	Machining preparation per hardware manufacturer's templates				
	<b>Factory Finish</b>	Prime only				
<b>STC</b>	<b>Acoustic Rating†</b>	STC 32 Operable when installed with tested seals and gaskets - Refer to Appendix M				
<b>CREDITS &amp; STANDARDS</b>	<b>Environmental Options</b>	- CARB PH2/TSCA Title VI Compliant - ULEF/NAUF* upon request - FSC upon request				
	<b>Environmental Product Declaration</b>	Yes				
	<b>Quality Standards</b>	WDMA I.S.1A Architectural Wood Flush Doors (Standard construction)				
	<b>WDMA Performance Duty Level†</b>	Extra Heavy Duty				
<b>WT.</b>	<b>Door Weight</b>	Thickness	lbs/sf			
		1-3/4"	5.5			
	<b>Warranty</b>	Limited Lifetime. No exterior warranty. Interior use only.				

Note: Doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.

\* Fire-Rated doors will be constructed per label service listing and may deviate from above.

† Performance Duty Level and STC Ratings are based on 1-3/4" doors.

\*As of 2018, NAUF is no longer recognized by California Air Resources Board (CARB). CARB has instead opted for ULEF (Ultra Low Emitting Formaldehyde) or NAF (No Added Formaldehyde) Refer to Tech Bulletin 139.