

# Select Wood Veneer Doors

## ASPIRO® SERIES

### Fire-Resistant Particleboard Core 45 Min / Bonded Construction Wood Veneer



	<b>Models</b>	A-PC-B-FR45			
<b>DIMENSIONS</b>	<b>Thickness</b>	1-3/4"			
	<b>Maximum Size</b>	ITS-WH AND UL Sizes noted in this table are specific to 1-3/4" doors. Contact sales for information regarding other door thickness types.			
			Neutral Pressure	CAT A Positive Pressure	CAT B Positive Pressure
		Singles	4'0"x8'0"	4'0"x8'0"	4'0"x8'0"
		Pairs	6'0"x7'0"	6'0"x7'0"	6'0"x7'0"
DE Pairs	N/A	N/A	N/A		
<b>CONSTRUCTION</b>	<b>Surface Material</b>	Hardwood, Softwood, Domestic, Exotic & Reconstituted Wood Veneers - A and AA Grade			
	<b>Crossbands</b>	One Piece High Density Fiberboard (HDF)			
	<b>Vertical Edges*</b>	- Matching/Compatible Veneer Edge Band over Fire Stile Alternate Stile Options Upon Request: - Impact resistant edges			
	<b>Horizontal Edges*</b>	Manufacturer's standard construction Alternate Rail Options Upon Request: - Clean edge - Veneer edge banded top rail			
	<b>Face &amp; Core Assembly Adhesive</b>	Type 1			
	<b>Core Construction</b>	Fire-resistant wood based particleboard core			
	<b>Lite Openings / Louvers</b>	- Factory glazing recommended - Available with metal vision frames or wood wrapped metal vision frames - Metal fusible link louvers also available			
	<b>Distance from Lock &amp; Lite Cutouts</b>	3-1/4" minimum distance from adjacent lock and lite cutouts			
	<b>Details</b>	Standard and custom applied moulding profiles and reveals. Some limitations apply.			
	<b>Machining</b>	Machining preparation per hardware manufacturer's templates. Some limitations apply.			
	<b>Factory Finish</b>	- Meets WDMA TR-8 and AWS System 9 - Clear, standard and custom stain colors			
<b>STC</b>	<b>Acoustic Rating</b>	N/A			
<b>CREDITS &amp; STANDARDS</b>	<b>Environmental Options</b>	- CARB PH2/TSCA Title VI Compliant - ULEF/NAUF* upon request - FSC upon request			
	<b>Environmental Product Declaration</b>	Yes			
	<b>Quality Standards</b>	- WDMA I.S.1A Architectural Wood Flush Doors (Standard construction) - AWS available upon request			
	<b>WDMA Performance Duty Level†</b>	Extra Heavy Duty			
<b>WT.</b>	<b>Door Weight</b>	Thickness	lbs/sf		
		1-3/4"	6.4		
	<b>Warranty</b>	Full; life of original installation. No exterior warranty. Interior use only.			

Note: Doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.

\* Fire-Rated doors will be constructed per label service listing and may deviate from above.

† Performance Duty Level is based on 1-3/4" doors.

\*As of 2018, NAUF is no longer recognized by California Air Resources Board (CARB). CARB has instead opted for ULEF (Ultra Low Emitting Formaldehyde) or NAF (No Added Formaldehyde) Refer to Tech Bulletin 139.