CENDURA® SERIES Particleboard Core Non-Rated & 20 Min / Bonded Construction

High Pressure Decorative Laminate - 3 Ply Construction



	Models	C-PC-B-NR C-PC-B-FR20				
DIMENSIONS	Thickness	1-3/4"				
	Maximum Size	ITS-WH and UL- Max 20 Minute Sizes noted in this table are specific to 1-3/4" doors. Contact sales for information regarding other door thickness types.				
			Non-Rated	Neutral Pressure	CAT A Positive Pressure	CAT B Positive Pressure
		Singles	4'0"x9'0"	4'0"x9'0"	4'0"x9'0"	4'0"x9'0"
		Pairs	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"
		DE Pairs	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"
CONSTRUCTION	Surface Material	High Pressure Decorative Laminate				
	Crossbands	N/A Note: Some configurations may not be available in 3-ply construction.				
	Vertical Edges*	Default: HPDL Edge Band applied after faces over Structural Composite Lumber (1-1/4" before trim) Alternate Stile Option: Hardwood (when stained or painted)				
	Horizontal Edges*	Default: Structural Composite Lumber (1-1/4" before trim) No alternate rail options available.				
	Face & Core Assembly Adhesive	Туре 1				
	Core Construction	Wood-based particleboard core				
	Lite Openings / Louvers	 Factory glazing recommended - max 5/16" glass thickness Standard profile lite beads and standard metal vision frames Standard wood and metal louvers in non-rated doors 				
	Distance from Lock & Lite Cutouts	3-1/4" minimum distance from adjacent lock and lite cutouts				
	Details	N/A				
	Machining	Machining preparation per hardware manufacturer's templates				
	Factory Finish	Wood accessories available as painted or stained				
STC	Acoustic Rating	N/A				
CREDITS & STANDARDS	Environmental Options	- CARB PH2/TSCA Title VI Compliant - ULEF/NAUF* upon request - FSC upon request				
	Environmental Product Declaration	Yes				
	Quality Standards	- WDMA I.S.1A Architectural Wood Flush Doors (Standard Construction)				
	WDMA Performance Duty Level†	Standard Duty Note: This construction meets the Heavy Duty performance when surface mounted hardware is attached with through bolts.				
WT.	Door Weight	Thickness Ibs/sf 1-3/4" 5.6				
	Warranty	Limited Lifetime. No exterior warranty. Interior use only.				

Note: Doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.

† Performance Duty Level is based on 1-3/4" doors.

*As of 2018, NAUF is no longer recognized by California Air Resources Board (CARB). CARB has instead opted for ULEF (Ultra Low Emitting Formaldehyde) or NAF (No Added Formaldehyde) Refer to Tech Bulletin 139.

^{*} Fire-Rated doors will be constructed per label service listing and may deviate from above.