

CENDURA® SERIES

Extra Heavy Duty Particleboard Core  
Non-Rated & 20 Min  
High Pressure Decorative Laminate



	<b>Models</b>	C-PC-B-EHD-NR C-PC-B-EHD-FR20				
<b>DIMENSIONS</b>	<b>Thickness</b>	1-3/4"				
	<b>Maximum Size</b>	ITS-WH and UL- Max 20 Minute Sizes noted in this table are specific to 1-3/4" doors. Contact sales for information regarding other door thickness types.				
			Non-Rated	Neutral Pressure	CAT A Positive Pressure	CAT B Positive Pressure
		Singles	4'0"x9'0"	4'0"x9'0"	4'0"x9'0"	4'0"x9'0"
		Pairs	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"
DE Pairs	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"		
<b>CONSTRUCTION</b>	<b>Surface Material</b>	High Pressure Decorative Laminate				
	<b>Crossbands</b>	One Piece High Density Fiberboard (HDF)				
	<b>Vertical Edges*</b>	Default: HPDL Edge Band applied after faces over Structural Composite Lumber (1-1/4" before trim) Alternate Stile Option Upon Request: - Hardwood				
	<b>Horizontal Edges*</b>	Default: Structural Composite Lumber (1-1/4" before trim) Alternate Rail Options Upon Request: - Wide rails				
	<b>Face &amp; Core Assembly Adhesive</b>	Type 1				
	<b>Core Construction</b>	Wood-based particleboard core				
	<b>Lite Openings / Louvers</b>	- Factory glazing recommended - max 5/16" glass thickness - Standard wood lite beads and standard metal vision frames - Standard wood and metal louvers in non-rated doors				
	<b>Distance from Lock &amp; Lite Cutouts</b>	3-1/4" minimum distance from adjacent lock and lite cutouts				
	<b>Details</b>	N/A				
	<b>Machining</b>	Machining preparation per hardware manufacturer's templates				
	<b>Factory Finish</b>	Wood accessories available as painted or stained				
<b>STC</b>	<b>Acoustic Rating†</b>	Up to STC 32 Operable when installed with tested seals and gaskets - Refer to Appendix M				
<b>CREDITS &amp; STANDARDS</b>	<b>Environmental Options</b>	- CARB PH2/TSCA Title VI Compliant - ULEF/NAUF* upon request - FSC upon request				
	<b>Environmental Product Declaration</b>	Yes				
	<b>Quality Standards</b>	- WDMA I.S.1A Architectural Wood Flush Doors (Standard Construction)				
	<b>WDMA Performance Duty Level†</b>	Extra Heavy Duty				
<b>WT.</b>	<b>Door Weight</b>	Thickness	lbs/sf			
		1-3/4"	8			
	<b>Warranty</b>	Limited Lifetime. No exterior warranty. Interior use only.				

Note: Doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.

\* Fire-Rated doors will be constructed per label service listing and may deviate from above.

† Performance Duty Level and STC Ratings are based on 1-3/4" doors.

\*As of 2018, NAUF is no longer recognized by California Air Resources Board (CARB). CARB has instead opted for ULEF (Ultra Low Emitting Formaldehyde) or NAF (No Added Formaldehyde) Refer to Tech Bulletin 139.