

## Type I vs. Type II Adhesive

Each adhesive is approved by Architectural Wood Door Industry Standards – WDMA (Wood Door Manufacturers Association) and AWI (Architectural Woodwork Institute) as tested in accordance with WDMA TM-6 *Adhesive Durability Test Method for Determining the Durability of Adhesives Used in Doors under Accelerated Aging Conditions*.

Type I adhesive is more water resistant and must pass (a) boiling water submersion, (b) oven drying, and (c) cold water submersion cycles; whereas Type II adhesive is less water resistant, though still must pass cold water submersion and oven drying cycles.

Type I adhesive is appropriate for Exterior and Interior applications.

Type II adhesive is intended for Interior applications only.

Forté™ Opening Solutions manufacturing facilities use Type I adhesives.