

Select Wood Veneer Doors

ASPIRO® SERIES

Particleboard Core & SCL Non-Rated & 20 Min/Radiation Shielded Wood Veneer



Models		A-PC-B-XR-NR A-PC-B-XR-FR20	A-SCLC-B-XR-NR A-SCLC-B-XR-FR20	
DIMENSIONS	Product Specifications	Wood-based particleboard core with lead	Structural Composite Lumber Core with lead	
	Thickness	1-3/4"	Same	
	Lead Thickness	1/32", 1/16", 1/8" (Contact sales for other thickness)	Same	
	Lead Location	One sheet, narrow side (Review hardware applications when ordering)	Same	
	Maximum Size	ITS-WH Single: 4'0"x8'0" Standard Pairs: 8'0"x8'0"	Same	
CONSTRUCTION	Fire Rating	20 Minute	Same	
	Surface Material	Hardwood, Softwood, Domestic, Exotic & Reconstituted Wood Veneers - A and AA Grade	Same	
	Crossbands	One Piece High Density Fiberboard (HDF)	Same	
	Vertical Edges*	Default: Matching/Compatible Veneer Edge Band over Structural Composite Lumber (1-1/2" before trim) Alternate Stile Options Upon Request: - Matching/compatible hardwood - Impact resistant edges	Same	
	Horizontal Edges	Structural Composite Lumber (1-1/2" before trim) Alternate Rail Options Upon Request: - Clean edge, veneer edge band top rail - Wide and hardwood rails	Same	
	Astragal at Pairs	Lead-lined Metal Edge & Astragal	Same	
	Face & Core Assembly Adhesive	Type 1	Same	
	Core Construction	Wood-based particleboard core with lead	Structural Composite Lumber Core with lead	
	Details	N/A		
	Lite Openings	Metal Vision Frames Only - Refer to Appendix N	Same	
	Factory Finish	- Meets WDMA TR-8 and AWS System 9 - Clear, standard and custom stain colors	Same	
	STC	Acoustic Rating	N/A	
	CREDITS & STANDARDS	Environmental Options	- CARB PH2/TSCA Title VI Compliant - ULEF/NAUF* upon request - FSC upon request	Same
Environmental Product Declaration		Yes		
Quality Standards		- WDMA I.S.1A Architectural Wood Flush Doors (Standard Construction) - AWS available upon request		
WDMA Performance Duty Level		N/A		
WT.	Door Weight	Thickness lbs/sf	Thickness lbs/sf	
		1/32" lead 7.7	1/32" lead 9.1	
		1/16" lead 9.2	1/16" lead 11.1	
		1/8" lead 13	1/8" lead 15.1	
Warranty	Full; life of original installation. No exterior warranty. Interior use only.	Same		

Note: Doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.

* Fire-Rated doors will be constructed per label service listing and may deviate from above.

*As of 2018, NAUF is no longer recognized by California Air Resources Board (CARB). CARB has instead opted for ULEF (Ultra Low Emitting Formaldehyde) or NAF (No Added Formaldehyde) Refer to Tech Bulletin 139.