

Authentic Stile & Rail Doors

ASPIRO® SERIES
Exterior Application
Wood Veneer



STYLE	Door Styles (Panel Styles may vary based on required construction)	French, Traditional, Archtop (radius), Other
	Panel Design (Panel Styles may vary based on required construction)	Square-top, Archtop (radius) panels, Eyebrow, Provence, Other
DIMENSIONS	Single Doors (max size listed) Consult factory for oversized doors.	Width: 42" Height: 96" Thickness: 1-3/4", 2-1/4"
	Pair Doors (max size listed) (Standard Swinging, Contact Factory for D/E)	Width: 84" Height: 96" Thickness: 1-3/4", 2-1/4"
	Default Face Dimensions Contact factory for custom options	<ul style="list-style-type: none"> • Stiles: 5-1/2" • Top Rail: 5-1/2" • Bottom Rail: 10" (minimum 12" for over 36" wide) • Lock Rail: 6-1/2" • Muntins (Simulated Divided Lite) & Bars (True Divided Lite): 1-3/8" (including glass stops) • Crossrail (Intermediate): 3-5/8" • Mullions: 3-5/8"
CONSTRUCTION	Surface Material	<ul style="list-style-type: none"> • Wood Veneer: Standard 1/8"; Mahogany, Cherry, Walnut, Pine, White Oak
	Joinery	Cope & Stick; Doweled
	Core and Panel Material	<ul style="list-style-type: none"> • Stiles: SCLC • Top Rail: Solid Lumber • Bottom Rail: Solid Lumber • Lock Rail: Solid Lumber • Mid-rails: Solid Lumber • Mullions: Solid Lumber • Louvers (Standard, False, Chevron): Solid Lumber (no warranty) • Rim Banded Raised Panel: MDF • Veneer Wrapped Raised Panel: N/A • Flat Panel: MDF • False Louvers: Solid Wood
	Panel Options	<ul style="list-style-type: none"> • Rim Banded Raised Panel: 1-5/8" • Veneer Wrapped Raised Panel: N/A • Flat Panel: 5/8" • V-Groove Flat Panel: 1-1/8" • V-Groove Raised Panel: 1-5/8"

Note: Doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.
Fire-Rated doors will be constructed per label service listing and may deviate from above.

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CONSTRUCTION	Sticking Options Contact factory for custom options.	Ogee, Ovolo, No profile, Square, Quarter Round, Custom
	Raised and Applied Moulding	Available upon request
	Glass	<ul style="list-style-type: none"> • Standard Glass (Maximum cutout): <ul style="list-style-type: none"> -1/4" Tempered -5/8" Tempered insulated • Optional Glass Types: <ul style="list-style-type: none"> -Tempered: Clear, Clear Bevel, Acid Etched, Acid Etched with Clear Bevel -Laminated: Clear, White Contact factory for options and limitations. <ul style="list-style-type: none"> • Additional Options: Insulated Glass, Low E and Argon
CREDITS	Machining (Typical factory machining) Contact factory for more options.	<ul style="list-style-type: none"> • Hinges • Cylindrical locks • Mortise locks with or without function holes • Card Locks • Exit devices • Automatic or Manual flush bolts • Concealed overhead closers / stops • Door bottoms • Electric Strikes • Viewers • Wire Raceways • EPT's
	Environmental Options (available upon request)	<ul style="list-style-type: none"> • Recycled Content • Certified Wood • Low-Emitting Materials • CARB Phase II Compliant
STC	Acoustic Rating	N/A
	Warranty	3 Year Warranty (must be factory finished)
	Label Agency	N/A

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