

# Authentic Stile & Rail Doors

ASPIRO® SERIES

Exterior Application

Wood Veneer



<b>STYLE</b>	<b>Door Styles</b> (Panel Styles may vary based on required construction)	French, Traditional, Archtop (radius), Other
	<b>Panel Design</b> (Panel Styles may vary based on required construction)	Square-top, Archtop (radius) panels, Eyebrow, Provence, Other
<b>DIMENSIONS</b>	<b>Single Doors (max size listed)</b> Consult factory for oversized doors.	Width: 42" Height: 96" Thickness: 1-3/4", 2-1/4"
	<b>Pair Doors (max size listed)</b> (Standard Swinging, Contact Factory for D/E)	Width: 84" Height: 96" Thickness: 1-3/4", 2-1/4"
	<b>Default Face Dimensions</b> Contact factory for custom options	<ul style="list-style-type: none"> <li>• <b>Stiles:</b> 5-1/2"</li> <li>• <b>Top Rail:</b> 5-1/2"</li> <li>• <b>Bottom Rail:</b> 10" (minimum 12" for over 36" wide)</li> <li>• <b>Lock Rail:</b> 6-1/2"</li> <li>• <b>Muntins (Simulated Divided Lite) &amp; Bars (True Divided Lite):</b> 1-3/8" (including glass stops)</li> <li>• <b>Crossrail (Intermediate):</b> 3-5/8"</li> <li>• <b>Mullions:</b> 3-5/8"</li> </ul>
<b>CONSTRUCTION</b>	<b>Surface Material</b>	<ul style="list-style-type: none"> <li>• <b>Wood Veneer:</b> Standard 1/8"; Mahogany, Cherry, Walnut, Pine, White Oak</li> </ul>
	<b>Joinery</b>	Cope & Stick; Doweled
	<b>Core and Panel Material</b>	<ul style="list-style-type: none"> <li>• <b>Stiles:</b> SCLC</li> <li>• <b>Top Rail:</b> Solid Lumber</li> <li>• <b>Bottom Rail:</b> Solid Lumber</li> <li>• <b>Lock Rail:</b> Solid Lumber</li> <li>• <b>Mid-rails:</b> Solid Lumber</li> <li>• <b>Mullions:</b> Solid Lumber</li> <li>• <b>Louvers (Standard, False, Chevron):</b> Solid Lumber (no warranty)</li> <li>• <b>Rim Banded Raised Panel:</b> MDF</li> <li>• <b>Veneer Wrapped Raised Panel:</b> N/A</li> <li>• <b>Flat Panel:</b> MDF</li> <li>• <b>False Louvers:</b> Solid Wood</li> </ul>
	<b>Panel Options</b>	<ul style="list-style-type: none"> <li>• <b>Rim Banded Raised Panel:</b> 1-5/8"</li> <li>• <b>Veneer Wrapped Raised Panel:</b> N/A</li> <li>• <b>Flat Panel:</b> 5/8"</li> <li>• <b>V-Groove Flat Panel:</b> 1-1/8"</li> <li>• <b>V-Groove Raised Panel:</b> 1-5/8"</li> </ul>

Note: Doors are manufactured per the standards listed on this page. Specifications are subject to change without notice. Fire-Rated doors will be constructed per label service listing and may deviate from above.

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CONSTRUCTION	<b>Sticking Options</b> Contact factory for custom options.	Ogee, Ovolo, No profile, Square, Quarter Round, Custom
	<b>Raised and Applied Moulding</b>	Available upon request
	<b>Glass</b>	<ul style="list-style-type: none"> <li>• <b>Standard Glass:</b> <ul style="list-style-type: none"> <li>-1/4" Tempered</li> <li>-5/8" Tempered insulated</li> </ul> </li> <li>• <b>Optional Glass Types:</b> <ul style="list-style-type: none"> <li>-<b>Tempered:</b> Clear, Clear Bevel, Acid Etched, Acid Etched with Clear Bevel</li> <li>-<b>Laminated:</b> Clear, White</li> </ul> </li> </ul> Contact factory for options and limitations. <ul style="list-style-type: none"> <li>• <b>Additional Options:</b> Insulated Glass, Low E and Argon</li> </ul>
CREDITS	<b>Machining</b> <b>(Typical factory machining)</b> Contact factory for more options.	<ul style="list-style-type: none"> <li>• Hinges</li> <li>• Cylindrical locks</li> <li>• Mortise locks with or without function holes</li> <li>• Card locks</li> <li>• Exit devices</li> <li>• Automatic or Manual flush bolts</li> <li>• Concealed overhead closers / stops</li> <li>• Door bottoms</li> <li>• Electric Strikes</li> <li>• Viewers</li> <li>• Wire Raceways</li> <li>• EPT's</li> </ul>
	<b>Environmental Options</b> (available upon request)	<ul style="list-style-type: none"> <li>• Recycled Content</li> <li>• Certified Wood</li> <li>• Low-Emitting Materials</li> <li>• CARB Phase II Compliant</li> </ul>
STC	<b>Acoustic Rating</b>	N/A
	<b>Warranty</b>	3 Year Warranty (must be factory finished)
	<b>Label Agency</b>	N/A

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