

Premium Paintable Doors

ASPIRO® SERIES

Particleboard Core 45 Min /
Bonded Construction
Medium Density Overlay



	Models	A-PC-B-FR45			
DIMENSIONS	Thickness	1-3/4"			
	Maximum Size	ITS-WH AND UL Sizes noted in this table are specific to 1-3/4" doors. Contact sales for information regarding other door thickness types.			
			Neutral Pressure	CAT A Positive Pressure	CAT B Positive Pressure
		Singles	4'0"x8'0"	4'0"x8'0"	4'0"x8'0"
Pairs		6'0"x7'0"	6'0"x7'0"	6'0"x7'0"	
	DE Pairs	N/A	N/A	N/A	
CONSTRUCTION	Surface Material	Medium Density Overlay			
	Crossbands	One Piece High Density Fiberboard (HDF)			
	Vertical Edges*	*Default Construction: Manufacturer's standard HDF fire stile. *Construction may vary based on manufacturing location, and may include use of a primed edge band over HDF fire stile. Alternate Stile Options Upon Request: - Impact resistant edges			
	Horizontal Edges*	Manufacturer's standard construction Alternate Rail Options Upon Request: - Clean edge			
	Face & Core Assembly Adhesive	Type 1			
	Core Construction	Fire-resistant wood-based particleboard core			
	Lite Openings / Louvers	- Factory glazing recommended - Available with metal vision frames - Metal fusible link louvers also available			
	Distance from Lock & Lite Cutouts	3-1/4" minimum distance from adjacent lock and lite cutouts			
	Details	Standard and custom applied moulding profiles. Some limitations apply.			
	Machining	Machining preparation per hardware manufacturer's templates. Some limitations apply.			
	Factory Finish	Prime, standard and custom paint colors			
STC	Acoustic Rating	N/A			
CREDITS & STANDARDS	Environmental Options	- CARB PH2/TSCA Title VI Compliant - ULEF/NAUF* upon request - FSC upon request			
	Environmental Product Declaration	Yes			
	Quality Standards	- WDMA I.S.1A Architectural Wood Flush Doors (Standard construction) - AWS available upon request			
	WDMA Performance Duty Level†	Extra Heavy Duty			
WT.	Door Weight	Thickness	lbs/sf		
		1-3/4"	6.4		
	Warranty	Full; life of original installation. No exterior warranty. Interior use only.			

Note: Doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.

* Fire-Rated doors will be constructed per label service listing and may deviate from above.

† Performance Duty Level is based on 1-3/4" doors.

*As of 2018, NAUF is no longer recognized by California Air Resources Board (CARB). CARB has instead opted for ULEF (Ultra Low Emitting Formaldehyde) or NAF (No Added Formaldehyde) Refer to Tech Bulletin 139.