

Forte™ Opening Solutions Factory Finished Doors

Forte Opening Solutions' wood stain finish system meets or exceeds WDMA TR-8 / AWS System 9 for flush wood doors. For stained products standard sheen is Satin Gloss with a gloss level range from 30-40%. Refer to Forte Opening Solutions' Factory Stained Wood Doors for standard colors and substrate materials. Forte Opening Solutions' painted finish system meets or exceeds WDMA OP-2B / AWS System 4 for flush wood doors. For painted products standard sheen is Satin / Satin Gloss with a gloss level range from 20-30%. Refer to Forte Opening Solutions' Factory Painted Door Collection for standard color and substrate materials. Below are the available finish systems offered at the respective Forte Opening Solutions plants:

Forte Opening Solutions Factory Finish Systems			
Location	WDMA TR-4 Conversion Varnish	WDMA TR-6 Catalyzed Polyurethane	WDMA TR-8 UV Cured Acrylated Polyester/Urethane
	AWS System 5 Conversion Varnish	AWS System 12 Water-based Polyurethane	AWS System 9 UV Curable, Acrylated Epoxy, Polyester or Urethane
Mason City			YES
Marshfield			YES
Northumberland			YES
Jefferson City			YES
London	Interior Doors	Exterior Doors	

For cleaning factory finished doors, it is recommended to use the appropriate mild cleanser for the coating applied to the doors. It is recommended to test the cleanser on an obscure location before normal use on the door surface. Mild cleaners recommended for use on the surface are:

- ✓ Murphy Oil Soap
- ✓ Mild Cleaning Soap
- ✓ Scott's Liquid Gold Wood Cleaner
- ✓ Method Wood for Good Daily Clean

DO NOT use the following cleaner types on the coated door surface:

- × Turpentine or paint removers
- × Industrial-strength cleaners
- × Acid-based cleaners such as citrus
- × Concrete or brick cleaners
- × Glass cleaners

Please visit forteopenings.com to request standard designer color samples or contact your inside sales representative for custom colors. Forte Opening Solutions is continually involved in the product testing and development of factory finished wood doors and the finish materials. Please call your Sales and Service Representative at 1-877-332-4484 for details on specific applications.