

Factory-Finished Doors

Forte Opening Solutions' factory-finished doors are designed to meet or exceed WDMA TR-8 / AWS System 9 for flush wood doors, delivering both durability and a high-quality appearance. Wood accessories—including louvers, lite kits, applied mouldings, grilles, dutch door components, wood-wrapped metal kits, and astragals—are finished with a water-based polyurethane equivalent to AWS System 12. Our wood veneer stained doors are finished with a satin gloss sheen, with a gloss range of 30–40%. Refer to the Wood Veneer Stain Guide for available color and substrate materials.

For painted applications, our factory-finished doors meet or exceed WDMA OP-2B / AWS System 4 for flush wood doors. These are available with a satin or satin gloss sheen, with a gloss range of 20–30%. Refer to the Factory Painted Wood Door Guide for available color and substrate options.

Finish system availability may vary by Forte manufacturing location. Refer to the table below for details.

Forte Opening Solutions Factory-Finish Systems				
Finish	Location			
	Marshfield	Northumberland	Jefferson City	London
AWS System 5 Conversion Varnish				Interior Doors
AWS System 12 Water-based Polyurethane				Exterior Doors
AWS System 9 UV Curable, Acrylated Epoxy, Polyester or Urethane	YES	YES	YES	
WDMA TR-4 Conversion Varnish				Interior Doors
WDMA TR-6 Catalyzed Polyurethane				Exterior Doors
WDMA TR-8 UV Cured Acrylated Polyester/ Urethane	YES	YES	YES	

Cleaning Recommendations

For cleaning factory finished doors, it is recommended to use the appropriate mild cleanser for the coating applied to the doors. It is recommended to test the cleanser on an obscure location before normal use on the door surface. Mild cleaners recommended for use on the surface are:

✓ Murphy Oil Soap ✓ Mild Cleaning Soap ✓ Scott's Liquid Gold Wood Cleaner

DO NOT use the following cleaner types on the coated door surface:

× Turpentine or paint removers × Industrial-strength cleaners × Acid-based cleaners such as citrus
× Concrete or brick cleaners × Glass cleaners

Please visit forteopenings.com to request standard or standard+ color samples or contact your inside sales representative for custom colors. Forte Opening Solutions is continually involved in the product testing and development of factory finished wood doors and the finish materials. Please call your Sales and Service Representative at 1-877-332-4484 for details on specific applications.