



# STYLE IN MOTION

BY AMERICAN LEATHER

YOUR GUIDE TO OPERATING THE  
ULTIMATE IN POWER MOTION SEATING

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Congratulations on your purchase of a power Style in Motion® product by American Leather®.

Following are helpful hints and important safety information regarding the use and care of your Style in Motion® product.

***This product is intended for household/  
residential use only.***

## IMPORTANT SAFETY INSTRUCTIONS

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Read all instructions before using the power Style in Motion® system. When using an electrical appliance, basic precautions should always be followed, including the following:

**DANGER!** To Reduce the Risk of Electric Shock:

Always unplug the power Style in Motion® product from the electrical outlet before cleaning.

**WARNING! Risk of Injury:**

Keep children away from the extended foot support and any moving parts.

**CAUTION!** Do not allow children to play on the power Style in Motion® product or operate the power Style in Motion® mechanism. The leg rest pulls in when closing and could possibly cause injury to a child. Always leave the power Style in Motion® product in an upright and closed position when not in use. Keep hands and feet clear of mechanism. Only the occupant should operate it.

**Safety or Recall Notices:**

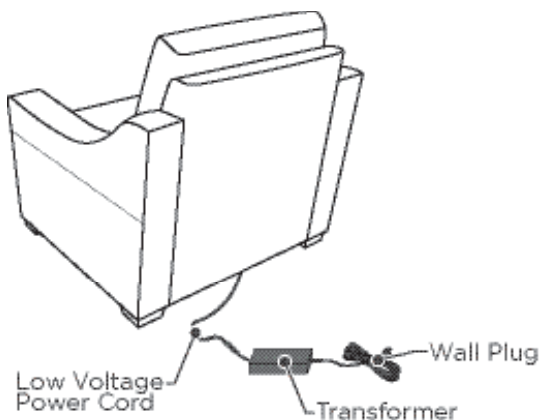
Register your Style in Motion® warranty at [americanleather.com](http://americanleather.com). This will ensure that American Leather® can contact you in the event of a safety notice or product recall. Please contact your American Leather® retailer if you did not receive warranty registration information with your power Style in Motion® purchase.

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## **POWER CORD SAFETY**

### **WARNING!**

UNPLUG AND REMOVE THE POWER CORD FROM THE WALL AND THE POWER PORT AT THE REAR OF THE POWER STYLE IN MOTION® PRODUCT WHEN NOT IN USE AND STORE THE CORD OUT OF REACH OF CHILDREN.



Take care when moving any power Style in Motion® product to ensure that the power cord is not under the legs or the cord may get damaged.

Never operate a power Style in Motion® product if it has a damaged cord or plug.

# IMPORTANT SAFETY INSTRUCTIONS

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## **Footrest Entrapment**

### **In the Event of an Obstruction:**

- Immediately stop the power Style in Motion® product.
- Carefully open the power Style in Motion® product and free the obstruction.

### **WARNING!**

To Reduce the Risk of Burns, Fire, Electric Shock,  
or Injury to Persons:

- Use the power Style in Motion® product only for its intended use as described in this manual.
- Only operate the power Style in Motion® product when seated.
- Never press or activate the control switch if you are not actually sitting in the power Style in Motion® product.
- Only the occupant should activate the control switch.
- Operation is designed for one person only.
- Never operate the power Style in Motion® product with more than one person sitting on an individual seat.
- Never sit or stand on the footrest, or headrest.
- Each power Style in Motion® seat can accommodate an occupant of up to 300 pounds maximum.
- Do not race, play with, or abuse the power Style in Motion® mechanism.

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- Never operate a power Style in Motion® product if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged, or dropped into water.
  - Contact your local retailer for examination and repair.
  - To unplug the power, return the power Style in Motion® product to an upright and closed position and then remove plug from the wall outlet or power port at the rear of the power Style in Motion® product.
  - Unplug from outlet before putting on or taking off parts.
  - Close supervision is necessary when a power Style in Motion® product is used by or near children or disabled persons.
  - Keep cord away from heated surfaces.
  - Never drop or insert any object into any opening.
  - Do not use outdoors.
  - Do not operate where aerosol (spray) products are being used or where oxygen is being administered.

# IMPORTANT SAFETY INSTRUCTIONS

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## **POWER SUPPLY**


Voltage in: 100-240V – 50/60 Hz    Line in: 1.5A

Voltage out: 29Vdc    Line out: 2A

Duty Cycle 1 min ON/ 8 min OFF

Class 2 Power Supply

## **Servicing of Double-Insulated Products:**

All power Style in Motion® products are double-insulated products. In a double-insulated product, two systems of insulation are provided instead of grounding. No grounding means is provided on a double-insulated product, nor is a means for grounding to be added to the product. Servicing a double-insulated product requires extreme care and knowledge of the system, and is to be done only by qualified service personnel. Replacement parts for a double-insulated product must be identical to the parts they replace. A double-insulated product is marked with the words “DOUBLE INSULATION” or “DOUBLE INSULATED.” The symbol (square within a square ) is also able to be marked on the product.

## **BATTERY SAFETY** (optional)

If battery operation was purchased as an optional accessory to your power Style in Motion® product there are additional safety instructions to be followed.



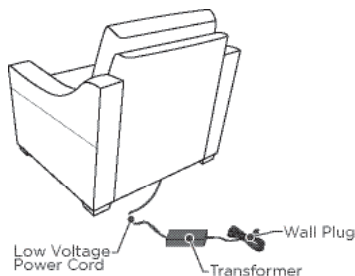
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### **DANGER! Risk of Physical Injury:**

Power Style in Motion® products have a control box located remotely from the battery that must be secured before servicing. (See Fig. 2)

### **WARNING!**

Unplug and remove power cord from the wall and from the power port at the rear of the power Style in Motion® product when not in use and store out of reach of children. Also, unplug the power cord between the battery and the control box (See Fig. 2) to prevent use when the optional battery is mounted in the Style in Motion® power system.



### **WARNING!**

Only use an identical replacement battery supplied by your local American Leather® retailer. The battery is matched to the charging system in all power Style in Motion® products. Use of a non-identical battery could cause risk of burns, fire, electric shock, or injury to persons.

Replacement batteries can be ordered from your local American Leather® retailer.

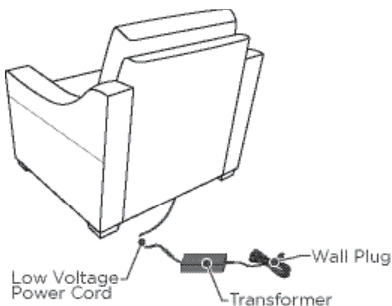
- **Do not** use a non-rechargeable battery
- **Do not** mix old and new batteries
- **Do not** mix non-rechargeable and rechargeable batteries
- Use only one battery – **Do not** chain batteries together

## USER MAINTENANCE INSTRUCTIONS

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Unplug the outlet cord before cleaning a power Style in Motion® product.

If the power Style in Motion® product is equipped with an optional battery, also unplug the power cord between the battery and the control box before cleaning or performing maintenance. (See Fig. 2)



Do not use any liquids or spray cleaners on any electrical components.

Follow the cleaning code located on the swatch label under the footrest or in your warranty booklet to clean the upholstery cover.

It is not necessary to lubricate any components of a power Style in Motion® product.

None of the electrical components are user-serviceable. Any other servicing should be performed by an authorized service representative.

If the power cables or transformer are ever damaged, replacements can be ordered from your American Leather® retailer.

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## **OVERLOAD PROTECTION**

The power Style in Motion® system has both electronic and thermal overload protection. If the weight limit of a power Style in Motion® product is substantially exceeded or an obstruction keeps a power Style in Motion® product from being able to open or close, an electronic overload sensor will prevent the motor from operating. In addition, the transformer is equipped with a thermal fuse. If the motor or transformer is overworked, this thermal fuse is tripped, which shuts off the motor and transformer. The thermal fuse will automatically reset approximately 10-15 minutes after the transformer has cooled down. The power Style in Motion® system may then be used normally.

## **STORAGE**

If the power Style in Motion® product will not be used for an extended period of time, remove the power cord from the power port and wall outlet and store the cord out of reach of children. If the power Style in Motion® product is equipped with an optional battery, also unplug the power cord between the battery and control box. (*See Fig. 2*)

*Store the power Style in Motion® product in a dry interior location.*

**\*SAVE THESE INSTRUCTIONS\***

# Style in Motion®

by American Leather®

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## CONNECTING THE POWER SUPPLY

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- Locate the power port hanging down from the rear of each powered seat. (See *Fig. 1*)
- Plug the power supply cord into the power port in the chair, and then plug in the wall cord.

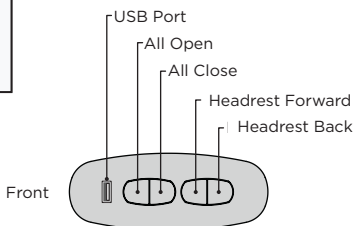
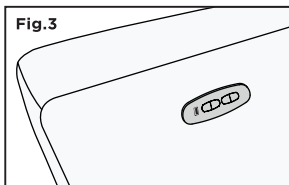
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## CONTROL PANEL ATTACHED TO SEATING

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### Operating Control Panel:

The control buttons are backlit with LED lights that turn on automatically when a button is touched, and will turn off automatically after four to five seconds. (See *Fig. 3*)



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## FOOTREST & BACK RECLINE

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To raise the footrest, recline the back, and raise the headrest press the **All Open** button located next to the USB port. The headrest will start tilting forward and the rear of the seat will drop increasing the pitch angle to a comfortable position before the footrest starts opening. Once the footrest is fully deployed, the back rest will begin to recline. The back rest has infinite stopping positions. Simply release the button to stop the back recline in any position. To close the footrest and restore the back to its full upright position, press the **All Close** button. (See Fig. 3)

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## ADJUSTING HEADREST

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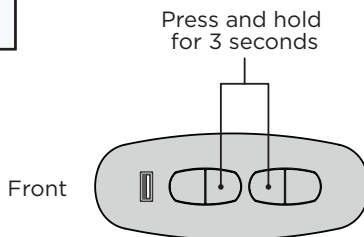
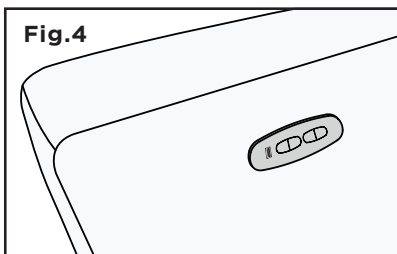
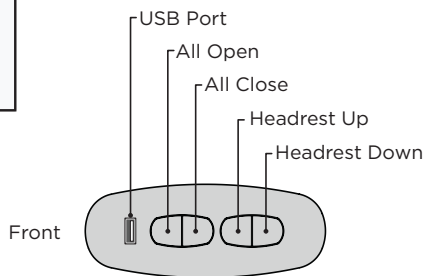
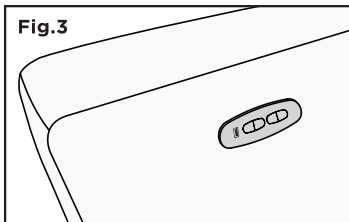
The headrest operates independently of the footrest and back recline, and has infinite stopping positions. To operate the headrest after the seat and back are in a desired position, press the **Headrest Up** button to make the headrest move forward, and press the **Headrest Down** button to make the headrest move backwards. When you have reached your desired position, simply release the button to stop the headrest in any position. When the back and footrest start closing the headrest will follow an automatic sequence to go to the fully closed position.

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## CALIBRATION *(See Fig. 3)*

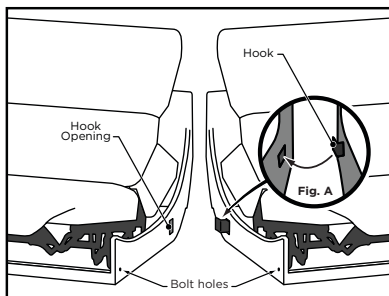
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- The power Style In Motion product is equipped with 3 “smart” motors in each unit. The motors are calibrated at the factory to operate in a programmed sequence.
- If power is disconnected while a button on the control panel is being pressed, the chair will automatically recalibrate the next time the chair is used after power is restored.
- When power is restored and any button is pressed and held, the chair will start beeping and will open all motors to their extended position and the beeping will stop. The chair is now calibrated and will operate normally.
- The chair has internal memory, and will stay calibrated if power is lost, as long as it has been 10 seconds since the last button push on the control panel before power was lost.
- If the chair stops, but still has power, a soft recalibration is possible without unplugging and plugging in the wall cord. *(See Fig. 4)*
- Press and hold the two center buttons of the control panel for 3 seconds until you hear a beep.
- Release the two buttons, then press and hold the ALL OPEN button until beeping starts and the chair opens fully and stops beeping. *(See Fig. 3)*
- The chair is now recalibrated and should work normally.



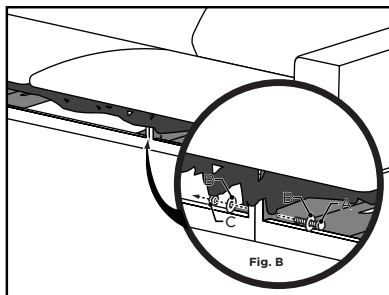
## I-SERIES STYLE IN MOTION ASSEMBLY

### Step 1



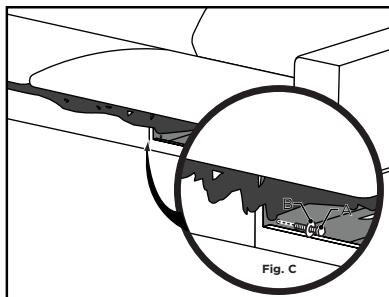
Insert hook into hook opening (Fig. A)

### Step 2



Open all recliners completely. Insert bolt (A), washer (B), and nut (C) and tighten (Fig. B)

### Corner Only



Insert bolt (A), washer (B) and tighten (Fig. C)

**Note:** Corner SKUs will use only the bolt and one washer for installation.



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## OPTIONAL BATTERY POWER

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The purchase of the optional battery for use with a power Style in Motion® product allows it to be operated either with the cord plugged into the wall, or with battery power only. This allows you to float a power Style in Motion® product in the room without cords attached.

### **Battery Life:**

The optional battery is a 2.2 Amp hour Lithium Ion (2.2 A/h Li-ion) battery in a fully enclosed case. The minimum life expectancy of the battery is 500 complete charge/ discharge cycles.

- \* A fully charged battery will provide about 60 complete open/close cycles before it needs to be recharged.

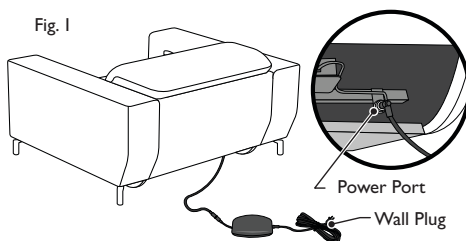
When the battery needs charging, the power Style in Motion® product will begin to operate more slowly, indicating the battery is running out. If the battery gets to about 10% of capacity, a beeping tone will sound when any of the control buttons are pressed, indicating that the power Style in Motion® battery needs to be recharged immediately.

Please note that for optimal battery life, the battery should not be used to its capacity, or used until the power Style in Motion® product stops working. It is recommended that the battery be charged once per month if it is not going to be used for an extended period of time.

- \* *Based on a fully charged battery. Cycle count will depend on users weight. Battery charge will degrade over the life of the battery. Using USB port while operating on battery is not recommended. (will reduce battery life)*

### Battery Recharging:

To recharge the battery in the power Style in Motion® product, plug the cord from the power supply into the power port at the rear of the power Style in Motion® product and then plug the power supply into an electrical outlet as shown in *Fig. 1*.



The power system has an automatic power selector system that chooses battery power or power from the wall outlet, depending on whether the power Style in Motion® product is plugged in or not.

If the power Style in Motion® product is plugged in for recharging, the automatic power selector system will provide power to charge the battery and operate the power Style in Motion® product at the same time.

If the cord is plugged into the power Style in Motion® product continuously, the system will not overcharge the battery.

The charging time for the battery is about eight hours.

To determine if the battery is done charging, look under the rear of the power Style in Motion®. The **LED** light on the battery will be a solid **GREEN** if it is fully charged and flashing **AMBER** if it is still charging.

(see *Fig. 2*)

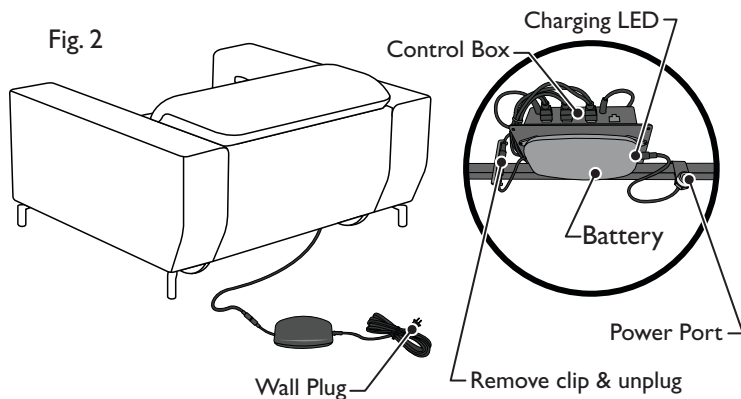
## **Battery Replacement Instructions (OPTIONAL):**

Your power Style in Motion® product may be equipped with optional battery power. Follow the instructions below for any power Style in Motion® product that is equipped with this feature.

In the event that the battery needs to be replaced:

( See Fig.2 )

1. Fully open the footrest and backrest of the power Style in Motion® product
2. Unplug the power port from the rear of the power Style in Motion® product
3. Locate the battery underneath, In the center under the control box



4. Disconnect both battery plug cords (*See Fig. 2*)
5. Remove (4) #8 screws with nylon lock nuts that hold the battery to the mounting bracket and remove battery
6. Re-install new battery to mounting bracket with the 4 screws / nuts
7. Reconnect both battery plug cords
8. Plug the cord back into the power port at the back of the Style in Motion® product. Then plug the other end of the power cord into the wall outlet.
9. Look under the rear of the chair at the battery; the **LED** at the front of the battery will be flashing **AMBER** when it is charging and solid **GREEN** when it is fully charged. Let the new battery charge up overnight. The power Style in Motion® product can be used normally when it is plugged in and the battery is charging.

**We know you will enjoy your Style In Motion® by American Leather® and thank you for your purchase. Register your Style In Motion® warranty at [americanleather.com](http://americanleather.com).**





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