



Guidelines for Dispensing Dymax 9773

Staking, encapsulant, and ruggedizing materials such as Dymax 9773 are typically applied by dispensing utilizing a handheld or machine mounted valve. Dispense recommendations for this material include but are not limited to the following:

PVA Delta 6 Selective Coating/Dispensing System with JDX Series Valve Travel Speed: 2-10 mm/sec

- Nozzle Gauge: 200 μ m
- Refill Time: 6 msec
- Dwell Time: 30 msec
- Fluid Pressure: 40 psi
- Jet Pressure: 60 psi
- Max Dispense Height: 2mm
- Max Valve Temperature: 50°C

Our Application Engineering team has established these parameters in our lab. The dispense parameters will be similar for other automated dispense systems.

The Dymax Application Engineering team is ready to discuss your application requirements to provide the most appropriate dispensing and/or spraying solution. Visit our current dispensing equipment portfolio [here](#) or consult our [global contacts](#) phone numbers and online chat feature (available in North America only) during normal business hours for instant support.

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