

# Swim Spa Planning Checklist



For your swimming, workouts, and family time, you want to plan your swim spa to be beautiful, efficient, accessible, and ready to deliver for everyone in your household. So you don't have to think of everything, we've prepared this handy checklist for you.

## SITE PREPARATION

- Is the site level?
- Is the site structurally sound for the weight of your filled swim spa? A reinforced concrete pad at least 6" thick is required to support more than 250 lbs./sq.ft.
- Do you have adequate drainage for the relevant area(s)?
- Will your swim spa be positioned to permit easy access to the circuit breaker sub-panel?

## SIGHT-SPECIFIC REQUIREMENTS

- For indoor placement, have you planned for adequate ventilation/humidity control? Are you choosing floor/wall material(s) suitable for a wet area?
- For new construction, do your plans include a floor drain near the swim spa?
- For a deck installation, have you consulted a qualified building contractor or structural engineer to confirm that your deck can support the weight?

## RECESSED INSTALLATIONS (Fully or Partially In-Ground)

- If you're excavating, have you checked your property's blueprints to ensure no underground power cables, phone lines, or water pipes will be affected?
- Are you allowing at least 36" of crawl space access outside of your swim spa equipment compartment for maintenance? And another at least 24" of clearance around the perimeter of the swim spa?
- Recessed swim spas may be susceptible to flooding. Are you allowing for adequate drainage?
- Have you defined the location of the sub-panel, a minimum of 5' away from the swim spa?

## DELIVERY ACCESS

- Have you compared the size of your spa with your access point? Full or partial removal of a gate, fence, or other obstruction may be required.
- When you measured your access clearance, did you include protrusions – e.g., electric meters, low hanging wires, septic tanks, rain gutters, and overhanging trees or branches – that may be in the path? Did you consider how it'll angle around 90° turns?
- Will that provide sufficient access? If not, a crane may be required to lift your swim spa over any obstructions between the street and its location, adding additional delivery fees. Note that some crane or tree services will want to or may do a site visit first. Also note that some rental places require a minimum number of days or even a week for notice.
- Have you and your contractor discussed who will supply the offload equipment? A forklift with 6' forks or appropriate extenders or a telehandler with straps will offload the spa from the truck. The flatbed truck may be 53' long. Will there be adequate room on the street or driveway for the truck? Will your municipality or HOA have to be aware?

## ELECTRICAL REQUIREMENTS

- All X and E Series models require a 60-amp, single-phase, 230-volt circuit breaker. R Series models require a 30-amp, 230-volt breaker in the main electrical service panel.
- After your swim spa has been installed by the delivery crew, your electrician can connect the conduit from the sub-panel to the swim spa Control Box and then complete the wiring connections in the control box.
- All electrical circuits must be installed by a qualified, licensed electrician.