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OPERATOR'S MANUAL

KUBOTA *RTV520* UTILITY VEHICLE



1TZES00001A01

RTV520

READ AND SAVE THIS MANUAL



ABBREVIATION LIST

Abbreviations	Definitions
2WD	2 Wheel Drive
4WD	4 Wheel Drive
API	American Petroleum Institute
ASTM	American Society for Testing and Materials, USA
HST	Hydrostatic Transmission
Km/h	Kilometers Per Hour
MPH	Miles Per Hour
PTO	Power Take Off
RH/LH	Right-hand and left-hand sides are determined by facing in the direction of forward travel
ROPS	Roll-Over Protective Structures
rpm	Revolutions Per Minute
SAE	Society of Automotive Engineers, USA
VHT	Variable Hydro Transmission

California Proposition 65

⚠ WARNING ⚠

Engine exhaust, some of its constituents, certain vehicle components and fluids, contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

IMPORTANT

The engine in this machine is equipped by the manufacture with a standard spark arrester.
It is a violation of California Public Resource Code Section 4442 to use or operate this engine on or near any forest-covered, brush-covered land, or grass-covered land unless the exhaust system is equipped with a working spark arrester meeting state laws. Other states or federal areas may have similar laws.

Canadian Electromagnetic Compatibility (EMC):
This machine complies with Industry Canada ICES-002, and ISO 14982.

UNIVERSAL SYMBOLS

As a guide to the operation of your vehicle, various universal symbols have been utilized on the instruments and controls. The symbols are shown below with an indication of their meaning.

-  Safety Alert Symbol
-  Engine Coolant-Temperature
-  Brake
-  Brake and Parking Brake
-  Battery Charging Condition
-  Engine Oil-Pressure
-  Turn Signal
-  Engine-Stop
-  Engine-Run
-  Engine-Diagnostic
-  Starter Control
-  Differential Lock
-  Headlight
-  Audible Warning Device
-  4-Wheel Drive-On
-  4-Wheel Drive-Off
-  Lock
-  Unlock

FOREWORD

You are now the proud owner of a KUBOTA Vehicle. This vehicle is a product of KUBOTA quality engineering and manufacturing. It is made of excellent materials and under a rigid quality control system. It will give you long, satisfactory service. To obtain the best use of your vehicle, please read this manual carefully. It will help you become familiar with the operation of the vehicle and contains many helpful hints about vehicle maintenance. This manual contains instructions for minor maintenance, but information about major repairs is outlined in the KUBOTA Work Shop Manual and should be performed only by a KUBOTA Dealer Technician. It is KUBOTA's policy to utilize as quickly as possible every advance in our research. The immediate use of new techniques in the manufacture of products may cause some small parts of this manual to become outdated. KUBOTA distributors and dealers will have the most up-to-date information. Please do not hesitate to consult with them.



SAFETY FIRST

This symbol, the industry's "Safety Alert Symbol", is used throughout this manual and on labels on the machine itself to warn of the possibility of personal injury. Read these instructions carefully. It is essential that you read the instructions and safety regulations before you attempt to assemble or use this unit.



DANGER : Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING : Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION : Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.

IMPORTANT : Indicates that equipment or property damage could result if instructions are not followed.

NOTE : Gives helpful information.

CONTENTS

SAFE OPERATION	5
SERVICING OF VEHICLE	19
DEALER SERVICE.....	19
WARRANTY.....	19
SCRAPPING THE VEHICLE AND ITS PROCEDURE.....	19
SPECIFICATIONS	20
SPECIFICATION TABLE.....	20
TRAVELING SPEEDS	21
VEHICLE LIMITATIONS	22
INSTRUMENT PANEL AND CONTROLS	23
LOCATION OF PARTS	23
PRE-OPERATION CHECK	26
DAILY CHECK	26
OPERATING THE ENGINE	27
STARTING THE ENGINE	27
1. Cold weather starting.....	28
STOPPING THE ENGINE.....	28
WARMING UP THE ENGINE	28
1. Warm-up transmission oil in the low temperature range	29
JUMP STARTING	29
OPERATING THE VEHICLE	31
OPERATING NEW VEHICLE	31
1. Do not operate the vehicle at full speed for the first 50 hours	31
2. Changing lubricating oil for new vehicles	31
STARTING THE VEHICLE.....	31
1. Seat belt	31
2. Head light switch	31
3. Horn button.....	32
4. Brake pedal	32
5. Range gear shift lever	32
6. 4WD lever.....	33
7. Parking brake lever.....	33
8. Speed control pedal.....	34
STOPPING THE VEHICLE	34
CHECK DURING DRIVING	34
1. Easy Checker™	34
2. Fuel gauge and hourmeter	35
2.1 Fuel gauge	35
2.2 Hourmeter	35
3. Coolant temperature gauge.....	35
PARKING THE VEHICLE.....	35
1. Parking brake lever.....	35
ACCESSORY.....	36
1. 12 V electric outlet	36
OPERATING TECHNIQUES.....	36
1. Differential lock	36
2. Driving in unfamiliar terrain	37
3. Driving in reverse.....	37
4. Driving in “4WD”	37

5. Turning the vehicle	38
6. Driving up and down hills.....	38
7. Traversing hillsides.....	38
8. Sliding and skidding.....	38
9. Driving through water	39
CARGO BED.....	40
CARGO BED.....	40
1. General caution	40
2. Max. cargo load	41
3. Cargo bed tailgate	42
4. Raising and lowering the cargo bed	42
TIRES AND WHEELS.....	44
TIRES.....	44
1. Inflation pressure	44
2. Tire type and use	44
WHEELS	44
SHOCK ABSORBERS.....	45
1. Rear shock absorber spring adjustment.....	45
TOWING AND TRANSPORTING	46
TOWING AND TRANSPORTING	46
1. Rear trailer hitch (if equipped)	46
2. Front trailer hitch (if equipped).....	46
3. Winch mount bracket (if equipped).....	46
4. Transporting the vehicle safely	46
MAINTENANCE.....	48
SERVICE INTERVALS.....	48
LUBRICANTS, FUEL AND COOLANT	51
PERIODIC SERVICE	52
HOW TO OPEN THE HOOD AND TILT THE SEAT	52
1. Hood	52
2. Operator's seat	53
HOW TO RAISE THE CARGO BED	53
1. Raising and lowering the cargo bed	53
JACK-UP POINT.....	54
1. Front end	54
2. Rear end.....	54
DAILY CHECK	54
1. Walk around inspection	55
2. Checking amount of fuel and refueling	55
3. Checking engine oil level.....	56
4. Checking transmission fluid level	56
5. Checking coolant level.....	57
6. Cleaning radiator screen	57
7. Checking ECU cooling fan.....	57
8. Checking brake fluid level.....	58
9. Checking brake pedal	58
10. Checking parking brake	59
11. Checking gauges, meter and Easy Checker™	59
12. Checking head lights, tail lights and other lights (if equipped).....	59
13. Checking seat belt and ROPS	59
14. Checking joint boots	59
15. Checking tire inflation pressure	59
EVERY 50 HOURS	60
1. Greasing.....	60

2. Checking engine start system	61
EVERY 100 HOURS	61
1. Checking VHT neutral spring.....	61
2. Checking wheel bolt torque	61
3. Cleaning air cleaner primary element.....	62
3.1 Cleaning evacuator valve.....	62
3.2 Cleaning primary element	62
4. Cleaning pre cleaner element.....	62
5. Adjusting alternator drive belt tension	62
6. Checking carbon canister air filter	63
7. Checking battery condition	64
7.1 Charging the battery.....	64
7.2 Directions for battery storage	65
8. Adjusting toe-in.....	65
9. Cleaning spark arrester	65
EVERY 200 HOURS	66
1. Adjusting parking brake lever	66
2. Replacing engine oil filter	66
3. Changing engine oil.....	67
4. Cleaning radiator cooling fins	68
5. Replacing transmission oil filter	68
6. Checking spark plug condition and gap.....	69
7. Checking brake pedal.....	70
8. Checking brake light switch	70
EVERY 300 HOURS	70
1. Checking tire.....	70
EVERY 400 HOURS	71
1. Changing transmission oil	71
2. Changing front axle case oil	71
EVERY 500 HOURS	72
1. Checking engine timing belt	72
EVERY 1000 HOURS	72
1. Replacing engine timing belt	72
2. Adjusting engine valve clearance	72
3. Cleaning engine combustion chamber	72
EVERY 1000 HOURS OR EVERY 1 YEAR.....	72
1. Replacing air cleaner primary element and secondary element.....	72
2. Replacing pre cleaner element.....	72
EVERY 2000 HOURS OR EVERY 2 YEARS	72
1. Flushing cooling system and changing coolant.....	72
2. Antifreeze	73
EVERY 1 YEAR	74
1. Checking fuel line	74
2. Checking radiator hose and clamp	75
3. Checking intake air line	76
4. Checking engine breather hose.....	76
5. Checking brake hose and pipe	76
EVERY 2 YEARS.....	77
1. Changing brake fluid.....	77
2. Replacing fuel hose	77
EVERY 4 YEARS.....	77
1. Replacing radiator hose (water pipes).....	77
2. Replacing engine breather hose.....	77
3. Replacing brake master cylinder (inner parts).....	77
4. Replacing intake air line	77
5. Replacing brake hose.....	77
SERVICE AS REQUIRED.....	78
1. Checking brake pad.....	78

2. Adjusting parking brake	78
3. Replacing fuse	78
4. Replacing slow-blow fuses	79
5. Replacing light bulb	80
STORAGE	81
VEHICLE STORAGE	81
REMOVING THE VEHICLE FROM STORAGE	81
TROUBLESHOOTING	82
ENGINE TROUBLESHOOTING	82
BATTERY TROUBLESHOOTING	84
BRAKE TROUBLESHOOTING	84
HYDROSTATIC TRANSMISSION TROUBLESHOOTING	85
FRONT AXLE TROUBLESHOOTING	85
STEERING TROUBLESHOOTING	85
ELECTRICAL SYSTEM TROUBLESHOOTING	86
CHARGING SYSTEM TROUBLESHOOTING	86
LIGHTING SYSTEM TROUBLESHOOTING	86
COOLING SYSTEM TROUBLESHOOTING	87
OPTIONS	88
LIST OF OPTIONS	88
ENGINE EMISSION RELATED INFORMATION	89
INDEX	90

SAFE OPERATION

Careful operation is your best insurance against an accident.

Read and understand this operator's manual carefully before operating the vehicle.

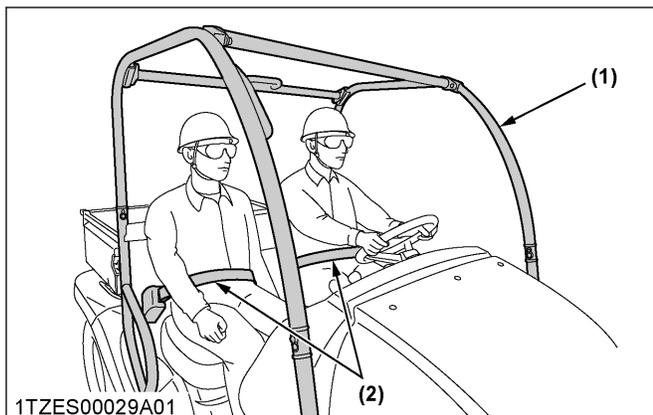
All operators, no matter how much experience they may have, should read this and other related manuals before operating the vehicle or any implement attached to it. It is the owner's obligation to instruct all operators in safe operation.

BEFORE OPERATING THE VEHICLE

Know your equipment and its limitations. Read this entire manual before attempting to start and operate the vehicle.

1. General

- Pay special attention to the safety labels on the vehicle.
- Do not remove roll-over protective structures (ROPS) for any application and fasten seat belts at all times. This combination will reduce the risk of serious injury or death, should the vehicle be upset. If the ROPS is loosened or removed for any reason, make sure that all parts are reinstalled correctly before operating the vehicle. Never modify or repair a ROPS because welding, bending, drilling, grinding, or cutting may weaken the structure. A damaged ROPS structure must be replaced, not repaired or revised. If any structural member of the ROPS is damaged, replace the entire structure at your local KUBOTA Dealer.



(1) ROPS
(2) Seat belt

- Always use the seat belts. Check the seat belts regularly and replace if frayed or damaged.
- Do not operate the vehicle or any implement attached to it while under the influence of alcohol, medication, controlled substances or while fatigued.
- Carefully check the vicinity before operating the vehicle or any implement attached to it. Check for overhead clearance which may interfere with the CAB or ROPS. Do not allow any bystanders around or near the vehicle during operation.
- Never allow anyone without a valid driver's license to operate this vehicle.
- Before allowing other people to use your vehicle, explain how to operate and have them read this manual before operation.
- Never wear loose, torn, or bulky clothing around the vehicle. It may catch on moving parts or controls, leading to the risk of an accident. Use additional safety items e.g. helmet, safety boots or shoes, eye and hearing protection, gloves, as appropriate or required.
- This vehicle is for off road use only. Kubota does not recommend operating on public roads.
- In addition to the driver, only 1 passenger should ride in the vehicle. Minimum age for passenger is 5 years old.
- Keep all shields in place and stay away from all moving parts.
- Check brakes, speed control pedal, and other mechanical parts for improper adjustment and wear. Replace worn or damaged parts promptly. Check the tightness of all nuts and bolts regularly. (See MAINTENANCE on page 48.)
- Keep your vehicle clean. Dirt, grease, and trash build up may contribute to fires and lead to personal injury.
- Use only implements meeting the specifications listed in this manual or implements approved by Kubota. (See VEHICLE LIMITATIONS on page 22.)
- The maximum cargo capacity of this vehicle is 200 kg (441 lbs.). Reduce cargo capacity to match operating conditions. Do not carry anything which significantly raises the center-of-gravity and sticks outside the cargo bed.
- Do not modify the vehicle. Unauthorized modification may affect the function of the vehicle, which may result in personal injury.

SAFE OPERATION

OPERATING THE VEHICLE

Operator safety is a priority. Safe operation, specifically with respect to overturning hazards, entails understanding the equipment and environmental conditions at the time of use.

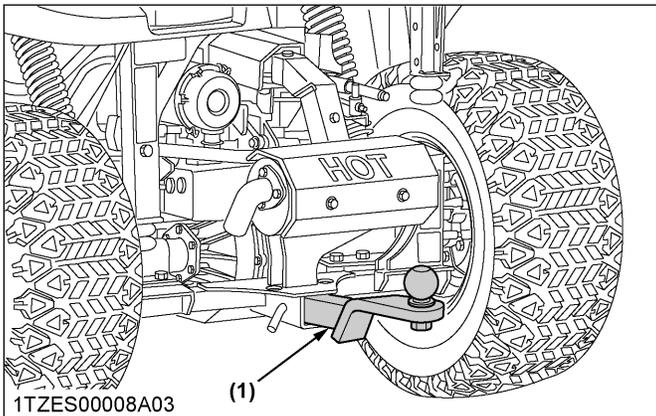
Some prohibited uses which can affect overturning hazards include traveling and turning with implements and/or loads carried too high. This manual sets forth some of the obvious risks, but the list is not, and cannot be, exhaustive. It is the operator's responsibility to be alert for any equipment or environmental condition that could compromise safe operation.

1. Starting to operate the vehicle

- Always sit in the operator's seat when starting engine or operating levers or controls.
- Before starting the engine, make sure that the range gear shift is in "NEUTRAL" position, that the parking brake is engaged.
- Do not start engine by shorting across starter terminals or bypassing the safety start switch. The vehicle may start in gear and move if normal starting circuitry is bypassed.
- Be sure that the operator (and passenger) are properly positioned and seat belts are appropriately fastened.
- Do not operate or idle engine in a non-ventilated area. Carbon monoxide gas is colorless, odorless, and deadly.

2. Operating the vehicle

- Do not wear headphones while operating.
- Pull only from the trailer hitch (if equipped). Never hitch to axle housing or any other point except trailer hitch; such arrangements will increase the risk of serious personal injury or death due to a vehicle upset.



(1) Trailer hitch (if equipped)

- Keep all shields and guards in place. Replace any shields or guards that are missing or damaged.

- Avoid sudden starts. To avoid rollovers, slow down when turning, on uneven ground, and before stopping.
- The vehicle cannot turn with the differential locked and attempting to do so could be dangerous.
- Do not operate near ditches, holes, embankments, or other ground surface features which may collapse under the vehicle's weight. The risk of vehicle upset is even higher when the ground is loose or wet.
- Watch where you are going at all times. Watch for and avoid obstacles. Be alert at row ends, near trees, and other obstructions.
- When working in groups, always let the others know what you are going to do before you do it.
- Never try to get on or off a moving vehicle.
- Do not stand between vehicle and trailer unless parking brake is applied.

3. Safety for children

Tragedy can occur if the operator is not alert to the presence of children. Children generally are attracted to vehicles and the work they do.

- Never assume that children will remain where you last saw them.
- Keep children out of the work area and under the watchful eye of another responsible adult.
- Be alert and shut your vehicle down if children enter the work area.
- Never carry children in the cargo bed. There is no safe place for them to ride. No person under the age of 5 may ride as a passenger in this vehicle. A passenger under 5 years of age requires special restraints which are not available with this vehicle.
- Never allow children to operate the vehicle even under adult supervision.
- Never allow children to play on the vehicle or on the implement.
- Use extra caution when backing up. Look behind and down to make sure area is clear before moving.

4. Avoiding crystalline silica (quartz) dust

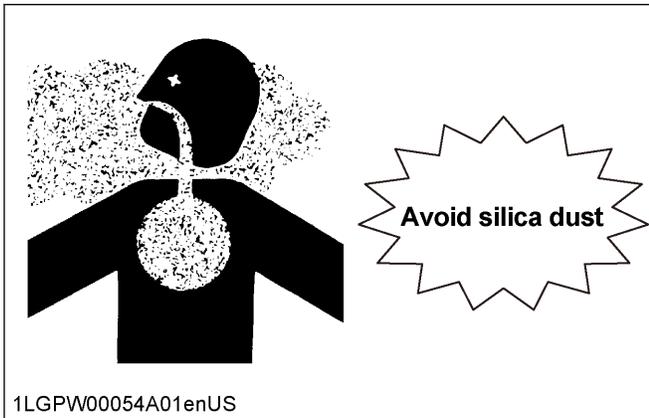
To avoid serious injury or death from silica dust:

- Avoid exposure to dust containing crystalline silica particles.

This dust can cause serious injury to the lungs (silicosis).

Because crystalline silica is a basic component of sand and granite, many activities at construction sites produce dust containing crystalline silica.

Trenching, sawing and boring of material containing crystalline silica can produce dust containing crystalline silica.



- If dust which contains crystalline silica is present, there are guidelines which should be followed:
 - Be aware of the potential health effects of crystalline silica and that smoking may add to the damage.
 - Be aware of and follow OSHA (or other local, State or Federal) guidelines for exposure to airborne crystalline silica.
 - Know the work operations where exposure to crystalline silica may occur.
 - Participate in air monitoring or training programs offered by the employer.
 - Be aware of and use optional equipment controls such as water sprays, local exhaust ventilation, and enclosed CABs with positive pressure air conditioning, if the machine has such equipment. Otherwise respirators shall be worn.
 - Where respirators are required, wear a respirator approved for protection against crystalline silica containing dust. Do not alter the respirator in any way. Workers who use tight-fitting respirators cannot have beards/mustaches which interfere with the respirator seal to the face.
 - If possible, change into disposable or washable work clothes at the work site; shower and change into clean clothing before leaving the work site.
 - Do not eat, drink, use tobacco products, or apply cosmetics in areas where there is dust containing crystalline silica.
 - Store food, drink and personal belongings away from the work area.
 - Wash hands and face before eating, drinking, smoking, or applying cosmetics after leaving the exposure area.

5. Operating on slopes

Slopes are a major factor related to loss-of-control and roll-over accidents, which can result in severe injury or death. All slopes require extra caution.

- Travel straight up or down hill.

- Reduce load when operating on hilly or over rough terrain.
- Keep front wheels straight at crest of hill or going over bumps.
- Do not stop or start suddenly when going uphill or downhill. Be especially cautious when changing direction on slopes.
- If vehicle stops or loses power going up a hill, lock parking brake to hold vehicle on slope. Maintain direction of travel and release brake slowly. Back straight downhill while maintaining control. Do not turn vehicle sideways. Vehicle is more stable in a straight forward or rearward position.
- When riding on soft terrain, turn front wheels slightly uphill to keep vehicle on a straight line across the hill.
- If the vehicle begins to tip, turn front wheels downhill to gain control before proceeding.
 - To avoid upsets, always back up steep slopes. If you cannot back up the slope or if you feel uneasy on it, do not operate on it. Stay off slopes too steep for safe operation.
 - Driving forward out of a ditch, mired condition or up a steep slope increases the risk of a vehicle to be upset backward. Always back out of these situations. Extra caution is required with 4-wheel drive mode because the increased traction can give the operator false confidence in the vehicle's ability to climb slopes.
 - Keep all movement on slopes slow and gradual. Do not make sudden changes in speed, direction or apply brake and make sudden motions of the steering wheel.
 - Special attention should be made to the weight and location of implements and loads as such will affect the stability of the vehicle.

6. Operation in inclement conditions

- Only operate during daylight or with good artificial light.
- Operate vehicle in an open, unobstructed area.
- Use helmet and/or protective gear for certain operating conditions.
- Reduce speed according to trail, terrain and visibility conditions.
- Never drive exceeding the limit of visibility. Slow down near crest of hill until getting a clear view of the other side.
- Stay alert for holes, rocks and other hidden hazards in the terrain.
- Never cross any body of water where depth may be unknown to the operator (Deep water is considered anything in excess the bottom edge of the axle cap). Choose a course within the waterway where both banks have a gradual incline. Cross at a point known to be safe.

SAFE OPERATION

7. Driving the vehicle at high speeds

- Be aware of the difference of 2WD and 4WD. Check always the front wheel engagement carefully before use, since the braking characteristics are different between 2 and 4 wheel drive.
- Always slow the vehicle down before turning. Turning at high speed may tip the vehicle over.
- Turn the headlights on.
- Drive at speeds that allow you to maintain control at all times.
- Do not apply the differential lock while traveling at high speeds. Locking the differential affects vehicle control and may cause loss of control.
- Avoid sudden motions of the steering wheel as they can lead to a dangerous loss of stability. The risk is especially great when the vehicle is traveling at high speeds.

8. Other miscellaneous

- Clean platform if dirty and remove any debris from around foot controls.
- Always keep both hands on the steering wheel.
- Always keep arms and legs inside the operating compartment.
- Never operate the vehicle while standing.
- Do not tow a cart with any riders on it.
- Never attempt wheelies, jumps or other stunts.

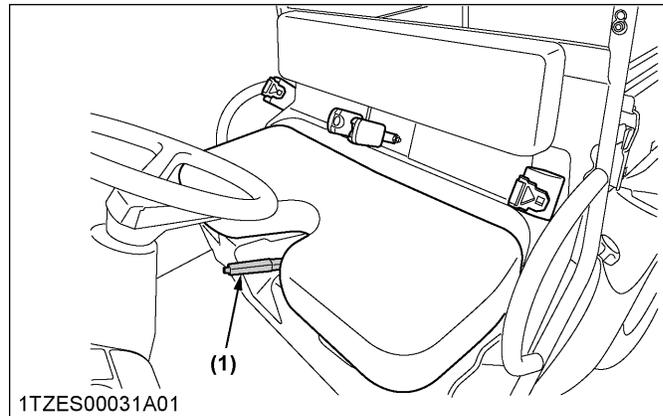
HAULING LOADS IN THE CARGO BED

- No riders in cargo bed.
- Reduce cargo capacity when operating on rough or hilly terrain.
- Do not overload the vehicle. Balance the loads by evenly distributed and secure them properly. Braking could shift the load and affect the vehicle stability.
- Never operate vehicle with the cargo bed raised.
- Operate the cargo bed dump with vehicle stationary and parking brake locked. Do not dump while moving (if equipped).
- Operate the cargo bed dump on level ground only.
- Do not place hands or body under the cargo bed when lowering bed.
- Braking distance increases when cargo bed is loaded.

PARKING THE VEHICLE

- Lower all implements to the ground, place the range gear shift in "NEUTRAL" position, set the parking brake, stop the engine, and remove the key.

- Make sure that the vehicle has come to a complete stop before dismounting.
- Avoid parking on steep slopes, if possible, park the vehicle on a firm and flat level of surface. If not, park across the slope, set the parking brake(s) and always lower the attachment (if equipped) to the ground. Stop the engine, remove the key, and chock the wheels.
Failure to comply with the instruction in this section may allow the vehicle to move and could cause injury or death.



(1) Parking brake lever

TRANSPORTING THE VEHICLE

- Disengage power to attachment(s) when transporting or not in use.
- Do not tow this vehicle. Use a suitable truck or trailer when transporting on public roads.
- Use extra care when loading or unloading the vehicle into a trailer or truck.
- Make sure to secure the vehicle properly when transporting.

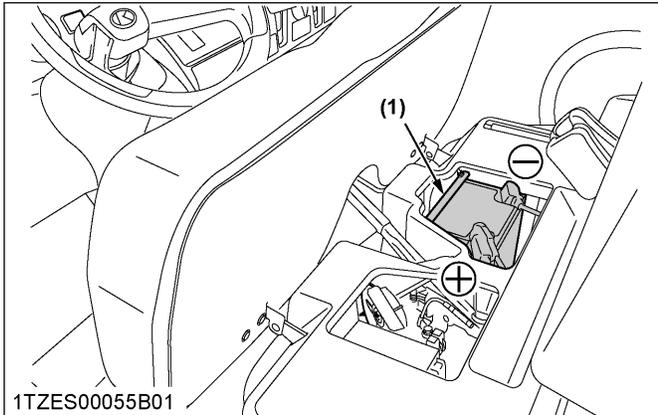
SERVICING THE VEHICLE

Before servicing the vehicle, park it on a firm, flat and level surface, set the parking brake, lower all implements to the ground, place the range gear shift lever in neutral, stop the engine and remove the key, wear the appropriate safety gears.

- Allow the vehicle time to cool off before working on or near the engine, muffler, radiator, and other hot areas.
- Always stop the engine before refueling. Avoid spills and overfilling.
- If fuel is spilled, do not attempt to start the engine until the spill is cleaned up and vapors have cleared.
- Refuel outdoors, do not refuel in an enclosed trailer or building.

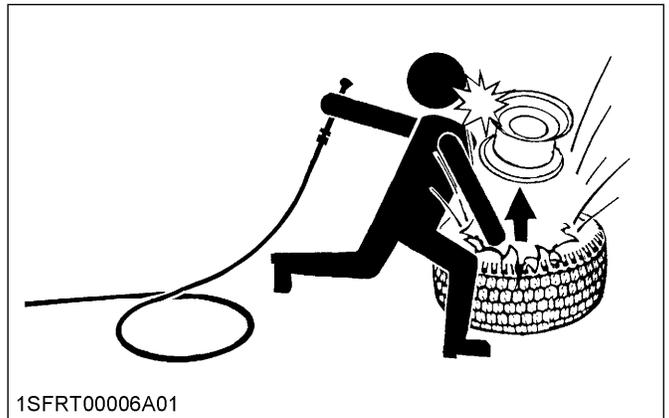
! SAFE OPERATION

- Do not smoke when working around battery or when refueling. Keep all sparks and flames away from battery and fuel tank. The battery presents an explosive hazard, because it gives off hydrogen and oxygen especially when recharging.
- Before “Jump starting” a dead battery, read and follow all of the instructions. (See JUMP STARTING on page 29.)
- Keep first aid kit and fire extinguisher handy at all times.
- Disconnect the battery's ground cable before working on or near electric components.
- To avoid the possibility of battery explosion, do not use or charge the refillable type battery if the fluid level is below the **[LOWER]** (lower limit level) mark. Check the fluid level regularly and add distilled water as required so that the fluid level is between the **[UPPER]** and **[LOWER]** marks.
- To avoid sparks from an accidental short circuit, always disconnect the battery's ground cable (-) first and reconnect it last.

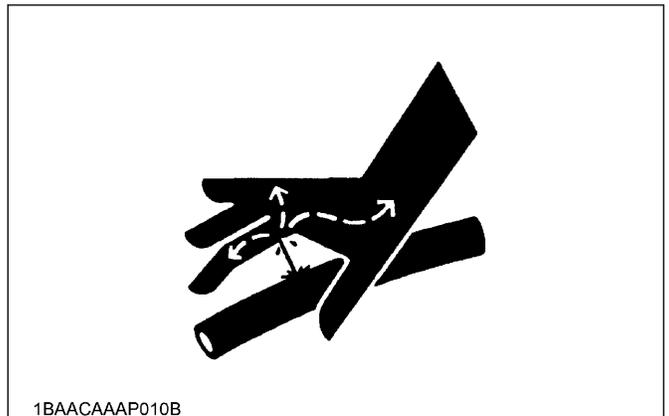


(1) Battery

- Do not remove radiator cap while coolant is hot. When cool, slowly rotate cap to the first stop and allow sufficient time for excess pressure to escape before removing the cap completely. If the vehicle has a coolant recovery tank, add coolant or water to the tank, not the radiator. (See Checking coolant level on page 57.)
- Do not attempt to mount a tire on a rim. This should be done by a qualified person with the proper equipment.
- Always maintain the correct tire pressure. Do not inflate tires above the recommended pressure shown in the operator's manual.

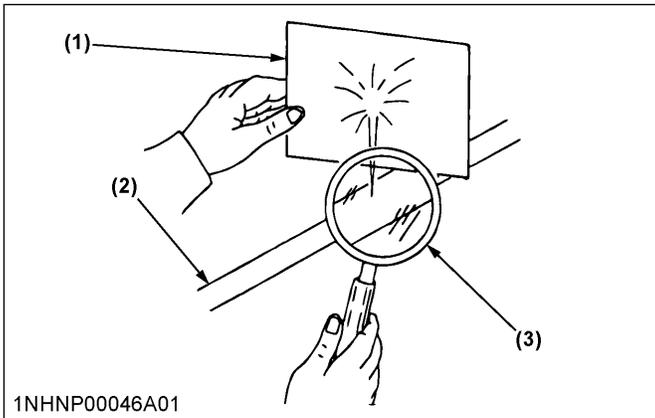


- Securely support the vehicle when changing wheels.
- Make sure that wheel bolts have been tightened to the specified torque.
- Do not work under any hydraulically supported devices. They can settle, suddenly leak down, or be accidentally lowered. If it is necessary to work under the vehicle or any vehicle elements for servicing or adjustment, securely support them with stands or suitable blocking beforehand.
- Escaping hydraulic fluid under pressure has sufficient force to penetrate skin causing serious personal injury. Before disconnecting hydraulic lines, be sure to release all residual pressure. Before applying pressure to the hydraulic system, make sure that all connections are tight and that all lines, pipes, and hoses are free of damage. “High pressure fluid - Injection into body” hazard warning.



- Fluid escaping from pinholes may be invisible. Do not use hands to search for suspected leaks; use a piece of cardboard or wood. Use of safety goggles or other eye protection is also highly recommended. If injured by escaping fluid, see a medical doctor at once. This fluid will produce gangrene or severe allergic reaction.

SAFE OPERATION

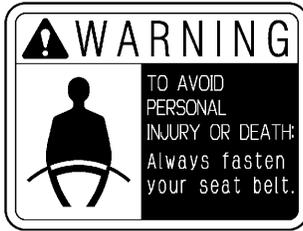


- (1) *Cardboard*
- (2) *Hydraulic line*
- (3) *Magnifying glass*

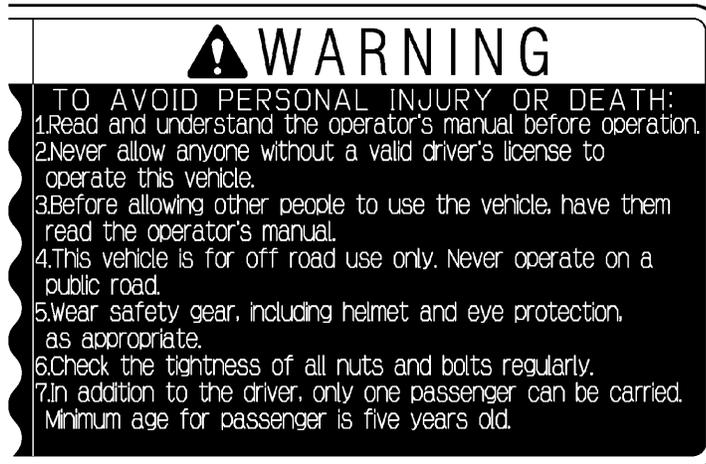
- Waste products such as used oil, fuel, hydraulic fluid, and batteries, can harm the environment, people, pets and wildlife. Please dispose properly. See your local recycling center or KUBOTA Dealer to learn how to recycle or dispose of waste products.
- Remove the accumulated debris such as grass, leaves, brushes, rags etc. after performing the maintenance on the engine, exhaust components and other extremely hot components, which can catch a fire during operation.

SAFETY LABELS

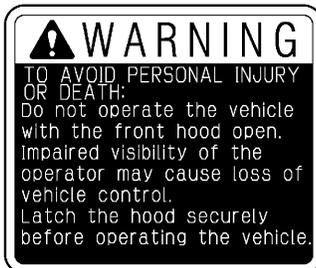
(1) Part No. K7321-6565-1



(2) Part No. K7321-6522-1



(3) Part No. K7321-6530-1



(4) Part No. K7321-6524-1



(5) Part No. K7321-6533-4



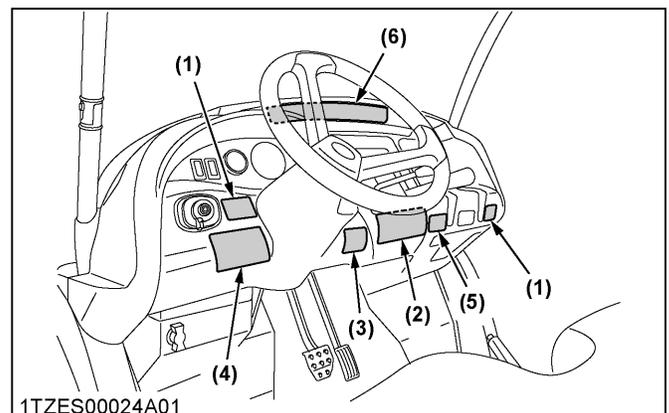
(6) Part No. K7311-6596-1

California Proposition 65

! WARNING: Operating, servicing and maintaining off road equipment or off road vehicles can expose you to inhalation of or contact with chemicals including engine exhaust, carbon monoxide, phthalates, and lead which are known to the state of California to cause cancer and birth defects or other reproductive harm. To minimize exposure:

- Avoid breathing exhaust.
- Always start and operate the engine in a well ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with the exhaust system.
- Do not idle the engine except as necessary.
- Service your equipment or vehicle in a well ventilated area.
- Wear gloves or wash your hands frequently when servicing your equipment or vehicle.

For more information go to: WWW.P65warnings.ca.gov



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SAFE OPERATION

(1) Part No. K7321-6525-1

 WARNING

TO AVOID PERSONAL INJURY OR DEATH:

1. Do not carry passengers in cargo bed.
2. Do not travel with the cargo bed in the raised position.



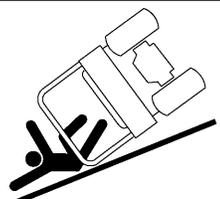
 DANGER

TO AVOID POSSIBLE INJURY OR DEATH FROM A MACHINE RUNAWAY:

1. Do not start engine by shorting across starter terminals or bypassing the safety start switch. The vehicle may start in gear and move if normal starting circuitry is by passed.
2. Start engine only from operator's seat with range shift lever in neutral position and hydraulic outlet off (if equipped).

(2) Part No. K7561-6541-2

 WARNING



TO AVOID PERSONAL INJURY OR DEATH:

1. Do not remove Roll-Over Protective Structures (ROPS) for any application.
2. Do not modify or repair a ROPS because welding, grinding, drilling or cutting any portion may weaken the structure.

(3) Part No. K7311-6537-1

Gasoline fuel only No fire

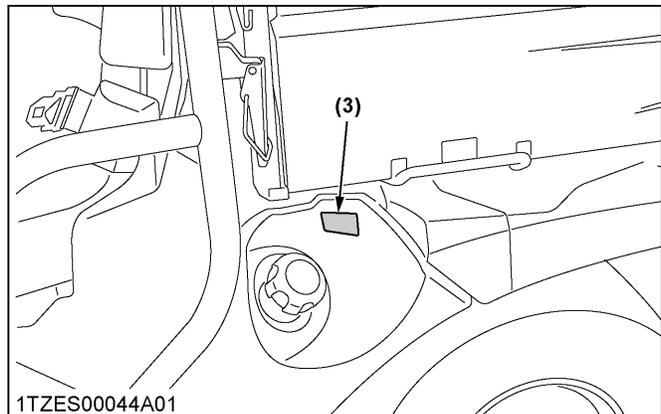
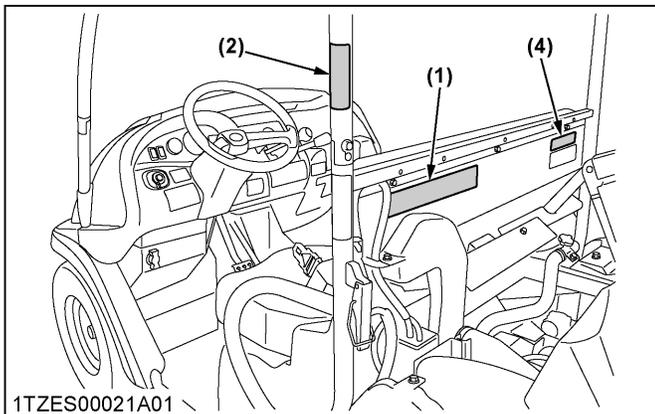


GASOLINE ONLY

(4) Part No. K7591-6549-1

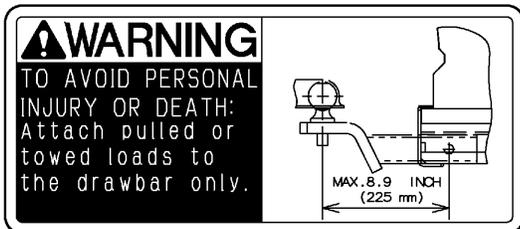
 WARNING

TO AVOID PERSONAL INJURY:
Do not open breather for coolant while coolant is hot.

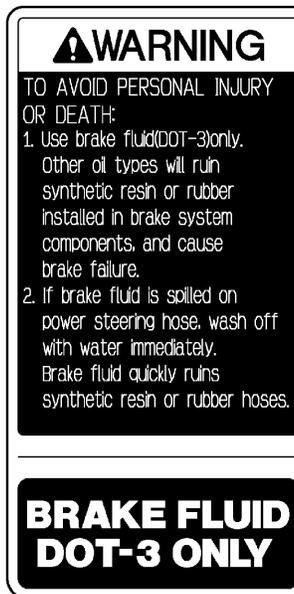


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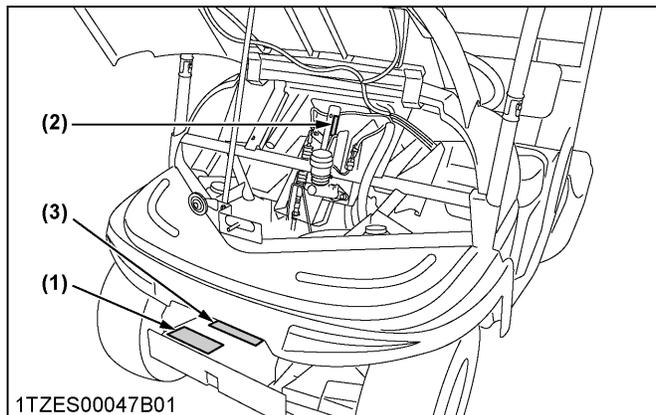
(1) Part No. K7321-6542-1



(2) Part No. K7321-6548-1



(3) Part No. K7311-6559-1



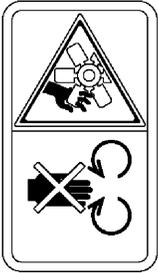
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⚠️ SAFE OPERATION

(1) Part No. K7311-6560-1

Do not get your hands close to fan.



(2) Part No. K2601-9616-2

PROPOSITION 65 WARNING: Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Batteries also contain other chemicals known to the State of California to cause cancer. **WASH HANDS AFTER HANDLING.**

ADVERTENCIA DE LA PROPUESTA 65: Los postes de batería, terminales y accesorios relacionados pueden contener plomo y compuestos de plomo, productos químicos conocidos en el estado de California por causar cáncer y daños a la reproducción. Las baterías también contienen otros productos químicos conocidos en el estado de California por causar cáncer. **LÁVESE LAS MANOS DESPUES DE LA MANIPULACIÓN.**

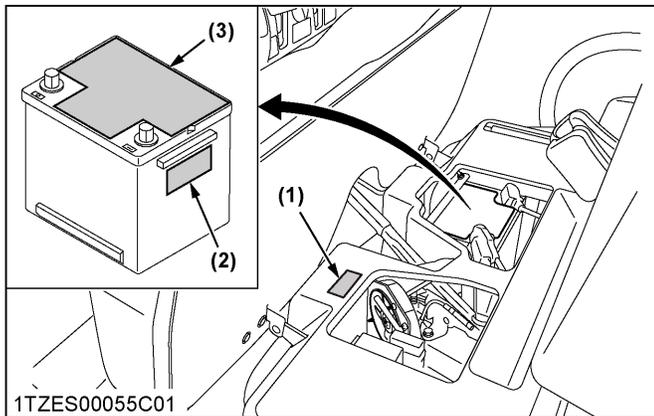
AVERTISSEMENT PROPOSITION 65: Les bornes de batterie, les prises et les accessoires associés contiennent du plomb et des composés de plomb, des produits chimiques connus dans l'État de la Californie pour causer le cancer et des effets nocifs sur la reproduction. Les batteries contiennent aussi d'autres produits chimiques connus dans l'État de la Californie pour causer le cancer. **SE LAVER LES MAINS APRES MANIPULATION.**



4-3121

(3) Part No. K7311-6114-2

⚠️ DANGER/POISON ⚠️		⚠️ PELIGRO/VENENO ⚠️	
<p>SHIELD EYES. </p> <p>EXPLOSIVE GASES CAN CAUSE BLINDNESS OR INJURY.</p> <p>PROTÉGEZ LES YEUX. </p> <p>LES GAZ EXPLOSIFS PEUVENT BLESSER OU RENDRE AVEUGLE.</p> <p>PROTEJA LOS OJOS. </p> <p>LOS GASES EXPLOSIVOS PUEDEN CAUSAR DAÑOS O CEGUERA.</p>	<p>NO ÉVITER </p> <ul style="list-style-type: none"> • SPARKS • FLAMES • SMOKING <p>• LES ÉTINCELLES</p> <p>• LES FLAMMES</p> <p>• DE FUMER</p> <p>• CHISPAS</p> <p>• FLAMAS</p> <p>• CIGARROS</p>	<p>SULFURIC ACID CAN CAUSE BLINDNESS OR SEVERE BURNS. </p> <p>L'ACIDE SULFURIQUE PEUT CAUSER LA CÉCITÉ OU DES BRÛLURES GRAVES.</p> <p>ÁCIDO SULFÚRICO PUEDE CAUSAR CEGUERA O QUEMADURAS FUERTES.</p>	<p>FLUSH EYES IMMEDIATELY WITH WATER. </p> <p>GET MEDICAL HELP FAST.</p> <p>RINCEZ LES YEUX À L'EAU IMMÉDIATEMENT.</p> <p>CONSULTEZ UN MÉDECIN RAPIDEMENT.</p> <p>ENJUAGUE LOS OJOS INMEDIATAMENTE CON AGUA.</p> <p>ACUDA RÁPIDO CON EL MÉDICO.</p>
<p>If battery is put into service after date shown, charge for minimum of 1 hour at 6-10 amps.</p>		<p>NO. / N° K7311-61113</p> <p>CCA (A) @ 0°F (-18°C) 450</p> <p>REF. 20 HR Ah 32</p>	
<p>KEEP OUT OF THE REACH OF CHILDREN. TENIR HORS DE LA PORTEE DES ENFANTS.</p> <p>ALÉJESE DEL ALCANCE DE LOS NIÑOS.</p>		<p>READ ALL INSTRUCTIONS. LIRE TOUTES LES INSTRUCTIONS.</p> <p>LEA TODAS LAS INSTRUCCIONES.</p>	
<p>WARNING: RISK OF FIRE, EXPLOSION OR BURNS. DO NOT DISASSEMBLE OR INCINERATE. NOT RECOMMENDED FOR INVERTED USE. FOLLOW PROPER CHARGING INSTRUCTIONS.</p>		<p>AVERTISSEMENT: RISQUE D'INCENDIE, D'EXPLOSION OU DE BRÛLURES. NE PAS DEMONTER OU INCINERER. NON RECOMMANDÉ POUR UNE UTILISATION INVERSEE. SUIVEZ ATTENTIVEMENT LES INSTRUCTIONS DE CHARGEMENT.</p>	
<p>ADVERTENCIA: RIESGO DE INCENDIO, EXPLOSIÓN O QUEMADURAS. NO DESMONTE NI INCINERE. NO RECOMENDADO PARA USO INVERTIDO. SIGA LAS INSTRUCCIONES CORRECTAS DE CARGA.</p>			
<p>Dist. by/por/par: EPM Products, 9108 Yellowbrick Rd. Baltimore, MD 21237 4-4282 610-682-6361</p>		<p>12V </p> <p>Made in USA with US and Imported materials Fabricado en los EE. UU con materiales estadounidenses e importados. Fabriqué aux États-Unis avec des matériaux américains et importés</p>	



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⚠️ SAFE OPERATION

(1) Part No. K2651-6568-1

⚠️ WARNING

Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrester may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

(2) Part No. K2871-6582-1

⚠️ WARNING

TO AVOID EXPOSURE TO DUST CONTAINING SILICA PARTICLES:

- This dust can cause serious injury to the lungs under some exposure levels.
- Be aware of and follow the OSHA (or other regulatory body) guidelines for exposure to airborne crystalline silica.
- To meet OSHA silica guidelines, use appropriate Personal Protective Equipment and dust abatement systems, such as waterspray systems.

(3) Part No. K7321-6558-1

⚠️ WARNING

TO AVOID PERSONAL INJURY OR DEATH:

Do not raise the cargo bed while the engine is running above low idle.

(4) Part No. K7321-6557-1

⚠️ WARNING

TO AVOID PERSONAL INJURY OR DEATH:

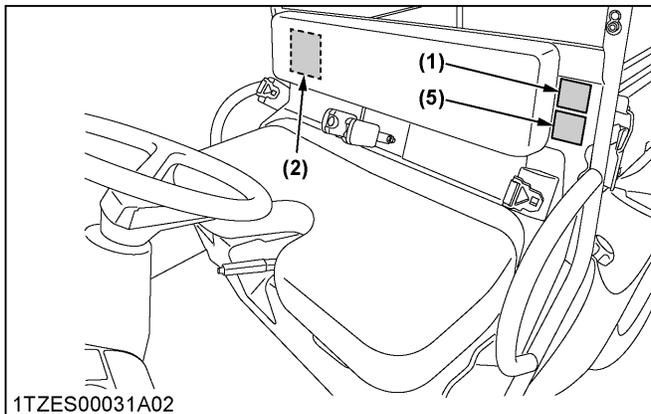
1. Do not place gas container inside cargo box bed when filling.
2. Place gas container on ground when filling.



(5) Part No. K7814-6594-1 (Only for Oceania model)

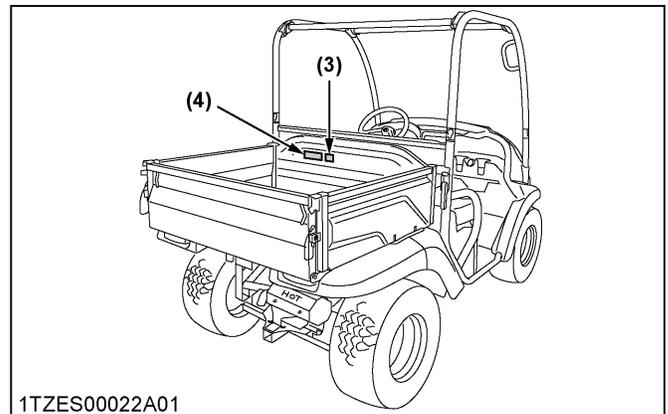


- Use ear protection to avoid damage to hearing.



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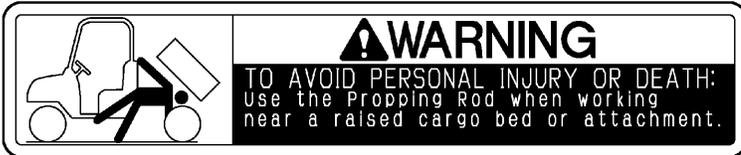
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⚠️ SAFE OPERATION

(1) Part No. K7321-6546-1

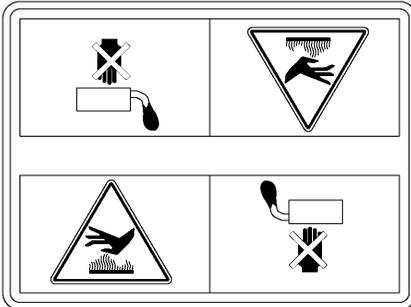


(3) Part No. K7321-6544-1

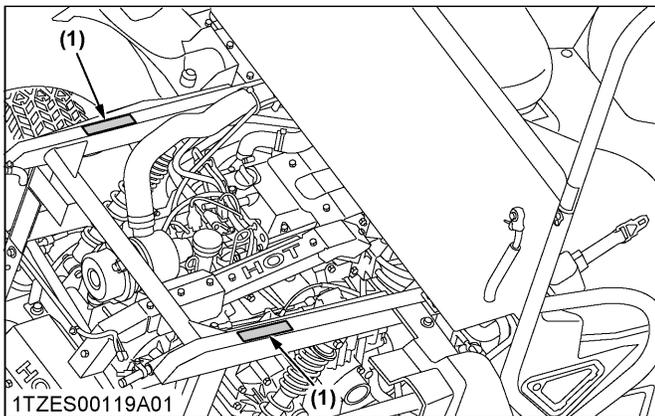
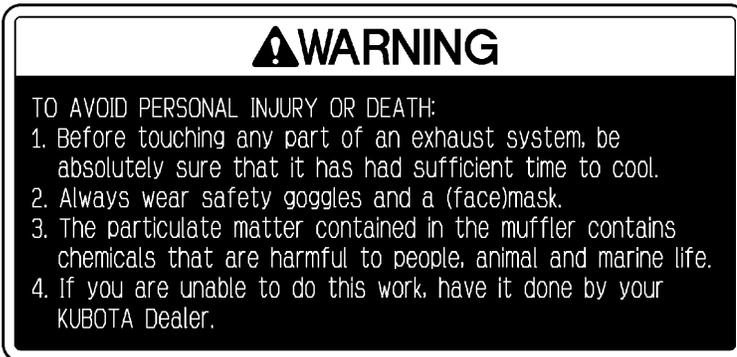


(2) Part No. K7311-6547-2

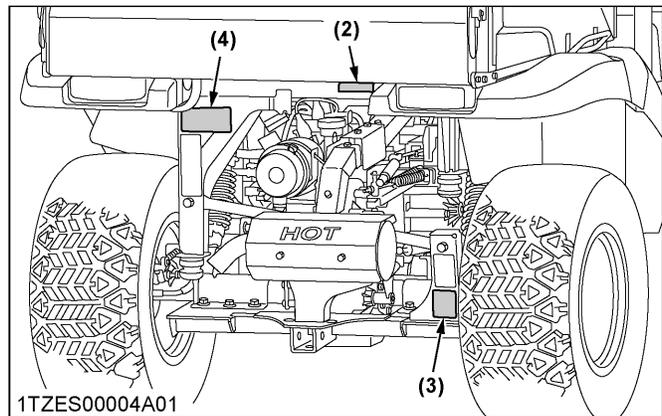
Do not touch hot surface like muffler, and so on.



(4) Part No. K7321-6554-1



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CARE OF SAFETY LABELS

- Keep safety labels clean and free from obstructing material.
- Clean safety labels with soap and water, and dry with a soft cloth.
- Replace damaged or missing safety labels with new labels from your local KUBOTA Dealer.
- If a component with safety label(s) affixed is replaced with a new part, make sure the new label(s) is (are) attached to the same location(s) as the replaced component.
- Mount new safety labels by applying on a clean dry surface and pressing any bubbles to the outside edge.

SERVICING OF VEHICLE

DEALER SERVICE

Your dealer has knowledge of your new vehicle and has the desire to help you get the most value from it. After reading this manual thoroughly, you will find that you can do some of the regular maintenance by yourself.

However, when in need of parts or major service, be sure to see your KUBOTA Dealer.

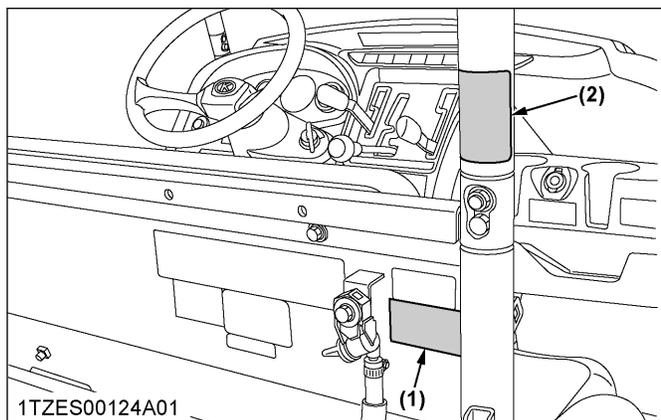
For service, contact the KUBOTA Dealership from which you purchased your vehicle or your local KUBOTA Dealer.

When in need of parts, be prepared to give your dealer the product identification number (PIN), and the serial number of the engine, transmission and ROPS.

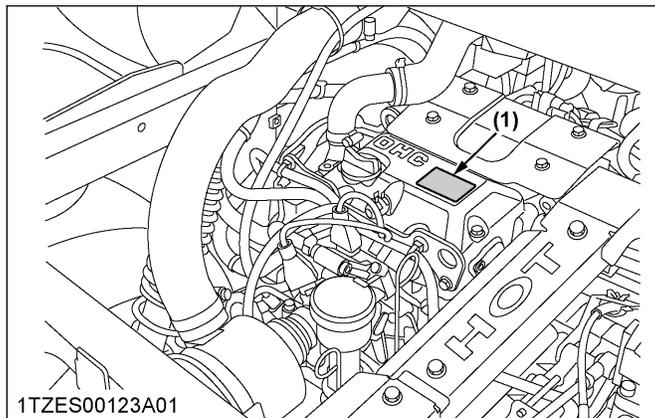
Locate the PIN and serial numbers now and record them in the space provided.

Product identification number		
Date of purchase		
Name of dealer		
	Type	Serial number
Vehicle		—
Engine		
Transmission		
ROPS		

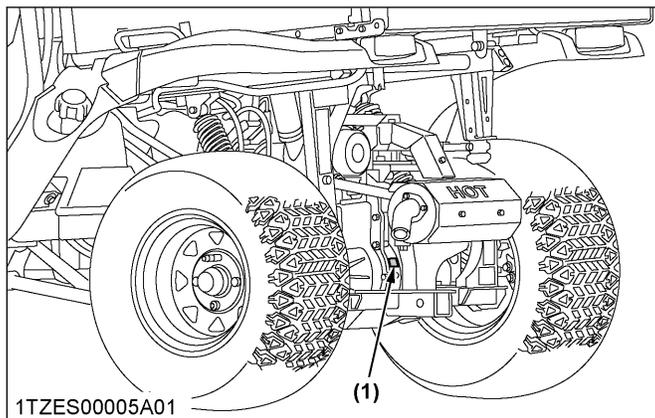
To be filled in by purchaser



(1) Product identification number
 (2) ROPS serial number



(1) Engine serial number



(1) Transmission assy serial number

WARRANTY

This vehicle is warranted under the **KUBOTA Limited Express Warranty**, a copy of which may be obtained from your selling dealer. No warranty shall, however, apply if the vehicle has not been handled according to the instruction given in the operator's manual even if it is within the warranty period.

SCRAPPING THE VEHICLE AND ITS PROCEDURE

To put the vehicle out of service, correctly follow the local rules and regulations of the country or territory where you scrap it. If you have questions, consult your local KUBOTA Dealer.

SPECIFICATIONS

SPECIFICATION TABLE

Model			RTV520		
			General purpose	Deluxe	
Engine	Make		GZ520		
	Type		2 cylinders, 4-cycle, water cooled EFI, gasoline, OHC		
	Displacement	L (cu. in.)	0.514 (31.4)		
	Net power*1	kW (HP) / rpm	13.0 (17.4) / 3600		
Fuel capacity		L (U.S.gals.)	19.2 (5.1)		
Transmission			Continuously variable hydro transmission (VHT)		
Wheels, drive system			4, rear 2WD or 4WD		
Differential lock			Standard; hand operated with mechanical holder		
Gear selection			Hi - Lo range forward, neutral, reverse		
Brakes	Front / rear		Dry - disk brake		
	Parking brake		Rear wheel, hand lever		
Steering			Rack and Pinion		
Suspension	Front		Independent, MacPherson strut-type		
	Rear		Rigid axle, 5-link type		
Dimensions	Length	mm (in.)	2670 (105.1)	2825 (111.2)	
	Width	mm (in.)	1390 (54.7)		
	Height, overall	mm (in.)	1880 (74)		
	Front tread centers	mm (in.)	1020 (40.2)		
	Rear tread centers	mm (in.)	1040 (41)		
	Wheelbase	mm (in.)	1800 (70.9)		
	Ground clearance	Front axle	mm (in.)	225 (8.9)	
		Rear axle	mm (in.)	170 (6.7)	
Turning diameter		m (ft)	6.9 (22.6)		
Max. rolling weight (towing capacity)		kg (lbs.)	Rear: 530 (1168) Front: 250 (551)		
Payload capacity		kg (lbs.)	425 (937)	418 (922)	
Weight		kg (lbs.)	625 (1378)	632 (1393)	
Cargo bed	Width	mm (in.)	1033 (40.6)		
	Length	mm (in.)	854 (33.6)		
	Depth	mm (in.)	286 (11.3)		

(Continued)

Model			RTV520	
			General purpose	Deluxe
Cargo bed	Volume	m ³ (cu.ft.)	0.25 (8.9)	
	Bed height (unloaded)	mm (in.)	874 (34.4)	
	Max. cargo bed capacity	kg (lbs.)	200 (440)	
Tires	Front		24 × 9-12 ATV, 6PLY: Steel 24 × 9-12 HDWS, 6PLY: Steel	24 × 9-12 ATV, 6PLY: Aluminum 24 × 9-12 HDWS, 6PLY: Aluminum
	Rear		24 × 11-12 ATV, 6PLY: Steel 24 × 11-12 HDWS, 6PLY: Steel	24 × 11-12 ATV, 6PLY: Aluminum 24 × 11-12 HDWS, 6PLY: Aluminum
Front guard			Opt.	Standard
Body color			Orange / Camo	
Speedometer			Opt.	
Rear net			Opt.	

*1 SAE J1349 Net

NOTE :

- The company reserves the right to change the specifications without notice.
- The values in “Ground clearance” and “Weight” are those of the machine equipped with the tires in the table above.

TRAVELING SPEEDS

Model	RTV520
Range gear shift lever	km/h (mph)
Low	16 (10)
High	40 (24.9)
Reverse	23 (14.3)

VEHICLE LIMITATIONS

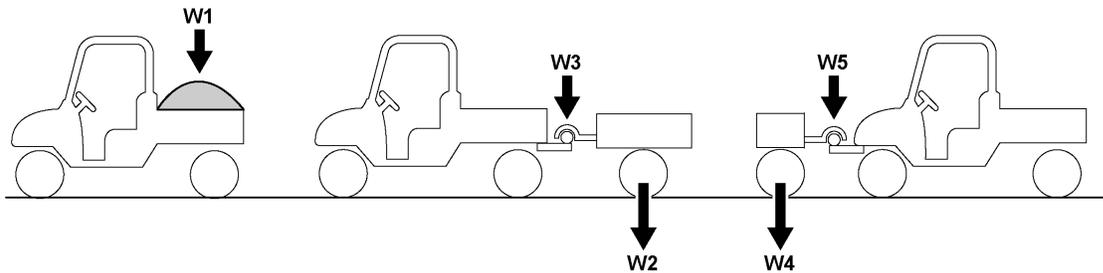
The KUBOTA Vehicle has been thoroughly tested for proper performance with implements sold or approved by KUBOTA.

Use of this vehicle with the following implements may result in malfunctions or failures of the vehicle, damage to other property and injury to the operator or others.

- Implements which are not sold or approved by KUBOTA
- Implements which exceed the maximum specifications listed as follows, or
- Implements which are otherwise unfit for use with the KUBOTA Vehicle

Any malfunctions or failures of the vehicle resulting from use with improper implements are not covered by the warranty.

Max. cargo loading weight (W1)	Rear trailer hitch	Front trailer hitch
Max. cargo loading weight (W1) should not exceed cargo bed capacity (CBC) or permissible cargo load (PCL) PCL = payload capacity (PC) - (operator + passenger + opt. + acc.) weight CBC: 200 kg (440 lbs.) PC (general purpose): 425 kg (937 lbs.) PC (deluxe): 418 kg (922 lbs.)	Max. rolling weight (W2) 530 kg (1168 lbs.) ^{*1}	Max. rolling weight (W4) 250 kg (551 lbs.) ^{*2}
	Max. tongue weight (W3) 50 kg (110 lbs.)	Max. tongue weight (W5) 50 kg (110 lbs.)



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*1 Including W3

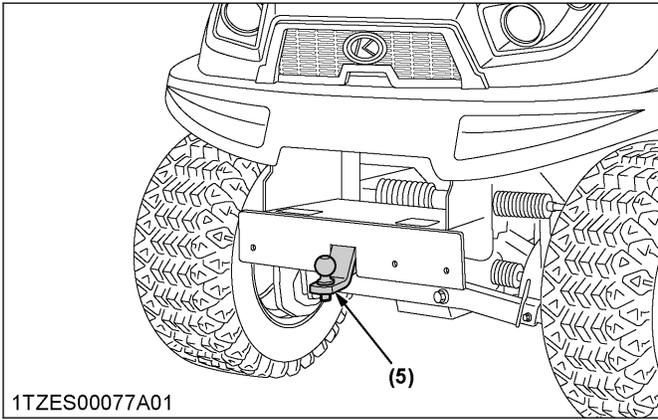
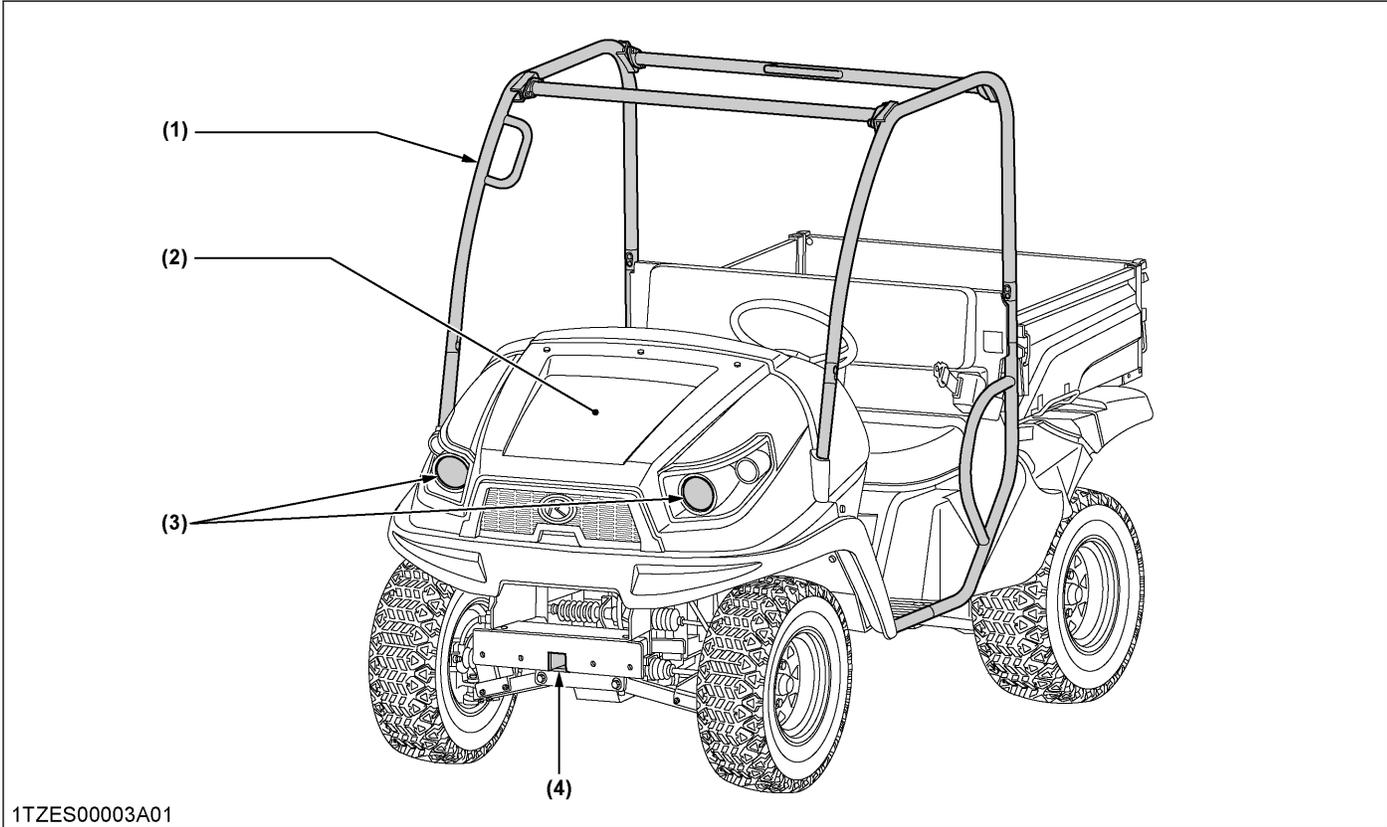
*2 Including W5

Rolling weight: Trailer weight + Cargo load

- Above mentioned specifications are based on level ground condition.

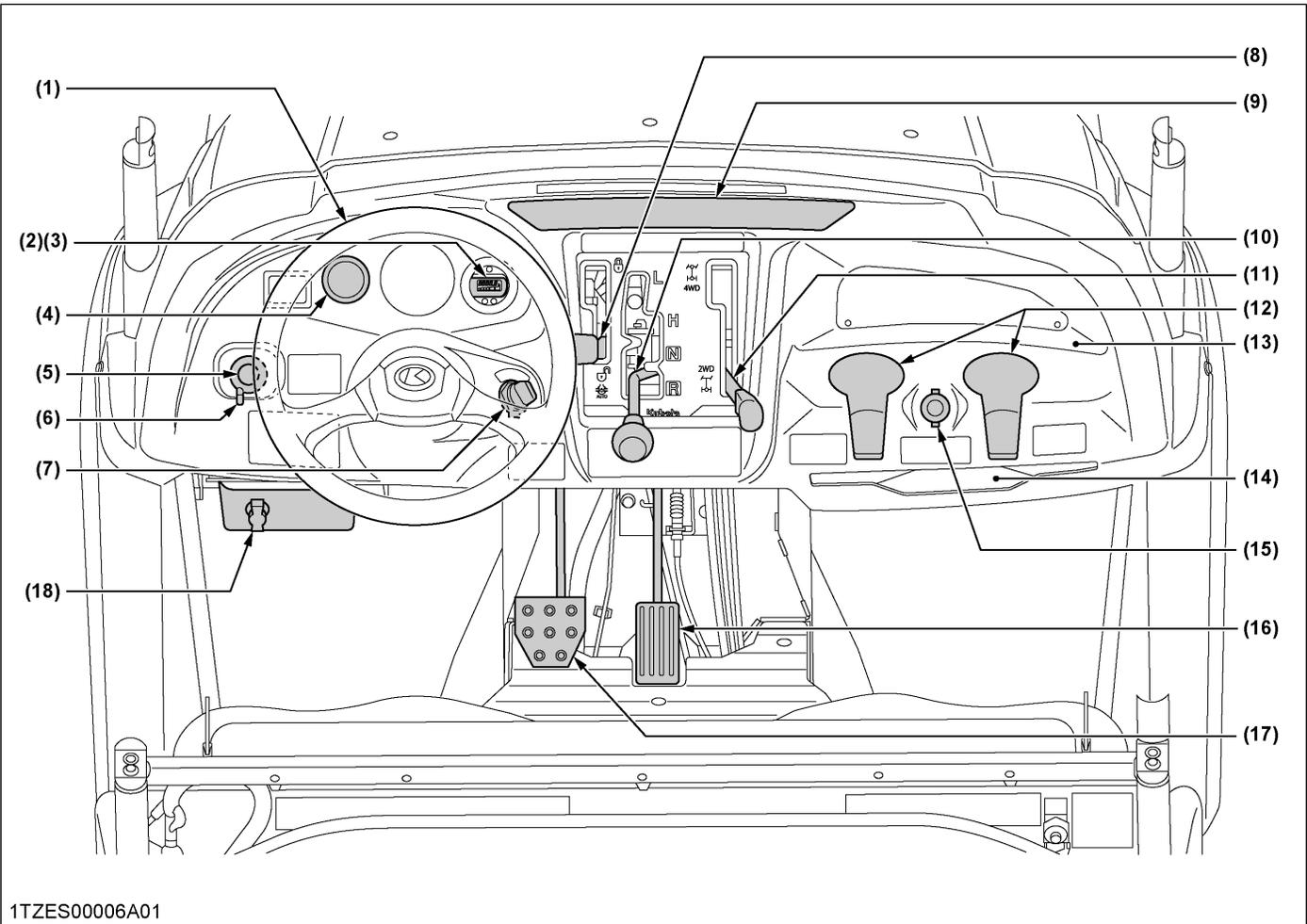
INSTRUMENT PANEL AND CONTROLS

LOCATION OF PARTS



Illustrated contents

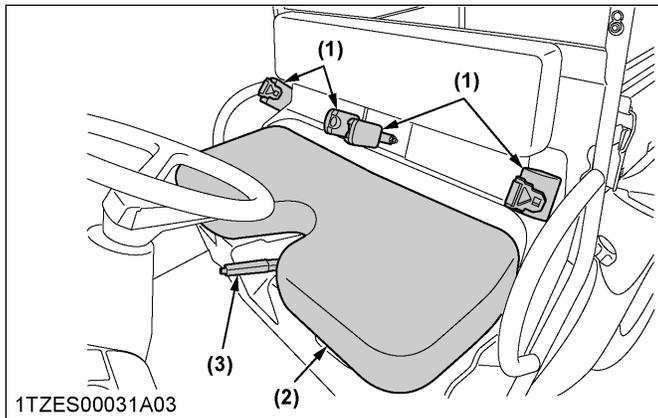
(1) ROPS	(4) Front trailer hitch bracket	46
(2) Front hood	(5) Front trailer hitch (if equipped)	46
(3) Headlights		31



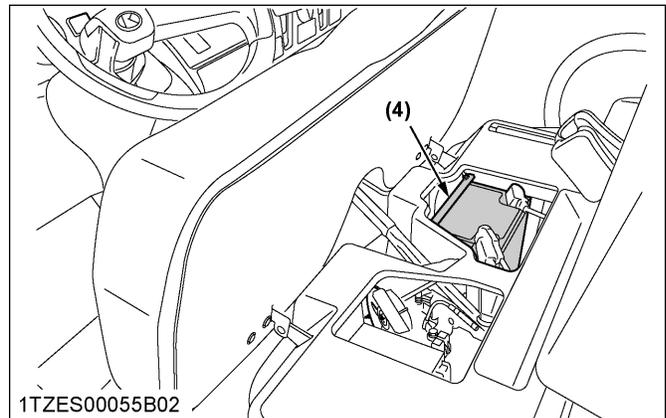
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Illustrated contents

(1) Steering wheel		(10) Range gear shift lever.....	32
(2) Hourmeter.....	35	(11) 4WD lever.....	33
(3) Fuel gauge.....	35	(12) Cup holder	
(4) Coolant temperature gauge.....	35	(13) Glove box	
(5) Horn button.....	32	(14) Operator's manual holder	
(6) Head light switch.....	31	(15) 12 V accessory plug.....	36
(7) Key switch		(16) Speed control pedal.....	34
(8) Differential lock lever.....	36	(17) Brake pedal.....	32
(9) Easy Checker™.....	34	(18) Accessory box (if equipped)	



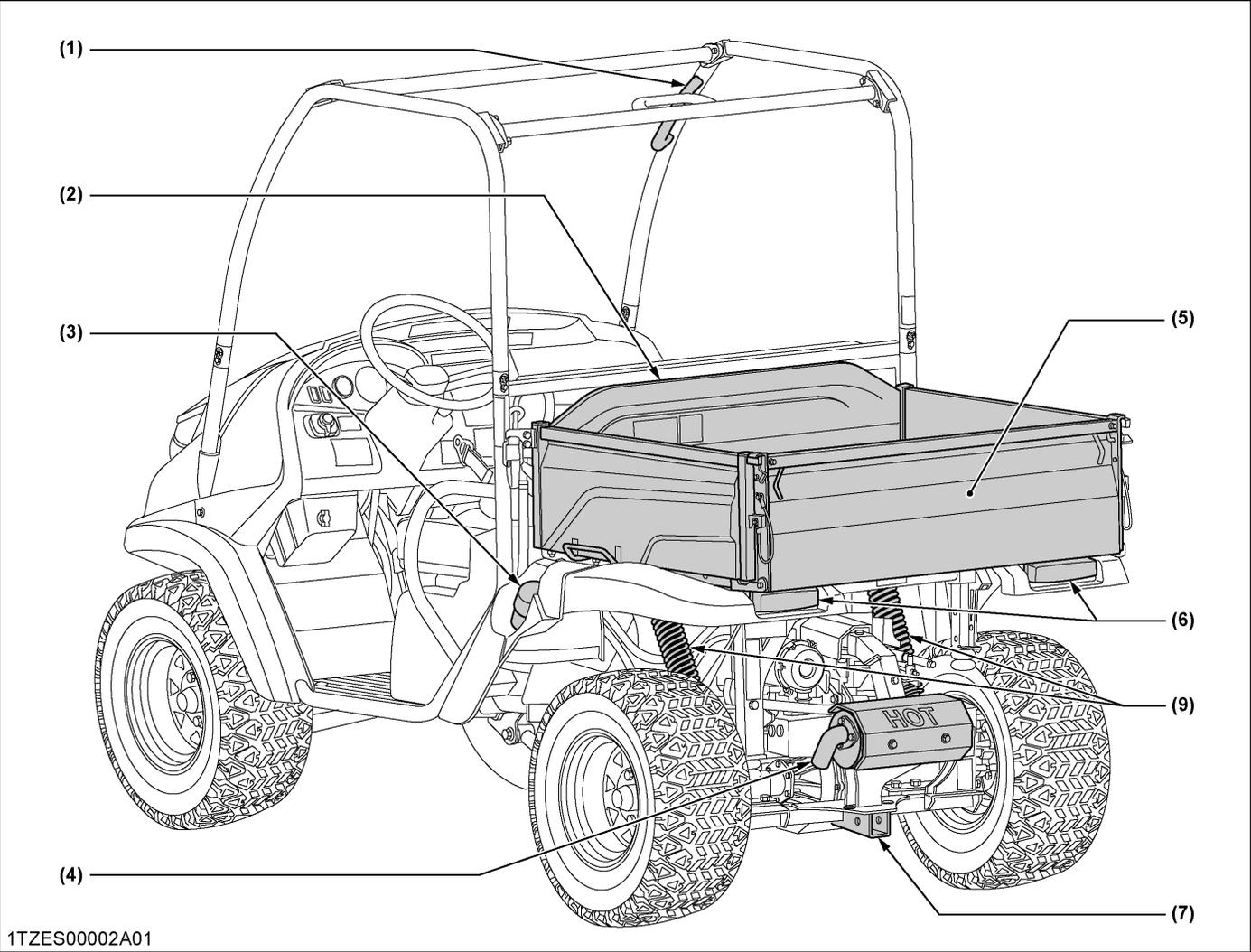
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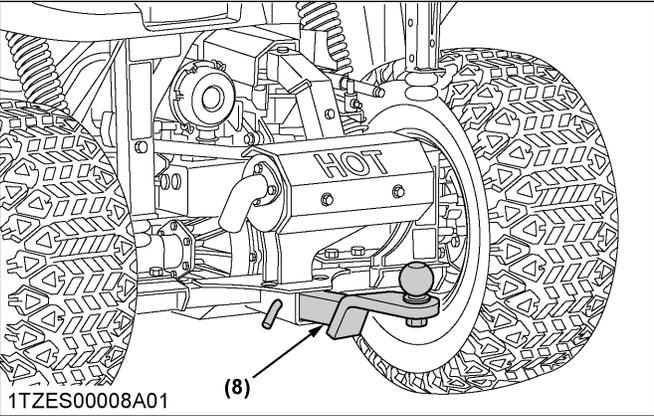
1TZES00055B02

Illustrated contents

(1) Seat belts.....	31
(2) Seat.....	53
(3) Parking brake lever.....	35
(4) Battery	



1TZES00002A01



1TZES00008A01

Illustrated contents

(1) Handgrip		(6) Tail lamp	
(2) Cargo bed	40	(7) Rear trailer hitch bracket	46
(3) Fuel tank cap	55	(8) Rear trailer hitch (if equipped)	46
(4) Muffler	65	(9) Rear shock absorber	45
(5) Tailgate	42		

PRE-OPERATION CHECK

DAILY CHECK

To prevent trouble from occurring, it is important to know the condition of the vehicle. Check it before starting.

WARNING

To avoid serious injury or death:

- **Be sure to check and service the vehicle on a level surface with the engine shut off and the parking brake “ON” and implement lowered to the ground if equipped.**

Items to check

- Damage to vehicle body, tightness of all bolts, nuts, pins
- Check engine oil level
- Check transmission fluid level
- Check brake fluid level
- Check ECU cooling fan
- Check coolant level
- Clean radiator screen
- Clean around exhaust pipe and muffler
- Check brake
- Check parking brake
- Check indicators, gauges and meters
- Check lights
- Check seat belt and ROPS
- Check front and drive joint boots
- Check tire inflation pressure
- Check backup beeper (if equipped)
- Refuel
(See DAILY CHECK on page 54.)
- Care of safety labels
(See SAFETY LABELS on page 11.)

OPERATING THE ENGINE

⚠ WARNING

To avoid serious injury or death:

- Read and understand the safe operation section.
- Read and understand the safety labels located on the vehicle.
- To avoid the danger of exhaust fume poisoning, do not operate the engine in a closed building without proper ventilation.
- Never start engine while standing on ground. Start engine only from operator's seat.
- Every time when starting the engine, make it as a rule to set the range gear shift lever to "NEUTRAL" position.

Details regarding safe operation can be found in a different section.
(See SAFE OPERATION on page 5.)

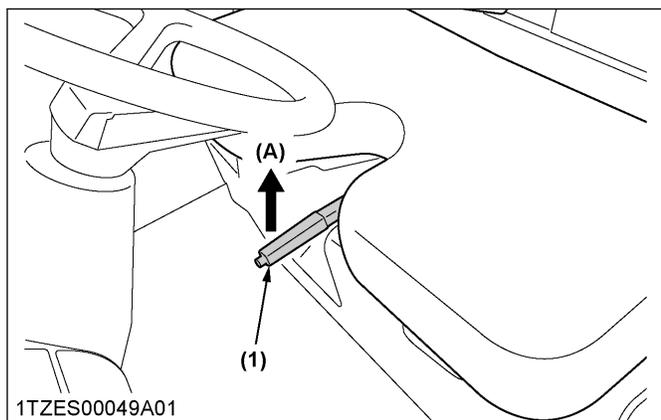
IMPORTANT :

- Do not use starting fluid to aid engine starting.
- To protect the battery and the starter, make sure that the starter is not continuously turned for more than 10 seconds.

If the engine does not start, allow 60-second cool down period between start attempts.

STARTING THE ENGINE

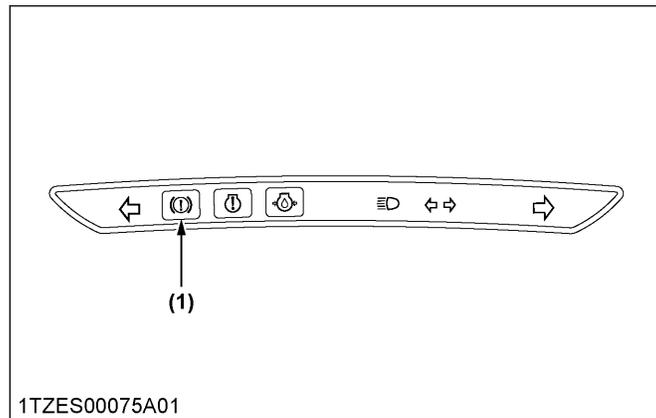
1. Make sure the parking brake is set.



(1) Parking brake lever (A) Pull to "PARK"

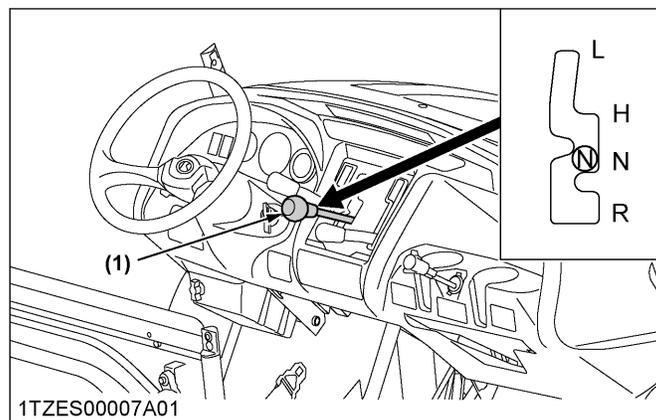
NOTE :

- The brake indicator light comes on while parking brake is applied and goes off when it is released.



(1) Brake indicator light

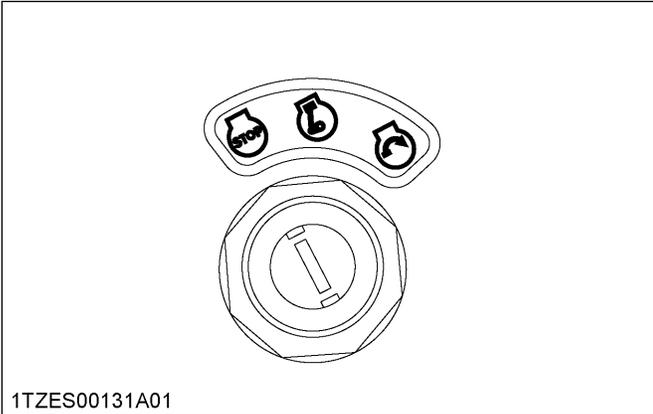
2. Set the range gear shift lever to the "NEUTRAL" position.



(1) Range gear shift lever

(L) LOW range
(H) HIGH range
(N) "NEUTRAL" position
(R) "REVERSE"

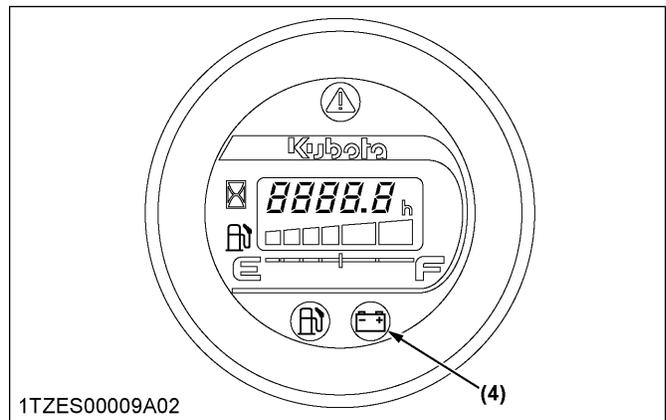
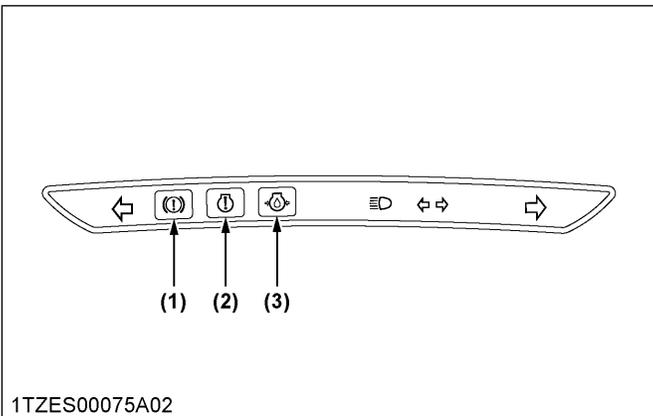
3. Insert the key into the key switch and turn it "ON".



- "OFF" (Engine-stop)
- "ON" (Engine-run)
- "START" (Engine-start)

Easy Checker™ Lamps:

- When the key is turned "ON", lamps(2)(3)(4) should come on. If trouble should occur at any location while the engine is running, the warning lamp corresponding to that location comes on.
- The brake indicator light(1) comes on.
 - While parking brake is applied and goes off when it is released.
 - When the brake fluid is below the [MIN] mark. (Add the brake fluid to the [MAX] mark.) (See Checking brake fluid level on page 58.)



- (1) Brake indicator light
- (2) Engine diagnostic light
- (3) Engine oil pressure light
- (4) Electrical charge light

IMPORTANT :

- Daily checks with the Easy Checker™ only, are not sufficient. Never fail to conduct daily checks carefully. (See DAILY CHECK on page 54.)

NOTE :

- For further details of Easy Checker™, see Easy Checker™ on page 34.
4. Turn the key to the "START" position and release when the engine starts.

IMPORTANT :

- Because of safety devices, the engine will not start except when the range gear shift lever is placed in the "NEUTRAL" position.

1. Cold weather starting

Cold weather starting is defined as when the ambient temperature is below 0 °C (32 °F) and the engine is very cold. If the engine fails to start after 10 seconds, turn off the key for 30 seconds. Then repeat steps 3 and 4. To protect the battery and the starter, make sure that the starter is not continuously turned for more than 10 seconds.

STOPPING THE ENGINE

1. After slowing the engine to idle, turn the key to "OFF".
2. Remove the key.

WARMING UP THE ENGINE

WARNING
To avoid serious injury or death:

- Be sure to set the parking brake during warmup.
- Be sure to set the range shift lever to the “NEUTRAL” position.

For 5 minutes after engine start-up, allow engine to warm up without applying any load. This is to allow oil to reach every part of the engine. If load should be applied to the engine without this warm-up period, problems such as seizure, breakage or premature wear may develop.

1. Warm-up transmission oil in the low temperature range

Hydraulic oil serves as transmission fluid. In cold weather, the oil may be cold with increased viscosity. This can cause delayed oil circulation or abnormally low hydraulic pressure for some time after engine start-up. This in turn can result in trouble in the hydraulic system.

To prevent the above, observe the following instructions: Warm up the engine at about 50% of rated rpm according to the following table:

Ambient temperature	Warm-up time requirement
Above 0 °C (32 °F)	Approx. 5 minutes
-10 to 0 °C (14 to 32 °F)	5 to 10 minutes
-20 to -10 °C (-4 to 14 °F)	10 to 15 minutes
Below -20 °C (-4 °F)	More than 15 minutes

IMPORTANT :

- Do not operate the vehicle under full load condition until it is sufficiently warmed up.

JUMP STARTING



WARNING

To avoid serious injury or death:

- Battery gases can explode. Keep cigarettes, sparks, and flames away from battery.
- If vehicle battery is frozen, do not jump start engine.
- Do not connect other end of negative jumper cable to negative terminal of vehicle battery.
- The parts such as the muffler may be hot. Be careful not to get burned when connecting jumper cables.

IMPORTANT :

- This vehicle has a 12 volt negative (-) ground starting system.
- Use of a higher voltage source could result in severe damage to vehicle's electrical system.

Use only the same voltage source when “Jump starting” a low or dead battery.

When jump starting the engine, follow the instructions below to safely start the engine.

1. Bring helper vehicle with a battery of the same voltage as the disabled vehicle within easy cable reach.

IMPORTANT :

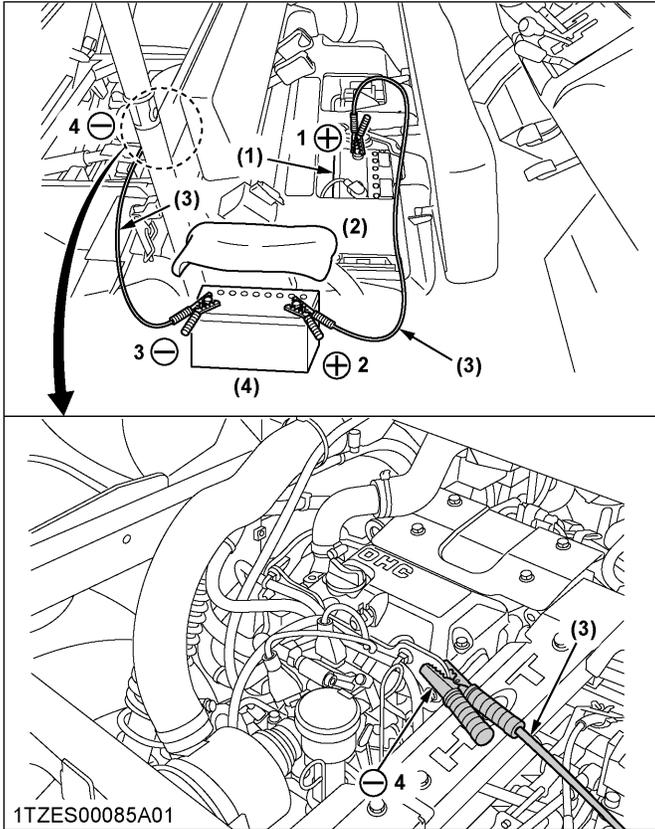
- The vehicles must not touch.
2. Engage the parking brake of both vehicles and put the shift lever in neutral. Shut the engine off.
 3. Put on personal protective equipments such as safety goggles and rubber gloves.
 4. Ensure the vent caps are securely in place. (if equipped)
 5. Cover vent holes with damp rags. Do not allow the rag to touch the battery terminals.
 6. Attach the red clamp to the positive (red, (+) or pos.) terminal of the dead battery and clamp the other end of the same cable to the positive (red, (+) or pos.) terminal of the helper battery.
 7. Clamp the other cable to the negative (black, (-) or neg.) terminal of the helper battery.
 8. Clamp the other end to the engine block or frame of the disabled vehicle as far from the dead battery as possible.
 9. Start the helper vehicle and let its engine run for a few moments. Start the disabled vehicle.

OPERATING THE ENGINE

10. Disconnect the jumper cables in the exact reverse order of attachment. (Steps 8, 7 and 6).

Connect cables in numerical order.

Disconnect in reverse order after use.



- (1) *Dead battery*
- (2) *Lay a damp rag over the vent caps*
- (3) *Jumper cables*
- (4) *Helper battery*

OPERATING THE VEHICLE

OPERATING NEW VEHICLE

How a new vehicle is handled and maintained determines the life of the vehicle.

A new vehicle just off the factory production line has been tested, but the various parts are not accustomed to each other, so care should be taken to operate the vehicle for the first 50 hours at a slower speed and avoid excessive work or operation until the various parts become “*broken-in*”.

The manner in which the vehicle is handled during the “*breaking-in*” period greatly affects the life of your vehicle. Therefore, to obtain the maximum performance and the longest life of the vehicle, it is very important to properly break-in your vehicle.

In handling a new vehicle, the following precautions should be observed.

1. Do not operate the vehicle at full speed for the first 50 hours

- Do not start quickly nor apply the brakes suddenly.
 - In winter, operate the vehicle after fully warming up the engine.
 - Do not run the engine at speeds faster than necessary.
 - On rough roads, slow down to suitable speeds.
- Do not operate the vehicle at fast speed. The above precautions are not limited only to new vehicles, but to all vehicles. But it should be especially observed in the case of new vehicles.

2. Changing lubricating oil for new vehicles

The lubricating oil is especially important in the case of a new vehicle. The various parts are not “*broken-in*” and are not accustomed to each other. Small pieces of metal grit may develop during the operation of the vehicle; and this may wear out or damage the parts. Therefore, care should be taken to change the lubricating oil a little earlier than would ordinarily be required.

For further details of change interval hours, see MAINTENANCE on page 48.

STARTING THE VEHICLE

1. Fasten the seat belt.
 - Seat belt on page 31
2. Start the engine.

- Follow the engine operating procedure, described on page 27.
3. Select light switch position.
 - Head light switch on page 31
 - Horn button on page 32
 4. Check the brake pedal.
 - Brake pedal on page 32
 5. Select the travel speed.
 - Range gear shift lever on page 32
 - 4WD lever on page 33
 6. Unlock the parking brake and start slowly.
 - Parking brake lever on page 33
 - Speed control pedal on page 34

1. Seat belt

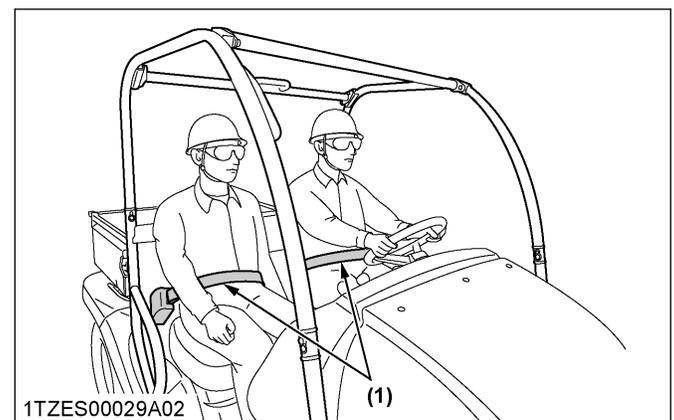
WARNING

To avoid serious injury or death:

- **Seat belts reduce injury. Always wear your seat belts. The lap-style seat belts may not provide adequate protection for small children.**

Adjust the seat belts for proper fit and connect the buckle.

This seat belt is an auto-locking retractable type.



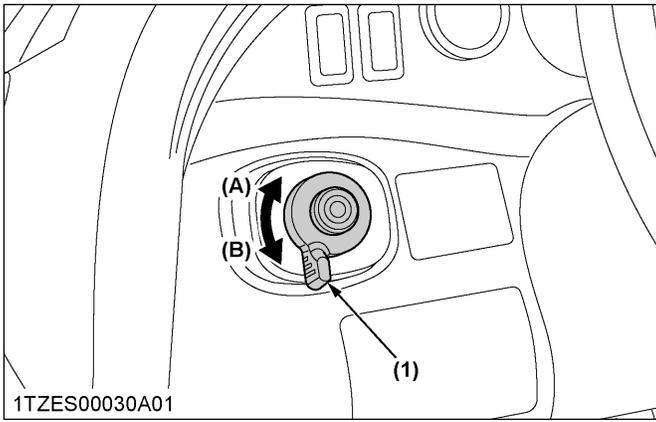
(1) Seat belt

2. Head light switch

The head light switch is operative when the key switch is in the “ON” position.

Turn on the key switch and turn the head light switch to the “ON” position.

Turn the head light switch to the “OFF” position to turn off the head light.



(1) Head light switch

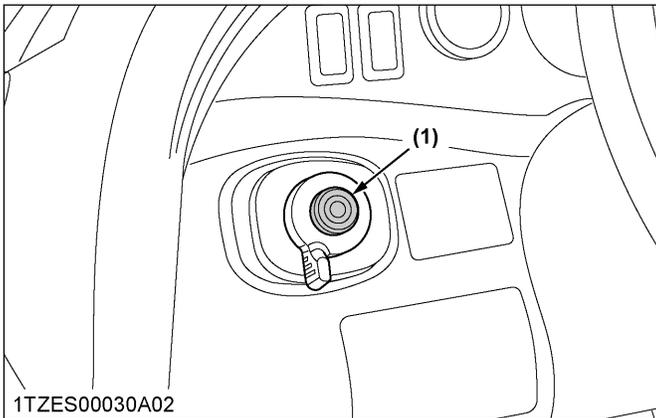
(A) Head lights "ON"
(B) Head lights "OFF"

NOTE :

- Turning the head light switch to the "ON" position causes the following lamps to light simultaneously.
 - Tail lights (lamps at the rear portions of the vehicle)
 - Lamp built in the coolant temperature gauge

3. Horn button

The horn switch is operative when the key switch is in either the "ON" or "OFF" position. The horn will sound when the horn button is pressed.



(1) Horn button

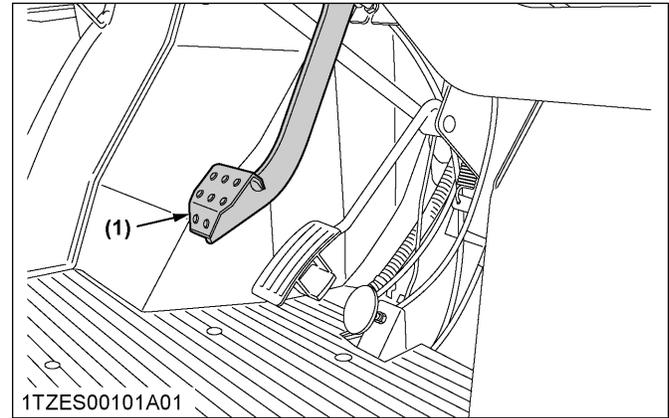
4. Brake pedal

! WARNING

To avoid serious injury or death:

- If the operator brakes suddenly, an accident may occur due to loss of control or the shifting forward of heavy loads.
- When driving on icy, wet or loose surfaces, make sure the vehicle is correctly ballasted to avoid skidding and loss of steering control. Operate at reduced speed.

The brake pedal is the left pedal on the foot board. Depress the pedal to slow or stop the vehicle.



(1) Brake pedal

5. Range gear shift lever

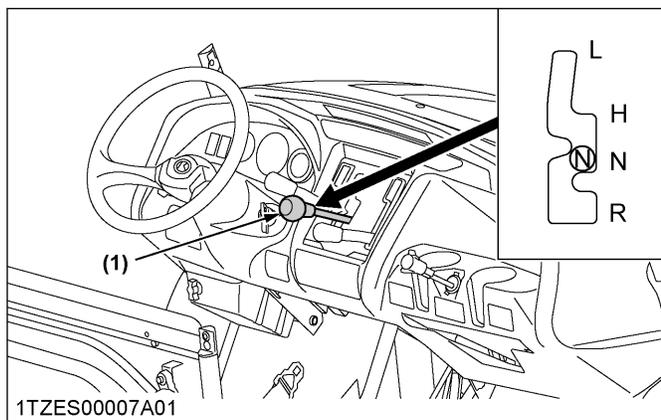
! WARNING

To avoid serious injury or death:

- Avoid changing range gear shift lever when ascending or descending a slope.
- Before ascending or descending a slope, shift to the [L] range to control the vehicle speed.
- If you shift gears while ascending or descending a slope, be prepared to use the brake to maintain control.
- Operate in reverse at slow speeds to maintain control.

Select proper gear and engine speed depending on the type of job.

- The range gear shift lever can only be shifted when vehicle is completely stopped and the speed control pedal is in the "NEUTRAL" position.
- To avoid transmission and shift linkage damage, completely stop the vehicle using the brake pedal before shifting gears.
- Before dismounting vehicle, shift the range gear shift lever to the "NEUTRAL" position and set parking brake.



(1) Range gear shift lever
 (L) LOW range
 (H) HIGH range
 (N) "NEUTRAL" position
 (R) "REVERSE"

! WARNING

To avoid serious injury or death:

- An accident may occur with erratic shifting operation.
- Failure to completely engage the range gear can cause the vehicle to coast on slopes.

NOTE :

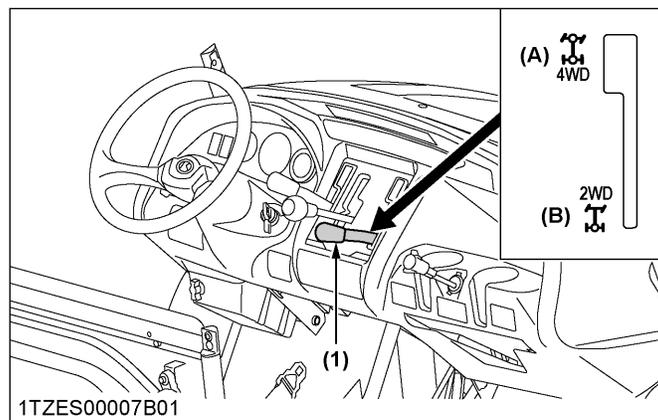
- Apply the parking brake on slopes before starting the range gear shift.
- Do not force the range gear shift lever if it is difficult to shift the lever into [L] or [H] on slopes.
 1. Slightly depress the speed control pedal to rotate the gears inside of transmission.
 2. Release the speed control pedal to the "NEUTRAL" position.

6. 4WD lever

! WARNING

To avoid serious injury or death:

- Do not engage the front wheel drive while vehicle is on the road.
- When driving on icy, wet or loose surfaces, make sure the vehicle is correctly ballasted to avoid skidding and loss of steering control. Operate at reduced speed after engaging front wheel drive.
- An accident may occur if the vehicle is suddenly braked, such as by heavy towed loads shifting forward causing loss of control.
- The braking characteristics are different between 2 and 4 wheel drive. Be aware of the difference and use carefully.



(1) 4WD lever
 (A) "4WD"
 (B) "2WD"

IMPORTANT :

- Use the lever to engage the front wheels with the vehicle stopped. Shift the lever to "4WD" to engage the front wheel drive.
- Tires will wear quickly if front wheel drive is engaged on paved roads.
- If the 4WD lever is difficult to shift to "2WD", stop the vehicle, turn the steering wheel in both directions and then move the lever.

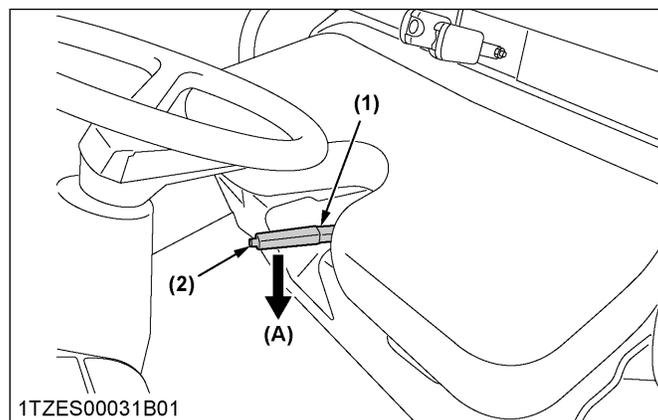
Front wheel drive is effective for the following jobs:

- When greater pulling or pushing force (in case of front snow blade is attached to the machine) is needed, such as working in a wet field, when pulling a trailer, or when working with a front-end blade.
- When working in sandy soil.

7. Parking brake lever

To release the parking brake, depress the brake pedal, push release button and push down parking brake lever.

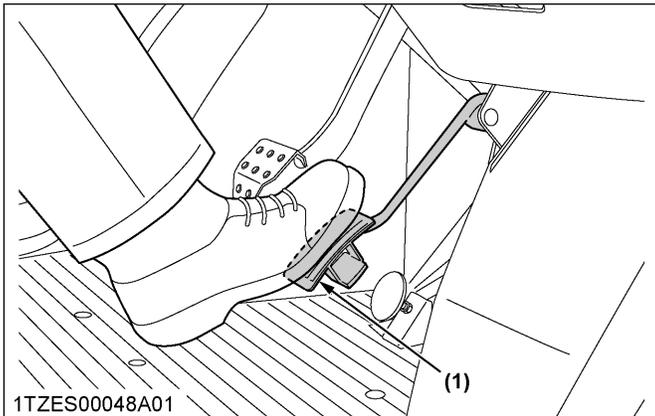
Make sure that indicator in the Easy Checker™ goes off.



(1) Parking brake lever
 (2) Release button
 (A) "RELEASE"

8. Speed control pedal

Use the speed control pedal when traveling. Push down on it for higher speed.



(1) Speed control pedal

STOPPING THE VEHICLE

1. Release the speed control pedal.
2. Step on the brake pedal to slow and stop the vehicle.
3. After the vehicle has stopped;
 - a. Put the range gear shift lever in the "NEUTRAL" position.
 - b. Set the parking brake.

CHECK DURING DRIVING

IMPORTANT :

Immediately stop the engine if:

- The engine suddenly slows down or accelerates.
- Unusual noises suddenly occur.
- Exhaust fumes suddenly become very dark.

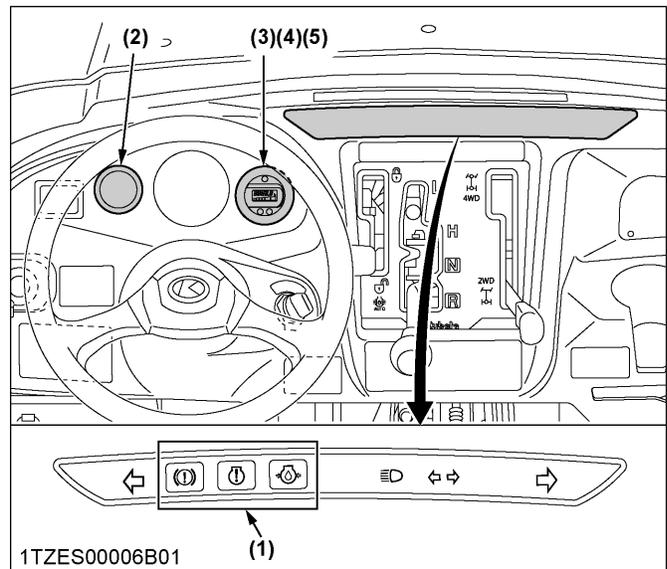
While driving, check the following items to see that all the parts are functioning normally:

- Easy Checker™ on page 34
- Fuel gauge on page 35
- Coolant temperature gauge on page 35
- Hourmeter on page 35

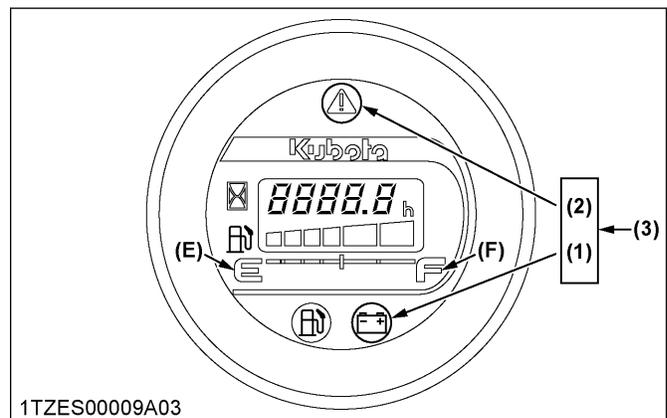
1. Easy Checker™

If the warning lamp in the Easy Checker™ comes on during operation, immediately stop the engine, and find the cause as shown as follows.

Never operate the vehicle with an Easy Checker™ lamp on.



- (1) Easy Checker™
 (2) Coolant temperature gauge
 (3) Fuel gauge
 (4) Hour meter
 (5) Electrical charge light



- (1) Electrical charge light
 (2) Master caution light
 (3) Easy Checker™
 (E) "EMPTY"
 (F) "FULL"

(!) Brake indication light

The warning lamp in the Easy Checker™ comes on if the parking brake is applied.

If the lamp is on during operation, release the parking brake lever immediately.

If the brake fluid goes below the prescribed level, the warning lamp in the Easy Checker™ will come on.

If this should happen during operation, check to see that there is no oil leak in the brake system, and then add oil.

(See Checking brake fluid level on page 58.)

(!) Engine diagnostic light

If the engine diagnostic light flashes fast, it is due to the engine overheating.

If sensors malfunction, the Easy Checker™ will come on. If the light is active, stop the vehicle and

shut off the engine. If the light is active after restart, consult your local KUBOTA Dealer.

Engine oil pressure light

If the oil pressure in the engine goes below the prescribed level, the warning lamp in the Easy Checker™ will come on.

If this should happen during operation, and it does not go off even when the engine is accelerated, check the level of engine oil.

(See Checking engine oil level on page 56.)

Electrical charge light

If the alternator is not charging the battery, the Easy Checker™ will come on.

If this should happen during operation, check the electrical charging system or consult your local KUBOTA Dealer.

Master caution light

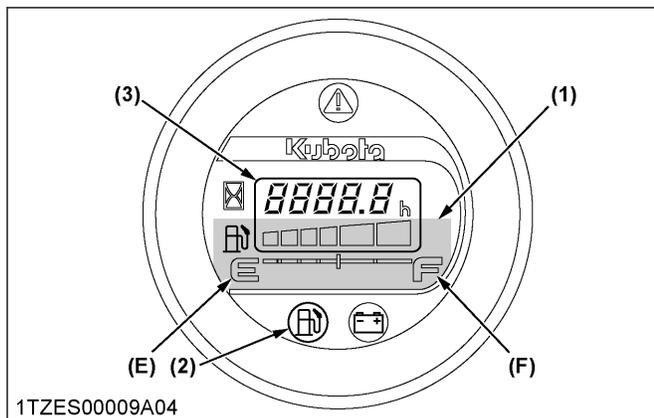
Consult your local KUBOTA Dealer if the master caution light flashes. It is a sign of malfunction of the meter.

2. Fuel gauge and hourmeter

2.1 Fuel gauge

The fuel gauge indicates the fuel level.

Be careful not to empty the fuel tank. Otherwise air may enter the fuel system.



1TZES00009A04

- | | |
|----------------------|-------------|
| (1) Fuel gauge | (E) "EMPTY" |
| (2) Fuel empty light | (F) "FULL" |
| (3) Hourmeter | |

Fuel empty light

If the fuel empty light flashes, it is due to the empty fuel, please refill the fuel tank.

IMPORTANT :

- Do not refuel over [F]. Fill the tank only to the bottom of the filler neck in the fuel tank.

2.2 Hourmeter

The hourmeter indicates the hours that the vehicle has been used in 5 digits; the last digit indicates 1/10 of an hour.

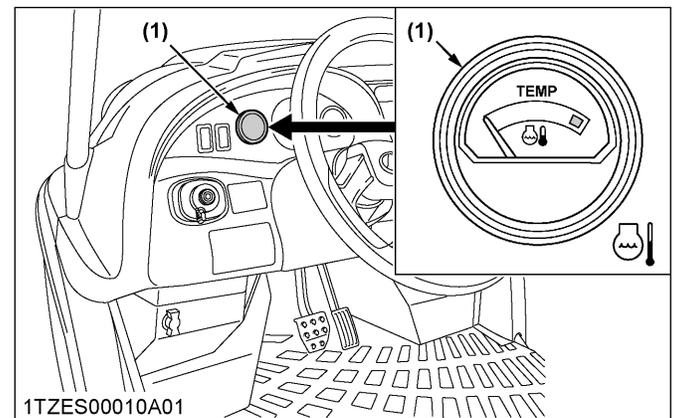
3. Coolant temperature gauge

WARNING

To avoid serious injury or death:

- Do not remove radiator cap until coolant temperature is well below its boiling point. Then loosen cap slightly to the stop to relieve any pressure before removing cap completely.

- With the key switch "ON" the temperature gauge indicates the temperature of the coolant. White zone for "COLD" and red zone for "HOT".
- If the indicator reaches the red zone, engine coolant is overheated. (See TROUBLESHOOTING on page 82 to check the vehicle.)



1TZES00010A01

(1) Coolant temperature gauge

PARKING THE VEHICLE

1. Parking brake lever

WARNING

To avoid serious injury or death:

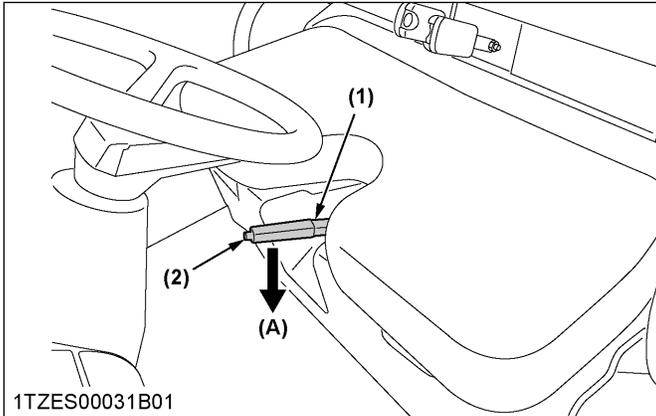
Before dismounting vehicle

- Always set parking brake and lower all implements to the ground. Leaving transmission in gear with the engine stopped will not prevent vehicle from rolling.
- Do not park the vehicle over litter or weeds or bushes.
- Do not park the vehicle near flammable material.
- When parking the vehicle inside a garage, ensure proper air circulation.
- Stop the engine and remove the key.

IMPORTANT :

- If the vehicle is operated with the parking brake applied, the brake will be damaged.

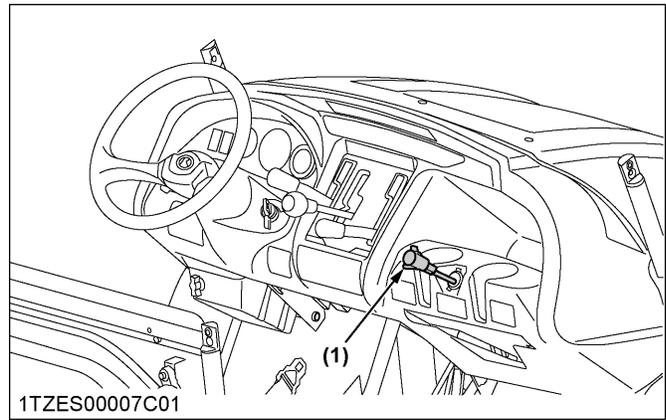
1. Stop the vehicle on a level surface.
2. To set the parking brake, depress the brake pedal and pull the parking brake lever to park.
3. To release the parking brake, push the release button and push down the parking brake lever. When the parking brake is released, the brake indicator light in the Easy Checker™ goes off.



1TZES00031B01

- (1) Parking brake lever
(2) Release button

(A) "RELEASE"



1TZES00007C01

- (1) 12 V electric outlet

OPERATING TECHNIQUES

1. Differential lock

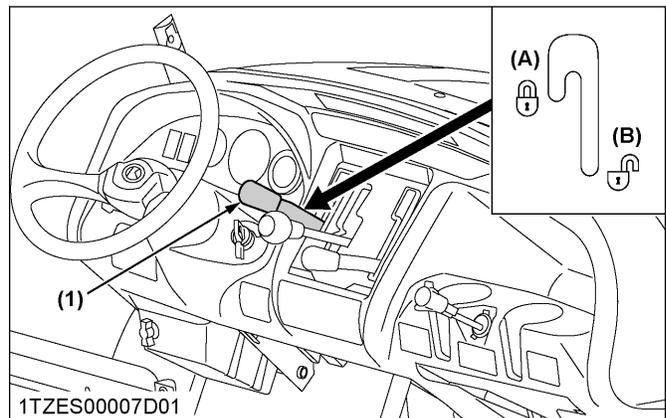
! WARNING

To avoid serious injury or death due to loss of steering control:

- Do not operate the vehicle at high speed with differential lock engaged.
- Do not attempt to turn with the differential lock engaged.
- Be sure to release the differential lock before making a turn in field conditions.

If one of the rear wheels should slip, shift the differential lock lever to the "ENGAGE" position. Both wheels will then turn together, reducing slippage.

Differential lock is maintained while shifting the differential lock lever to the "ENGAGE" position.



1TZES00007D01

- (1) Differential lock lever

(A) "ENGAGE"

(B) "DISENGAGE"

ACCESSORY

1. 12 V electric outlet

The 12 volt outlet is located on the front-panel. An auxiliary light or other devices may be connected to this connector.

- This outlet is activated when the key switch is in either the "ON" or "OFF" position. When the plug is not used, pull it out. Be careful that leaving the plug inserted causes the battery to run out.
- Do not connect a light or other device that draws more than 120 watts to this connector, or the battery may discharge very rapidly or the outlet may fail.

IMPORTANT :

- Do not use as a cigarette lighter.
- Do not use when wet.

IMPORTANT :

- When using the differential lock, always slow the engine down.
- To prevent damage to power train, do not engage differential lock when one wheel is spinning and the other is completely stopped.

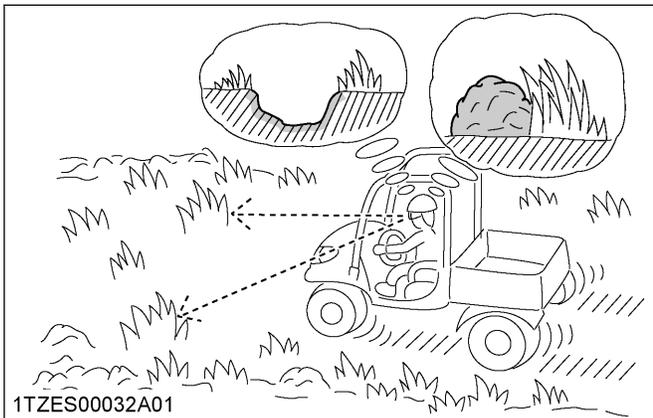
- If the differential lock cannot be released, stop the vehicle, turn the steering wheel alternately.

2. Driving in unfamiliar terrain

WARNING

To avoid serious injury or death:

- Be sure to check for hidden obstacles or hazards before driving in a new area.
- Keep your speed down until you know the area well.
- Use existing trails and stay away from hazardous areas such as steep, rocky slopes or swamps.
- Be cautious when visibility is limited, as you may not be able to see obstacles in your path.

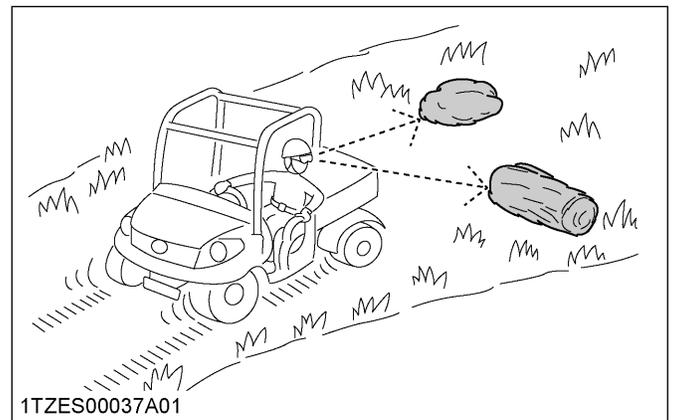


3. Driving in reverse

WARNING

To avoid serious injury or death:

- Turn around, look down and behind you before backing up to be sure there are no obstacles or people in your way.
- Depress speed control pedal gradually and back up cautiously.
- To stop while driving in reverse take your foot off the speed control pedal and gradually apply the brake.
- Do not suddenly engage the brake.



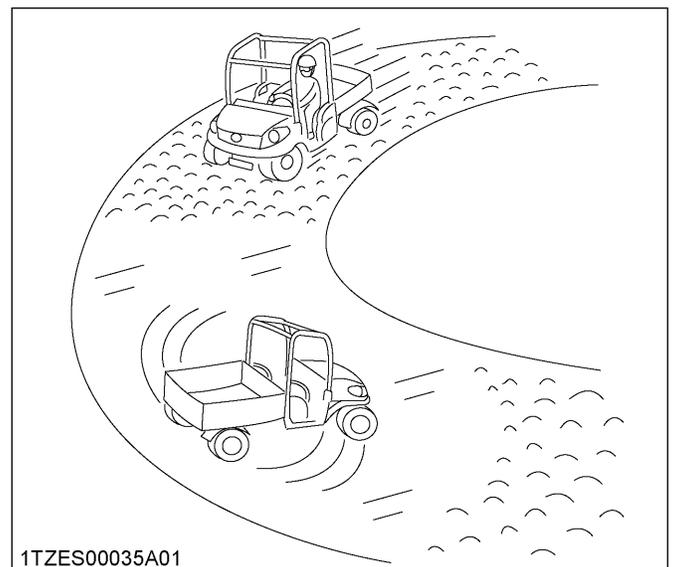
4. Driving in “4WD”

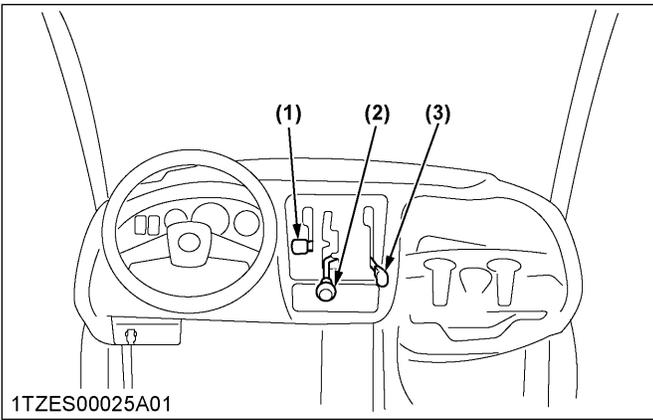
WARNING

To avoid serious injury or death:

- Do not drive in “4WD” on paved surfaces.

For the maximum traction, shift the range gear shift lever into low range and use “4WD” on steep slopes or when stuck in the mud, with differential locked if necessary.





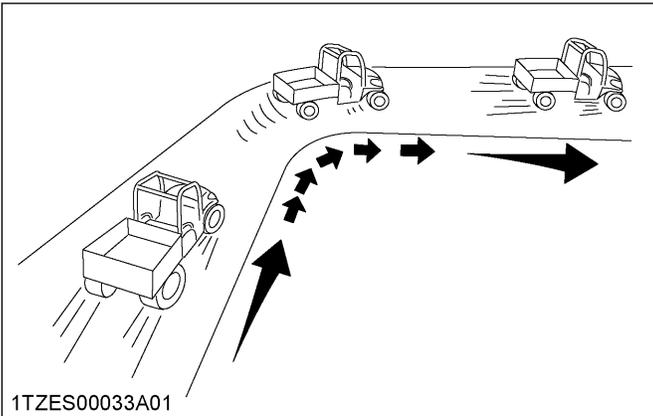
- (1) Differential lock "OFF"
- (2) "REVERSE"
- (3) "2WD"

5. Turning the vehicle

! WARNING

To avoid serious injury or death:

- Reduce vehicle speed before entering the turn and maintain an even speed through the turn.
- Do not make sharp turns while turning a curve or corner to avoid loss of control or tipping.

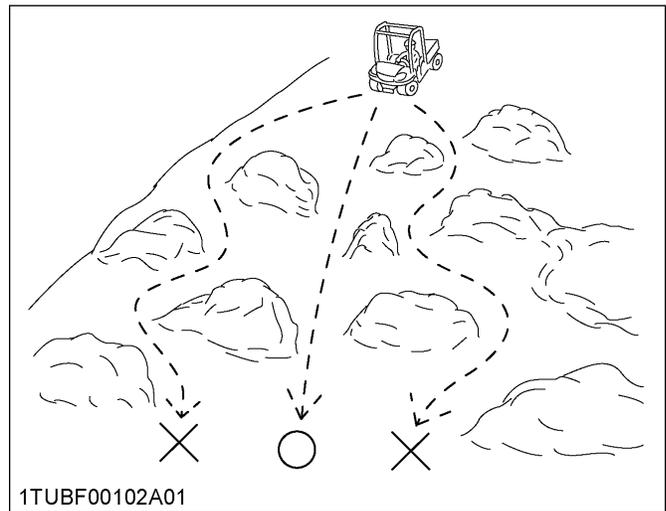
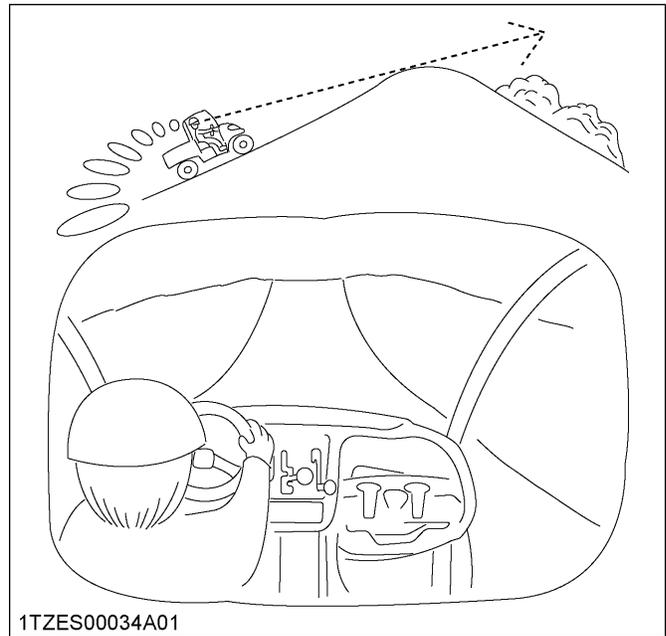


6. Driving up and down hills

! WARNING

To avoid serious injury or death:

- Do not turn sideways on a hill, or the vehicle may roll over.
- Always go straight up or down the hill.
- Slow down until you can get a clean view of the other side at the crest of a hill.
- If the engine stalls on a steep slope, coast slowly straight down, using the brake.
- Stop and look for obstacles before descending a hill.



7. Traversing hillsides

! WARNING

To avoid serious injury or death:

- Reduce vehicles speed to prevent tipping or loss of control.
- Do not traverse hillsides that are slippery or covered with rocks or obstacles which may cause you to tip over.

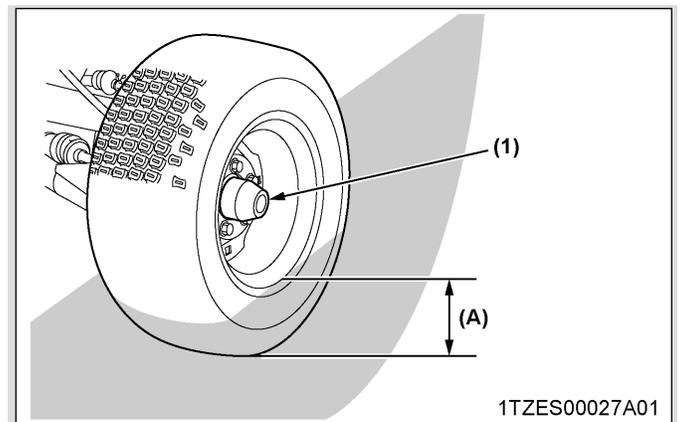
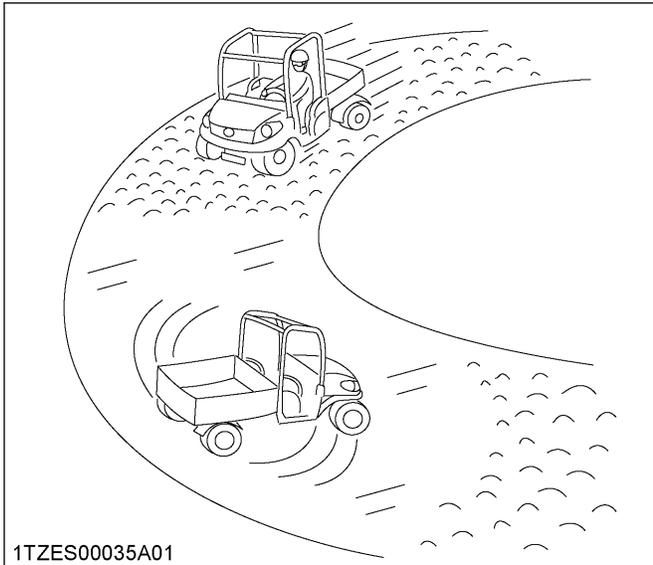
8. Sliding and skidding

! WARNING

To avoid serious injury or death:

- Drive slowly and carefully when you are unsure or unprepared for the surface.

- Do not apply heavy braking force or accelerate when skidding to prevent loss of control.
- Use 4WD and maintain low speeds on areas covered with clay, mud, ice or snow to prevent uncontrolled skidding.



(1) Axle cap

(A) 6 inches (152 mm)

IMPORTANT :

- Do not drive through water whenever it is possible. If the alternator drive belt becomes wet, slippage may occur.

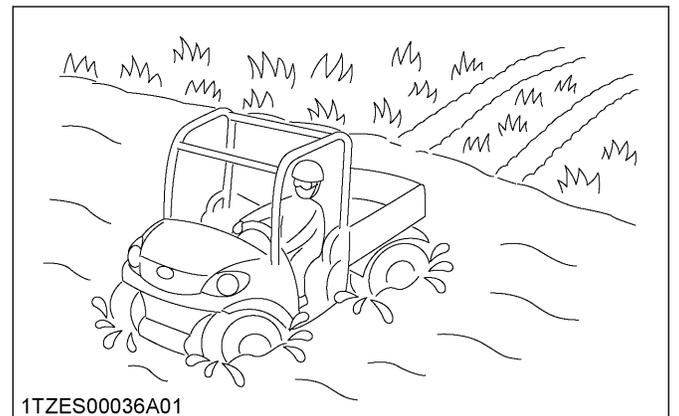
9. Driving through water



WARNING

To avoid serious injury or death:

- Do not drive through water whenever possible.
- Drive slowly across shallow water and choose a location to enter and exit the water where the banks are not too steep or slippery.
- Before entering water, check for rocks, holes or other obstacles that may cause overturn, or becoming stuck or submerged.
- Wet brakes may reduce the stopping ability of the vehicle. After operating in water, always apply the brakes to dry them out.
- The brake that gets wet may wear out faster. Check for brake wear more frequently if operating in water often.
- Never operate the vehicle in the fast flowing water or in excess of 6 inches (152 mm) in depth. Tires may float, making it difficult to maintain control.



CARGO BED

CARGO BED

1. General caution

WARNING

To avoid serious injury or death:

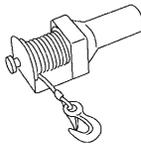
- Never carry passengers in the cargo bed. They can be tossed about or even thrown off causing serious injury or death.
- Never raise the cargo bed when it is loaded. There is an exception for only the vehicle equipped with electric dump, you may do this operation at operator's seat after appropriate confirmation of safety.
- Driving with the raised cargo bed may be hazardous.
Always lower the bed and latch the bed before driving.
- Be careful not to put any part of your body, such as hands or arms, between the bed and vehicle.
- Drive slowly when it is loaded.

CAUTION

To avoid personal injury:

- Do not raise the cargo bed while the engine is running above low idle.

2. Max. cargo load

	Operator	Passenger	Implement	Max. cargo load
ROPS type 	 95 kg (209 lbs.)	—	W: weight	200 kg (440 lbs.) - W
	 95 kg (209 lbs.)	 95 kg (209 lbs.)	 Blade	200 kg (440 lbs.) - W
CAB type (Only North America model)  104 kg (229 lbs.)	 95 kg (209 lbs.)	—	 Winch	200 kg (440 lbs.) - W
	 95 kg (209 lbs.)	 95 kg (209 lbs.)		

IMPORTANT :

- Maximum cargo load (MCL) capacity is 200 kg (440 lbs.).
- Never carry loads exceeding the permissible cargo load (PCL).

NOTE :

- Max. cargo load should not exceed 200 kg (440 lbs.) or CL.
 CL = PC - (operator + passenger + opt. + acc. + cabin) weight
 (CL: cargo load / PC: payload capacity / opt.: option / acc.: accessory)

	General purpose	Deluxe
Payload capacity	425 kg (937 lbs.)	418 kg (922 lbs.)

3. Cargo bed tailgate

⚠ WARNING

To avoid serious injury or death:

- Do not apply a load to the tailgate while the tailgate is open, otherwise the wire loop may break.
- Do not place fingers or hands between the tailgate and the arm (latch) when closing, or fingers or hands may be pinched.

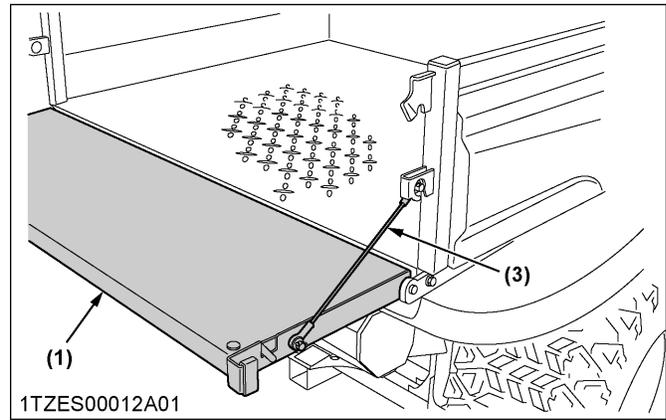
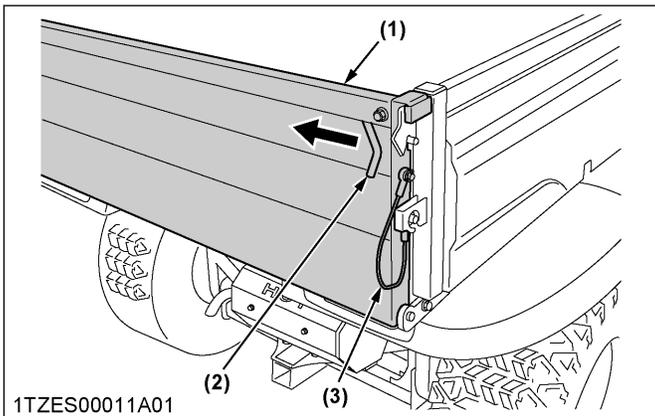
For loading and unloading, the tailgate of the cargo bed can be opened.

The tailgate is held level to the cargo bed floor with wire loops.

IMPORTANT :

- Do not move the vehicle with the tailgate fully lowered.
In a fully lowered position, the tailgate may obstruct the vehicle tail lamps and damage them by swinging motion.
- To avoid tailgate damage:
Remove the rear trailer hitch when wire loop is removed and cargo bed is raised.

1. Raise the arms (latch) at each end of the tailgate and open the tailgate.
2. Close the tailgate by lifting it and pushing it firmly closed. Push the arms (latch) down to make sure the latches stay securely closed.



- (1) Tailgate
- (2) Arm (latch)
- (3) Wire loop

4. Raising and lowering the cargo bed

⚠ WARNING

To avoid serious injury or death:

- Make sure the vehicle is on a firm, level surface and the parking brake is applied before raising the cargo bed and securing the cargo bed in the raised position.
- A loaded cargo bed can be very heavy. Never raise the cargo bed when it is loaded. Unload the cargo bed before raising it by hand.

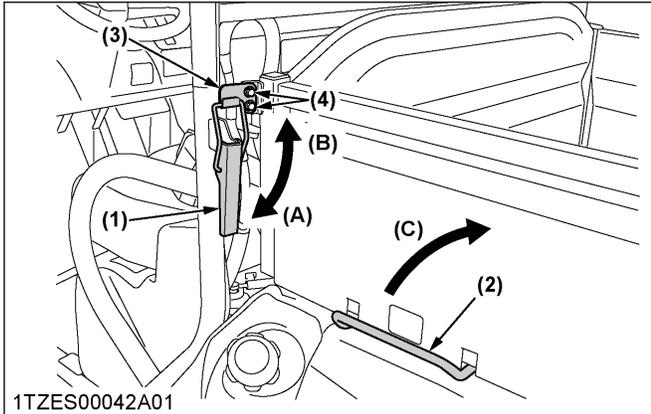
1. Park the vehicle on a flat surface.
2. Empty the cargo bed by hand.

- Release the latches on both sides and then raise the cargo bed with the handgrip.

NOTE :

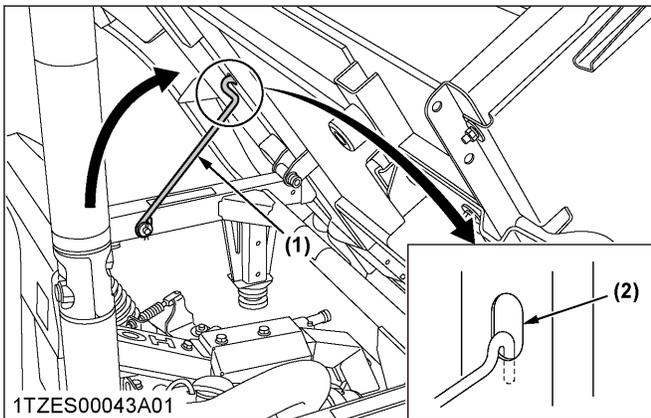
- When the lock is loose or hard, loosen the bolts and adjust the plate position up or down on both sides.

Tightening torque (M8): 23.54 to 27.46 N·m (2.40 to 2.80 kgf·m) (17.36 to 20.25 ft-lbs.)



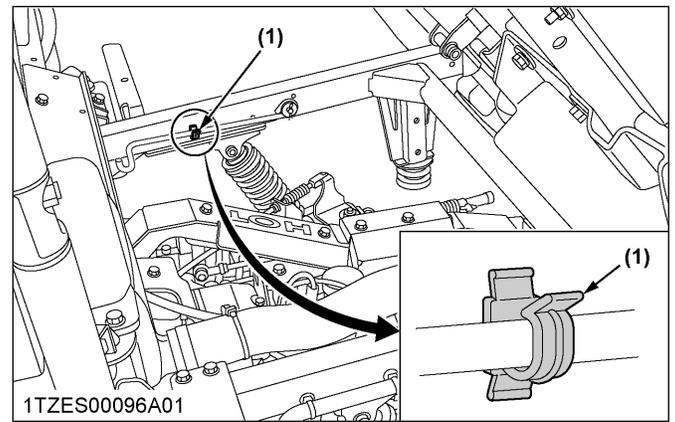
- | | |
|--------------|---------------|
| (1) Latch | (A) "LOCK" |
| (2) Handgrip | (B) "RELEASE" |
| (3) Plate | (C) "RAISE" |
| (4) Bolt | |

- Push the safety support into the latch slot to lock when the cargo is fully raised.



- | |
|--------------------|
| (1) Safety support |
| (2) Latch slot |

- To lower the cargo bed, raise the cargo bed slightly using the handgrip.
- Release the safety support from the latch slot by pulling up on the middle of the support.
- Put the safety support into the support holder.



- | |
|--------------------|
| (1) Support holder |
|--------------------|

- Slowly lower the cargo bed onto the frame and set the latches on both sides.

TIRES AND WHEELS

TIRES

WARNING

To avoid serious injury or death:

- Do not attempt to mount a tire on a rim. This should be done by a qualified person with the proper equipment.
- Always maintain the correct tire pressure. Do not inflate tires above the recommended pressure shown in the operator's manual.

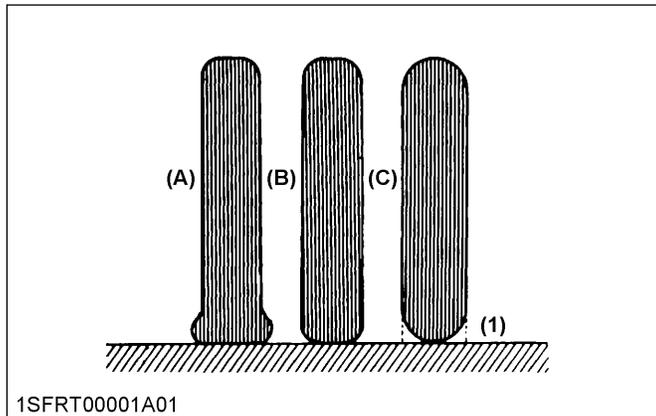
IMPORTANT :

- Do not use tires other than those approved by Kubota.

1. Inflation pressure

Though the tire pressure is factory-set to the prescribed level, it naturally drops slowly in the course of time. Thus, check it everyday and inflate as necessary.

Tire sizes	Inflation pressure
24 × 9 - 12 HDWS, Front 24 × 11 - 12 HDWS, Rear	97 kPa (0.99 kgf/cm ² , 14 psi)
24 × 9 - 12 ATV, Front 24 × 11 - 12 ATV, Rear	

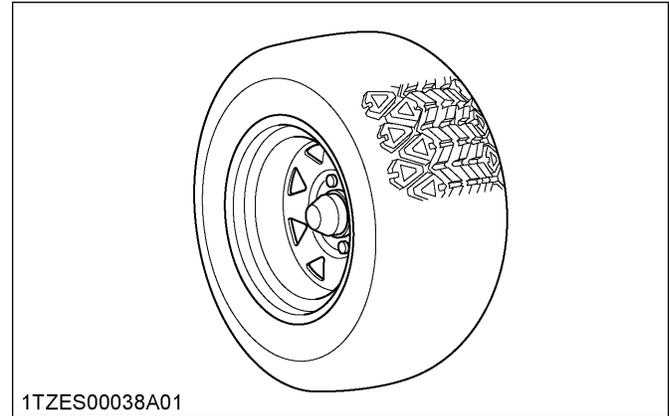


(1) Ground

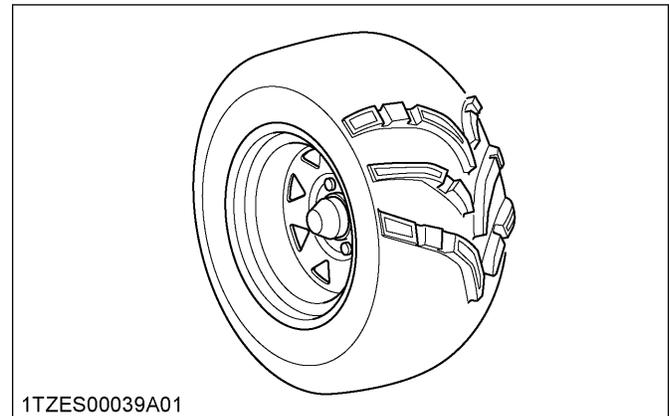
- (A) "INSUFFICIENT"
- (B) "NORMAL"
- (C) "EXCESSIVE"

2. Tire type and use

Heavy duty work site tire



All terrain vehicle tire



WHEELS

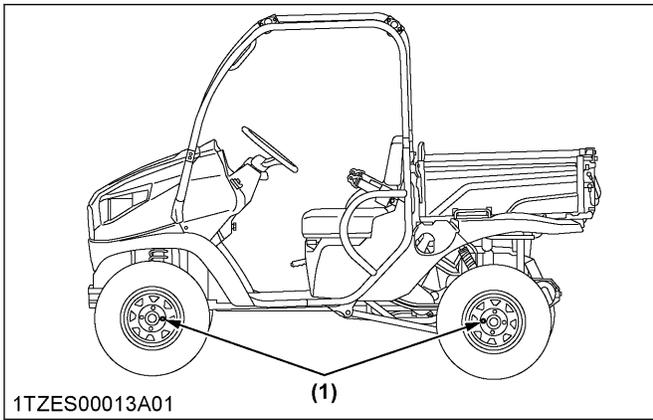
WARNING

To avoid serious injury or death:

- Support vehicle securely on stands before removing a wheel.
- Never operate vehicle with loose wheel bolts.

IMPORTANT :

- When re-fitting a wheel, tighten the bolts to the following torques then recheck after driving the vehicle 200 m (200 yards) and thereafter according to service interval.



1TZES00013A01
 (1) Torque wheel bolts to 108.4 to 121.9 N · m
 (11 to 12.4 kgf · m) (80 to 90 lbf · ft)

SHOCK ABSORBERS

1. Rear shock absorber spring adjustment

WARNING

To avoid serious injury or death:

- Be sure to work on a firm, flat and level surface with the engine shut off and parking brake "ON".
- Support the vehicle securely on stands by a suitable jack before adjusting the rear shock absorber springs.
- Keep the position of the left and right rear shock absorber equal.
 Uneven adjustment can cause poor handling and loss of control, which could lead to an accident.

The spring adjusting sleeves on the rear shock absorbers have 5 positions so that the springs can be adjusted for different riding and loading conditions. For adjusting the rear shock absorber springs, lift up the vehicle and turn the spring adjusting sleeves on the shock absorbers to the desired position with the hook wrench.

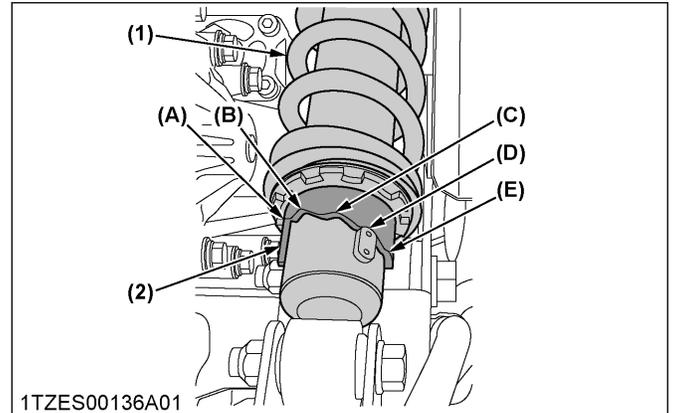
Rear shock absorber position

Position	Spring	Feeling	Load
1	Stronger	Hard	Heavy
2	↑	↑	↑
3			
4 (default)	↓	↓	↓
5	Weaker	Soft	Light

NOTE :

- If you feel any difficulty in the adjustment, consult your local KUBOTA Dealer.

The rear shock absorber spring is adjusted to 4th position (default) in the following figure.



1TZES00136A01
 (1) Rear shock absorber
 (2) Spring adjusting sleeve (turn here with a hook wrench.)
 (A) Position 1
 (B) Position 2
 (C) Position 3
 (D) Position 4
 (E) Position 5

TOWING AND TRANSPORTING

TOWING AND TRANSPORTING

1. Rear trailer hitch (if equipped)

WARNING

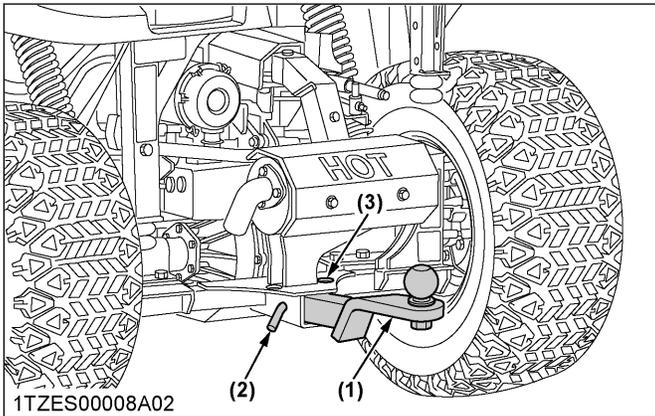
To avoid serious injury or death:

- Always tow a load slowly enough to maintain control and avoid tipping.
- To provide adequate braking ability and traction, do not tow a load if the vehicle cargo bed is loaded or attachment is installed.
- Attach a trailer to the trailer hitch only.

Details regarding the rear trailer hitch load can be found in a different section.

(See VEHICLE LIMITATIONS on page 22.)

When towing other equipment, use a safety chain.



- (1) Rear trailer hitch (if equipped)
 (2) Hitch pin (if equipped)
 (3) Hole for connecting a safety chain (if equipped)

2. Front trailer hitch (if equipped)

WARNING

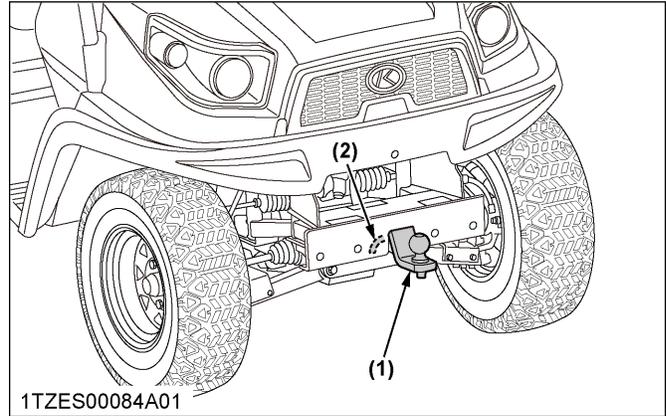
To avoid serious injury or death:

- Do not tow with this vehicle unless all the functions of the vehicle are properly working, since the malfunction of steering operation or braking may cause an accident.

Use the front trailer hitch for greater maneuverability in confined areas such as a barn.

Details regarding the front trailer hitch load can be found in a different section.

(See VEHICLE LIMITATIONS on page 22.)

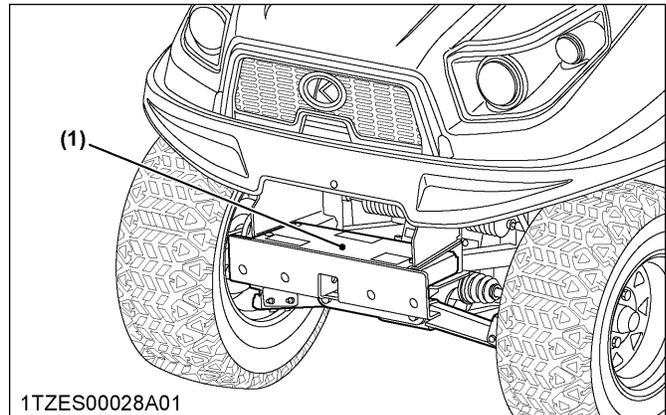


- (1) Front trailer hitch (if equipped)
 (2) Hitch pin (if equipped)

3. Winch mount bracket (if equipped)

When mounting the optional winch, install the optional winch mount bracket.

Mounting the optional winch always requires reading the instruction manual attached to the winch thoroughly before using it.



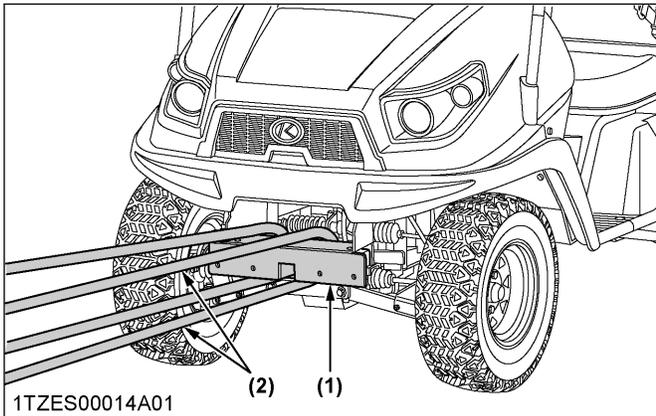
- (1) Winch mount bracket

4. Transporting the vehicle safely

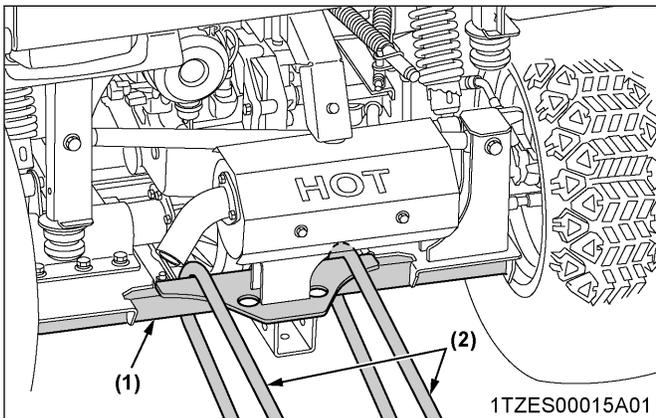
Pay attention to the following points when transporting the vehicle.

1. Use a suitable truck or trailer.
2. Apply the parking brake and place chocks against the front and rear tires.

3. Secure the portions of the vehicle, which are shown in the following figure, by using strong straps or chains.



- (1) *Front bumper*
(2) *Heavy-duty strap*



- (1) *Frame*
(2) *Heavy-duty strap*

MAINTENANCE

 **WARNING**

To avoid serious injury, death or vehicle damage:

- Be sure you have sufficient knowledge, experience, the proper replacement parts and tools before you attempt any vehicle maintenance task.
- If you do not have the knowledge and equipment which are necessary to perform the maintenance task, consult your local KUBOTA Dealer.
- Have your local KUBOTA Dealer perform inspection of the items which are marked *6 in the following chart.

SERVICE INTERVALS

Extreme conditions:

- Frequent or prolonged operations in dusty environments
- Prolonged low speed operations
- Extended idle time
- Frequent short trips which do not let the engine warm up (especially in cold weather)

Gasoline engine emission related maintenance instructions:

- Non-warranty maintenance, repair or replacement of the emission control devices, and systems should be performed by a qualified repair establishment or individual which has the experience and equipment to perform such work. See the emissions warranty statement.
- To ensure the best quality and reliability, use new KUBOTA Genuine parts or their equivalents for repair and replacement, whenever you have maintenance done.

No.	Items		Indication of hour meter													After 700 hrs	Ref. Page			
			50	100	150	200	250	300	350	400	450	500	550	600	650				700	
1	Greasing	Apply	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	every 50 hrs	60	
2	Engine start system	Check	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	every 50 hrs	61	
3	VHT neutral spring	Check		•		•		•		•		•		•		•		every 100 hrs	61	
4	Wheel bolt torque	Check	⊙	•		•		•		•		•		•		•		every 100 hrs	61	*1
5	Air cleaner element	Clean		•		•		•		•		•		•		•		every 100 hrs	62	*2
		Replace																every 1000 hrs or 1 year	72	*3
6	Pre cleaner element	Clean		•		•		•		•		•		•		•		every 100 hrs	62	*2
		Replace																every 1000 hrs or 1 year	72	*3
7	Alternator drive belt	Adjust		•		•		•		•		•		•		•		every 100 hrs	62	

(Continued)

No.	Items		Indication of hour meter													After 700 hrs	Ref. Page		
			50	100	150	200	250	300	350	400	450	500	550	600	650				700
8	Carbon canister air filter	Check		•		•		•		•		•		•		•	every 100 hrs	63	*4
9	Battery condition	Check		•		•		•		•		•		•		•	every 100 hrs	64	*5
10	Toe-in	Adjust		•		•		•		•		•		•		•	every 100 hrs	65	
11	Spark arrest-er	Clean		•		•		•		•		•		•		•	every 100 hrs	65	
12	Parking brake lever	Adjust	⊙			•				•				•			every 200 hrs	66	*1 *6
13	Engine oil filter	Replace	⊙			•				•				•			every 200 hrs	66	*1
14	Engine oil	Change	⊙			•				•				•			every 200 hrs	67	*1 *7
15	Radiator cooling fins	Clean				•				•				•			every 200 hrs	68	
16	Transmission oil filter (VHT) (yellow color)	Replace	⊙			•				•				•			every 200 hrs	68	*1
17	Transmission oil filter (suction) (orange color)	Replace	⊙			•				•				•			every 200 hrs	68	*1
18	Spark plug condition and gap	Check				•				•				•			every 200 hrs	69	
19	Brake pedal	Check	⊙			•				•				•			every 200 hrs	70	*1 *6
20	Brake light switch	Check	⊙			•				•				•			every 200 hrs	70	*1
21	Tire	Check	⊙						•					•			every 300 hrs	70	*1
22	Transmission oil	Change								•							every 400 hrs	71	
23	Front axle case oil	Change								•							every 400 hrs	71	
24	Engine timing belt	Check												•			every 500 hrs	72	
		Replace															every 1000 hrs	72	
25	Engine valve clearance	Adjust															every 1000 hrs	72	
26	Engine combustion chamber	Clean															every 1000 hrs	72	*8
27	Cooling system	Flush															every 2000 hrs or 2 years	72	*9

(Continued)

MAINTENANCE

No.	Items		Indication of hour meter													After 700 hrs	Ref. Page		
			50	100	150	200	250	300	350	400	450	500	550	600	650				700
28	Coolant	Change															every 2000 hrs or 2 years	72	*9
29	Fuel line	Check															every 1 year	74	*10
		Replace															every 4 years	—	*6
30	Brake hose and pipe	Check															every 1 year	76	*10
		Replace															every 4 years	77	*6
31	Radiator hose and clamp	Check															every 1 year	75	*10
		Replace															every 4 years	77	
32	Intake air line	Check															every 1 year	76	*10
		Replace															every 4 years	77	
33	Engine breather hose	Check															every 1 year	76	*10
		Replace															every 4 years	77	*6
34	Brake fluid	Change															every 2 years	77	*6
35	Brake master cylinder (inner parts)	Replace															every 4 years	77	*6
36	Brake pad wear	Check															Service as required	78	*6
37	Parking brake	Adjust														78		*6	
38	Fuse	Replace														78			
39	Light bulb	Replace														80			

*1 The initial 50 hours should not be a replacement (change, check, adjustment) cycle.

*2 Air cleaner should be cleaned more often in dusty conditions than in normal conditions.

*3 Every 1000 hours or every 1 year whichever comes first.

*4 Replace only if necessary.

*5 When the battery is used for less than 100 hours per year, check the battery condition by reading the indicator annually.

*6 Consult your local KUBOTA Dealer for this service.

*7 Vehicles subjected to extreme operations and/or conditions must be inspected and serviced more frequently.

*8 Every 1000 hours, clean it if necessary.

*9 Every 2000 hours or every 2 years whichever comes first.

*10 Replace if any deterioration (crack, hardening, scar, or deformation) or damage occurred.

IMPORTANT :

- The jobs indicated by ☉ must be done after the first 50 hours of operation.

LUBRICANTS, FUEL AND COOLANT

No.	Locations	Capacity	Lubricants
1	Fuel	19.2 L (5.1 U.S.gals.)	<ul style="list-style-type: none"> Automobile unleaded or regular gasoline Unleaded gasoline 87 octane or higher
2	Coolant (with reserve tank)	2.4 L (2.5 U.S.qts.)	Fresh clean water with antifreeze
3	Engine crankcase	Filter ex- changed	<ul style="list-style-type: none"> Engine oil: API Service Classification SH or higher Above 0 °C (32 °F)...SAE10W-30 Above -18 °C to 0 °C (0 °F to 32 °F)...SAE5W-20, 5W-30 or 10W-30 Below -18 °C (0 °F)...SAE5W-20 or 5W-30
		Filter not exchanged	
4	Transmission case	9.0 L (2.4 U.S.gals.)	For U.S.A market: KUBOTA SUPER UDT2 fluid*2 For Canada market: Premium UDT fluid*2
5	Front axle case	0.21 L (0.22 U.S.qts.)	For other than the above: KUBOTA UDT or SUPER UDT-2 fluid*2
6	Brake fluid (fluid tank and lines)	0.2 L (0.21 U.S.qts.)	KUBOTA DOT3 GENUINE BRAKE FLUID

*1 Oil amount when the oil level is at the upper level of the oil level gauge.

*2 **KUBOTA UDT** or **SUPER UDT-2** fluid – KUBOTA original transmission hydraulic fluid

Greasing	No. of greasing points	Capacity	Type of grease
VHT link	1	Until grease overflows	Multipurpose grease NLGI-2 or NLGI-1 (GC-LB)
Battery terminal	2	Moderate amount	Spray type grease
Cargo bed pivot	2		
Parking brake lever pivot	2		
Range gear shift lever pivot	1		
4WD lever pivot	1		
Differential lock lever pivot	1		
Bypass link	1		

Fuel:

- Gasohol (up to 10% ethyl alcohol, 90% unleaded gasoline by volume) is approved for the engine. Other gasoline and alcohol blends are not approved.

Engine oil:

- Oil used in the engine should have an American Petroleum Institute (API) service classification and proper SAE engine oil according to the ambient temperatures as shown previous:

Transmission Oil:

To complete lubrication of the transmission, it is important that a multi-grade transmission fluid is used in this system. We recommend the use of **KUBOTA UDT** or **SUPER UDT-2** fluid for optimum protection and performance. Consult your local KUBOTA Dealer for further detail.
Do not mix different brands or grades.

Brake fluid:

Always use **KUBOTA DOT3 GENUINE BRAKE FLUID** from a sealed container. If it is not available, you should use only DOT3 fluid as a temporary replacement from a sealed container.

However, the use of any non-Kubota brake fluid can cause corrosion and decrease the life of the system.

Have the brake system flushed and refilled with **KUBOTA DOT3 GENUINE BRAKE FLUID** as soon as possible.

- Indicated capacities of water and oil are manufacturer's estimate.

PERIODIC SERVICE

WARNING

To avoid serious injury or death:

- Do not work under any hydraulically supported devices. They can settle, suddenly leak down, or be accidentally lowered. If necessary to work under vehicle or any vehicle elements for servicing or adjustment, securely support them with stands or suitable blocking beforehand.

HOW TO OPEN THE HOOD AND TILT THE SEAT

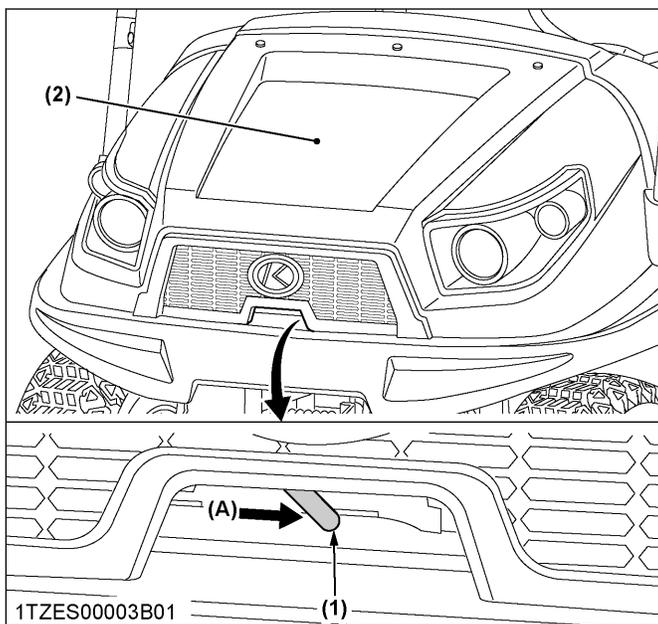
WARNING

To avoid serious injury or death from contact with moving parts:

- Never open the operator's seat while the engine is running.

1. Hood

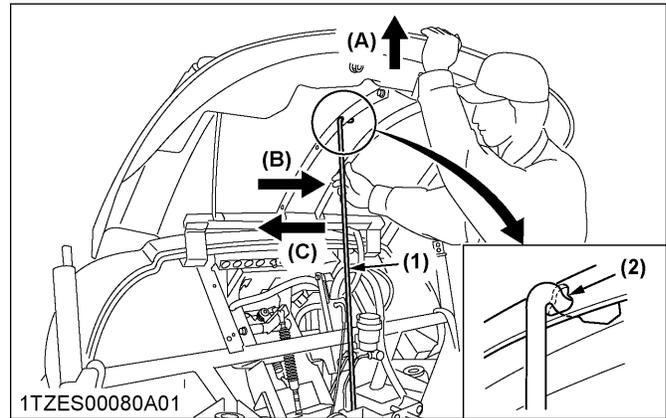
1. To open the hood, pull up the latch lever to release the latch and open the hood.
2. Push the support link into the hole to lock when the hood is fully raised.



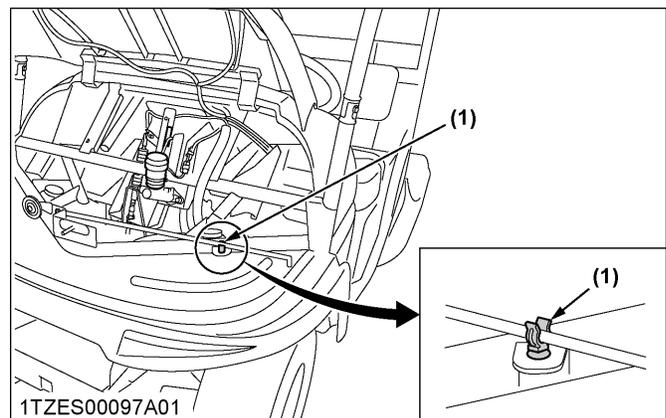
(1) Latch lever (A) "RELEASE"
(2) Hood

3. To close the hood, hold the hood and lift it up slightly and pull the support link to unlock.

4. Put the support link into the support holder.
5. Press-fit the hood into position with both hands.



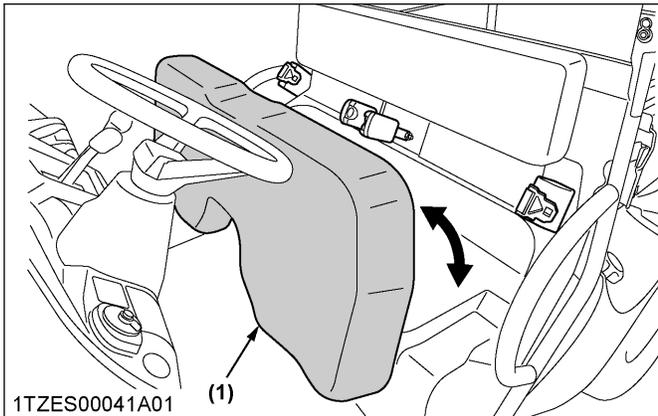
(1) Support link (A) "HOLD"
(2) Hole (B) "PUSH" (Lock)
(C) "PULL" (Unlock)



(1) Support holder

2. Operator's seat

1. To open the seat, raise the seat to the forward position.

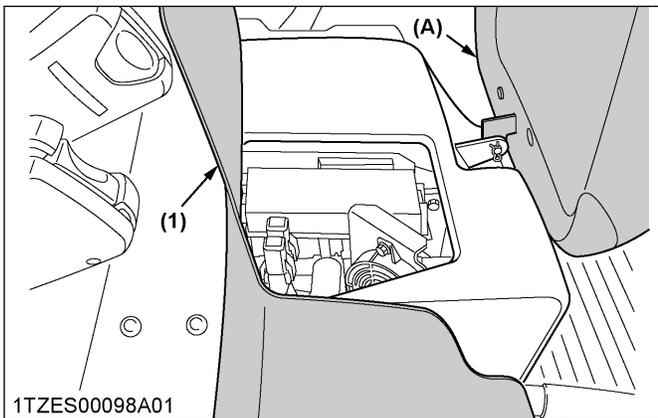


1TZES00041A01 (1)

(1) Operator's seat

NOTE :

- For the component below the seat, turn over the rubber sheet to work on it as shown in the following figure.



1TZES00098A01

(1) Rubber sheet

(A) Seat

HOW TO RAISE THE CARGO BED

⚠ WARNING

To avoid serious injury or death:

- When servicing under raised bed, make sure safety support is properly mounted.
- Do not touch muffler or exhaust pipes while they are hot; severe burns could result.

1. Raising and lowering the cargo bed

⚠ WARNING

To avoid serious injury or death:

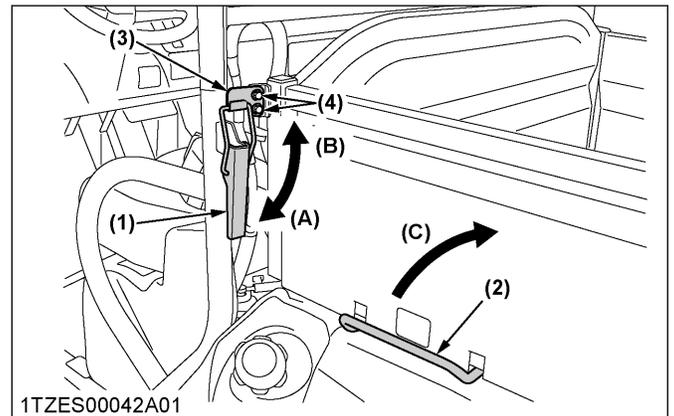
- Make sure the vehicle is on a firm, level surface and the parking brake is applied before raising the cargo bed and securing the cargo bed in the raised position.
- A loaded cargo bed can be very heavy. Never raise the cargo bed when it is loaded. Unload the cargo bed before raising it by hand.

1. Park the vehicle on a flat surface.
2. Empty the cargo bed by hand.
3. Release the latches on both sides and then raise the cargo bed with the handgrip.

NOTE :

- When the lock is loose or hard, loosen the bolts and adjust the plate position up or down on both sides.

Tightening torque (M8): 23.54 to 27.46 N·m (2.40 to 2.80 kgf·m) (17.36 to 20.25 ft-lbs.)



1TZES00042A01

(1) Latch

(2) Handgrip

(3) Plate

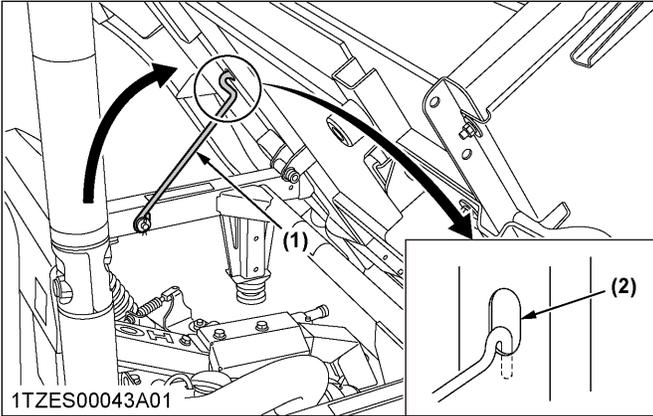
(4) Bolt

(A) "LOCK"

(B) "RELEASE"

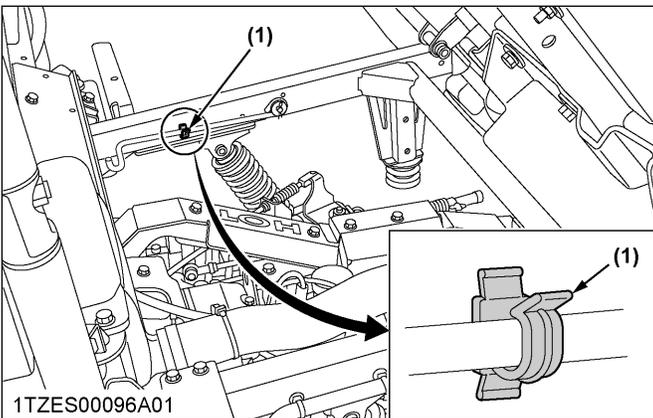
(C) "RAISE"

- Push the safety support into the latch slot to lock when the cargo is fully raised.



- Safety support
- Latch slot

- To lower the cargo bed, raise the cargo bed slightly using the handgrip.
- Release the safety support from the latch slot by pulling up on the middle of the support.
- Put the safety support into the support holder.



- Support holder

- Slowly lower the cargo bed onto the frame and set the latches on both sides.

JACK-UP POINT

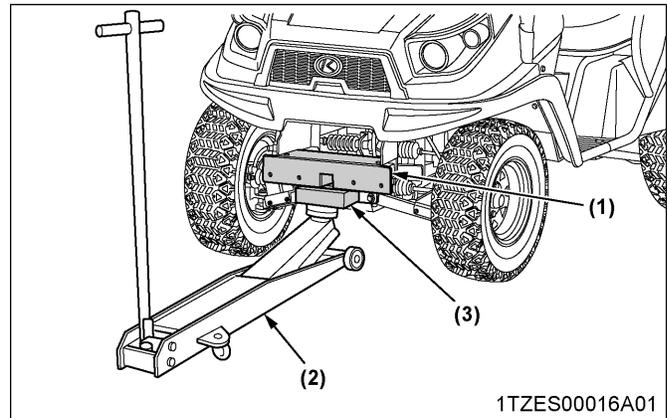
WARNING

To avoid serious injury, death or vehicle damage:

- Do not work under the vehicle unless it is secured by safe stands or suitable blocking.

1. Front end

Jack up at the front bumper only.



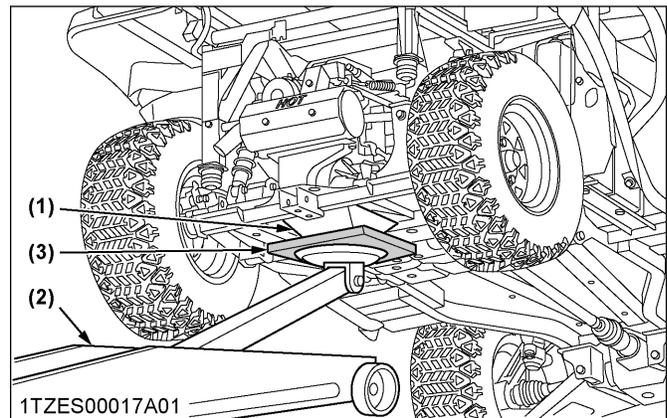
- Front bumper
- Jack
- Wooden block

2. Rear end

Jack up the rear side using wooden block between the jack and transmission bottom cover.

IMPORTANT :

- Do not jack it up supporting the steel plate portion under the transmission bottom cover directly.



- Transmission bottom cover
- Jack
- Wooden block

DAILY CHECK

For your own safety and maximum service life of the vehicle, make a thorough daily inspection before operating the vehicle to start the engine.

WARNING

To avoid serious injury or death:

- Be sure to check and service the vehicle on a flat surface with the engine shut off and the parking brake "ON".

1. Walk around inspection

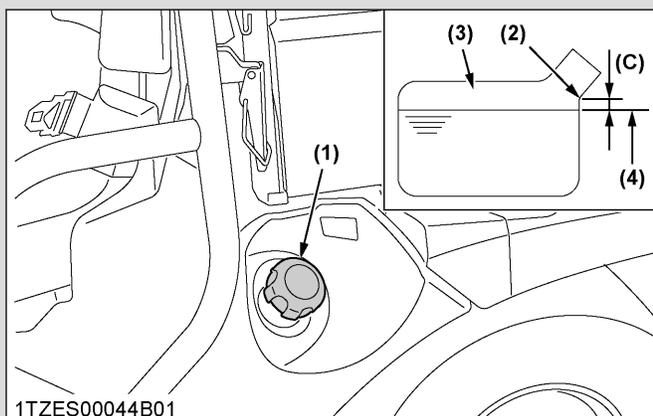
Look around and under the vehicle for such items as loose bolts, trash build-up, oil or coolant leaks, broken or worn parts.

2. Checking amount of fuel and refueling

WARNING

To avoid serious injury or death:

- Handle fuel carefully. If the engine is running, do not fill the fuel tank. If engine is hot, let engine cool several minutes before adding fuel.
- Do not smoke while filling the fuel tank or servicing the fuel system.
- Fill fuel tank only to bottom of filler neck. Do not fill completely full. The empty space in the tank allows gasoline to expand, when it heats up.
- Never remove the fuel tank cap or add fuel when the fuel tank is hot.



- (1) Fuel tank cap
 (2) Fuel tank filler neck
 (3) Empty space
 (4) Max. fuel level

(C) Clearance (Fuel level is under the filler neck lower side.)

Check the fuel level. Be sure to never run the vehicle out of fuel.

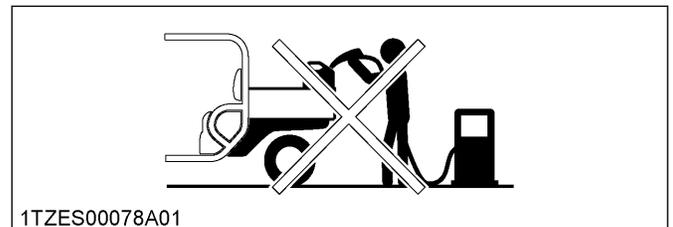
Fuel tank capacity	19.2 L (5.1 U.S. gals.)
--------------------	-------------------------

IMPORTANT :

- Do not mix oil with gasoline.
Use only unleaded gasoline with an octane rating index of 87 or higher may be used.
- Do not use stale fuel.
- Fill fuel tank at the end of daily operation to prevent condensation in the fuel tank.

NOTE :

- Use fuel within approximately 30 days after purchase to avoid deterioration in fuel quality, or add fuel stabilizer to keep fuel fresh and stabilized.
- Fuel blend differs from season to season for the best seasonal engine performance. To prevent engine performance troubles such as vapor lock or hard starting, use fuel within the season in which the fuel is purchased.
- Infrequent use of the engine during a season can make fuel stale in the fuel tank of the machine. Stale fuel condition can cause engine performance troubles by varnish and plugged engine components.
- Seal the fuel storage container tightly and store it out of sunlight and heat to prevent fuel degradation.
- Condensation in the fuel tank may occur because of various operating or environmental conditions. To reduce condensation and avoid affecting machine operation, fill the fuel tank at the end of daily operation and store fuel in the plastic container.



- Use only an approved fuel container. Use only nonmetal, portable fuel containers approved by the Underwriter's Laboratory (U.L.) or the American Society for testing and materials (ASTM). If using a funnel, make sure it is plastic and has no screen or filter.
- Never remove the fuel tank cap or add fuel with the engine running. Allow the engine to cool before refueling.
- Never add fuel to or drain fuel from the machine indoors. Move the machine outdoors and provide adequate ventilation.
- Clean up spilled fuel immediately. If fuel is spilled on clothing, change clothing immediately. If fuel is spilled near machine, do not attempt to start the engine but move the

machine away from the area of spillage. Avoid creating any source of ignition until fuel vapors have dissipated.

- Never store the machine or fuel container where there is an open flame, spark, or pilot light such as on a water heater or other appliance.
- Prevent fire and explosion caused by static electric discharge. Static electric discharge can ignite fuel vapors in an ungrounded fuel container.
- Never fill containers inside a vehicle or on a truck or a trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before fueling.
- Remove fuel-powered equipment from the truck or the trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a fuel dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until the fueling is complete. Do not use a nozzle lock-open device.
- Never overfill fuel tank. Replace the fuel tank cap and tighten securely.
- Replace all fuel container caps securely after use.
- For gasoline engines, do not use gas with methanol. Methanol is harmful to your health and to the environment.

Use of alcohol mixed gasoline (gasohol)

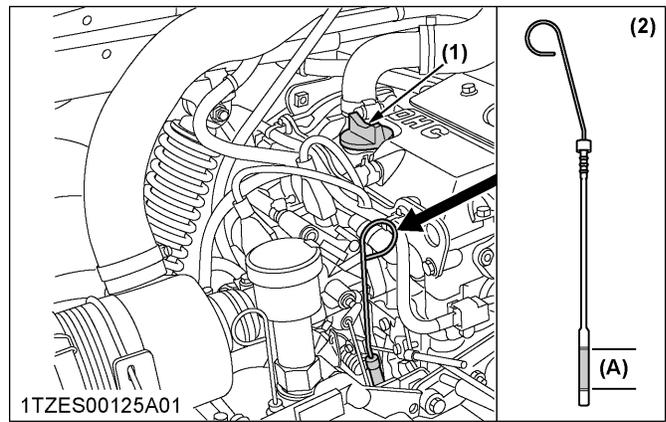
Use gasohol only when the ethanol additive is less than 10% of the fuel. The use of methanol additive is not recommended. For the best results, use unleaded fuel with a minimum of 87 octane.

3. Checking engine oil level

⚠ WARNING
To avoid serious injury or death:

- Be sure to stop the engine before checking the oil level.

1. Park the vehicle on a flat surface and raise the cargo bed. Shut off the engine and remove the key.
2. Allow the engine to cool for 5 minutes or more.
3. To check the oil level, draw out the dipstick, wipe it clean, replace it, and draw it out again. Check to see that the oil level lies between the 2 lines. If the level is too low, add new oil to the prescribed level at the oil inlet.
 (See LUBRICANTS, FUEL AND COOLANT on page 51.)



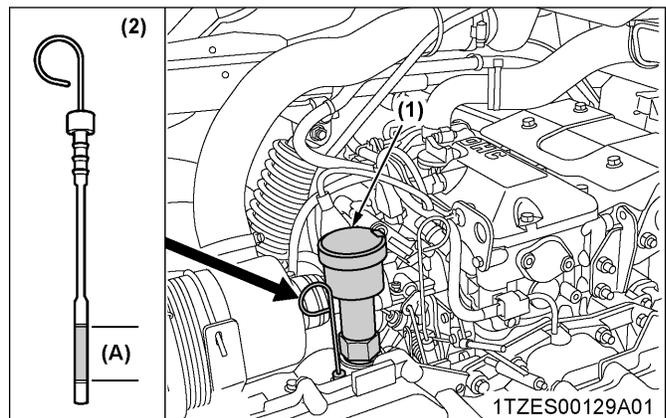
(1) Oil inlet
 (2) Dipstick
 (A) Oil level is acceptable within this range.

IMPORTANT :

- When using an oil of different maker or viscosity from the previous one, remove all of the old oil.
Never mix 2 different types of oil.
- If oil level is low, do not run engine.

4. Checking transmission fluid level

1. Park the vehicle on a flat surface and raise the cargo bed. Shut off the engine and remove the key.
2. Allow the engine to cool for 5 minutes or more.
3. To check the oil level, draw out the dipstick, wipe it clean, replace it, and draw it out again. Check to see that the oil level lies between the 2 notches. If the level is too low, add new oil to the prescribed level at the oil inlet.
 (See LUBRICANTS, FUEL AND COOLANT on page 51.)



(1) Oil inlet
 (2) Dipstick
 (A) Oil level is acceptable within this range.

IMPORTANT :

- If oil level is low, do not run engine.

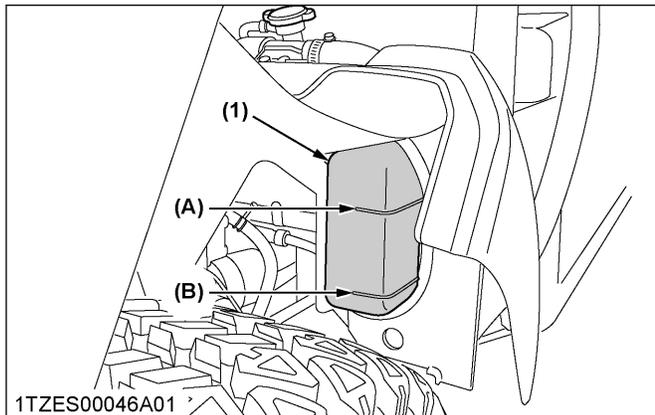
5. Checking coolant level

! WARNING

To avoid serious injury or death:

- Do not remove radiator cap while coolant is hot. When cool, slowly rotate cap to the first stop and allow sufficient time for excess pressure to escape before removing the cap completely.

1. Park the vehicle on a flat surface and raise the cargo bed.
2. Check to see that the coolant level is between the **[FULL]** and **[LOW]** marks of recovery tank.



(1) Recovery tank (A) **[FULL]**
(B) **[LOW]**

3. When the coolant level drops due to evaporation, add water only up to the full level. In case of leakage, add antifreeze and water in the specified mixing ratio up to the full level. (See Flushing cooling system and changing coolant on page 72.)

IMPORTANT :

- If the radiator cap has to be removed, follow the caution above and securely retighten the cap.
- Use clean, fresh water and antifreeze to fill the recovery tank.
- If water should leak, consult your local KUBOTA Dealer.

6. Cleaning radiator screen

! CAUTION

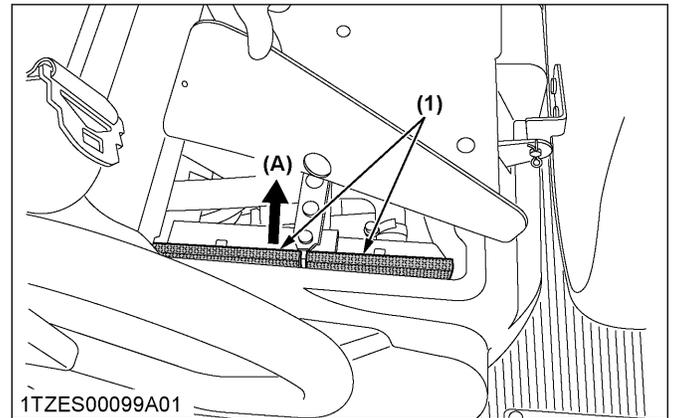
To avoid personal injury:

- Be sure to stop the engine before removing the screen.

IMPORTANT :

- Radiator screen must be clean from debris to prevent engine from overheating.

1. Park the vehicle on a flat surface and raise the seat.
2. Detach the screen and remove all foreign materials.



(1) Radiator screen (A) "DETACH"

3. When you put it back, push in the screen to the protrusion.

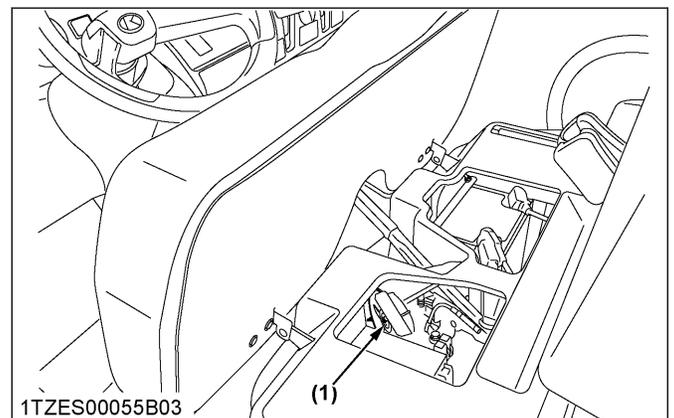
7. Checking ECU cooling fan

! WARNING

To avoid serious injury or death:

- Do not stick your finger in the fan operating section when performing visual check.
- Wear protective equipment when performing visual check.
- Never start engine while standing on the ground. Start engine only from the operator's seat.

1. Park the vehicle on a flat surface and apply the parking brake.
2. Start up the engine.
3. After starting up the engine, get off the operator's seat and hold up the seat to visually check that the fan is operating.



(1) ECU cooling fan

4. The fan should come on 5 seconds after starting engine and operate for 10 seconds.

- If the fan will not operate, do not operate the vehicle and consult with your dealer.

Exceptions in operation

- If the engine coolant temperature is higher than 87 °C (188.6 °F) at startup, the fan will turn on immediately and run until the engine coolant temperature is less than 80 °C (176 °F).

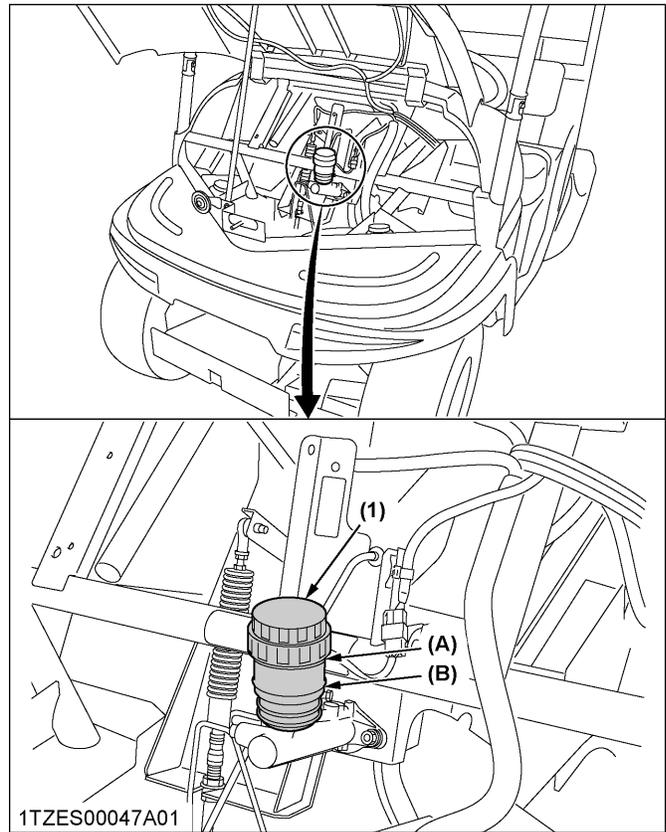
8. Checking brake fluid level

⚠ WARNING

To avoid serious injury or death:

- Never operate the vehicle if the brake fluid is below the [MIN] mark.
- Use only KUBOTA DOT3 GENUINE BRAKE FLUID from a sealed container. Using other type of oil damages synthetic resin or rubber installed in brake system components, and may cause brake failure.
- Avoid contamination of the brake fluid. Thoroughly clean the area around the filler cap before removing. Do not open the fluid tank cap unless absolutely necessary.
- Use extreme care when filling the fluid tank. If brake fluid is spilled on the power steering hose, wash off with water immediately. Brake fluid quickly damages synthetic resin or rubber hoses.

- Park the vehicle on a level surface.
- Open the hood.
- Check to see that the brake fluid level is between the [MAX] and [MIN] marks.
- If it is below the [MIN] mark, add brake fluid to the [MAX] mark.



(1) Fluid tank cap (A) [MAX] (B) [MIN]

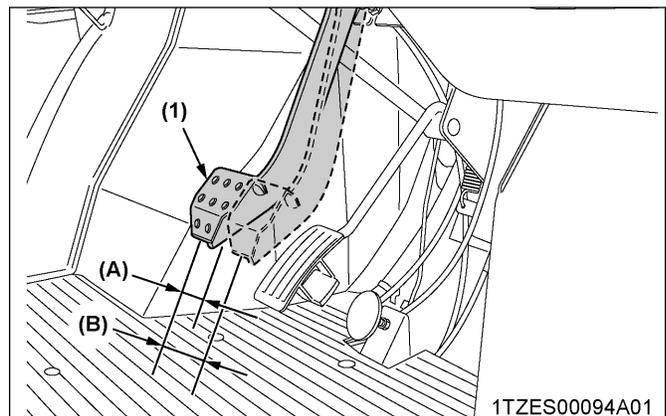
9. Checking brake pedal

⚠ WARNING

To avoid serious injury or death:

- Stop the engine and chock the wheels before checking brake pedal.

- Inspect the brake pedals for free travel, and smooth operation.
- Adjust if incorrect measurement is found: (See Checking brake pedal on page 70.)



(1) Brake pedal (A) "FREE TRAVEL" (B) "PEDAL STROKE"

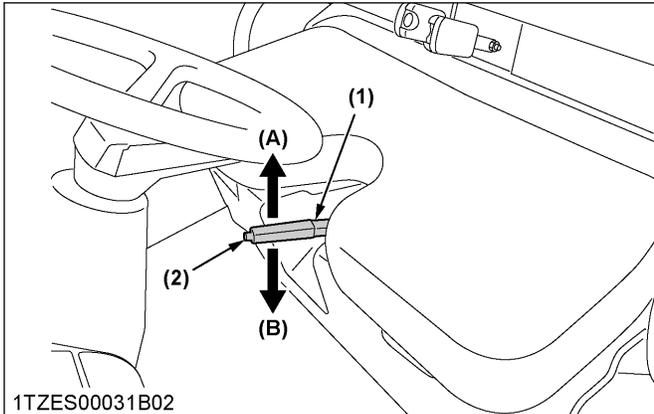
10. Checking parking brake

Pull the parking brake lever to apply the brakes. With the key switch at "ON" position, the brake indicator on the instrument panel lights up.

To release the brakes, push in the button at the tip of the parking brake lever and tilt down the lever.

NOTE :

- Make sure the parking brake indicator light on the Easy Checker™ goes off when parking brake lever is down.



1TZES00031B02

- (1) Parking brake lever
- (2) Release button
- (A) "PULL"
- (B) "RELEASE"

11. Checking gauges, meter and Easy Checker™

1. Inspect the instrument panel for broken gauge(s), meter(s) and Easy Checker™ lamps.
2. Replace if broken.

12. Checking head lights, tail lights and other lights (if equipped)

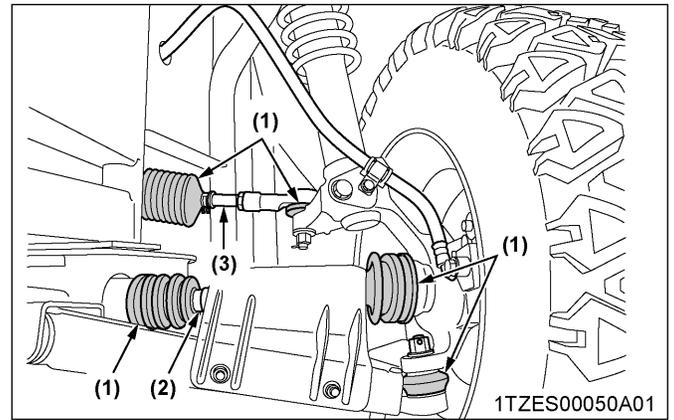
1. Inspect the lights for broken bulbs and lenses.
2. Replace if broken.

13. Checking seat belt and ROPS

1. Always check condition of seat belt and ROPS attaching hardware before operating vehicle.
2. Replace if damaged.

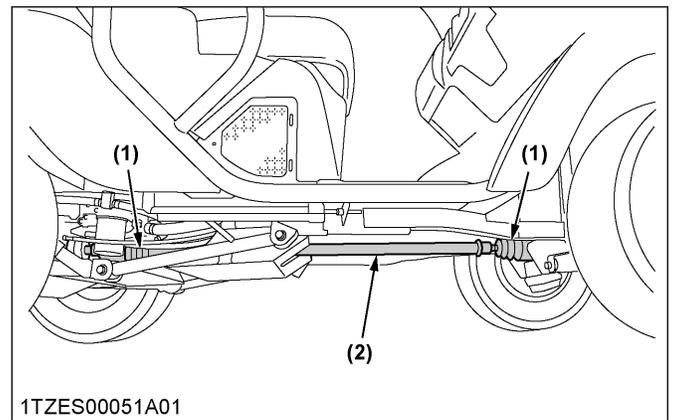
14. Checking joint boots

1. Check to see if the joint boots are damaged.
2. If the joint boots are damaged, cracked or show signs of deterioration, consult your local KUBOTA Dealer.



1TZES00050A01

- (1) Joint boot
- (2) Front drive shaft
- (3) Tie rod



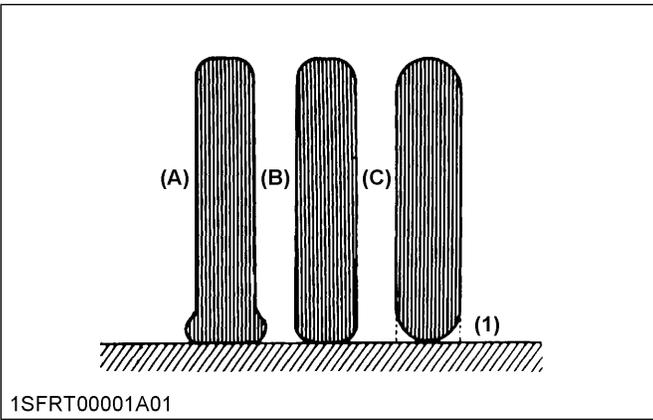
1TZES00051A01

- (1) Joint boot
- (2) Drive shaft

15. Checking tire inflation pressure

Though the tire pressure is factory-set to the prescribed level, it naturally drops slowly in the course of time. Thus, check it everyday and inflate as necessary.

Tire sizes	Inflation pressure
24 × 9 - 12 HDWS, Front 24 × 11 - 12 HDWS, Rear	97 kPa (0.99 kgf/cm ² , 14 psi)
24 × 9 - 12 ATV, Front 24 × 11 - 12 ATV, Rear	



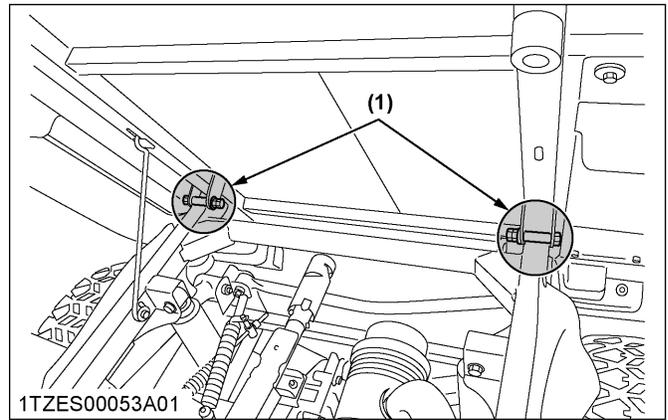
1SFRT00001A01

(1) Ground

(A) "INSUFFICIENT"

(B) "NORMAL"

(C) "EXCESSIVE"



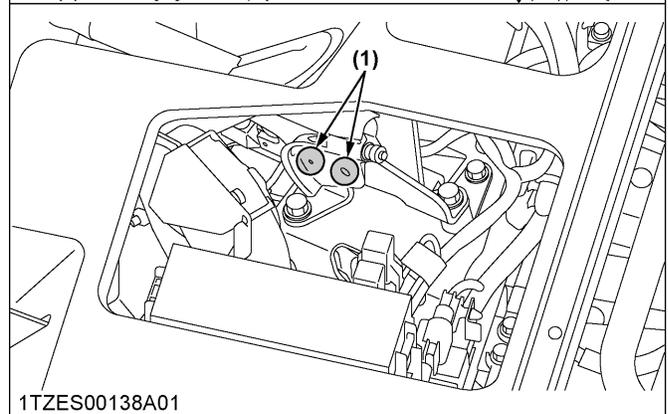
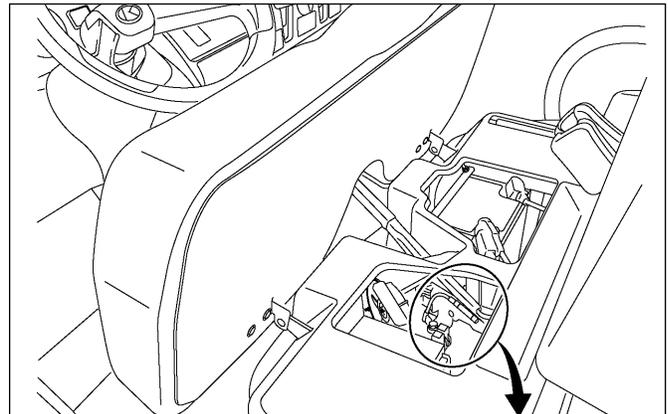
1TZES00053A01

(1) Cargo bed pivot (spray type grease)

EVERY 50 HOURS

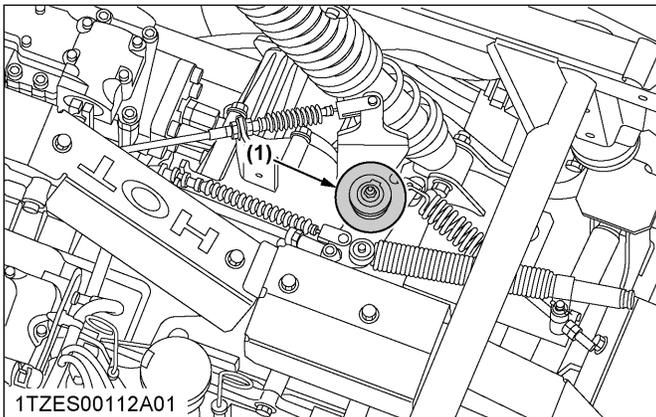
1. Greasing

Apply a small amount of multi-purpose grease to the following points every 50 hours: If you operated the vehicle in extremely wet and muddy conditions, lubricate grease fittings more often.



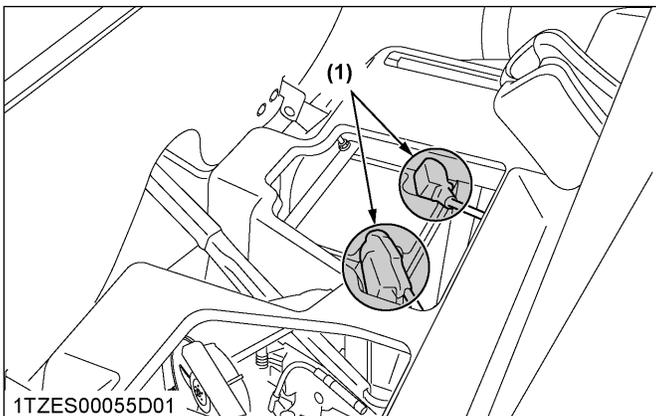
1TZES00138A01

(1) Parking brake lever pivot (spray type grease)



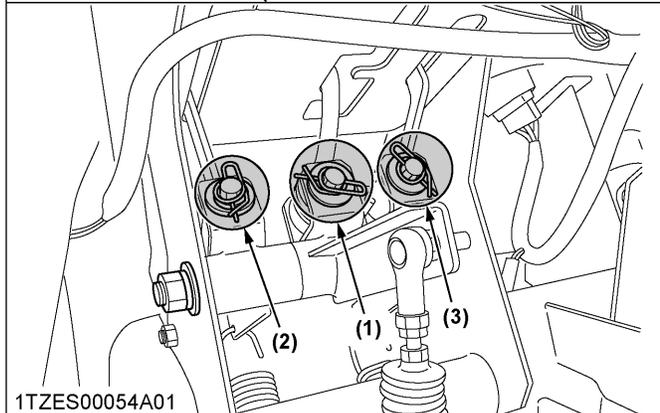
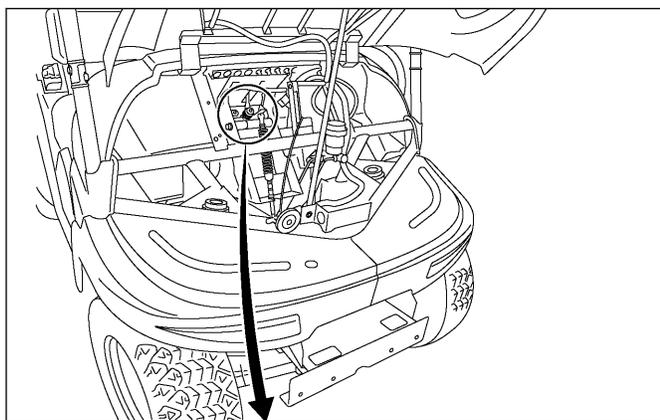
1TZES00112A01

(1) VHT link (grease fitting)



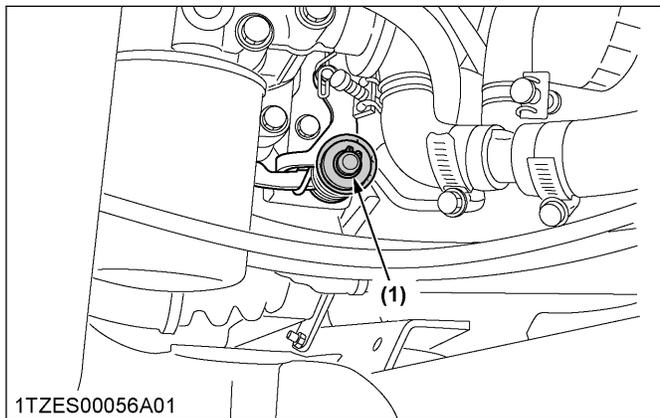
1TZES00055D01

(1) Battery terminals (spray type grease)



1TZES00054A01

- (1) Range gear shift lever pivot (spray type grease)
- (2) 4WD lever pivot (spray type grease)
- (3) Differential lock lever pivot (spray type grease)



1TZES00056A01

- (1) Bypass link (spray type grease)

2. Checking engine start system

! WARNING

To avoid serious injury or death:

- Do not allow anyone near the vehicle while testing.
- If the vehicle does not pass the test, do not operate the vehicle.

Preparation before testing.

1. Place all control levers in the "NEUTRAL" position.
2. Set the parking brake and stop the engine.

Test: Range gear shift lever safety switch

1. Sit on the operator's seat.
2. Shift the range gear shift lever to [H] position.
3. Return the speed control pedal to the [N] position.
4. Turn the key to "START" position.
5. The engine must not crank.
6. Repeat the step 2 to 5 with the range gear shift lever at [L] and [R] each position.
7. If it cranks, consult your local KUBOTA Dealer for this service.

EVERY 100 HOURS

1. Checking VHT neutral spring

1. Park the vehicle on a flat place.
2. Set the parking brake.
3. Shift the range gear shift lever to the "NEUTRAL" position.
4. Start the engine.
5. Make sure that the rotation speed of the engine returns to the idling rotation immediately when taking the foot off the pedal, after depressing the speed control pedal several times.
6. If the above does not occur immediately, consult your local KUBOTA Dealer for this service.

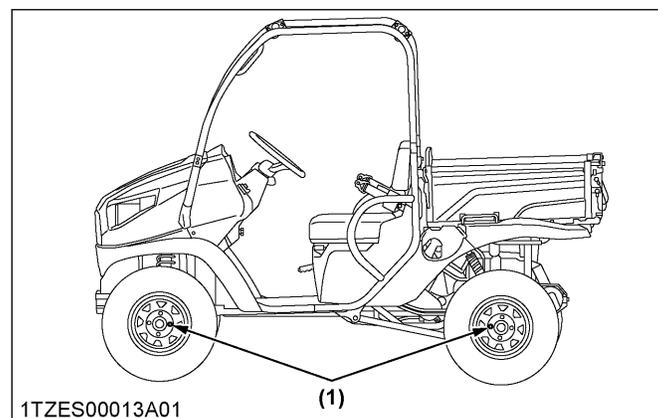
2. Checking wheel bolt torque

! WARNING

To avoid serious injury or death:

- Never operate vehicle with loose wheel bolts.
- Any time bolts are loosened, retighten to the specified torque.
- Check all bolts frequently and keep them tight.

Check wheel bolts regularly especially when new. If they are loose, tighten them as follows.



1TZES00013A01

- (1) Torque wheel bolts to 108.4 to 121.9 N · m (11 to 12.4 kgf · m) (80 to 90 lbf · ft)
Aluminum wheel: 130 to 150 N · m (13.3 to 15.2 kgf · m) (95.9 to 110 lbf · ft)

3. Cleaning air cleaner primary element

IMPORTANT :

- The air cleaner uses a dry element, never apply oil.
- Do not run the engine with filter element removed.
- Be sure to refit the cover with the arrow (on the rear of cover) upright. If the cover is improperly fitted, evacuator valve will not function and dust will adhere to the element.
- Do not touch the secondary element except in cases where replacing is required. (See Replacing air cleaner primary element and secondary element on page 72.)

NOTE :

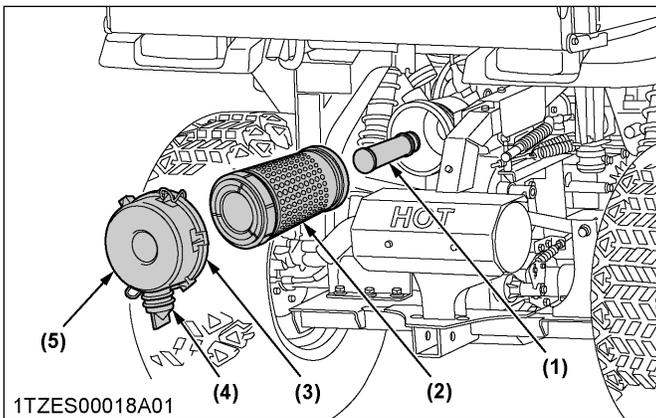
- Check to see if the evacuator valve is blocked with dust.
- Check the rubber seal. Replace if damaged.

3.1 Cleaning evacuator valve

1. Open the evacuator valve once a week under ordinary conditions - or daily when used in a dusty place.
2. Remove large particles of dust and dirt.

3.2 Cleaning primary element

1. Remove the air cleaner cover and primary element.



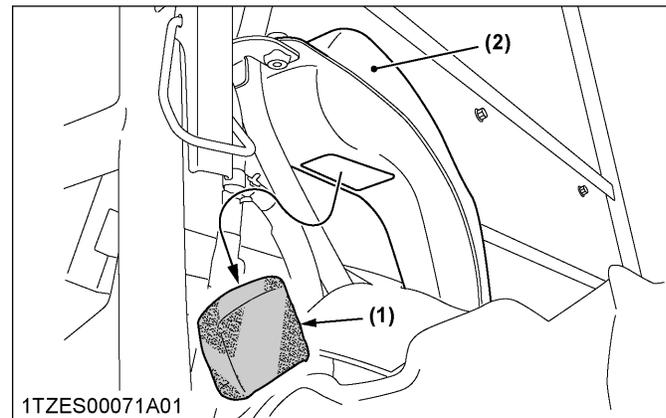
- (1) Secondary (safety) element
- (2) Primary element
- (3) Rubber seal
- (4) Evacuator valve
- (5) Cover

2. Clean the primary element:
 - When dry dust adheres to the element, blow compressed air from the inside, turning the element. Pressure of compressed air must be under 205 kPa (2.1 kgf/cm², 30 psi).

- When carbon or oil adheres to the element, replace the element with new one even if it has not been used for 1 year.
3. Replace the primary element: Once yearly or after every sixth cleaning, whichever comes first.

4. Cleaning pre cleaner element

1. Remove the pre cleaner element.



- (1) Pre cleaner element
- (2) Intake air line

2. Wash the pre cleaner in warm water with detergent. Rinse the pre cleaner thoroughly until all traces of detergent are eliminated. Squeeze out excess water. Allow the pre cleaner to air dry.
3. Reinstall the pre cleaner.

5. Adjusting alternator drive belt tension

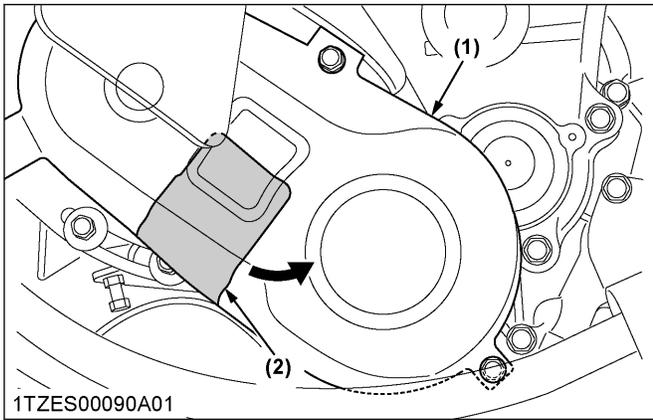
! WARNING

To avoid serious injury or death:

- Be sure to stop the engine before checking belt tension.
- Allow the engine to cool down sufficiently before adjustment.

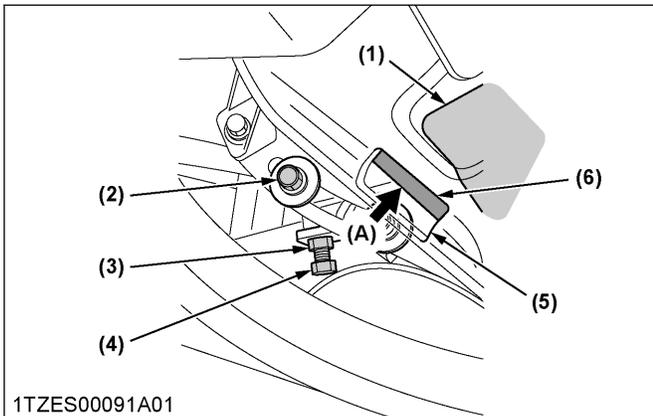
Checking procedure

1. Park the vehicle on a flat surface.
2. Stop the engine and remove the key.
3. Move the checking belt cover to the direction of the arrow.



- (1) Belt cover
- (2) Checking belt cover

4. Apply finger pressure of 98 N (10 kgf, 22 lbs.) to the belt at the center of the checking belt window.



- (1) Checking belt cover
 - (2) M8 bolt
 - (3) Lock nut
 - (4) Adjusting bolt
 - (5) Checking belt window
 - (6) Alternator drive belt
- (A) Finger pressure of 98 N (10 kgf, 22 lbs.)

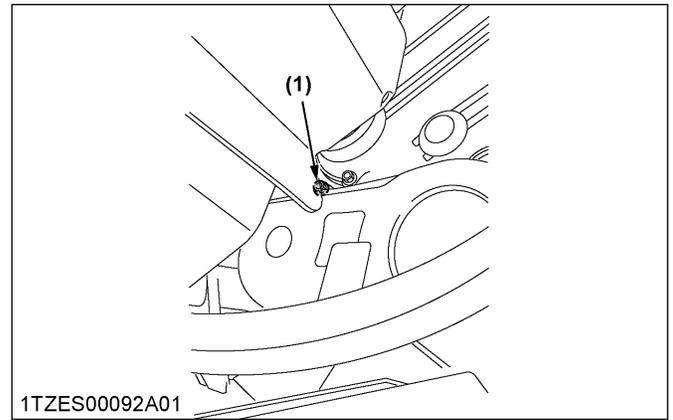
5. If the deflection of the belt is over the prescribed value, the alternator drive belt should be adjusted.

Belt type	A type belt (22 in.)
Limited deflection of the belt at the center of the checking belt window	approx. 10.5 mm (0.41 in.)

6. Replace the alternator drive belt if it is damaged. Consult your local KUBOTA Dealer.
7. Put back the checking belt cover, once checking is finished.

Adjusting procedure

1. Loosen the lock nut.
2. Loosen the M8 bolt.
3. Loosen the M10 bolt slightly (approximately 5 degrees).



- (1) M10 bolt

4. Adjust the alternator drive belt tension by fastening the adjusting bolt until the deflection of the belt is set within acceptable limits (approximately 7.5 mm).

Proper alternator drive belt tension (deflection)	Approx. 7.5 mm (0.30 in.) when pushing the belt at (A) with 98 N (10 kgf, 22 lbs.).
---	---

5. Fasten the M10 bolt.
6. Check that the deflection of the belt at the center of the checking belt window is proper as the fourth step of the checking procedure.

IMPORTANT :

- **Make sure to check the deflection of the belt after fastening the M10 bolt.**

7. If the deflection of the belt is incorrect, restart the work from the third step of the adjusting procedure.
8. Fasten the M8 bolt.
9. Fix the lock nut.

6. Checking carbon canister air filter

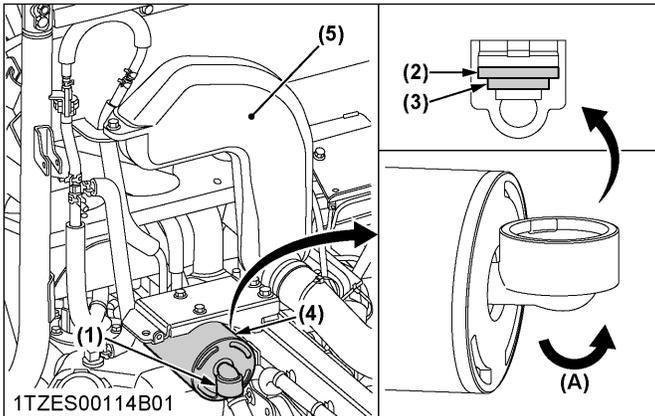
Check the carbon canister air filter every 100 hours of operation. (More often under extremely dusty or dirty conditions.)

⚠ WARNING
To avoid serious injury or death:

- **Stop the engine, set the parking brake and remove the key.**

1. Raise the cargo bed, and push the safety support into the latch slot to lock.

- Remove the cover and rotate the air filter cap to the top side (no need to remove the air filter cap from the canister).



- (1) Air filter cap
 (2) Filter (outer)
 (3) Filter (inner)
 (4) Carbon canister
 (5) Intake air duct
- (A) Rotate air filter cap to top side.

- Take out the filter (outer) and filter (inner) from the air filter cap to check and see if the carbon canister air filter is worn out, damaged, or dirty.
- If the air filter is dirty, wash the air filter in warm water with detergent. Then rinse the air filter thoroughly until all traces water (do not wring). Allow the air filter to air dry. Do not use high pressure air to clean filter.
- If the air filter is worn out, damaged or too dirty to wash clean, replace it with a new one.
- Reinstall the carbon canister air filters to the air filter cap.
- Rotate the air filter cap back to its original position (bottom side).

NOTE :

- Operating in dusty condition may require more frequent maintenance than above.

7. Checking battery condition

! DANGER

To avoid the possibility of battery explosion:
 For the refillable type battery, follow these instructions.

- Do not use or charge the refillable type battery if the fluid level is below the [LOWER] (lower limit level) mark. Otherwise, the battery component parts may prematurely deteriorate, which may shorten the battery's service life or cause an explosion. Check the fluid level regularly and add distilled water as required so that the fluid level is between the [UPPER] and [LOWER] levels.

! WARNING

To avoid serious injury or death:

- Never remove the vent caps while the engine is running.
- Keep electrolyte away from eyes, hands and clothes. If you are splattered with it, wash it away completely with water immediately and seek medical attention.
- Wear eye protection and rubber gloves when working around the battery.

NOTE :

- The factory-installed battery is a non-refillable type.
 If the battery is weak, charge the battery or replace it with a new one.

7.1 Charging the battery

! DANGER

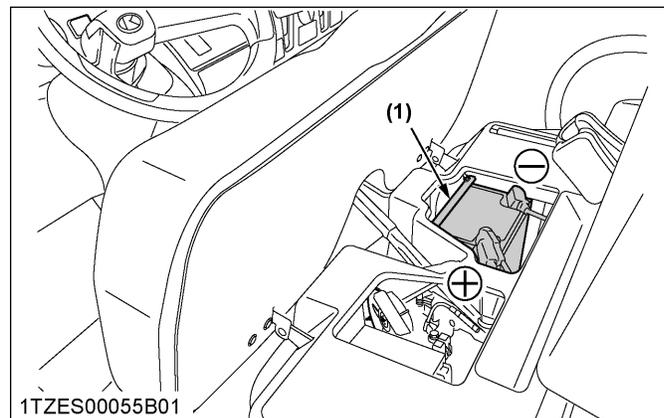
To avoid serious injury or death:

- When the battery is being activated, hydrogen and oxygen gases in the battery are extremely explosive. Keep open sparks and flames away from the battery at all times, especially when charging the battery.

! WARNING

To avoid serious injury or death:

- When disconnecting the cable from the battery, start with the negative terminal first. When connecting the cable to the battery, start with the positive terminal first.
- Never check battery charge by placing a metal object across the posts.
 Use a voltmeter or hydrometer.



(1) Battery

1. To slow charge the battery, connect the battery positive terminal to the charger positive terminal and the negative to the negative, then recharge in the standard fashion.
2. A boost charge is only for emergencies. It will partially charge the battery at a high rate and in a short time. When using a boost-charged battery, it is necessary to recharge the battery as early as possible. Failure to do this will shorten the battery's service life.
3. When exchanging an old battery for a new one, use battery of equal specification shown in the following table.

Battery type	Volts (V)	Capacity at 20 hrs (A. H.)	Reserve capacity (min)	Cold cranking amps
426 MF	12	32	55	450

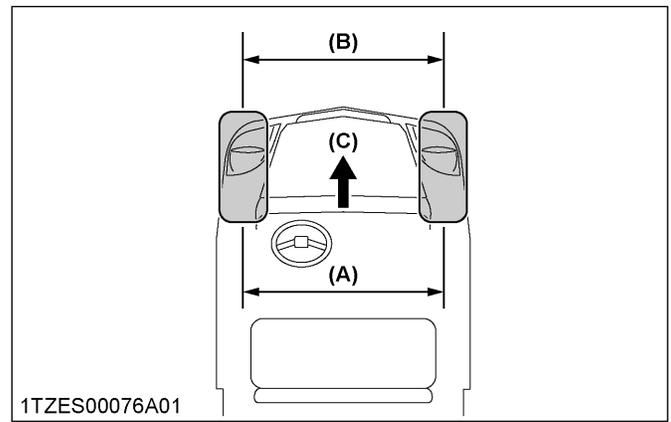
7.2 Directions for battery storage

1. When storing the vehicle for a long period, remove the battery from vehicle, adjust the electrolyte to the proper level (refillable type only) and store in a dry place out of direct sunlight.
2. The battery self-discharges while it is stored. Recharge it once every 3 months in hot seasons and once every 6 months in cold seasons.

8. Adjusting toe-in

Proper toe-in	0 to 20 mm (0 to 0.79 in.)
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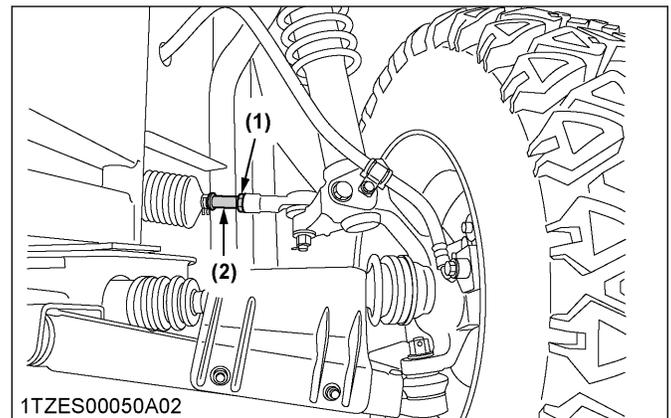
1. Park vehicle on a flat place.
2. Turn steering wheel so front wheels are in the straight ahead position.
3. Lock the park brake and stop the engine.
4. Measure distance between tire beads at front of tire, at hub height.
5. Measure distance between tire beads at rear of tire, at hub height.
6. Front distance should be shorter than rear distance. If not, adjust tie rod length.



(A) Wheel - to - wheel distance at rear
 (B) Wheel - to - wheel distance at front
 (C) "FRONT"

Adjusting procedures

1. Loosen the lock nut and turn the tie rod to adjust the rod length until the proper toe-in measurement is obtained.



(1) Lock nut
 (2) Tie-rod

IMPORTANT :

- Keep the length of the left and right tie-rod equal.

2. Retighten the lock nut.

NOTE :

- Tightening torque:
 74.0 to 84.0 N·m (7.6 to 8.5 kgf·m) (55 to 61 lbf·ft)

9. Cleaning spark arrester

WARNING

To avoid serious injury or death:

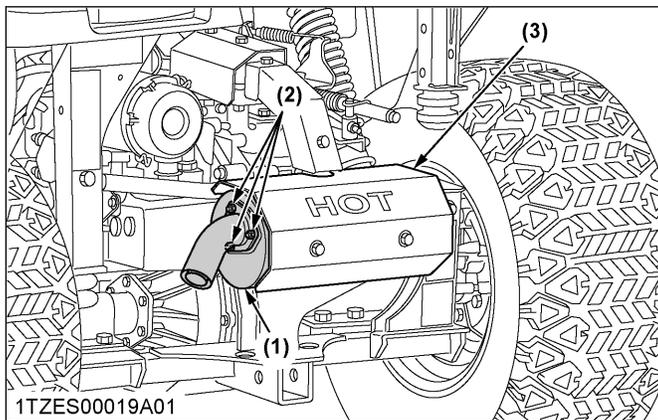
- After operating the engine, do not touch the muffler, exhaust pipe, or spark arrester until they have had sufficient time to cool.

This screen type spark arrester was examined, tested, and qualified in accordance with the United States Department of Agriculture (USDA) Forest Service Standard 5100-1c.

Maintenance and cleanout procedure

The screen type spark arrester should be removed, cleaned, and inspected after every 100 hours of use.

1. The spark arrester is installed to the muffler with bolts.
2. Loosen the bolts and remove the spark arrester.
3. Shake particles off the screen and lightly clean the screen with a wire brush. Soak in solvent and clean with a wire brush again if necessary.
4. If any breakage is found in the screen or weldment, replace the assembly with a new one.
5. Reinstall the spark arrester to the muffler and tighten the bolts.



- (1) Spark arrester
- (2) Bolt
- (3) Muffler

EVERY 200 HOURS

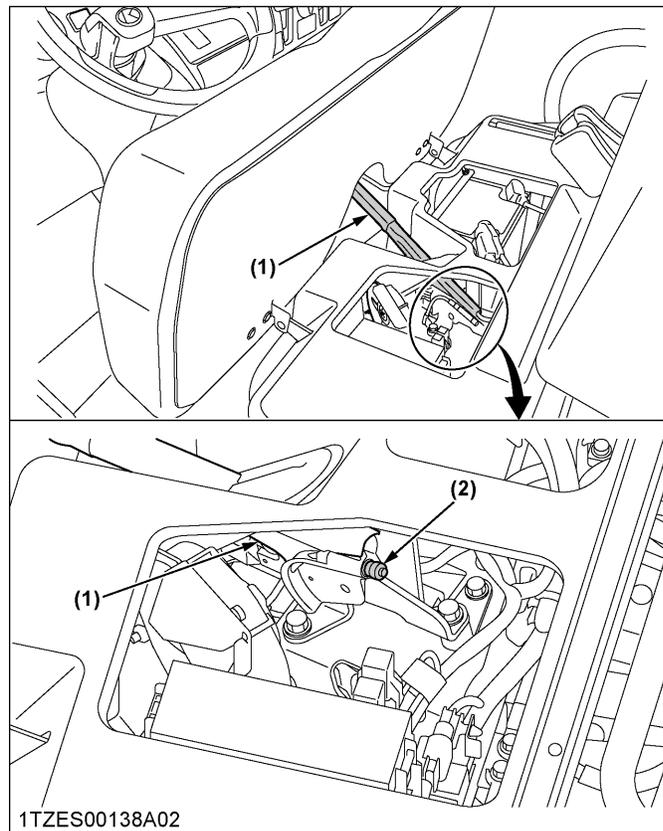
1. Adjusting parking brake lever

The parking brake should be adjusted when the parking brake lever reaches 8 to 12 notches and will not hold the vehicle in place.

Consult your local KUBOTA Dealer.

Adjusting procedure

1. Park the vehicle on a firm, flat and level surface, and shut off the engine and remove the key.
2. Release the parking brake.
3. Loosen the lock nut, and adjust the cable wire length.
4. Pull the parking brake lever 1 notch, and make sure the vehicle does not roll easily by hand.
5. Release the parking brake, and make sure the vehicle rolls easily by hand.
6. Tighten the lock nut.



- (1) Parking brake lever
- (2) Lock nut

2. Replacing engine oil filter

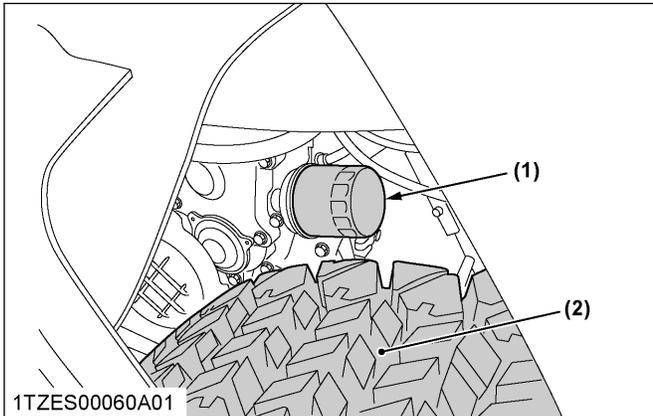
! WARNING

To avoid serious injury or death:

- Be sure to stop the engine before changing the oil filter.
- Allow engine to cool down sufficiently, oil can be hot and can burn.

1. Park the vehicle on a flat surface and raise the cargo bed. Shut off the engine and remove the key.

2. Remove the oil filter.



(1) Engine oil filter
(2) Left rear tire

3. Put a film of clean engine oil on the rubber seal of the new filter.
4. Tighten the filter quickly until it contacts the mounting surface. Tighten the filter by hand an additional 1/2 turn only.
5. After the new filter has been replaced, the engine oil normally decreases a little. Make sure that the engine oil does not leak through the seal and be sure to check the oil level on the dipstick. Then, replenish the engine oil up to the prescribed level.

IMPORTANT :

- To prevent serious damage to the engine, use only a KUBOTA genuine filter.

3. Changing engine oil

⚠ WARNING
 To avoid serious injury or death:

- Be sure to stop the engine before changing the oil.
- Allow engine to cool down sufficiently, oil can be hot and can burn.

IMPORTANT :

- Clean the area around dipstick and oil inlet before removing or loosening them, and be careful not to allow the dust go into the engine.
- When using an oil of different maker or viscosity from the previous one, remove all of the old oil. Never mix 2 different types of oil.
- If oil level is low, do not run engine.
- To avoid damage, vehicles subjected to extreme operations and/or conditions must be inspected and serviced more frequently.

Extreme conditions:

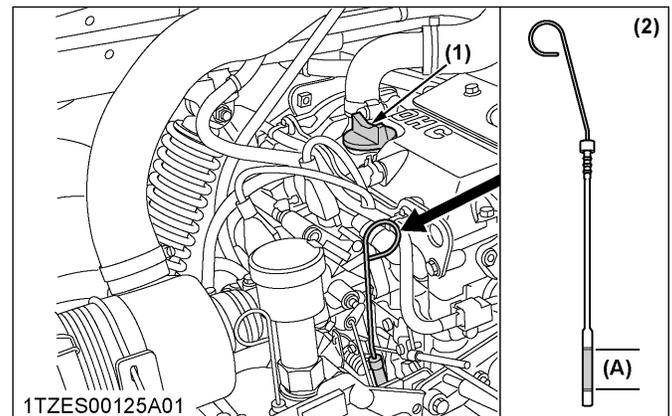
1. Frequent or prolonged operations in dusty environments

2. Prolonged low speed operations
3. Extended idle time
4. Frequent short trips which do not let the engine warm up (especially in cold weather)

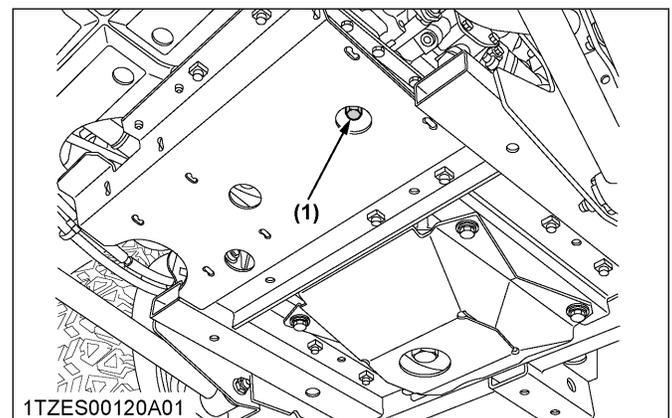
NOTE :

- Pay special attention to the engine oil level. A rise in oil level can be an indication of contaminates and/or associated with frequent use where the engine does not reach operating temperature. Monitor the oil level during such operations. Change the oil immediately if the oil level begins to rise.

1. Park the vehicle on a flat surface and raise the cargo bed. Shut off the engine and remove the key.
2. To drain the used oil, remove the drain plug at the bottom of the engine and completely drain the oil into an oil pan. All the used oil can be drained out easily when the engine is still warm.



(1) Oil inlet
(2) Dipstick
(A) Oil level is acceptable within this range



(1) Drain plug

3. After draining, reinstall the drain plug.

- Fill with the new oil up to the upper notch on the dipstick.
(See LUBRICANTS, FUEL AND COOLANT on page 51.)

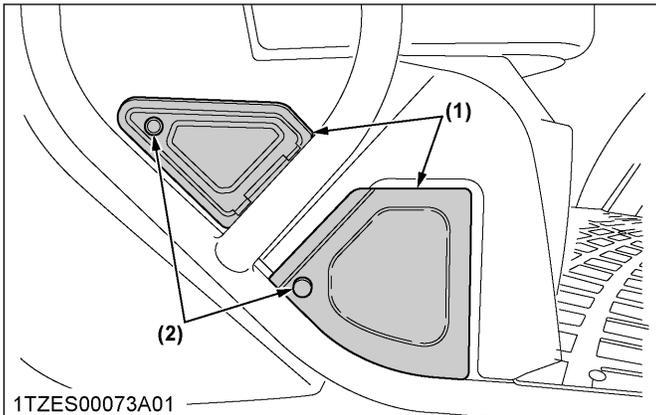
Oil capacity	Filter exchanged	1.35 L (1.43 U.S.qts.)
	Filter non-exchanged	1.2 L (1.27 U.S.qts.)

4. Cleaning radiator cooling fins

⚠ WARNING
To avoid serious injury or death:

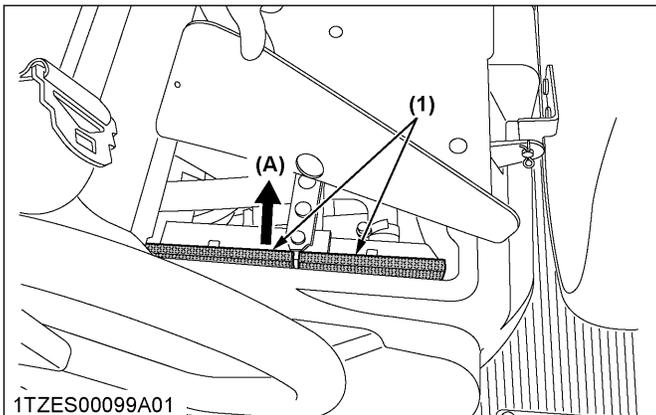
- Compressed air can cause debris to fly a long distance.
- Clear work area of bystanders.
- Wear eye protection when using compressed air for cleaning purposes.
- Reduce compressed air pressure to 210 kPa (2.1 kgf/cm², 30 psi)

- Park the vehicle on a flat surface and raise the seat.
- Remove the radiator maintenance cover.



- Radiator maintenance cover
- Knob bolt

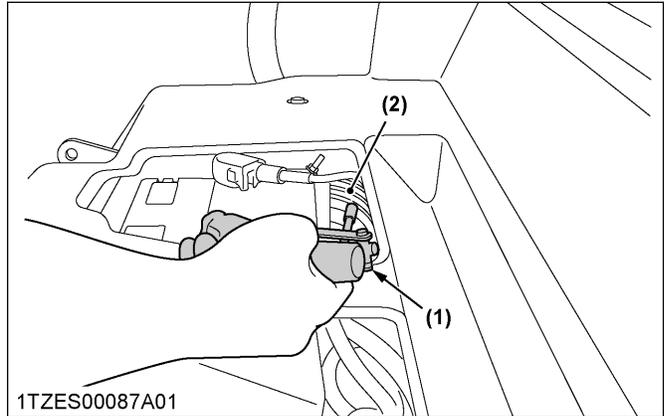
- Detach the radiator screen.



- Radiator screen
- (A) "DETACH"

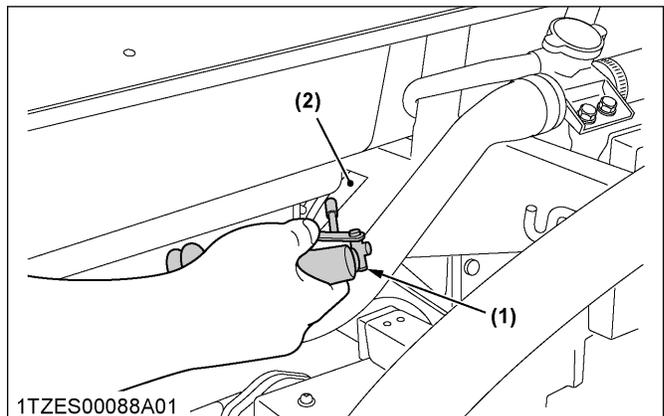
- Remove all dirt and debris from radiator fins and fan shroud using compressed air or water.
Flow of compressed air or water should be from the back to the front as shown in the figures.

After raising the seat, blow from the back of the fan.



- Air blow
- Fan

After raising the cargo bed, blow from the back of the fan.



- Air blow
- Fan

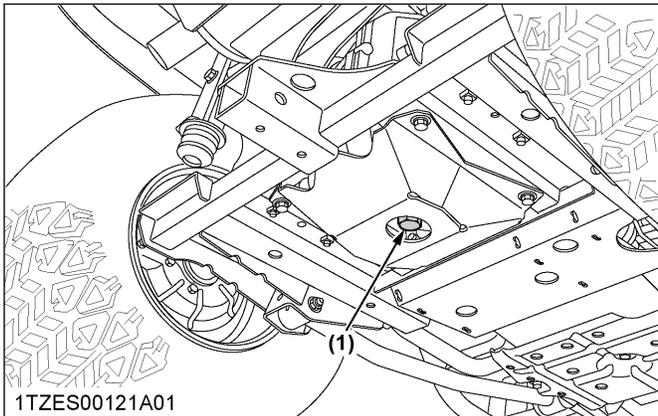
- Be sure to slide it down to the protrusion when putting back the radiator screen.
- Reinstall the radiator screen and the maintenance cover.

5. Replacing transmission oil filter

⚠ WARNING
To avoid serious injury or death:

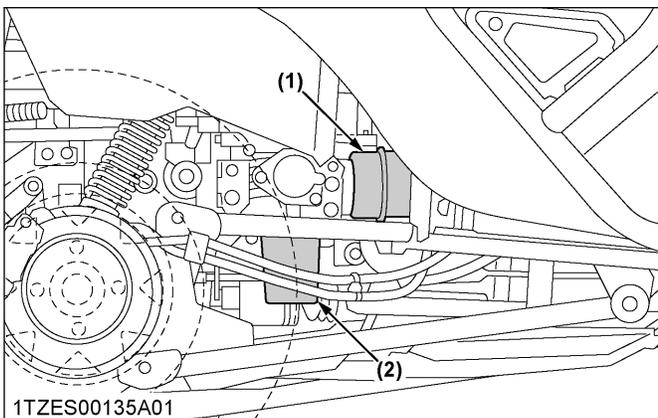
- Be sure to stop the engine before changing the oil filter.
- Allow engine to cool down sufficiently, oil can be hot and can burn.

1. Remove the drain plug at the bottom of the transmission case and drain the oil completely into the oil pan.



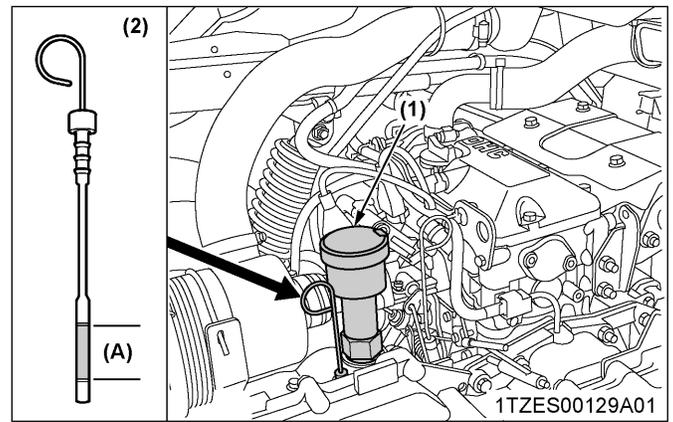
(1) Drain plug

2. Check the rubber washer on the drain plug. Replace it if missing or in poor condition.
3. After draining, reinstall the drain plug.
4. Remove the oil filters.



(1) Transmission oil filter (VHT) (yellow color)
 (2) Transmission oil filter (suction) (orange color)

5. Put a film of clean transmission oil on the rubber seal of the new filter.
6. Quickly tighten the filter until it contacts the mounting surface, then, with a filter wrench, tighten it an additional 2/3 turn only.
7. After the new filter has been replaced, fill the transmission oil up to the upper notch on the dipstick.
8. After running the engine for a few minutes, stop the engine and check the oil level again, add oil to the prescribed level.
9. Make sure that the transmission fluid does not leak past the seal on the filters.



(1) Oil inlet
 (2) Dipstick

(A) Oil level is acceptable within this range

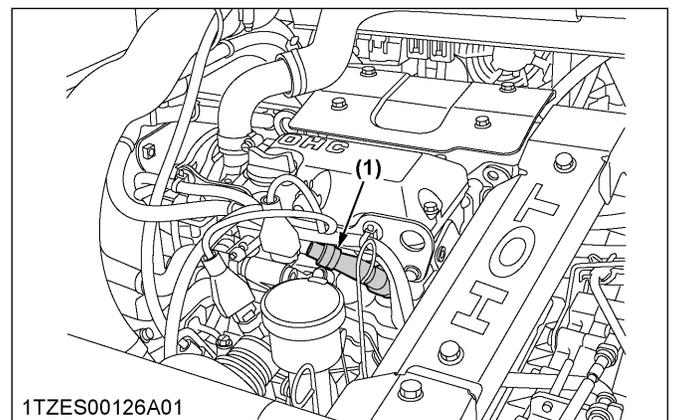
IMPORTANT :

- To prevent serious damage to the transmission, use only a KUBOTA genuine filter.

6. Checking spark plug condition and gap

Remove the spark plugs, check condition, and reset the gap or replace with new plugs as necessary.

1. Raise the cargo bed.
2. Before removing spark plugs, clean the area around the base of the plug to keep dirt and debris out of the engine.
3. Remove the spark plug wires from spark plugs.



(1) Spark plug

4. Use a spark plug wrench to remove the spark plugs.
5. Remove plugs and check its condition. Replace the plug if worn or reuse is questionable.

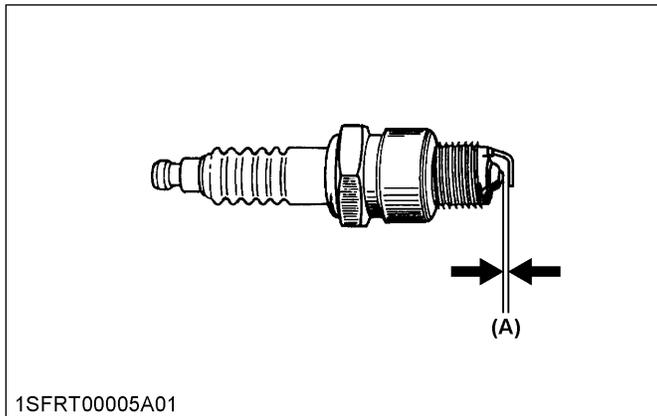
- Inspect spark plugs for cracked porcelain, pitted electrodes, or other wear and damage. Replace the spark plug if necessary.

NOTE :

- Do not clean the spark plug in a machine using abrasive grit. Some grit could remain in the spark plug and enter the engine causing extensive wear and damage.

Recommended spark plug	NGK BKR4E
------------------------	------------------

- Check the gap using a wire feeler gauge. Adjust the gap from 0.6 to 0.7 mm (0.024 to 0.028 in.) by carefully bending the ground electrode.



(A) 0.6 to 0.7 mm (0.024 to 0.028 in.)

- Reinstall the spark plug into the cylinder head.

Tightening torque	25 to 30 N·m (19 to 22 lbf·ft)
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7. Checking brake pedal

WARNING

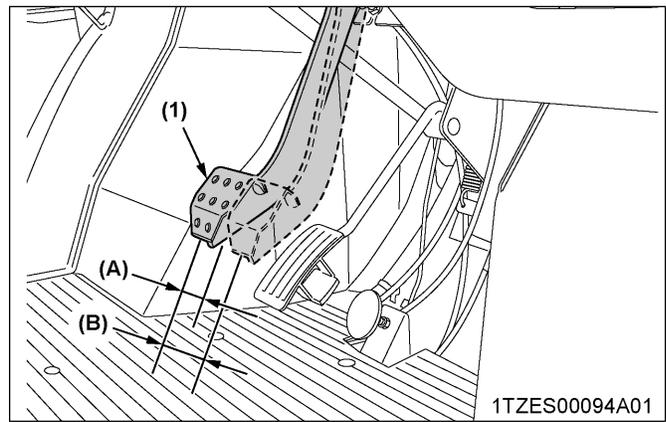
To avoid serious injury or death:

- Stop the engine and chock the wheels before checking brake pedal.
- If movement is outside of the specifications, contact your local KUBOTA Dealer for adjusting the brake.

Checking the brake pedal free travel

Proper brake pedal free travel	7 to 14 mm (0.3 to 0.6 in.) on the pedal
--------------------------------	--

- Release the parking brake.
- Slightly depress the brake pedal and measure free travel at the top of the pedal stroke.



(1) Brake pedal (A) "FREE TRAVEL" (B) "PEDAL STROKE"

- If brake pedal free travel is outside of the specifications, contact your local KUBOTA Dealer for adjusting the brake.

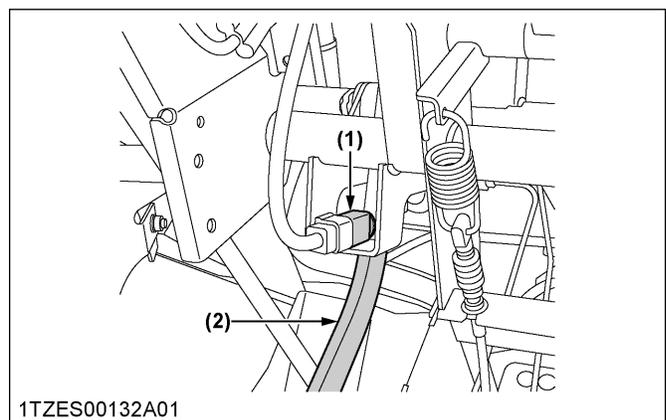
Checking the brake pedal stroke

Pedal stroke	Less than 65 mm (2.56 in.) on the pedal
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- Release the parking brake.
- Step on the pedal and measure the pedal stroke.
- If brake pedal stroke is outside of the specifications, contact your local KUBOTA Dealer for adjusting the brake.

8. Checking brake light switch

- Park the vehicle on a flat surface.
- Step on the brake pedal to check if the brake light comes on.
- If it does not, check the bulb or brake light switch.



(1) Brake light switch (2) Brake pedal

EVERY 300 HOURS

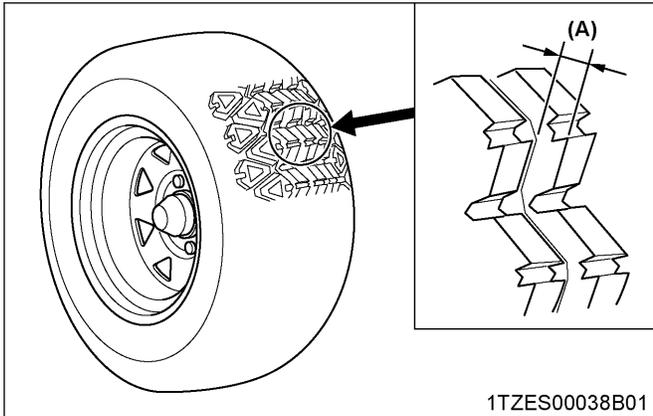
1. Checking tire

- Check to see if tires are not damaged.

- If the tires are cracked, bulged, or cut, or they are worn out, replace or repair them at once.

Tire tread depth

Always replace the tires when the tread depth is worn to minimum allowable(A).



(A) 3 mm (0.12 in.)

EVERY 400 HOURS

1. Changing transmission oil

! WARNING

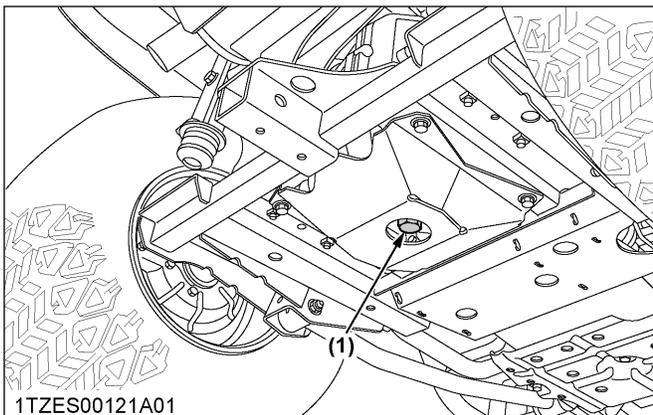
To avoid serious injury or death:

- Allow engine to cool down sufficiently, oil can be hot and can burn.

IMPORTANT :

- Do not operate the vehicle immediately after changing the transmission fluid. Run the engine at medium speed for a few minutes to prevent damage to the transmission.

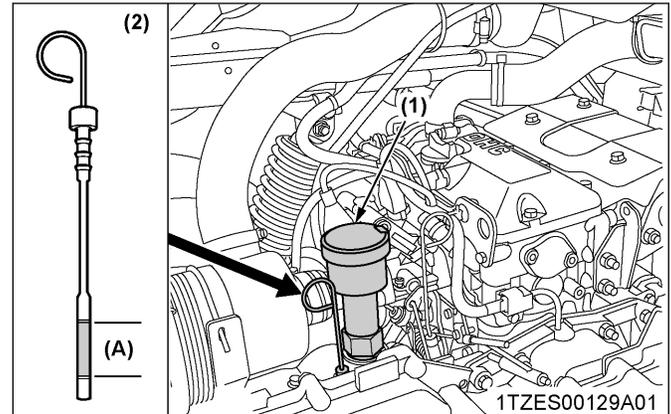
- Park the vehicle on a level surface and raise the cargo bed. Shut off the engine and remove the key.
- To drain the used oil, remove the drain plug at the bottom of the transmission case and drain the oil completely into the oil pan.



(A) Drain plug

- Check the rubber washer on the drain plug. Replace it if missing or in poor condition.
- After draining, reinstall the drain plug.
- Fill with the new **KUBOTA SUPER UDT** fluid up to the upper notch on the dipstick. (See LUBRICANTS, FUEL AND COOLANT on page 51.)

Oil capacity	8.5 L (2.2 U.S.gals.)
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(1) Oil inlet
(2) Dipstick

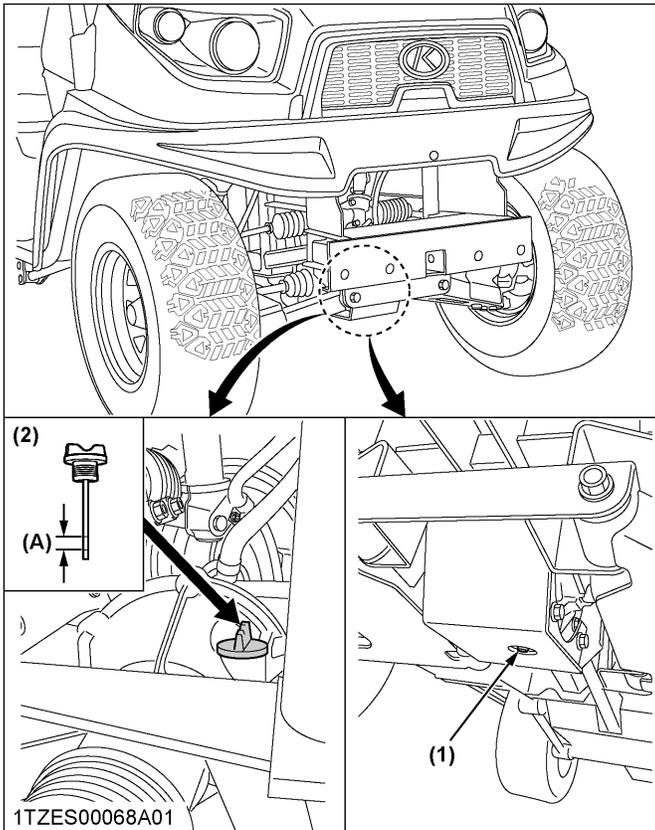
(A) Oil level is acceptable within this range

- After running the engine for a few minutes, stop the engine and check the oil level again; add oil to prescribed level.

2. Changing front axle case oil

- Park the vehicle on a firm, flat and level surface. See the following figures.

- To drain the used oil, remove the drain plug and the filling plug at the front axle case and drain the oil completely into the oil pan.



(1) Drain plug (A) Oil level is acceptable within this range.
 (2) Filling plug with dipstick

- After draining, reinstall the drain plug.
- Fill with the new oil up to the upper notch on the dipstick.
 (See LUBRICANTS, FUEL AND COOLANT on page 51.)

Oil capacity	0.21 L (0.22 U.S.qts.)
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- After filling, reinstall the filling plug.

EVERY 500 HOURS

1. Checking engine timing belt

Consult your local KUBOTA Dealer for this service.

EVERY 1000 HOURS

1. Replacing engine timing belt

Consult your local KUBOTA Dealer for this service.

2. Adjusting engine valve clearance

Consult your local KUBOTA Dealer for this service.

3. Cleaning engine combustion chamber

Consult your local KUBOTA Dealer for this service.

EVERY 1000 HOURS OR EVERY 1 YEAR

1. Replacing air cleaner primary element and secondary element

(See Cleaning air cleaner primary element on page 62.)

2. Replacing pre cleaner element

(See Cleaning pre cleaner element on page 62.)

EVERY 2000 HOURS OR EVERY 2 YEARS

Be sure to do the following service once every 2000 hours or every 2 years whichever comes faster.

1. Flushing cooling system and changing coolant

! WARNING

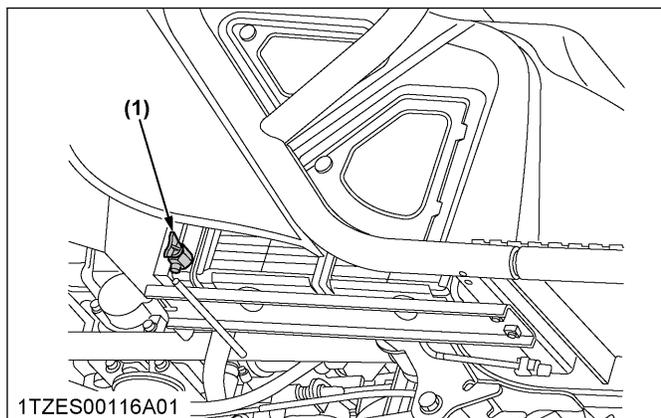
To avoid serious injury or death:

- Do not remove the radiator cap while coolant is hot. When cool, slowly rotate cap to the first stop and allow sufficient time for excess pressure to escape before removing the cap completely.

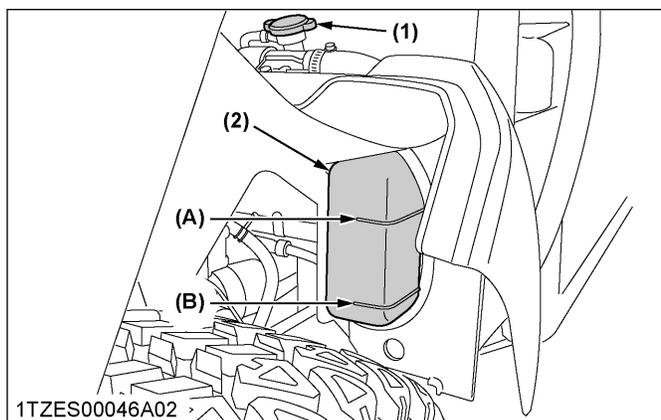
Coolant capacity	2.4 L (2.5 U.S.qts.)
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- Stop the engine and let cool down.
- Remove the radiator maintenance cover.

- To drain the coolant, open the radiator drain plug and remove radiator cap. The radiator cap must be removed to completely drain the coolant.

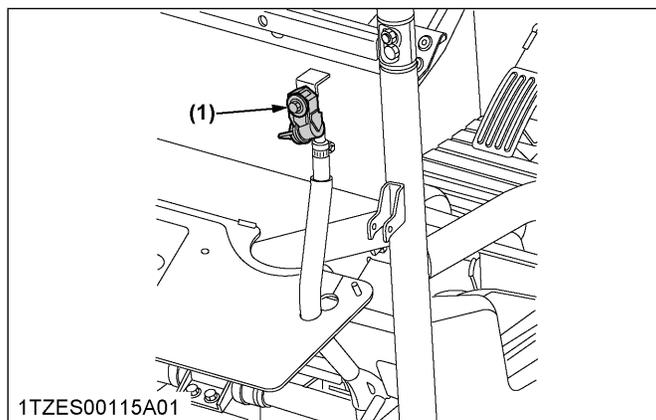


(1) Radiator drain plug



(1) Radiator cap (A) [FULL]
 (2) Recovery tank (B) [LOW]

- After all coolant is drained, close the drain plug.
- Fill with clean water and cooling system cleaner.
- Follow directions of the cleaner instruction.
- After flushing, before filling coolant, relieve air bleeder.
- Fill with clean distilled water and antifreeze until the coolant level is just below the radiator cap. Install the radiator cap securely.
- After filling the coolant, close the air bleeder.
- Fill with fresh water up to the **[FULL]** mark on the recovery tank.
- Start and operate the engine for few minutes.
- Stop the engine and let cool.



(1) Air bleeder

- Check coolant level of recovery tank and add coolant if necessary.

IMPORTANT :

- Do not start engine without coolant.
- Use clean, fresh water and antifreeze to fill the radiator and recovery tank.
- When the antifreeze is mixed with distilled water, the antifreeze mixing ratio must be less than 50%.
- Securely tighten radiator cap. If the cap is loose or improperly fitted, water may leak out and the engine could overheat.

2. Antifreeze**⚠ WARNING**

To avoid serious injury or death:

- When handling antifreeze, wear appropriate personal protective equipments such as rubber gloves and goggles. (Antifreeze contains poison.)
- Do not drink antifreeze or solution. If swallowed, do not induce vomiting. Immediately call a Poison Control Center or hospital emergency department.
- When antifreeze comes in contact with the skin or clothing, wash it off immediately.
- Do not mix different types of antifreeze. The mixture can produce chemical reaction causing harmful substances.
- Antifreeze is extremely flammable and explosive under certain conditions. Keep fire and children away from antifreeze.
- When draining fluids from the engine, place some container underneath the engine body.
- Do not pour waste onto the ground, down a drain, or into any water source.
- Also, observe the relevant environmental protection regulations when disposing of antifreeze.

If it freezes, coolant can damage the cylinders and radiator. If the ambient temperature falls below 0 °C (32 °F) or before a long-term storage, let out cooling water completely, or mix fresh water with long-life coolant and fill the radiator and recovery tank with the mixture.

1. Long-life coolant (hereafter LLC) comes in several types. Use ethylene glycol (EG) type for this engine.
2. Before employing LLC-mixed cooling water, fill the radiator with fresh water and empty it again. Repeat this procedure 2 or 3 times to clean up the inside.
3. Mixing the LLC
 - a. Put the LLC in cooling water in the percentage (%) for a target temperature. When mixing, stir it up well, and then fill into the radiator.
 - b. The procedure for the mixing of water and antifreeze differs according to the make of the antifreeze and the ambient temperature. Refer to SAE J1034 standard, more specifically also to SAE J814c.

IMPORTANT :

- **When mixing the antifreeze with water, the antifreeze mixing ratio must be less than 50%.**

Vol % Antifreeze	Freezing point		Boiling point *1	
	°C	°F	°C	°F
40	-24	-12	106	222
50	-37	-34	108	226

*1 At 1.013 x 10⁵ Pa (760 mmHg) pressure (atmospheric).

A higher boiling point is obtained by using a radiator pressure cap which permits the development of pressure within the cooling system.

4. Adding the LLC
 - a. Add only water if the mixture level reduces in amount by evaporation.
 - b. If there is a mixture leak, add the LLC of the same manufacturer and type in the same mixture percentage.

NOTE :

- **Never add any long-life coolant of different manufacturer. (Different brands may have different additive components, and the engine may fail to perform as specified.)**

5. When the LLC is mixed, do not employ any radiator cleaning agent. The LLC contains anti-corrosive agent. If mixed with the cleaning agent, sludge may build up, adversely affecting the engine parts.
6. Kubota's genuine long-life coolant has a service life of 2 years. Be sure to change the coolant every

2000 hours or every 2 years whichever comes faster.

NOTE :

- **The previous data represents industry standards that necessitate a minimum glycol content in the concentrated antifreeze.**

EVERY 1 YEAR

1. Checking fuel line

 **WARNING**

To avoid serious injury or death:

- **Be sure to stop the engine and remove the key when attempting to make the following checks and changes.**
- **Check the fuel lines periodically. The fuel lines are subject to wear and aging. Fuel may leak out onto the running engine, causing a fire.**

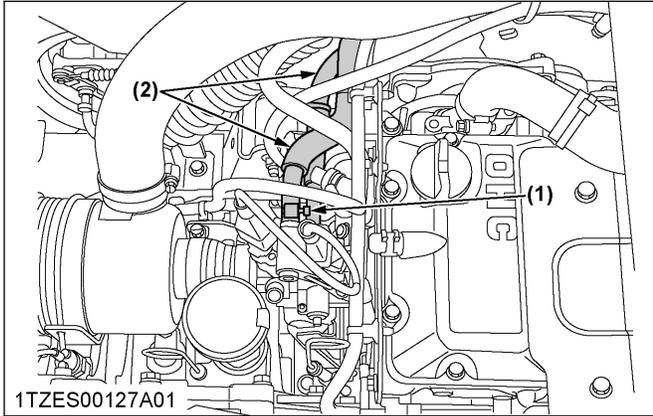
IMPORTANT :

- **When the fuel line is disconnected for maintenance or repair, close both ends of the fuel line with a piece of clean cloth or paper to prevent dust and dirt from entering. In addition, particular care must be taken not to admit dust and dirt into the fuel pump. Entrance of even a small amount of dust or dirt cause premature wear and malfunction of the fuel pump and injector components.**

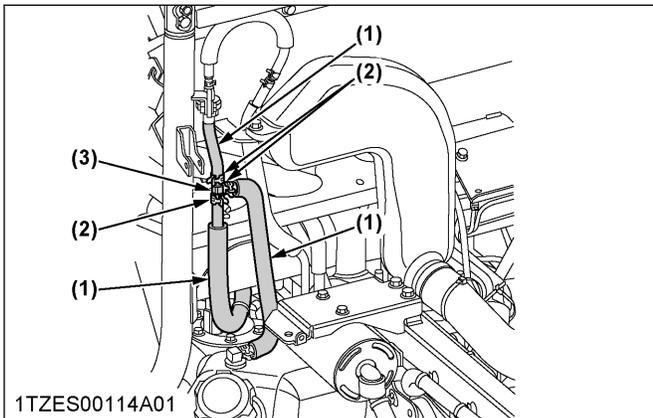
The fuel line connections should be checked annually or every 100 service hours, whichever comes first. The fuel line is made of rubber and ages regardless of service period.

1. Park the vehicle on a flat surface and raise the cargo bed.

- If the fuel line and clamps are found to be damaged or deteriorated, replace them.



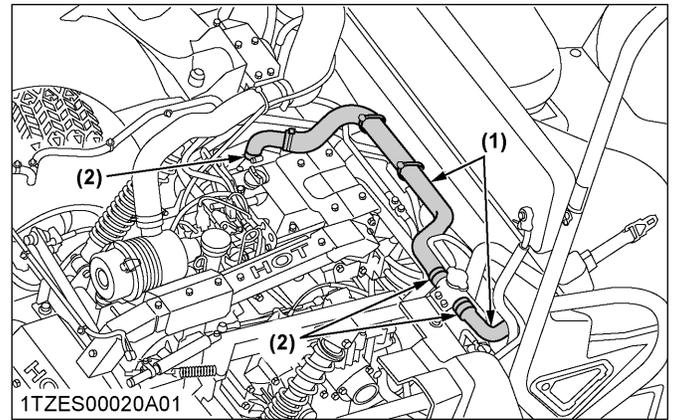
- Hose clamp
- Fuel line



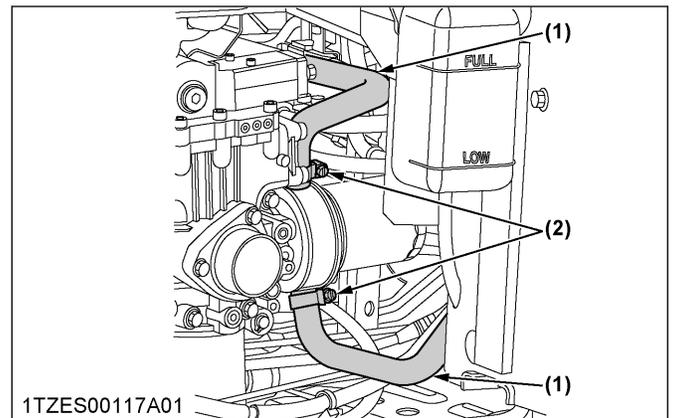
- Fuel line
- Hose clamp
- 3 way connector

2. Checking radiator hose and clamp

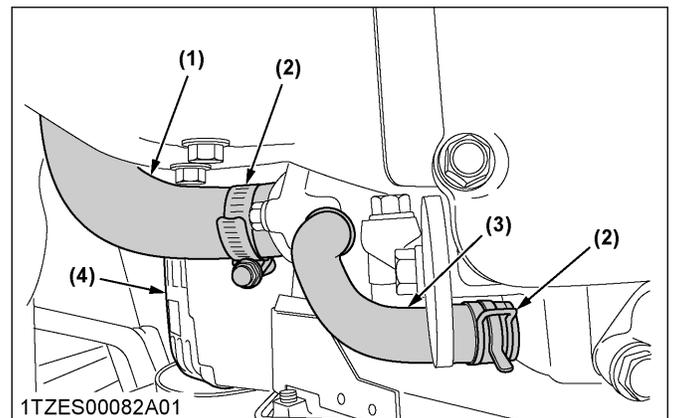
- Park the vehicle on a flat surface and raise the cargo bed.
- Check to see if radiator hoses are properly fixed.
- If hose clamps are loose or water leaks, tighten bands securely.
- Replace hoses and tighten hose clamps securely, if radiator hoses are swollen, hardened or cracked.



- Radiator hose
- Clamp band



- Radiator hose
- Clamp band



- Radiator hose
- Clamp band
- Water return hose
- Alternator

Precaution at overheating

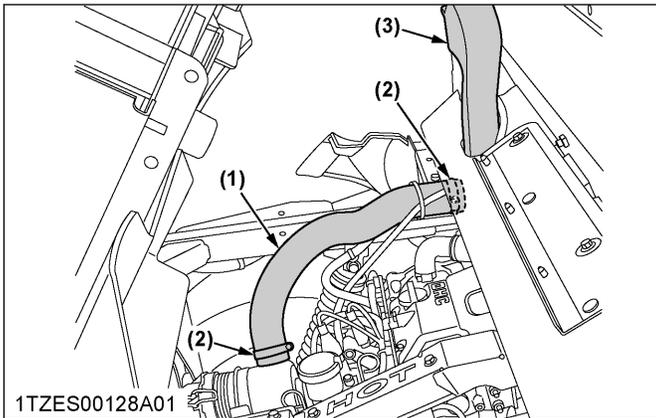
Take the following actions in the event the coolant temperature is close to or more than the boiling point, which is called "Overheating".

- Stop the vehicle operation in a safe place, unload the engine and remain at idle.
- Don't stop the engine suddenly, but stop it after about 5 minutes of unloaded idling.

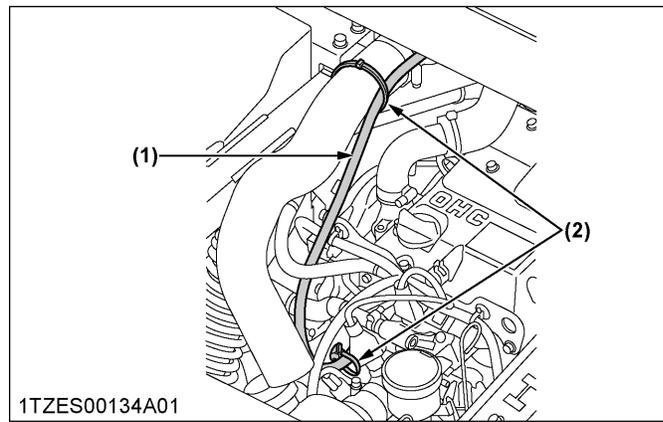
3. Keep yourself well away from the vehicle for at least 10 minutes or while the steam is blowing out.
4. Check to see if there is no danger such as burning, get rid of the causes of overheating according to the Troubleshooting section of this manual, and then start the engine again.

3. Checking intake air line

1. Check to see if the hoses and hose clamps are tight and not damaged.
2. If hoses and clamps are found to be worn or damaged, replace or repair them at once.



- (1) Hose
- (2) Hose clamp
- (3) Intake air line



- (1) Hose
- (2) Clamp

Replace hoses and hose clamps every 4 years or earlier if you checked and found that hoses are swollen, hardened or cracked.

5. Checking brake hose and pipe

1. Check to see that brake hose and pipe are not swollen, hardened or cracked.
2. Check the brake hose and pipe joints for oil leaks. See the following figures.

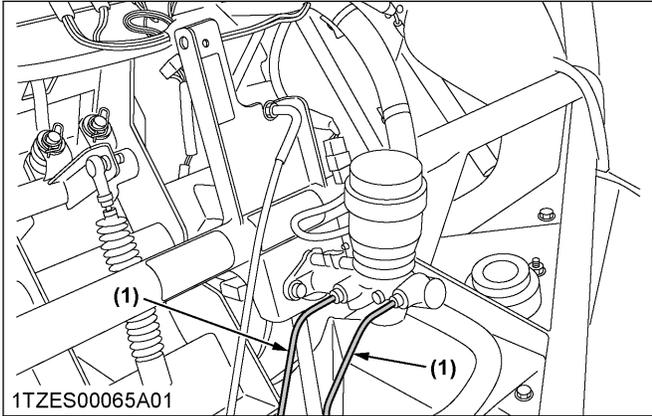
4. Checking engine breather hose

WARNING
 To avoid serious injury or death:
 • Be sure to stop the engine and remove the key before checking engine breather hose.

Check to see if engine breather hoses are properly fixed every year.

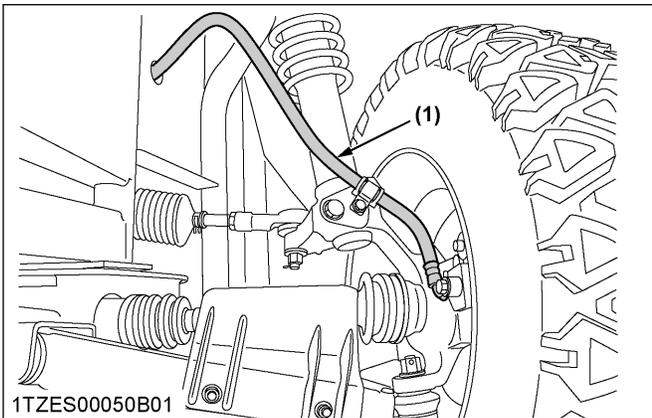
1. Stop the engine and let cool down.
2. If hose clamps are loose, tighten bands securely.
3. Replace hoses and tighten hose clamps securely, if engine breather hoses are swollen, hardened or cracked.

3. If there is any abnormality, consult your local KUBOTA Dealer for this service.



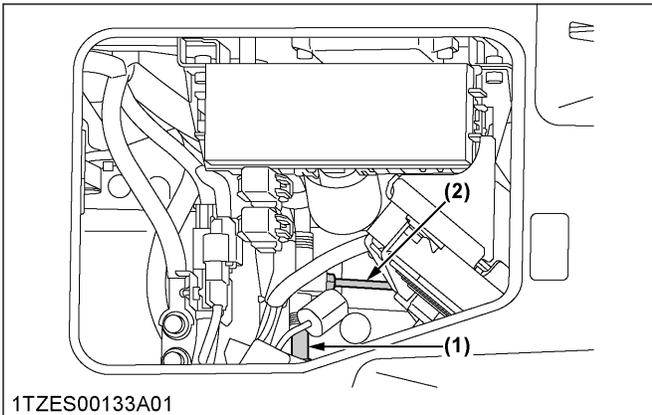
1TZES00065A01

(1) Brake pipe



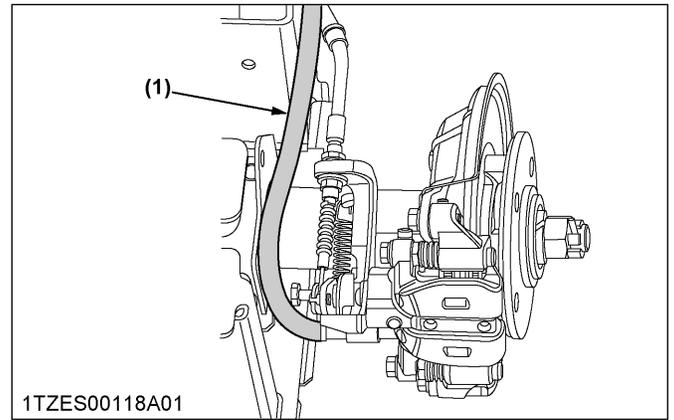
1TZES00050B01

(1) Brake hose (front)



1TZES00133A01

(1) Brake hose
(2) Brake pipe



1TZES00118A01

(1) Brake hose (rear)

EVERY 2 YEARS

1. Changing brake fluid

Consult your local KUBOTA Dealer for this service.
(See Checking brake fluid level on page 58.)

2. Replacing fuel hose

Consult your local KUBOTA Dealer for this service.

EVERY 4 YEARS

1. Replacing radiator hose (water pipes)

Replace the hoses and clamps.
(See Checking radiator hose and clamp on page 75.)

2. Replacing engine breather hose

Consult your local KUBOTA Dealer for this service.

3. Replacing brake master cylinder (inner parts)

Consult your local KUBOTA Dealer for this service.

4. Replacing intake air line

Consult your local KUBOTA Dealer for this service.

5. Replacing brake hose

Consult your local KUBOTA Dealer for this service.

SERVICE AS REQUIRED

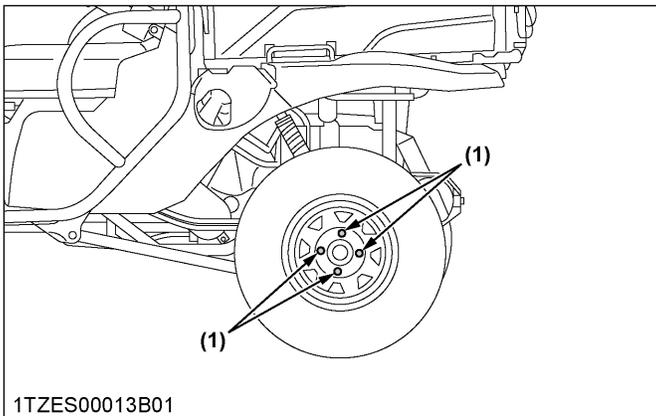
1. Checking brake pad

WARNING

To avoid serious injury or death:

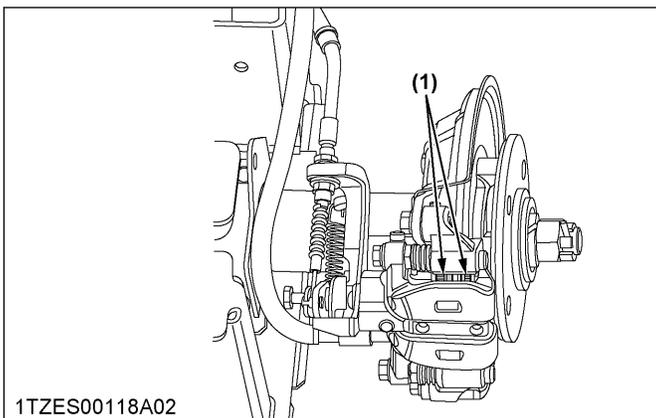
- The machine can fall or slip from an unsafe device or supports.
- Use a safe lifting device rated for the load to be lifted.
- Lower the vehicle onto jack stands and block the wheels before servicing. (See JACK-UP POINT on page 54.)

1. Park the vehicle on a firm, flat and level surface.
2. Raise the vehicle with a proper jack and lower onto jack stands or other stable supports. Block the wheels remaining on the ground to prevent the vehicle from moving.
3. Remove the wheel bolts and the tires.



(1) Wheel bolts

4. Check the brake pads for wear or damage. Check the pad's thickness: Minimum thickness should be 1 mm (3/64 inch). If below this or pad material is damaged, contact your local KUBOTA Dealer.



(1) Brake pad

5. Reinstall the tires with the valve stem to the outside.

6. Tighten the wheel bolts evenly in alternating sequence until snug.
7. Repeat the same procedure for remaining 3 tires.
8. Lower the vehicle completely to the ground.
9. Tighten the wheel bolts from 108.4 to 121.9 N·m (80 to 90 ft·lbs).

2. Adjusting parking brake

For proper adjusting of the parking brake, consult your local KUBOTA Dealer.

3. Replacing fuse

The vehicle electrical system is protected from potential damage by fuses.

A blown fuse indicates that there is an overload or short somewhere in the electrical system.

If any of the fuses should blow, replace with a new one of the same capacity.

WARNING

To avoid serious injury or death:

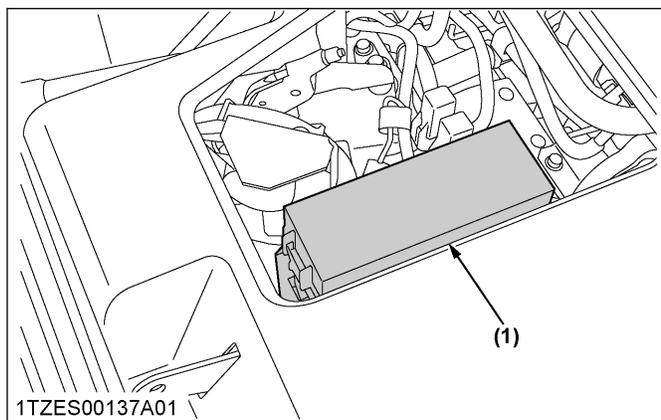
- Allow the engine to cool down sufficiently until the ECU cooling fan stops.

IMPORTANT :

- Before replacing a blown fuse, determine why the fuse blew and make any necessary repairs. Failure to follow this procedure may result in serious damage to the vehicle electrical system. Consult your local KUBOTA Dealer for specific information dealing with electrical problems.

Replacement procedure

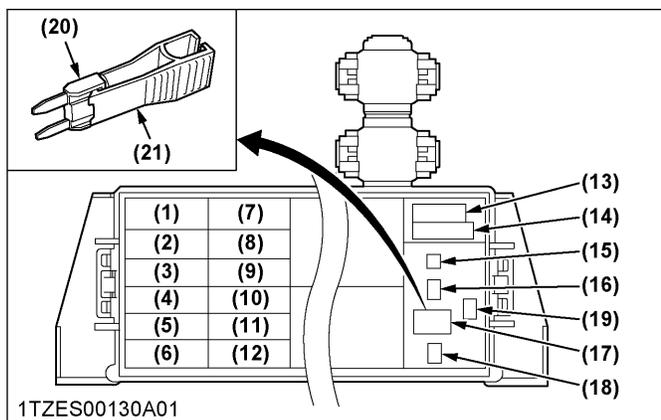
1. Disconnect the negative cable of the battery.
2. Remove the cover and the fuse box cover.
3. Pull out the blown fuse using fuse puller in the fuse box.
4. Insert a new fuse with the same amperage into the fuse box.
5. Install the fuse box cover.
6. Connect the negative battery cable.



(1) Fuse box with slow-blow fuse box

NOTE :

- Use the correct fuse label when replacing the fuse cover.



(20) Fuse

(21) Fuse puller

(A) Front

Protected circuit

Fuse No.	Capacity (A)	Protected circuit
1	20	Radiator fan motor
2	10	Cooling fan motor
3	5	Horn sw
4	10	Hazard lamp
5	10	ECU
6	5	Aux, back buzzer, combi sw
7	15	Power outlet
8	10	Brake lamp sw, meter
9	15	Work light
10	10	Head light
11	10	Meter, speed meter
12	5	Parking brake lamp, oil pressure lamp, diagnosis lamp
13	50	Key switch
14	60	Key switch
15	5	Spare fuse
16	10	Spare fuse
17	—	Fuse puller
18	15	Spare fuse
19	20	Spare fuse

4. Replacing slow-blow fuses

The slow-blow fuses are intended to protect the electrical cabling. If any of them have blown out, be sure to pinpoint the cause. Never use any substitute, use only a Kubota genuine part.

Replacement procedure

1. Disconnect the negative cable of the battery.
2. Remove the cover and the slow-blow fuse box cover.
3. Pull out the slow-blow fuse.
4. Insert a new slow-blow fuse into the slow-blow fuse box.
5. Install the slow-blow fuse box cover.
6. Connect the negative battery cable.

Protected circuit

See no.13 and no.14 in the previous table.

5. Replacing light bulb

Light	Capacity
Head lights	27 W
Tail light	5 W
Brake light	21 W
Easy Checker™	3.8 W (14 V, 0.27 A)
Instrument panel light	3.8 W (14 V, 0.27 A)

Head lights:

- Take the bulb out of the light body and replace it with a new one.

Other lights :

- Detach the lens and replace the bulb.

STORAGE



WARNING

To avoid serious injury or death:

- Do not clean the vehicle with engine running.
- To avoid the danger of exhaust fume poisoning, do not operate the engine in a closed building without proper ventilation.
- When storing, remove the key from the key switch to avoid unauthorized persons from operating the vehicle and getting injured.

VEHICLE STORAGE

If you intend to store your vehicle for an extended period of time, follow the procedures outlined below. These procedures will ensure that the vehicle is ready to operate with minimum preparation when it is removed from storage.

1. Check the bolts and nuts for looseness, and tighten if necessary.
2. Apply grease to the bare metal and pivot areas to prevent rusting.
3. Unload from cargo bed.
4. Inflate the tires to a pressure a little higher than usual.
5. Change the engine oil and run the engine to circulate oil throughout the engine block and internal moving parts for about 5 minutes.
6. With all implements lowered to the ground, coat any exposed hydraulic cylinder piston rods with grease (if equipped).
7. Remove the battery from the vehicle. Store the battery following the battery storage procedures. (See Checking battery condition on page 64.)
8. Keep the vehicle in a dry place where the vehicle is sheltered from the elements. Cover the vehicle.
9. Store the vehicle indoors in a dry area that is protected from sunlight and excessive heat. If the vehicle must be stored outdoors, cover it with a waterproof tarpaulin. Put boards under the tires to keep dampness away from tire. Keep the tires out of direct sunlight and extreme heat.

IMPORTANT :

- When washing the vehicle, be sure to stop the engine. Allow sufficient time for the engine to cool before washing.
- Do not wash with a high-pressure car-washing machine.

- Cover the vehicle after the muffler and the engine have cooled down.

REMOVING THE VEHICLE FROM STORAGE

1. Check the tire air pressure and inflate the tires if they are low.
2. Install the battery. Before installing the battery, be sure it is fully charged.
3. Check the fan belt tension.
4. Check all fluid levels (engine oil, transmission oil, engine coolant and any attached implements).
5. Check the spark plug gap. Install and tighten plugs to the specified torque.
6. Start the engine. Observe all gauges. If all gauges are functioning properly and reading normal, move the vehicle outside. Once outside, park the vehicle and let the engine idle for at least 5 minutes. Shut the engine off and walk around vehicle and make a visual inspection looking for evidence of oil or water leaks.
7. With the engine fully warmed up, release the parking brake and test the brakes for proper adjustment as you move forward. Adjust the brakes as necessary.

TROUBLESHOOTING

ENGINE TROUBLESHOOTING

If something is wrong with the engine, see the following table for the cause and its corrective measure.

Trouble	Cause	Countermeasure
Engine is difficult to start or will not start.	• The range shift lever not in the proper position.	• Make sure the range shift lever is in "NEUTRAL" position.
	• Key switch is not in the proper position.	• Make sure key switch is in "ON" position.
	• No fuel.	• Replenish fuel.
	• Improper or stale fuel. (Fuel quality is poor.)	• Replace fuel and consult your KUBOTA Dealer.
	• Water or dirt in the fuel system.	• Replace fuel and consult your KUBOTA Dealer.
	• Fuel hose clogged or damaged.	• Clean or replace fuel lines, and consult your KUBOTA Dealer.
	• Air cleaner is clogged.	• Clean or replace the air cleaner element.
	• Spark plug defective.	• Adjust the spark plug gap or replace the spark plug.
		• Check the spark plug wire connection.
	• Fuse is blown.	• Replace the fuse.
	• Engine oil viscosity is wrong.	• Use oils of different viscosities, depending on ambient temperature.
	• Battery becomes weak and the engine does not turn over quick enough.	• Clean battery cables and terminals.
• Charge the battery.		
• In cold weather, always remove the battery from the engine, charge and store it indoors. Install it on the machine only when the machine is going to be used.		
Insufficient engine power.	• Insufficient or dirty fuel.	• Check the fuel system.
	• Air cleaner is clogged.	• Clean or replace the air cleaner element.
	• Spark plug defective.	• Adjust the spark plug gap or replace it.
Engine stops suddenly.	• Insufficient fuel.	• Refuel.
Rough engine running.	• Spark plug defective.	• Adjust the spark plug gap or replace it.
	• High tension cord defective.	• Consult your KUBOTA Dealer.
	• Ignition coil defective.	• Consult your KUBOTA Dealer.
	• Fuel hose clogged or damaged.	• Clean or replace fuel lines, and consult your KUBOTA Dealer.
	• Improper or stale fuel. (Fuel quality is poor.)	• Replace fuel and consult your KUBOTA Dealer.
	• Air cleaner is clogged.	• Clean or replace the air cleaner element.
Exhaust fumes are colored. (Black, dark or gray)	• Overload.	• Reduce load.
	• Low grade fuel is used.	• Use specified fuel.
	• Air cleaner is clogged.	• Clean or replace the air cleaner element.

(Continued)

Trouble	Cause	Countermeasure
Exhaust fumes are colored. (White or blue)	• Excessive engine oil.	• Reduce to the specified oil level.
	• Piston ring is worn or stuck.	• Consult your KUBOTA Dealer.
Engine overheats.	• Engine is overloaded.	• Lower speed or reduce load.
	• Engine oil is insufficient.	• Replenish engine oil.
	• Low coolant level.	• Fill cooling system to the correct level; check radiator and hoses for loose connections or leaks.
	• The motor driven fan does not turn.	• Check to see if the fuse is not blown. • Check the electric system.
	• Dirty radiator core or grille screens.	• Remove all trash.
	• Coolant flow route corroded.	• Flush cooling system.
Engine diagnostic light comes on.	—	• Consult your KUBOTA Dealer.
Engine will not idle.	• Spark plug defective.	• Adjust the spark plug gap or replace it.
	• Faulty spark plug.	• Replace the spark plug.

If you have any questions, consult your local KUBOTA Dealer.

BATTERY TROUBLESHOOTING

Trouble	Cause	Countermeasure	Preventive measure
The starter does not function.	<ul style="list-style-type: none"> The battery overused until lights are dim. 	<ul style="list-style-type: none"> Charge the battery sufficiently. 	<ul style="list-style-type: none"> Charge the battery properly.
	<ul style="list-style-type: none"> The battery has not been recharged. 		
	<ul style="list-style-type: none"> Poor terminal connection. 	<ul style="list-style-type: none"> Clean the terminal and tighten securely. 	<ul style="list-style-type: none"> Keep the terminal clean and tight. Apply grease and treat with anti-corrosives.
	<ul style="list-style-type: none"> The battery life expired. 	<ul style="list-style-type: none"> Renew the battery. 	
	<ul style="list-style-type: none"> Slow blow fuse blown. 	<ul style="list-style-type: none"> Replace. 	
From beginning starter does not function, and lights soon become dim.	<ul style="list-style-type: none"> Insufficient charging. 	<ul style="list-style-type: none"> Charge the battery sufficiently. 	<ul style="list-style-type: none"> The battery must be serviced properly before initial use.
When viewed from top, the top of plates look whitish.	<ul style="list-style-type: none"> The battery was used with an insufficient amount of electrolyte. 	<ul style="list-style-type: none"> Add distilled water and charge the battery. 	<ul style="list-style-type: none"> Regularly check the electrolyte level.
	<ul style="list-style-type: none"> The battery was used too much without recharging. 	<ul style="list-style-type: none"> Charge the battery sufficiently. 	<ul style="list-style-type: none"> Charge the battery properly.
Recharging is impossible.	<ul style="list-style-type: none"> The battery life expired. 	<ul style="list-style-type: none"> Replace the battery. 	
Terminals are severely corroded and heat up.	<ul style="list-style-type: none"> Poor terminal connection. 	<ul style="list-style-type: none"> Clean the terminal and tighten securely. 	<ul style="list-style-type: none"> Keep the terminal clean and tight. Apply grease and treat with anti-corrosives.
The battery electrolyte level drops rapidly.	<ul style="list-style-type: none"> There is a crack or pin holes in the electrolytic cells. 	<ul style="list-style-type: none"> Replace the battery. 	
	<ul style="list-style-type: none"> Charging system trouble. 	<ul style="list-style-type: none"> Consult your local KUBOTA Dealer. 	
Battery discharges too quickly.	<ul style="list-style-type: none"> Alternator belt loose. 	<ul style="list-style-type: none"> Adjust or replace. 	

If you have any questions, consult your local KUBOTA Dealer.

BRAKE TROUBLESHOOTING

Trouble	Cause	Countermeasure
Brakes not working correctly.	<ul style="list-style-type: none"> Brake fluid level is low. 	<ul style="list-style-type: none"> Check fluid level.
	<ul style="list-style-type: none"> Air is in brake system. 	<ul style="list-style-type: none"> Consult your KUBOTA Dealer.
	<ul style="list-style-type: none"> Brake pads are worn. 	<ul style="list-style-type: none"> Consult your KUBOTA Dealer.
Brake noise.	—	<ul style="list-style-type: none"> Consult your KUBOTA Dealer.

If you have any questions, consult your local KUBOTA Dealer.

HYDROSTATIC TRANSMISSION TROUBLESHOOTING

Trouble	Cause	Countermeasure
The machine operation is not smooth.	• Hydrostatic transmission fluid is insufficient.	• Replenish oil.
	• Filter is clogged.	• Replace the filter.
The machine does not move while engine is running.	• Parking brake is on.	• Release the parking brake.
	• Transmission fluid level is insufficient.	• Replenish oil.
System will not operate in either direction.	• Oil level is low.	• Check oil level or fill oil to proper level.
Vibration and noise.	• Oil level is too low.	• Check oil level or fill oil to proper level.
Loss of power.	• Oil level is low.	• Check oil level or fill oil to proper level.
Transmission oil over heats.	• Low transmission oil level.	• Fill transmission oil level up to proper level.
	• Radiator net clogged.	• Clean radiator net.
	• Excessive machine load.	• Reduce machine load.

If you have any questions, consult your local KUBOTA Dealer.

FRONT AXLE TROUBLESHOOTING

Trouble	Cause	Countermeasure
Front wheels wander to right or left.	• Tire pressure uneven.	• Inflate.
	• Improper toe-in adjustment (improper alignment).	• Adjust.
	• Tie-rod end loose.	• Tighten.
Noise.	• Front axle case oil insufficient.	• Replenish.

If you have any questions, consult your local KUBOTA Dealer.

STEERING TROUBLESHOOTING

Trouble	Cause	Countermeasure
Front wheels wander to right and left.	• Improper toe-in adjustment.	• Adjust.
	• Tire pressure uneven.	• Inflate.
Steering wheel turns idle in manual steering.	• Insufficient bleeding.	• Bleed.

If you have any questions, consult your local KUBOTA Dealer.

ELECTRICAL SYSTEM TROUBLESHOOTING

Trouble	Cause	Countermeasure
All electrical equipment do not operate.	• Battery discharged or defective.	• Recharge or replace.
	• Battery positive cable disconnected or improperly connected.	• Repair or replace.
	• Battery negative cable disconnected or improperly connected.	• Repair or replace.
	• Slow blow fuse blown.	• Replace.
Fuse blown frequently.	• Short - circuited.	• Repair or replace.
Coolant temperature gauge does not function.	• Fuse blown (10 A).	• Replace.
Horn does not sound when horn button is pushed.	• Fuse blown (5 A).	• Replace.

If you have any questions, consult your local KUBOTA Dealer.

CHARGING SYSTEM TROUBLESHOOTING

Trouble	Cause	Countermeasure
Charging lamp does not light when main switch is turned on.	• Fuse blown (10 A).	• Replace.
Charging lamp does not go off when engine is running.	• Alternator belt loose.	• Repair or replace.

If you have any questions, consult your local KUBOTA Dealer.

LIGHTING SYSTEM TROUBLESHOOTING

Trouble	Cause	Countermeasure
Head light does not light.	• Fuse blown (10 A).	• Replace.
	• Bulb blown.	• Replace.
Tail light does not light.	• Fuse blown (10 A).	• Replace.
	• Bulb blown.	• Replace.
Brake oil level or parking brake indicator lamp does not light when main switch is turned on and pull parking brake lever.	• Fuse blown (5 A).	• Replace.
	• Bulb blown.	• Replace.
	• Brake oil level too low.	• Supply oil.
Oil pressure lamp lights up when engine is running.	• Fuse blown (5 A).	• Replace.
	• Engine oil insufficient.	• Replenish.
Oil pressure lamp does not light when main switch is turned on and engine is not running.	• Fuse blown (5 A).	• Replace.
	• Bulb blown.	• Replace.

If you have any questions, consult your local KUBOTA Dealer.

COOLING SYSTEM TROUBLESHOOTING

Trouble	Cause	Countermeasure
Radiator or cooling fan motor does not rotate when engine overheats.	• Fuse blown (20 A, 10 A).	• Replace.
	• Battery discharged or defective.	• Repair or replace.
Cooling fan motor rotates always (when main switch is "ON" position).	• Fuse blown (10 A).	• Replace.

If you have any questions, consult your local KUBOTA Dealer.

OPTIONS

LIST OF OPTIONS

Consult your local KUBOTA Dealer for further details.

- Alloy wheel
- Aluminum wheel tire
- Backup beeper
- CAB heater (CAB only)
- Electric bed lift
- Fabric cover
- Front accessory box
- Front guard
- Front heavy load strut
- Front trailer hitch and pin (2")
- Front work light
(for plastic canopy or no canopy, 1 or 2)
- Glove box
- Modular CAB
(with steel doors)
- Plastic canopy (black)
- Rear net
- Rear trailer hitch and pin (2")
- Rear work light
(for plastic canopy or no canopy)
- Safety windshield
- Snow blade (62") require heavy duty spring kit
- Speedometer
- Strobe light
- Turn signal and hazard light kit
- Warn 2.5CI
- Work lights kit
(for metal canopy or CAB, include 2 lights for front or rear)

ENGINE EMISSION RELATED INFORMATION

The GZ520 engine conforms to U.S. EPA and California emission regulations for off-road small SI engines.

- Emission compliance period: 1000 hours
- CARB emissions durability period: extended

Exhaust emission control system

- Throttle body injection, electronic control module, 3 way catalyst

INDEX

Symbols

12 V electric outlet.....	36
4WD lever.....	33

A

air cleaner primary element	
cleaning.....	62
replacing.....	72
air cleaner secondary element	
replacing.....	72
alternator drive belt	
adjusting tension.....	62
amount of fuel	
checking.....	55
antifreeze.....	73

B

battery	
charging.....	64
jump starting.....	29
troubleshooting.....	84
battery condition	
checking.....	64
brake	
troubleshooting.....	84
brake fluid	
changing.....	77
brake fluid level	
checking.....	58
brake hose.....	77
checking.....	76
brake light switch	
checking.....	70
brake master cylinder (inner parts)	
replacing.....	77
brake pad	
checking.....	78
brake pedal.....	32
checking.....	58,70
brake pipe	
checking.....	76

C

carbon canister air filter	
checking.....	63
care of safety labels.....	17
cargo bed	
general caution.....	40
hauling loads.....	8
lowering.....	42,53
raising.....	42,53
cargo bed tailgate.....	42

charging system	
troubleshooting.....	86
check during driving.....	34
clamp	
checking.....	75,76
cold weather starting.....	28
coolant.....	51
changing.....	72
coolant level	
checking.....	57
coolant temperature gauge.....	35
cooling system.....	72
troubleshooting.....	87

D

daily check.....	26,54
checking the tire pressure.....	44
dealer service.....	19
differential lock.....	36
directions for battery storage.....	65
driving in 4WD.....	37
driving in reverse.....	37
driving in unfamiliar terrain.....	37
driving through water.....	39
driving up and down hills.....	38

E

Easy Checker™	
checking.....	59
Easy Checker™ indicators.....	34
ECU cooling fan	
checking.....	57
electrical system	
troubleshooting.....	86
engine	
emission related information.....	89
jump starting.....	29
starting.....	27
stopping.....	28
troubleshooting.....	82
warming up.....	28,29
engine breather hose	
checking.....	76
replacing.....	77
engine combustion chamber	
cleaning.....	72
engine oil	
changing.....	67
engine oil filter	
replacing.....	66
engine oil level	
checking.....	56

engine start system	
checking.....	61
engine timing belt	
checking.....	72
replacing.....	72
engine valve clearance	
adjusting.....	72
evacuator valve	
cleaning.....	62

F

front axle	
troubleshooting.....	85
front axle case oil	
changing.....	71
front end.....	54
front trailer hitch (if equipped).....	46
fuel.....	51
refueling.....	55
fuel gauge.....	35
fuel hose	
replacing.....	77
fuel line	
checking.....	74

G

gauges	
checking.....	59
greasing.....	60

H

head light	
checking.....	59
switch.....	31
high speeds	
driving.....	8
hood.....	52
horn button.....	32
hourmeter.....	35
hydrostatic transmission	
troubleshooting.....	85

I

inclement conditions.....	7
intake air line	
checking.....	76
replacing.....	77

J

joint boot	
checking.....	59

L

light bulb	
replacing.....	80
lighting system	
troubleshooting.....	86
location of parts.....	23
lubricants.....	51
lubricating oil	
changing.....	31

M

machine	
operating on slopes.....	7
max. cargo load.....	41
meter	
checking.....	59

N

new vehicle.....	31
------------------	----

O

operator's seat.....	53
options	
list.....	88
other light	
checking.....	59
other miscellaneous.....	8

P

parking brake	
adjusting.....	78
applying.....	27
checking.....	59
releasing.....	27
parking brake lever.....	33,35
adjusting.....	66
pre cleaner element	
cleaning.....	62
replacing.....	72
primary element	
cleaning.....	62

R

radiator cooling fin	
cleaning.....	68
radiator hose	
checking.....	75
radiator hose (water pipes)	
replacing.....	77
radiator screen	
cleaning.....	57
range gear shift lever.....	32
rear end.....	54

rear shock absorber spring	
adjustment.....	45
rear trailer hitch (if equipped).....	46
replacing fuse.....	78
ROPS	
checking.....	59

S

safety	
avoiding crystalline silica (quartz) dust.....	6
before operating the vehicle.....	5
general information.....	5
operating on slopes.....	7
operating the vehicle.....	6
starting to operate the vehicle.....	6
safety for children.....	6
safety labels.....	11
seat belt.....	31
checking.....	59
service intervals.....	48
skidding.....	38
sliding.....	38
slow-blow fuses	
replacing.....	79
spark arrester	
cleaning.....	65
spark plug	
condition check.....	69
gap check.....	69
specification table.....	20
speed control pedal.....	34
starting the vehicle.....	31
steering	
troubleshooting.....	85
stopping the vehicle.....	34

T

tail light	
checking.....	59
tire	
checking.....	70
tire inflation pressure	
checking.....	59
tire type	
use.....	44
toe-in	
adjusting.....	65
transmission fluid level	
checking.....	56
transmission oil	
changing.....	71
warming up in the low temperature range.....	29
transmission oil filter	
replacing.....	68
transporting the vehicle safely.....	46
traveling speeds.....	21
traversing hillsides.....	38

V

vehicle	
before operating.....	5
operating.....	6
parking.....	8
removing from storage.....	81
scrapping procedure.....	19
servicing.....	8
starting to operate.....	6
transporting.....	8
turning.....	38
warranty.....	19
vehicle (new)	
operating caution.....	31
vehicle limitations.....	22
vehicle storage.....	81
vehicles (new)	
changing lubricating oil.....	31
VHT neutral spring	
checking.....	61

W

walk around inspection.....	55
warranty.....	19
wheel bolt torque	
checking.....	61
wheels.....	44
winch mount bracket (if equipped).....	46