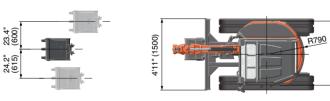
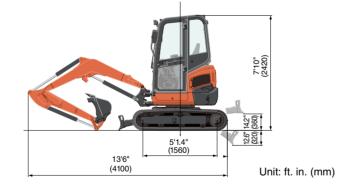
SPECIFICATIONS

Model			U27-4			
Type of ROPS/FOPS				Canopy / Cab		
Type of tracks			Rubber			
	Model			Kubota D1105-BH		
Engine	Output (SAE J1995 gross) HP (kW)/rpm			20.9 (15.6) / 2400		
	Output (SAE J1349 net) HP (kW)/rpm			20.0 (14.9) / 2400		
	Displacement cu.in. (cc)			68.5 (1123)		
	Overal length ft. in.(mm)			13'6" (4100)		
Dimensions	Overall height	Canopy / Cab ft. in.(n		7'11" (2420) / 7'10" (2400)		
Dimensions	Overall width ft. in.(mm)			4'11" (1500)		
	Min. ground clearance in.(mm)			12.1 (307)		
Hydraulic	Pump capacity gpm (l/min.)			7.6 (28.8) × 2 / 5.1 (19.2) × 1		
system	Auxiliary hydraulic flow gpm (l/min.)			12.7 (48)		
eyetetti	Max. breakout force	Bucket / Arm	lbs. (kgf)	7014 (3180) / 2777 (1260)		
	Travel speed	Low / High	mph (km/h)	1.6 (2.6) / 2.7 (4.3)		
	Max. traction force	Low speed	lbs. (kgf)	6767 (3069)		
	Tumbler distance ft. in.(mm)			5'1.4" (1560)		
Drive system	Crawler length ft. in.(mm)			6'6.3" (1990)		
	Shoe width	Rubber	in.(mm)	11.8 (300)		
	Ground contact pressure	Canopy	Canopy psi (kgf/cm ²) 3.321 (0.234)			
		Cab	psi (kgf/cm ²)	3.481 (0.245)		
Swing system	Unit swing speed rpm			9.9		
etting eyetetti	Boom swing angle	Left / Right	degree	75 / 55		
	Dimension	Width	Width ft. in.(mm) 4'11" (1500)			
Blade	Dimension	Height	Height ft. in.(mm) 11.8" (300)			
	Max. lift above ground in.(m		in.(mm)	14.2" (360)		
	Max. drop below ground in.(mm)			12.6" (320)		
Hydraulic oil (reservoir / system) gal (ℓ)				5.8 (22) / 9.7 (37)		
Fuel reservoir gal (<i>ℓ</i>)				8.7 (33)		
		Canopy Rubber	lbs. (kgf)	5688 (2580)		
		Cab Rubber	lbs. (kgf)	5908 (2680)		

DIMENSIONS





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For Earth, For Life Kubota

KUBOTA TIGHT TAIL SWING COMPACT EXCAVATOR

SUPERIOR PERFORMANCE

U27:4

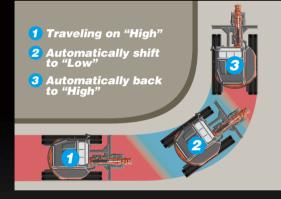
The U27-4 gets the job done where larger excavators can't maneuver. The tighttail swing lets you travel through and turn smoothly in tight spaces with ease. Powerful digging forces combined with the ability to simultaneously operate the pilot controlled hydraulic functions make the work day more productive.

Kubota original engine

The U27-4 is powered by a proven Kubota tier 4 final diesel engine. The engine power is matched with the abilities of the hydraulic system to maximize digging and lifting performance. Operators also benefit from the minimal noise and vibration.

Auto-shift

The auto-shift automatically shifts travel speed from high to low, depending on traction and terrain, allowing smoother operation when dozing and turning.



Tight tail swing

The U27-4's tight tail swing proves to be highly versatile when operating in confined conditions. An operator can be confident there is less chance for damage to the machine or surroundings due to the tight tail swing design.

Third-line hydraulic return

When working with one-way hydraulic attachments, such as a breaker or brush cutter, the standard third-line hydraulic return system allows oil flow directly to the tank without having to return oil back through the main control valve. This simple flow return system provides greater flow efficiency, reduced back pressure and less heat.

AUX diverter valve-

The diverter valve allows the hydraulic thumb attachment to remain connected while diverting oil flow to other auxiliary attachments when needed, reducing transition time between attachments and improving overall productivity.

Proportional flow control of auxiliary circuit

The thumb-operated switch on the right joystick allows easy proportional flow control of the AUX circuit. In addition, the small dial on top of the meter panel adds even more controllability, the oil flow can be adjusted up to12.7GPM.



Right control lever



AUX circuit dial

Thumb bracket and relief valves

The hydraulic thumb makes short work of a variety of loading and material handling jobs. The factory installed mount brackets and hydraulics significantly reduce the time needed to mount accessories.

Powerful digging force

The U27-4 delivers an impressive bucket digging force of 7014 lbs. The powerful and well-balanced arm and bucket design allows the operator to dig faster, deeper (9'5" /2870 mm) and more efficient even in the toughest conditions. The working range for reach and dig depth are best in class that operators will appreciate in terms of daily productivity

Simultaueous operation

Many jobs require the simultaneous operation of the boom, arm, bucket, and swivel for efficient operations. There are two variable displacement pumps that distribute a correct amount of oil flow to each function according to the joystick lever stroke. The ability of simultaneous operation enables continuous high production while performing multiple functions .

SPACIOUS CAB AND DELUXE INTERIOR

The large cab* offers a wider entrance, greater leg room, more floor space and a luxurious interior to make the work day more comfortable. Operability is greatly enhanced with more easy-to-use features than ever before. *Heater only

Large operator's station

With a large and comfortable operator's station, the U27-4 offers an extra level of comfort and convenience that operators are sure to appreciate during long jobs.

New front meter panel

The new user-friendly front meter panel puts convenience at your fingertips. Positioned to the front right corner of the operator for better visibility and accessibility, it features easy one-touch button operation to view the time, hour meter and tachometer. Warning lamps with codes on the display will alert you of machine conditions such as overheating, hydraulic system monitoring or a low battery.



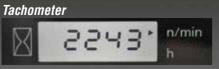
- **1**. Fuel Level Gauge
- 2. Water Temperature Gauge
- 3. Warning Lamps
- (Engine oil pressure, Battery charg Coolant temperature) 4. LCD Display (Time, Hour, rpm)

Time









sv-open front slide win

Unlike many excavator windows, the front glass window of the U27-4 opens with ease. Just flip the latches on the window sides and slide it up. A gas-assist mechanism makes this action almost effortless

Cab entry an

The wide cab entrance allows quick access in and out for those jobs where you spend your day continually on the move.

TPSS

-

The Two-Pattern Selection System positioned under the seat allows the operator to shift control styles conveniently while seated. A simple turn of a switch is all it takes to select between the ISO pattern and the SAE backhoe pattern. This standard feature allows operators to chose their preferred choice of operation for comfort and efficiency.

A. Flat foot space

The flat foot space enables easy entry and exit and enhances comfort by providing ample leg room to reduce fatigue even during long hours of operation.

B. 2-speed travel switch

By conveniently placing the 2-speed travel switch on the dozer lever, dozing operations can be done



faster and easier without having to remove your hand from the dozer control lever during operation.

C. Cup holder

With the convenience of a bigger cup holder. you can guench your thirst and work longer without leaving your seat.

D. Wrist rest

A thoughtfully designed wrist rest enhances operation and reduces operator fatigue.

E. Suspension seat

1127-4

AND DESCRIPTION

Designed for better fit and comfort for long hours of work, Kubota's standard highback suspension seat minimizes strain and operator fatigue by accommodating your individual posture and weight. A seat belt is fitted as standard with a 3 " available as an option.

E

MAINTENANCE & SAFETY

With the U27-4, operators can work with confidence knowing they are protected by the ROPS/OPG on both the open station or optional enclosed cab. Furthermore, the engine compartment is ergonomically organized with easy access to the radiator and engine oil cooler to make routine maintenance and inspections a breeze.

S/OPG (top guard, level I) canopy

The ROPS/OPG (Top Guard, Level I) canopy / cabin provides protection in the event of accidental rollovers and falling objects.

- A. Battery **B.** Radiator C. Oil cooler
- F. Fuel filter
- **D**, Air cleaner





Travel lock system

The travel lock system locks the tracks to prevent inadvertent movement of the machine. This keeps the excavator secure during transport or while parked on slopes.

Swivel negative brake

The swivel negative brake automatically locks the swivel function in its current position. This prevents unexpected machine movement. It's particularly useful during work on slopes or when transporting the excavator between worksites.

For secure transportation, tie down points are installed on the track frame, swivel frame, and the dozer.

Protected cylinder hoses

The cylinder hoses for arm and bucket are located inside the boom to protect the hoses from any type of damage.

U27-4 EQUIPMENT

STANDARD EQUIPMENT

- Safety system
- Travel lock system
- Fully locked hydraulic system
- Swivel negative brake
- Tie down brackets

Working equipment

- 2 working lights on cab and 1 light on the boom
- Auxiliary hydraulic circuit 1 with proportional control on right control lever
- Thumb bracket and relief valve
- Dozer Blade

Operator's space

- ROPS/OPG(Top Guard Level I) canopy
- Weight adjustable suspension seat
- Retractable seat belt
- Hydraulic pilot control levers with wrist
- rests • Front meter panel with diagnosis function

WORKING RANGE

	M	U27-4				
Α	Max. digging height		ft. in. (mm)	14'6" (4420)		
В	Max. dumping height		ft. in. (mm)	10'0" (3040)		
С	Max. digging depth		ft. in. (mm)	9'5" (2870)		
D	Max. vertical digging	depth	ft. in. (mm)	7'8" (2340)		
Е	Max. digging radius a	t ground	ft. in. (mm)	15'4" (4680)		
F	Max. digging radius		ft. in. (mm)	15'9" (4790)		
G	Min. turning radius	W/O swing	ft. in. (mm)	6'6" (1970)		
	win. turning radius	W swing	ft. in. (mm)	5'1" (1539)		
Н	Min. tail turning radiu	S	ft. in. (mm)	2.7" (790)		

LIFTING CAPACITY

LIFT POINT HEIGHT (ft)		INT	LIFTING CAPACITY OVER-FRONT BLADE DOWN			LIFTING CAPACITY OVER-SIDE		
		-	LIFT POINT RADIUS (ft)			LIFT POINT RADIUS (ft)		
	(11)		8	10	12	8	10	12
		6	1.09	0.99	0.94	1.09	0.81	0.6
		4	1.49	1.17	1.01	1.10	0.79	0.60
		2	1.84	1.34	1.09	1.05	0.76	0.59
	GL	0	2.00	1.44	1.13	1.02	0.74	0.58

Two pattern selection system

12V power outlet

• Cup holder

• Horn

Engine/Fuel system Double element air filter • Water separator with drain port

Undercarriage • 11.8" (300mm) rubber track Double flange track roller • 2-speed travel switch on dozer lever • 2 speed travel with auto-shift

Hydraulic system

• Variable displacement pump Hydraulic pressure checking ports Pressure accumulator Straight travel circuit Third line hydraulic return

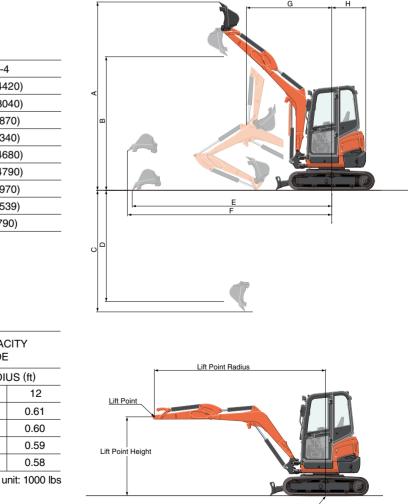
- Auxiliary circuit with proportional control
- AUX diverter valve
- AUX oil flow adjustable dial

Others

Tool storage space

OPTIONAL EQUIPMENT

- Cab with heater only
- Travel alarm
- Canopy lights
- Cab mirror
- Travel foot pedal
- Spark Arrestor muffler
- 3["] Seat Belt
- Cab Radio



Axis of Botation