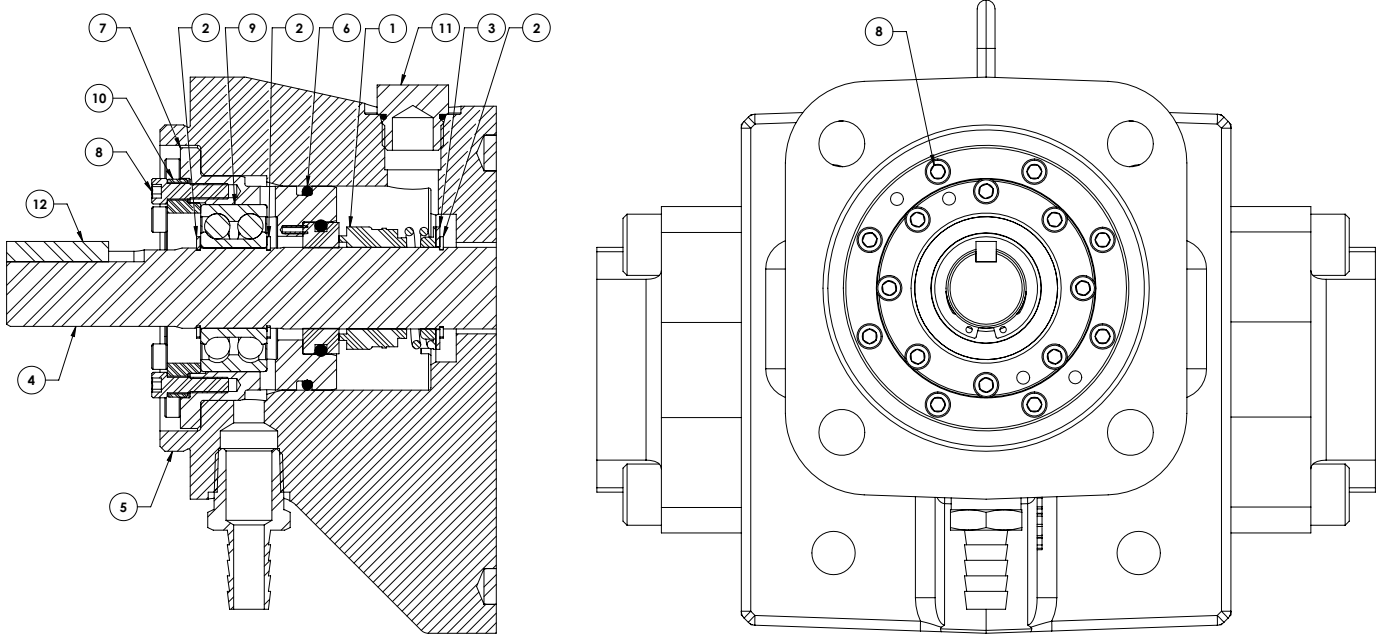


### Exploded Diagram for GB-410 Series™ Seal Kits

Images representative of GB-410 Series™. Model shown is for all GB-410 Series™ pumps with Viking Type 1 Mechanical Seal.  
For other series, see the Technical Service Manual (TSM) for your specific model. List of the TSMs below.



**NOTE:** Kit may not apply to all models of these pumps. Contact your Viking Pump Representative with pump serial number for correct kit part numbers for that pump. The complete Rebuild Kit is needed to completely rebuild the pump. Additional parts kits, such as shaft kits, seal kits, and section kits may also be used, depending on wear.

ITEM	PART (may not exactly match parts list descriptions)	PART INCLUDED IN:
		Seal Kit
1	Mechanical Seal - TFE/P - SIL- CAB	✓
2	Retaining Rings	✓
3	Seal Washer	✓
4	Driver Shaft	
5	Bracket	
6	Seal Holder O-ring	✓
7	Seal Holder	
8	Cap Screws	✓
9	Double Row Ball Bearing	✓
10	Bearing End Cap	
11	Hex Plug With O-ring	
12	Shaft Key	✓

Important safety information and rebuild instructions are found in the Technical Service Manual.



Download current  
Technical Service Manual  
from [vikingpump.com](http://vikingpump.com):  
**TSM 1654**  
GB-410 Series™