

MODELS: GB-425021-R0O-D, GB-425021-R1O-D

STATE Released 07/19/2023 DIMENSIONS ARE IN INCHES INCHES PROJECT: E324 PUMP WAS: EX-E324-501

DIMENSIONS ARE IN INCHES VIKING PUMP, INC. AND DETAIL. IS PROPREITY OF VIKING PUMP, INC. AND DETAIL. IS PROPREI

2. ALL DIMENSIONS ARE FOR REFERENCE ONLY.

VG. NO. SHEET 1 OF 1 REV. A.1 07/19/2023

### **DATA SHEET**

#### Three Phase Induction Motor - Squirrel Cage



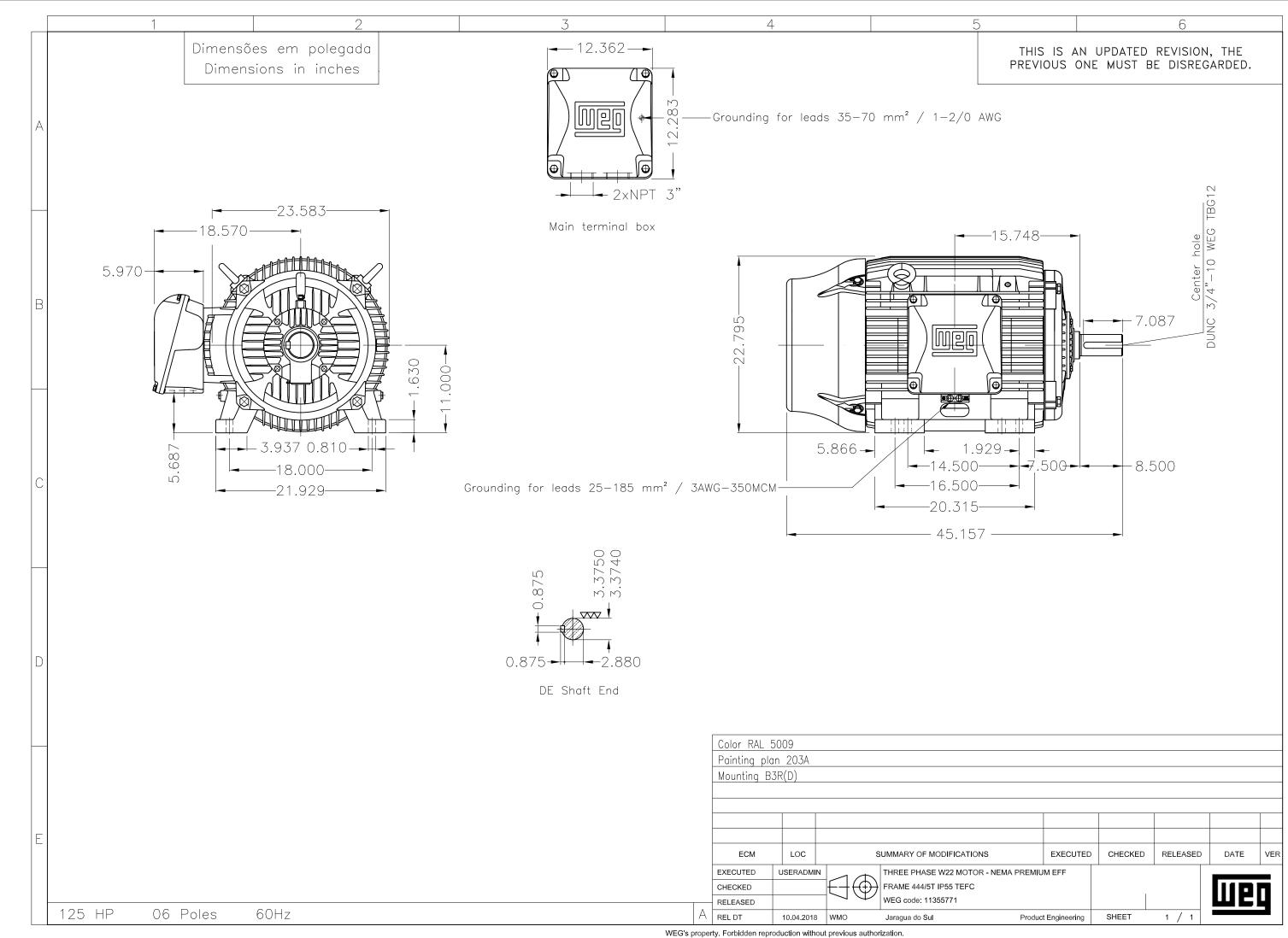
Customer Product line : W22 NEMA Premium Efficiency Product code: 11355771 Three-Phase Catalog #: 12512ET3E445T-W22 Frame : 444/5T Locked rotor time : 34s (cold) 19s (hot) Output : 125 HP Temperature rise : 80 K Poles Duty cycle : Cont.(S1) : -20°C to +40°C Frequency : 60 Hz Ambient temperature Rated voltage : 208-230/460 V : 1000 m.a.s.l. Altitude Rated current : 316-286/143 A Protection degree : IP55 L. R. Amperes : 2024-1830/915 A Cooling method : IC411 - TEFC LRC : 6.4x(Code G) Mounting : F-1 No load current : 96.6-112/56.0 A Rotation<sup>1</sup> : Both (CW and CCW) Rated speed : 1185 rpm Noise level<sup>2</sup> : 69.0 dB(A) Starting method Slip : 1.25 % : Direct On Line Rated torque : 547 ft.lb Approx. weight<sup>3</sup> : 1819 lb Locked rotor torque : 210 % : 240 % Breakdown torque Insulation class : F Service factor : 1.15 Moment of inertia (J) : 104 sq.ft.lb Design : B 25% 50% 75% 100% Output Foundation loads 95.0 : 3177 lb Efficiency (%) 95.2 95.0 95.4 Max. traction Power Factor 0.79 0.83 0.45 0.70 Max. compression : 4995 lb Non drive end Drive end Bearing type 6319 C3 6316 C3 Sealing WSeal WSeal Lubrication interval 13000 h 16000 h Lubricant amount 45 g 34 g Lubricant type Mobil Polyrex EM Notes

This revision replaces and cancel the previous one, which must be eliminated.

- (1) Looking the motor from the shaft end.
- (2) Measured at 1m and with tolerance of +3dB(A).
- (3) Approximate weight subject to changes after manufacturing process.
- (4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

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## LOAD PERFORMANCE CURVE

#### Three Phase Induction Motor - Squirrel Cage

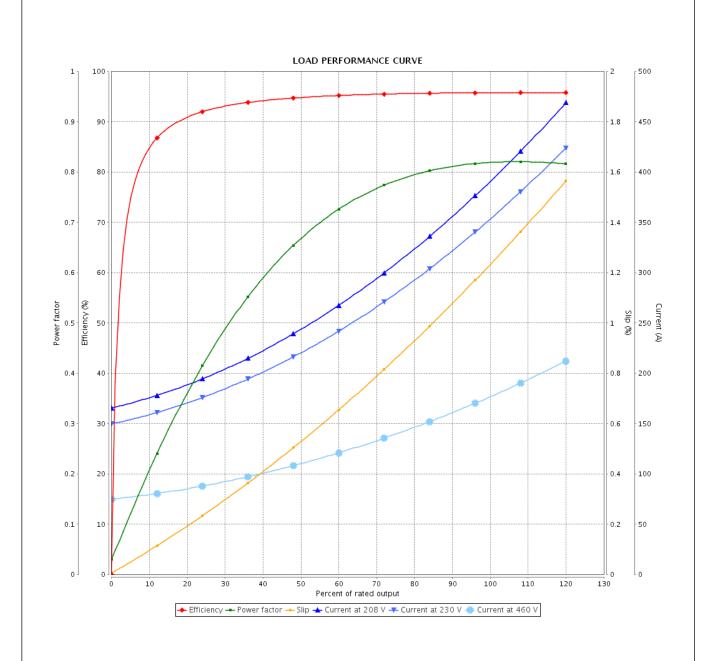


Customer

Product line : W22 NEMA Premium Efficiency Product code : 11626903

Three-Phase

Catalog #: 15012ET3E447T-W22



Performance	: 2	08-230/460 V 60 Hz 6	SP .			
Rated current	: 3	: 389-352/176 A		f inertia (J)	: 5.63 kgm²	
LRC	: 6			}	: Cont.(S1) : F	
Rated torque	: 9			class		
Locked rotor torque	e : 2			ctor	: 1.15	
Breakdown torque	: 2			ıre rise	: 80 K	
Rated speed	: 1185 rpm		Design	Design		
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# THERMAL LIMIT CURVE

### Three Phase Induction Motor - Squirrel Cage



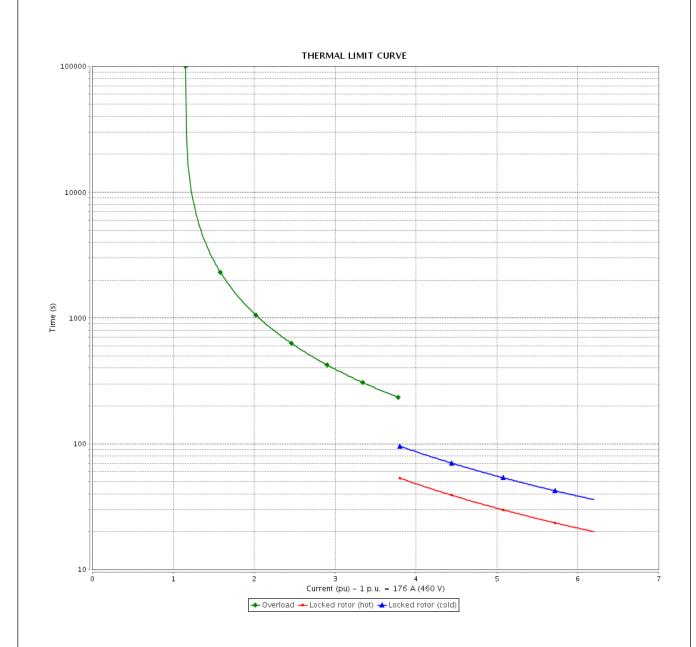
Customer	:					
Product line		W22 NEMA Premium Effici hree-Phase	ency	Product code :	11626903	
		mee i nade		Catalog # :	15012ET3E4	47T-W22
Performance	: 20	08-230/460 V 60 Hz 6P				
Rated current		89-352/176 A	Moment o	f inertia (J)	: 5.63 kgm²	
		6.2 Duty cycle 90.6 kgfm Insulation		e class	: Cont.(S1) : F	
Locked rotor torque		240 % Service fa		ctor	: 1.15	
		60 % 185 rpm	Temperatu Design	ire rise	: 80 K : B	
Heating constant			-			
Cooling constant						
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# THERMAL LIMIT CURVE

#### Three Phase Induction Motor - Squirrel Cage



Customer



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## VFD OPERATION CURVE

#### Three Phase Induction Motor - Squirrel Cage



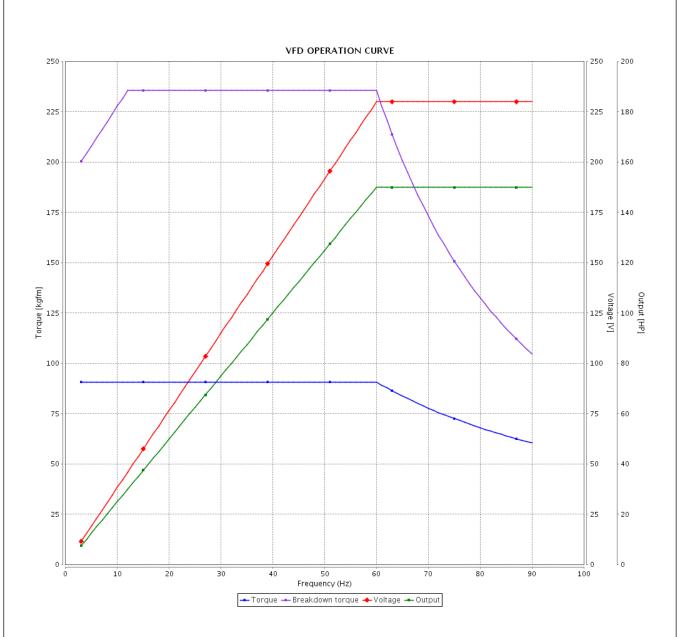
Customer :

Product line : W22 NEMA Premium Efficiency

Three-Phase

Product code: 11626903

Catalog #: 15012ET3E447T-W22



Performance	: 208-230/460 V 60 Hz 6P	: 208-230/460 V 60 Hz 6P						
Rated current LRC Rated torque Locked rotor torque Breakdown torque Rated speed	: 389-352/176 A : 6.2 : 90.6 kgfm : 240 % : 260 % : 1185 rpm	Moment of inertia (J) Duty cycle Insulation class Service factor Temperature rise Design		: 5.63 kgm² : Cont.(S1) : F : 1.15 : 80 K : B				
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23/05/2018

Date

