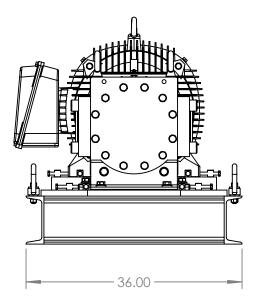


MODELS: GB-425102-R0O-D, GB-425102-R1O-D

STATE	Released	07/19/2023	DIMENSIONS ARE IN INCHES	VIKING PUMP, INC. THIS DRAWING VIKING PUMP, INC.	ING IS THE PROPERTY OF , INC, AND IS PROPRIETARY		DWG. NO.
DRAWN	bmanternach	2/9/2023	PROJECT: E324	Cedar Falls, IA 50613 COPIED OR ITS C		3D	C DV 25
CHECKED	BAM	07/19/2023	WAS: EX-E324-504	U.S.A. OUTSIDE PARTIES CONSENT OF	TOF VIKING PUMP, INC.		GF V-23





DATA SHEET

Three Phase Induction Motor - Squirrel Cage

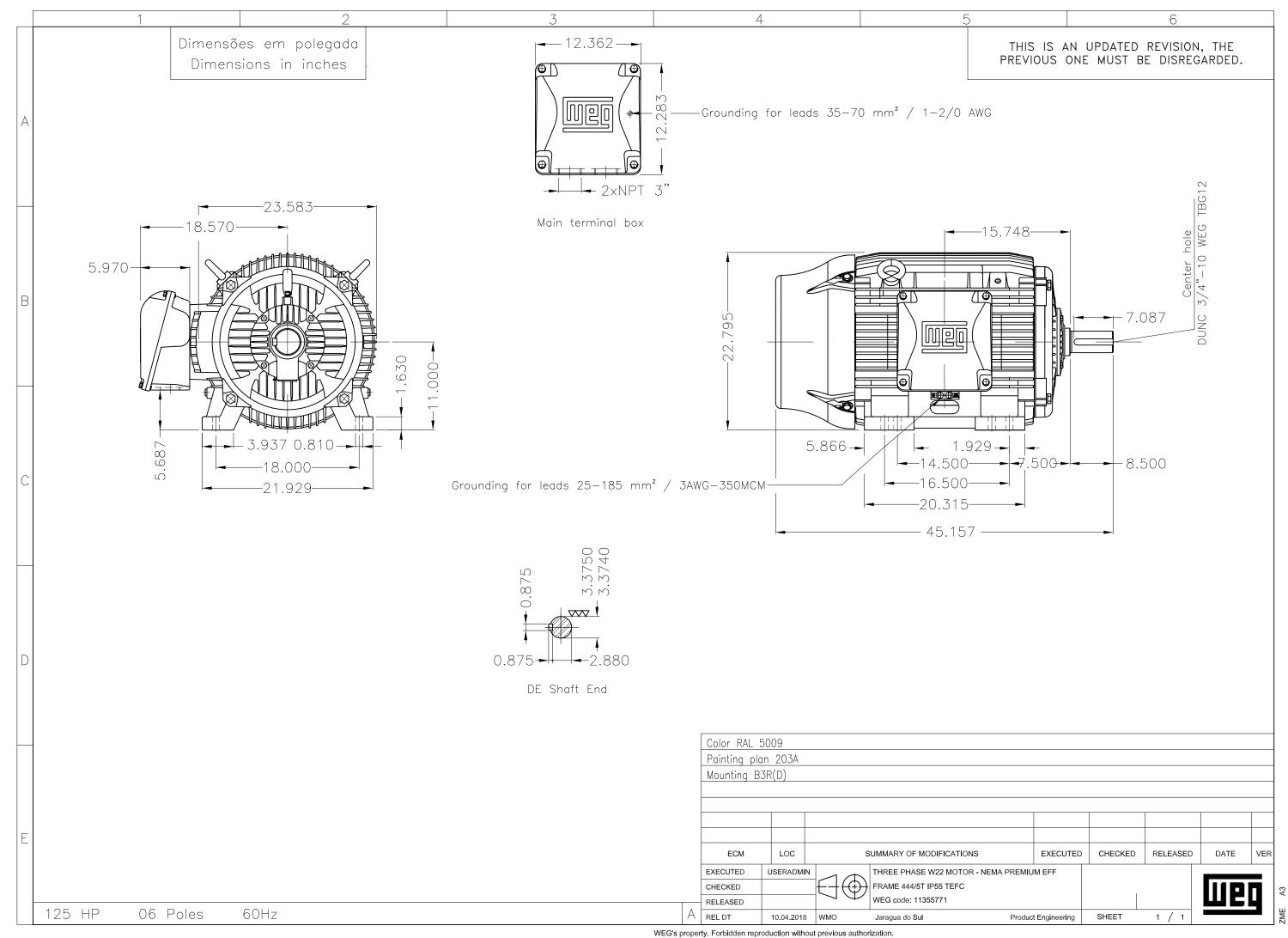
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Customer

Product line		: W22 NEMA Premium Efficie Three-Phase			ency Product code :		11355771	
					C	Catalog # :	12512ET3E	445T-W22
Frame Output Poles Frequency Rated voltage Rated current L. R. Amperes LRC No load current Rated speed Slip Rated torque Locked rotor torq Breakdown torqu Insulation class Service factor Moment of inertia Design	e	: 316 : 202 : 6.4 : 96.6 : 118 : 1.25 : 547 : 210 : 240 : F : 1.15	HP -230/460 V -286/143 A 4-1830/915 (Code G) 5-112/56.0 5 rpm 5 % ft.lb % %	5 A	Tempera Duty cyc Ambient Altitude	temperature on degree method g ¹ vel ² method	: 34s (cold) : 80 K : Cont.(S1) : -20°C to + : 1000 m.a. : IP55 : IC411 - TE : F-1 : Both (CW : 69.0 dB(A : Direct On : 1819 lb	-40°C .s.l. EFC and CCW)
Dutput	25%	50%	75%	100%	Foundatio	n loads		
Efficiency (%)	95.2	95.0	95.4	95.0	Max. tracti	ion	: 3177 lb	
Power Factor	0.45	0.70	0.79	0.83	Max. comp	pression	: 4995 lb	
Sealing Lubrication interv Lubricant amoun Lubricant type		: :	13	/Seal 000 h I5 g Mo	bil Polyrex E	WSeal 16000 h 34 g EM		
lotes								
	d. otor from m and wit veight sub ocess.	the shaft e th toleranc	end. e of +3dB(/		These are	•	based on tests wi e tolerances stipu	
his revision replanust be eliminate 1) Looking the mo 2) Measured at 1 3) Approximate wa	d. otor from m and wit veight sub ocess.	the shaft e th toleranc ject to cha	end. e of +3dB(/	A).	These are power sup	•		
Iotes This revision replanust be eliminate 1) Looking the mi 2) Measured at 1 3) Approximate with anufacturing pro 4) At 100% of full	d. otor from m and wit veight sub ocess.	the shaft e th toleranc ject to cha	end. e of +3dB(/ inges after	A).	These are power sup	oply, subject to th	e tolerances stipu	lated in NEMA

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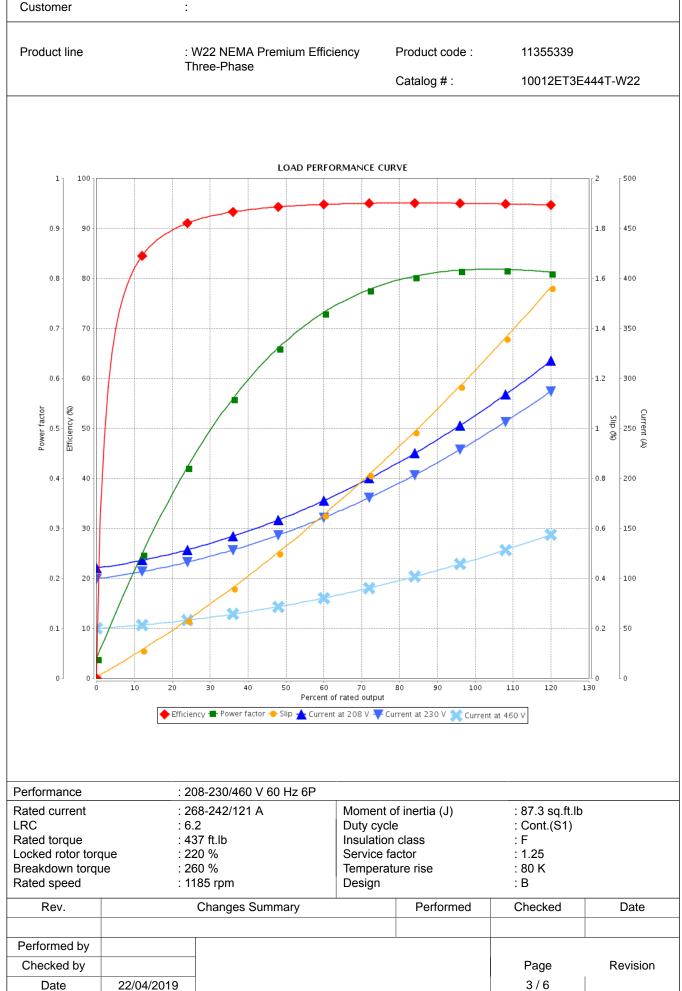
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LOAD PERFORMANCE CURVE

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THERMAL LIMIT CURVE

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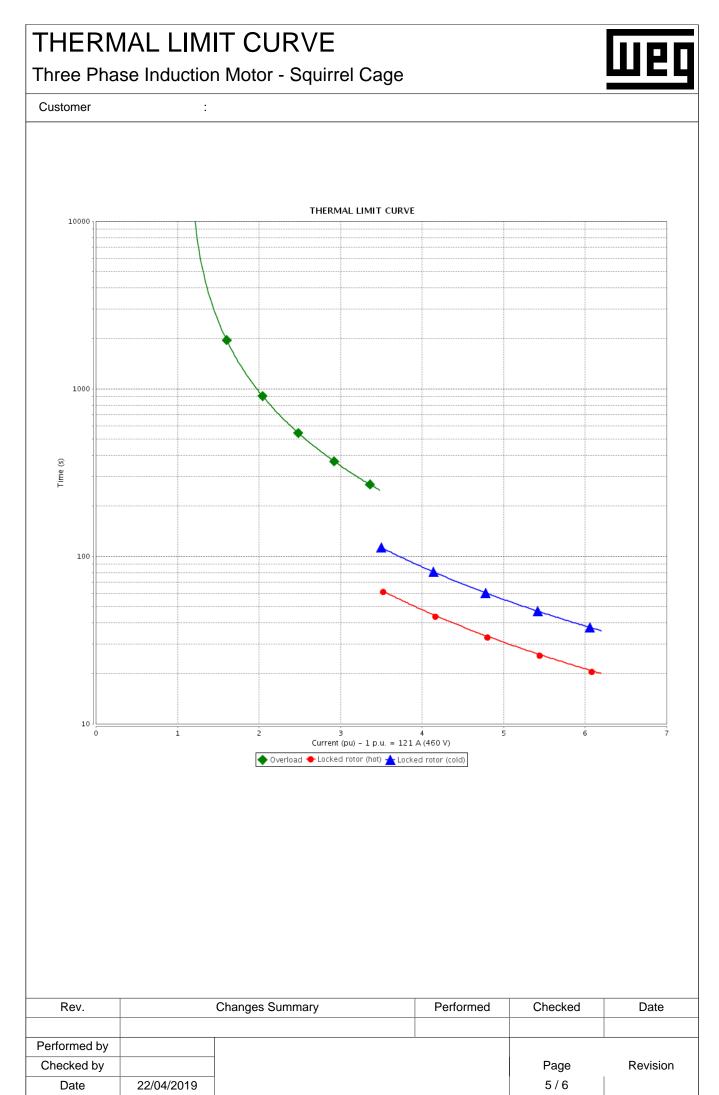


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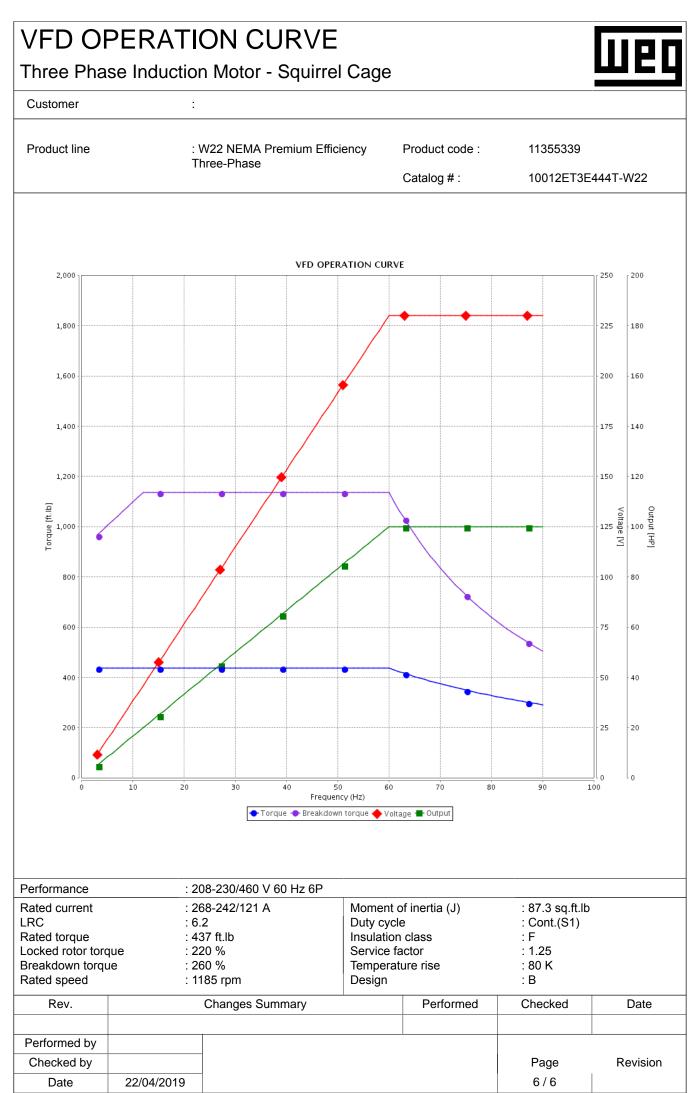
Product line	: ' T	W22 NEMA Premium Efficie hree-Phase	ency	Product code :	11355339	
	·			Catalog # :	10012ET3E4	44T-W22
Performance		08-230/460 V 60 Hz 6P				
Rated current _RC Rated torque	: 6	68-242/121 A .2 37 ft.lb	Moment of Duty cycle Insulation	f inertia (J) e class	: 87.3 sq.ft.lb : Cont.(S1) : F	
Locked rotor toro Breakdown torqu	jue : 2	20 % 60 %	Service fa Temperati	ctor	: 1.25 : 80 K	
Rated speed	: 1'	185 rpm	Design		: B	
Heating constant Cooling constant						
Rev.	L	Changes Summary		Performed	Checked	Date
1.07.		Changes Gammary		rononneu		Duit
Performed by						
Checked by					Page	Revision
Date	22/04/2019]			4 / 6	

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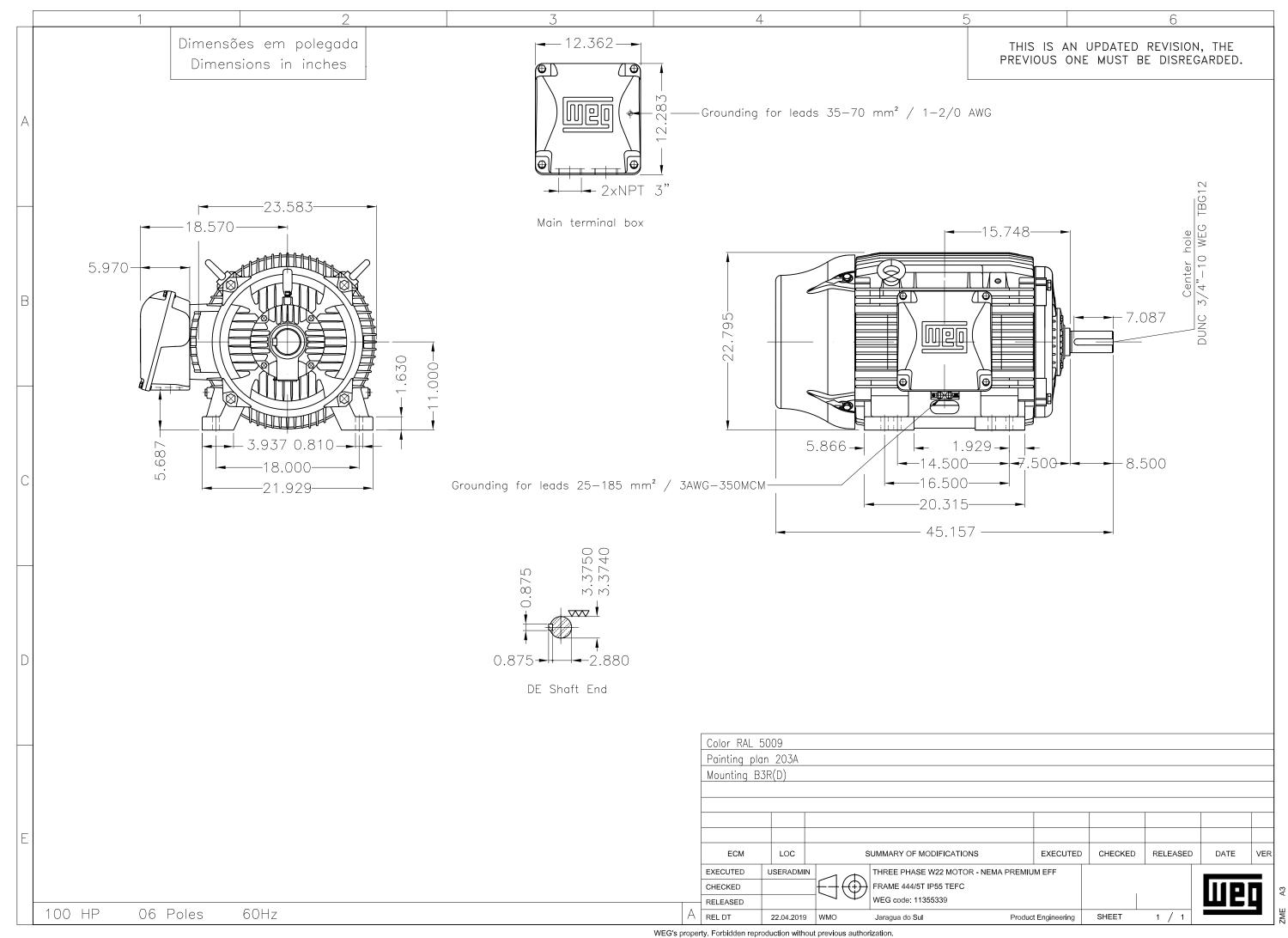


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22	CCO29A	CUUUS USTED FOR SAFE AREA MOD.TE1BF0X0N	For 60Hz: Class I, Div 2, Gr. A, B, C and D - T3 Class I, Zone 2, IIC - T3 Class II, Div 2, Gr. F and G - T3C US Emary Weith See on PWM, Gr. A, B, C, D and F, VT 1000:1, CT 20:1, 1.0SF, T3A
MODEL 10012ET3E444T-W22 MADE IN MEXICO 11355339	PH 3 FR 444/5T HP(kW) 1 V 230/460 A 242/121 NEMA NOM EFF 95.0 % I ENCL TEFC DUTY CONT. CODE G PF 0.82 SF 1.25 S USABLE @208V 268 A SF 1 100HP 75kW 50Hz 380V 145A 980	I 00.0(75.0) Hz 60 RPM 1185 DES B NS. CL. F △T 80 K IP55 AMB. 40°C IFA 303/151 .10 SFA 295 DRPM SF1.00 EFF 93.6% (IE1)	$\begin{array}{c c c c c c c c c c c c c c c c c c c $