

*Rely on us.*<sup>SM</sup>

# UCURA FLEX 3400 LM Inline Gloss



Low migration and low odour varnish

## Product Features

- UV curing varnish
- Fast curing
- Suited for food packaging
- For varnishing on both sides
- Suited for UV inline varnishing on double coating machines
- UCURA FLEX 3400 LM Inline Gloss can be used in combination with Novaset® 2520/50 IN PRIMER GLOSS. The perfectly matched products offer a very high gloss and excellent rub resistance.

## Advantages of UCURA FLEX 3400 LM Inline Gloss

- Very good gloss
- Good flow
- Low odour
- Very elastic
- Outstanding rub resistance

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# UCURA FLEX 3400 LM Inline Gloss

<b>Shelf life and storage</b>	Recommended storage temp. 10-25 °C. Protect from frost and heat. Direct sunlight should be avoided to prevent polymerization. Stable for a minimum of 12 months from the date of manufacture.
<b>Special notes</b>	To get optimal results, we recommend an accurate control of the polymerization process under the UV lamps.
<b>Packaging</b>	25 kg pails, 200 Kg drums, 1000 Kg tanks
<b>Remarks</b>	The UCURA FLEX 3400 LM Inline Gloss has extremely low odour and low migration characteristics. It will comply with EU Regulations 1935/2004 and 2023/2006.  We recommend an accurate cleaning of the printing press and coating unit in order to eliminate traces of former coatings not suitable for food packaging.  UCURA FLEX 3400 LM Inline Gloss is only suitable for indirect food contact.
<b>Substrates</b>	Coated papers and cardboards for packaging, collapsible boxes as well as varnishing of labels  In view of the wide substrates offered by various manufacturers, we recommend carrying out your own tests before starting a print run.
<b>Printing Process</b>	Varnishing units (varnish amount approx. 4 – 8 g/m <sup>2</sup> ) Coating machines with varnish heating (varnish amount approx. 4 – 10 g/m <sup>2</sup> ) Offset damping units (varnish amount approx. 2 – 3 g/m <sup>2</sup> )  Stir varnish thoroughly before use!
<b>Viscosity</b>	approx. 70 sec/20 °C, DIN 4mm-cup
<b>Code</b>	VW78-000D UCURA FLEX 3400 LM Inline Gloss

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