



# **Hydrofast® AFS 341**

Designed especially for printing without alcohol

### **Fountain solution for all Sheetfed presses**

#### **Product Features**

- Hydrofast® AFS 341 contains a special system of corrosion inhibitors.
- Hydrofast® AFS 341 can be implemented on all press types and damping systems.
- Regardless of ink and plate type it is possible to print alcohol-free using Hydrofast® AFS 341, although up to 5% IPA can be added if desired.
- For various types of presses and damping systems it may be necessary to exchange trough roller, fount
  oscillator and fount roller against coarser or more hydrophilic ones. When used with standard rollers the water
  feeding may have to be increased considerably. This does not mean that more water is emulsified into the ink.
  Only the higher water transfer of isopropanol is compensated.
- Excessive emulsification is avoided by an optimised ink/water balance. Thus a broad "water window" is achieved. Problems caused by too high water quantities in the printing ink are minimised.

#### Advantages of Hydrofast® AFS 341

- Special formulation for alcohol-free printing.
- Can be mixed with up to 5% IPA.
- Suitable for CtP-plates.
- · Corrosion inhibited.
- Optimised ink/water balance.



## Hydrofast® AFS 341

Features	Advantages	Benefits
Reduces/eliminates alcohol (IPA).	<ul><li>Environmentally responsible.</li><li>Safer working environment.</li><li>No additional additives required.</li></ul>	<ul><li>Significant cost savings achievable.</li><li>User friendly.</li><li>One-step solution.</li></ul>
Universal.	<ul> <li>For use on all plates, stocks, inks, dampening systems and water conditions.</li> <li>Increased production flexibility.</li> </ul>	<ul> <li>Complete versatility and enhanced performance.</li> <li>Cost savings.</li> </ul>
Minimal damp.	<ul> <li>Reduced ink build-up on impression cylinders.</li> <li>Improved ink drying.</li> </ul>	<ul><li>Reduced wash-ups of impression cylinder.</li><li>Reduced set-off.</li></ul>
Improved wetting system.	<ul><li>Reduced alcohol consumption.</li><li>Reduced VOC's.</li></ul>	<ul><li>Denser colours.</li><li>Increased ink mileage.</li><li>Environmentally friendly.</li></ul>
Stable buffer system.	Accurate control of pH.	Consistent print quality.
Non-foaming.	Better dampening solution control.	Reduced waste.

Product code	KT10-041G-#### (final 4 digits relate to pack size).
Pack sizes	10kg (FJF9), 20kg (FJH5) and 200kg (FJN1).
Recommended dosage	Between $4\%$ and $5\%$ (between 2 and $3\%$ if IPA is added), depending on local water conditions.
pH value	4.8 – 5.3 depending on water quality and dosage.
Density	1.06 (±0.02) kg/l.
Notes	When preparing the damping solution, first add the damping solution additive to the water and then if necessary add alcohol, otherwise incompatibility may occur.
	Follow relevant Good Manufacturing Practice (GMP) guidelines if used for the production of food packaging.
Approvals	OEM approved (Heidelberg, KBA and manroland Sheetfed presses) in accordance with Fogra corrosion and elastomer swell testing criteria.

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