

HAYDON



Point of Sale Display: Assembly **INSTRUCTIONS**

Everything you need to know to get started!

BEFORE GETTING STARTED

TOOLS REQUIRED

A **9/16" socket wrench** (not included) is required for assembly.

Standard office **scissors** (to remove support bands).

PEOPLE REQUIRED

For safety and ease of assembly, we recommend that **two people work together** to assemble this display rack. This ensures better handling of parts and alignment of components.

PARTS PROVIDED

- Display legs (4)
- Display middle support (1)
- Display top support (1)
- Display in-store signage
- Floor slip sheet

ASSEMBLY DETAILS

Approximate assembly time:
15-20 minutes

Approximate assembled size:
27" W x 21"D x 36" T

SAFETY

Wear safety gloves and eyewear if necessary.

Assemble on a flat, clean surface.

Do not overtighten hardware.

SOLD SEPARATELY

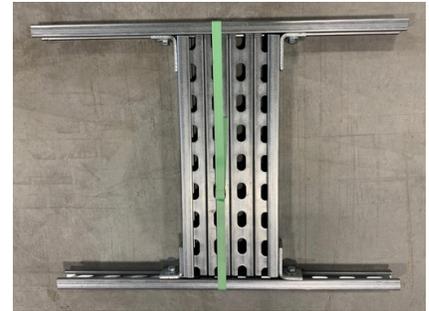
- **1-5/8" x 1-5/8" Deep Strut**
 - 12 Gauge
 - 24", 48", 72"
- **13/16" x 1-5/8" Shallow Strut**
 - 14 Gauge
 - 24", 48", 72"

THE PARTS AND PIECES

BASES (4)



MIDDLE SHELF (1)



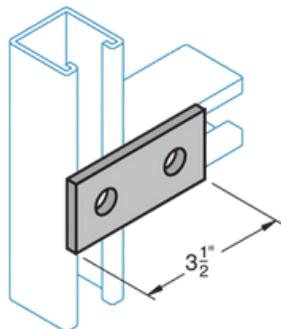
TOP SHELF (1)



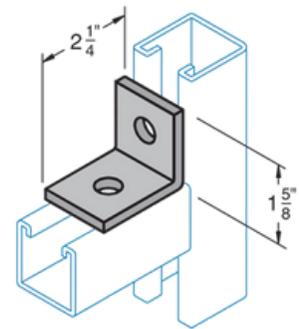
DISPLAY SIGNAGE (1)



F-203 TWO-HOLE SPLICE PLATE



A-301 ANGLE BRACKET



STEP 1 - BASE SUPPORTS

Locate the four bases for the display unit.

Position the bases as shown in the diagram to the right. The **F-203 Two-Hole Splice Plates** will be on the outside of the display, front and rear.



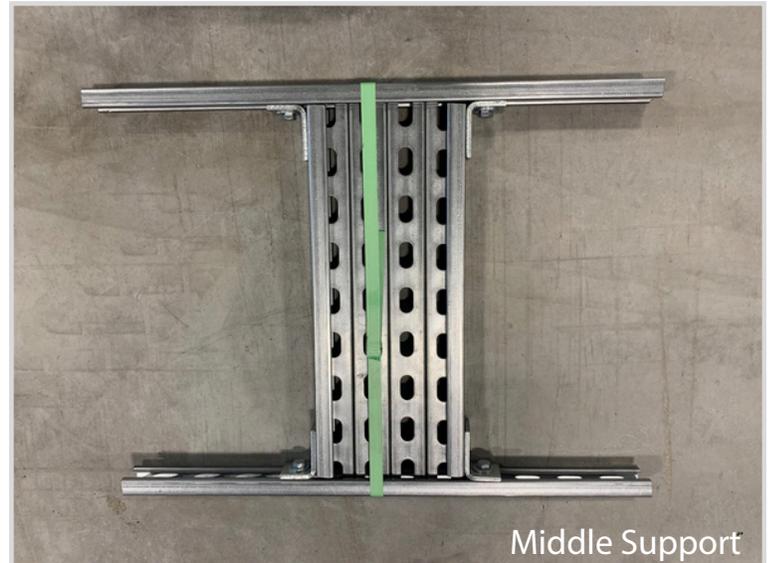
“Made in USA” will be on each **F-203 Two-Hole Splice Plate**. Ensure this verbiage is **facing in the correct direction**, and outward, for readability.

Tighten each of the four 3/8" Hex Head Bolts. **Ensure** the bolts rest fully seated on the lower edge of the channel hole to level the shelf in Step 2.



STEP 2 - MIDDLE SUPPORT

Locate the middle support as shown to the right.



Middle Support

Remove the 3/8" Grip Lock Nut, 3/8" Hex Head Bolt, and 3/8" Flat Washer from the inside of the **F-203 Two-Hole Splice Plate** bases using the 9/16" socket as needed.

The prepared bases, with hardware removed, will look like the figure to the right.



With 3/8" Hardware Removed

With two people, hold the middle display support in place, **loosely attach** each of the four assembly points to the bases, with the removed 3/8" Grip Lock Nut, 3/8" Hex Head Bolt, and 3/8" Flat Washer, using the 9/16" socket.

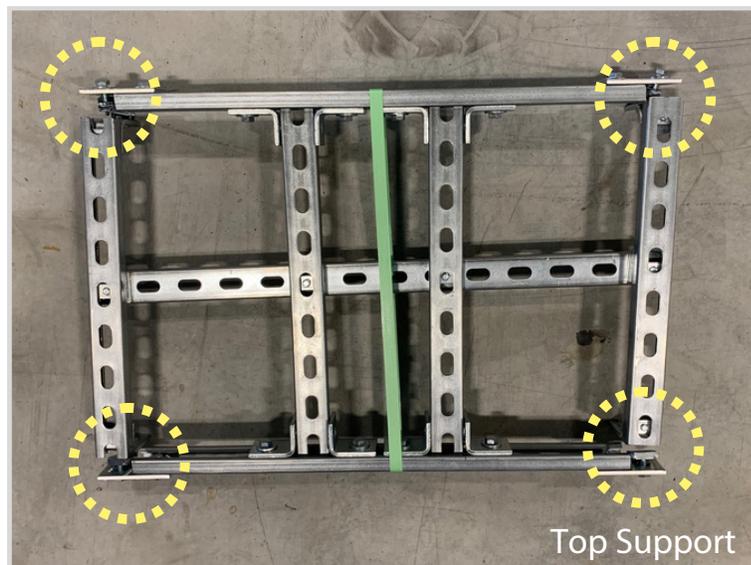
Note: do not over-tighten; this allows the top support in Step 3 to be set into place.



STEP 3A - TOP SUPPORT

Locate the top support as shown to the right.

Remove the 3/8" Grip Lock Nut, 3/8" Hex Head Bolt, and 3/8" Flat Washer from the outside of the **F-203 Two Hole Splice Plate** using the 9/16" socket as needed. These items will be used to attach the top support to the four bases.



Loosen the 3/8" Grip Lock Nut, 3/8" Hex Head Bolt, and 3/8" Flat Washer assembly attached to the **A-301 Angle Bracket** to allow the Grip Lock Nut to slide into the strut channel in the next step.



With two people, hold the top display support in place and **slide** the Grip Lock Nut into each of the four corner channels of the base supports.

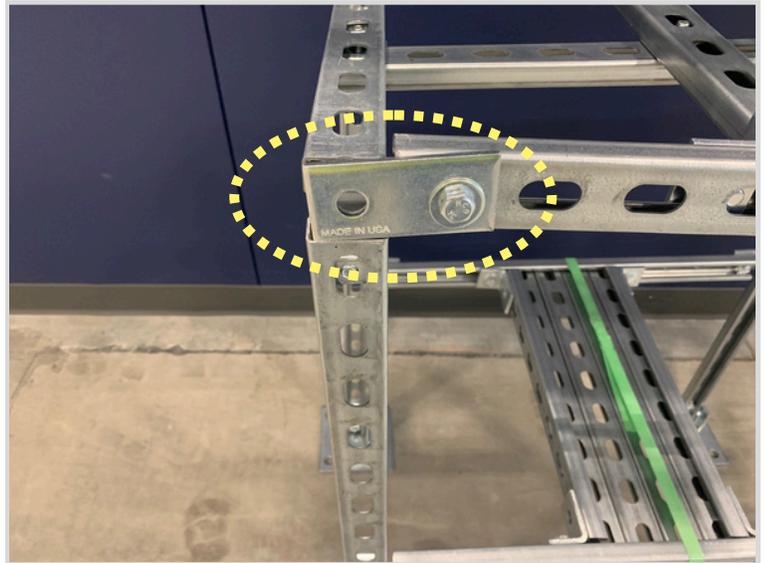
Note: ensure the Grip Lock Nut is placed in horizontal orientation as shown.



STEP 3B - TOP SUPPORT

Use the removed 3/8" Grip Lock Nut, 3/8" Hex Head Bolt, and 3/8" Flat Washer to attach the top support to the base support via the F-203 **Two Hole Splice Plate** using the 9/16" socket as needed.

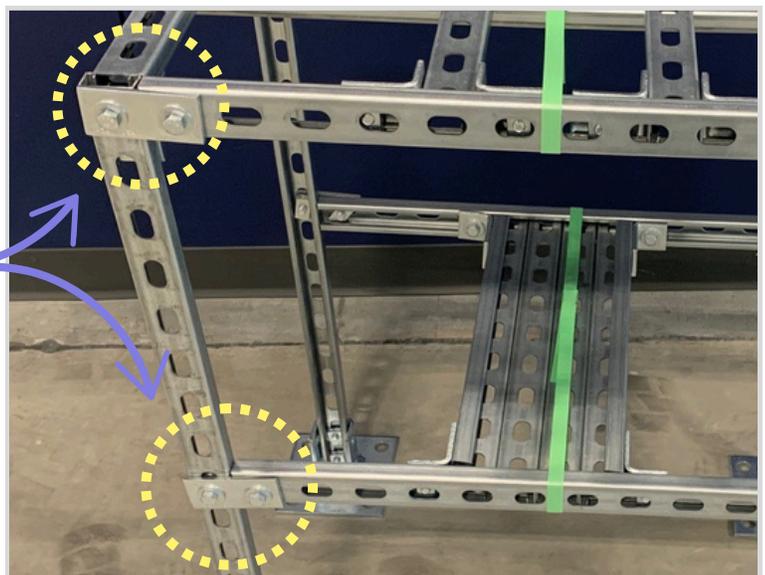
Align as needed for a flat horizontal plane.



Complete the **final tightening** of all display hex head bolts, **in the following sequence:**

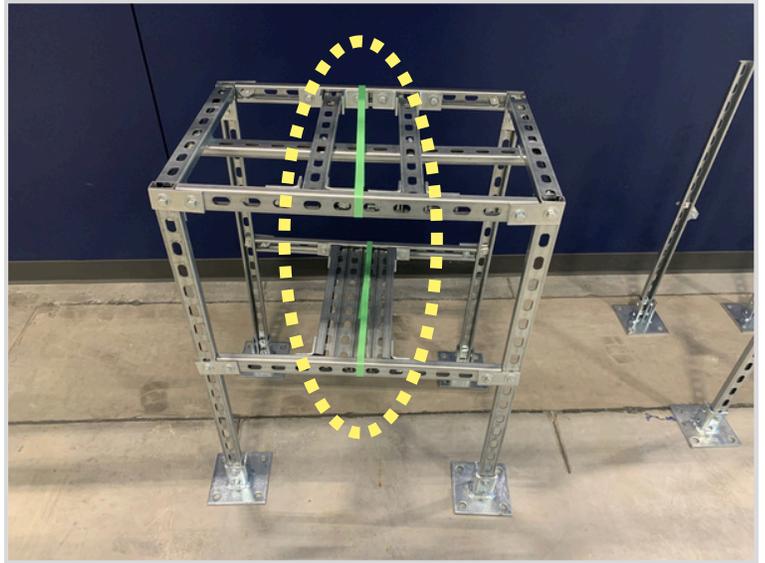
- **Top Support: inside** A-301 Angle Bracket
 - *Ensure the top sections are flush and aligned*
- **Top Support: front** F-203 Two Hole Splice Plate
 - *Tightening these bolts draws in all four corners*
- **Middle Support: front** F-203 Two Hole Splice Plate
 - *Tightening these bolts draws the bases into to the middle section*

Tightened bolts, for reference.

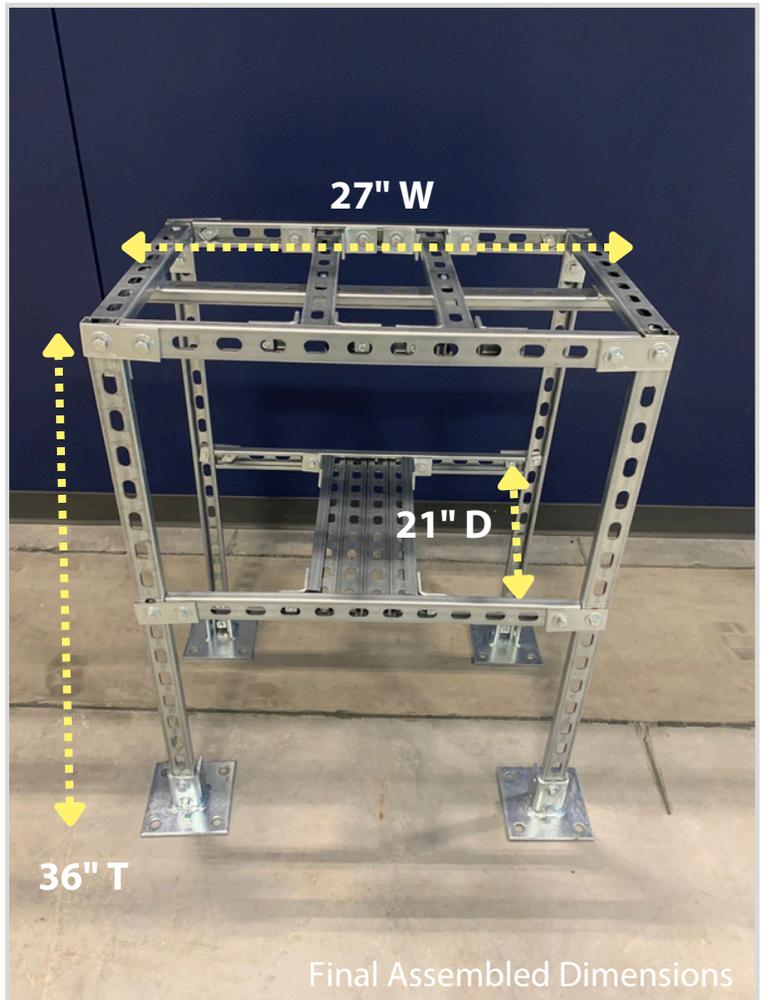


STEP 4 - FINAL PREP

Remove the two green support bands from the assembled unit using standard scissors.



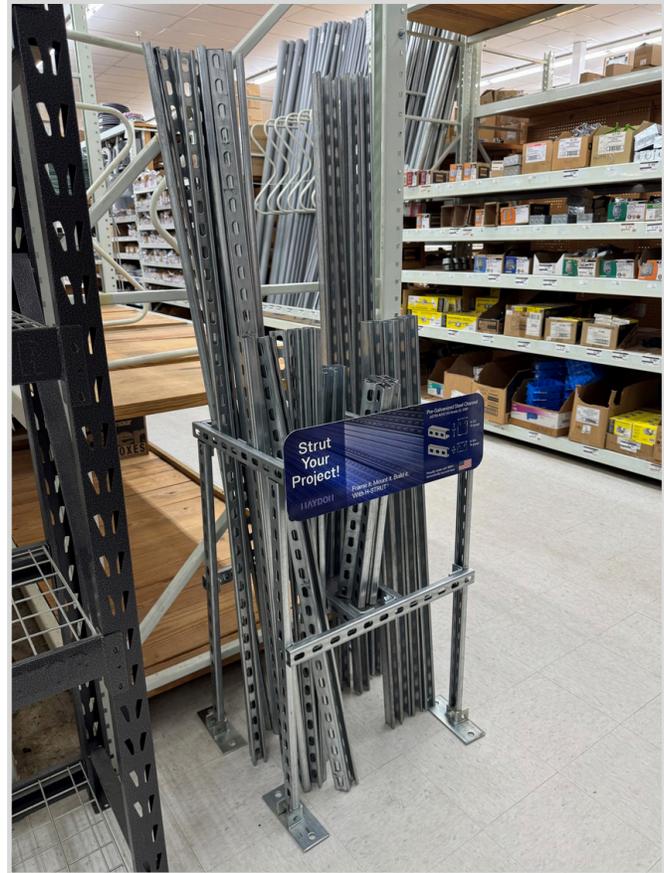
Final **assembled dimensions**.



STEP 5 - SET IN STORE

Select the preferred location for the assembled unit.

Optional, not shown:
A slip pad mat is included for placement under the rack to provide additional protection for the floor from the strut channel once placed in the display unit.



Suggested Strut Channel Placement

Back of Display

13/16" x 1-5/8"x 72" 14 Gauge	12 Gauge 24"	1-5/8" x 1-5/8"x 72" 12 Gauge
13/16" x 1-5/8"x 48" 14 Gauge	14 Gauge 24"	1-5/8" x 1-5/8"x 48" 12 Gauge

Front of Display

STEP 6 - ADD SIGNAGE

Attach or mount the included product signage as desired.

Because store layouts vary, the included signage is provided for **flexible placement**.

Please mount it wherever it **best supports** your merchandising strategy.



Thank you for choosing Haydon!

We are proud to support your in-store experience with products built to perform.

QUESTIONS?

Contact us.

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