

WATERPROOF RIGID CORE

EPIC SERIES



SPC | 5.5 MM, 20 MIL

Construction	SPC Waterproof Core Vinyl Click
Classification	ASTM F3261
Dimensions	7" Wide x 60" Long (182 mm x 1524 mm)
Overall Thickness	5.5 mm (Includes 1.0 mm IXPE Pad)
Wear Layer	20 mil
Finish	Polyurethane
Texture	Embossed-In-Register
Edge Profile	Painted Bevel
Packaging	23.88 sf/ctn, 8 pcs/ctn, 46.5 lbs/ctn, 55 ctn/plt, 1313.4 sf/plt

Installation & Maintenance

Angle / Angle

Expansion & Transition: Transition Required for rooms larger than: (50') L x (50')
Minimum expansion space to all vertical substrates 1/4"

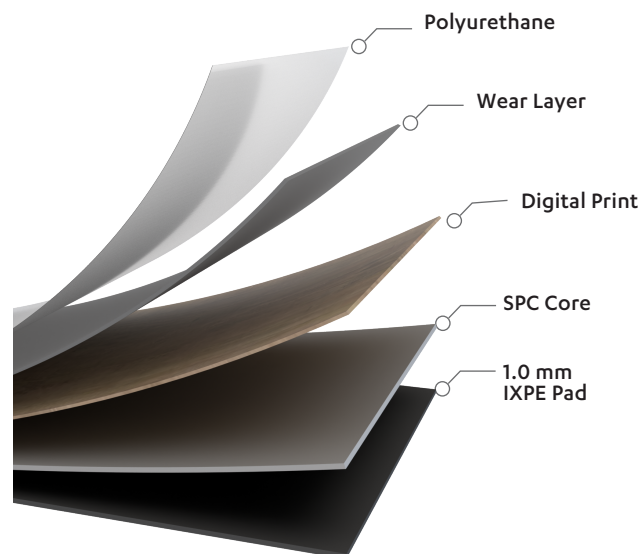
Ambient & Surface:

- Acclimate product to environment
- Mix planks from multiple boxes during installation
- Subfloor must be dry and level (max 3/16" variation over 10')
- Compatible with radiant heat systems (water-based only)
- Maximum radiant heat temperature: 85°F (29°C)

Test Method & Requirements

Resilient Floor in Modular Format	ASTM F3261	Pass
Thickness (with Pad)	ASTM F386/387	Pass
Wear Layer Thickness	ASTM F410	Pass
Stain/Chemical Resistance	ASTM F925	Pass
Resistance to Heat Color Change	ASTM F1514	Pass
Resistance to Light Color Change	ASTM F1515	Pass
Residual Indentation	ASTM F1914	Pass
Size & Squareness	ASTM F2055	Pass
Dimensional Stability	ASTM F2199	Pass
Dimensional Stability w/Exposure to Heat	ISO 23999	Pass
Determination of Geometrical Characteristics	ISO 24337	Pass
Static Coefficient of Friction Polished Surface	ASTM D2047	Exceeds
Static Load Limit	ASTM F970	0.005 in or less 2,000 psi
Flammability/Radiant Flux	ASTM E648	Class I
Smoke Density	ASTM E662	Pass
Impact Insulation Class IIC	ASTM E492*	
Sound Transmission Class STC	ASTM E90*	

*The flooring assembly dictates IIC, STC, HIIC, and Low IIC results; contact your representative for specific testing.



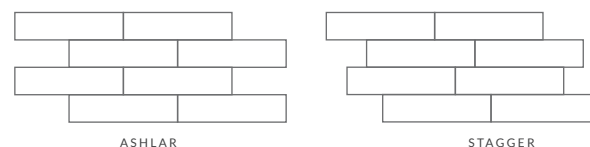
Warranty

10 Year Light Commercial, 10 Year Multifamily, 30 Year Residential

Accessories

End Cap, Quarter Round, Stair Nose, Reducer, T-mold, [Q Nose](#)

Layout Options:



Health & Environment

FloorScore® program by SCS Global Services



Additional specifications, full installation instructions & warranty information available online at PACMAT.COM