



Limited Warranty

ALL PRODUCTS

This document is intended to provide the warranty information for the listed products. The products listed within this document are included within a system warranty for the flooring products they are recommended for use with, which includes bond and performance when utilized with the recommended adhesive products.

Should you need a Project Specific Warranty for the installed products, please reach out to us and we will be happy to provide one for you. We will request the project name & address, installation contractor & address, product installed & adhesives utilized, and the substantial completion date of the project to complete this Project Specific Warranty.

[WARRANTY COVERAGE..... 1](#)

[RUBBER FLOORING PRODUCTS..... 2](#)

[SOLID VINYL FLOORING PRODUCTS..... 3](#)

[VINYL SHEET FLOORING PRODUCTS..... 4](#)

[LUXURY VINYL FLOORING PRODUCTS..... 4](#)

[ESD STATIC CONTROL FLOORING PRODUCTS..... 4](#)

[STAIR TREAD & RISER PRODUCTS..... 4](#)

[WALL BASE & ACCESSORY PRODUCTS..... 5](#)

[EXCELSIOR INSTALLATION ADHESIVES & OTHER PRODUCTS..... 6](#)

[EXCLUSIONS FROM WARRANTY COVERAGE..... 6](#)

[TERMINOLOGY..... 7](#)

[YOUR LEGAL RIGHTS..... 7](#)

[NOTIFICATION OF WARRANTY CLAIM..... 7](#)

[YOUR EXCLUSIVE REMEDY..... 7](#)

[SUPPORT & ADDITIONAL DOCUMENTATION..... 8](#)

WARRANTY COVERAGE

Roppe Corporation, subject to the terms and conditions set forth below, warrants that the products, at the time of delivery will conform to published technical documents will be free from manufacturing defects and will perform as intended under normal usage for the applicable stated warranty period of the product being installed (the system), when the products are utilized within their shelf life and according to the technical data sheets and other written materials, government regulations and codes, as well as standard industry practices.

Any product that is available for purchase from Roppe Corporation that is not covered or mentioned in this warranty document is considered to not have a product performance warranty and a Sixty (60) Day Manufacturer’s Warranty.

Product Warranty period begins at the DATE OF SUBSTANTIAL COMPLETION, or One (1) Year from date of purchase from Distributing Agent, or Two (2) Years from date of purchase from Manufacturing entity, whichever comes first.

For the purposes of this warranty there are several terms that we would like to be taken within the realm of our understanding, so we are defining those understandings within this document.

MANUFACTURERS WARRANTY is meant to be understood that the warranty covers manufacturing defects only for the length of time stated.

LIMITED COMMERCIAL WARRANTY is meant to be understood as the warranty covers manufacturing defects, adhesive and flooring materials, stated performance of flooring materials, and wear of the product for the length of time stated.

SYSTEM WARRANTY is meant to be understood as the components provided by RHC entities to complete the installation. Excelsior Adhesives, Excelsior Underlayments, and RHC Entity Flooring Products and the warranty length is determined by the Flooring Product warranty.

WEAR WARRANTY is meant to be understood as the warranty covers wearing through the decorative layer or visible sampled surface of the material.

LIFETIME WARRANTY is meant to be understood as the original installation within the original facility to the original owner as long as the installation remains unchanged, within the stated Limited Commercial Warranty for the product installed and properly maintained. This warranty is not transferrable unless specifically requested.



Limited Warranty

ALL PRODUCTS

LIFETIME SYSTEM WARRANTY is meant to be understood as the adhesive will maintain its bond warranty with the product installed within the original facility to the original owner as long as the installation remains unchanged, within the stated Limited Commercial Warranty for the product installed and properly maintained. This warranty is not transferrable unless specifically requested.

ADHESIVE BOND WARRANTY is understood to mean the warranty covers the bond of the flooring with the stated recommended Excelsior adhesive for length of time stated. We do not cover or provide warranty for bond for any adhesives other than the listed Recommended Adhesives. If another adhesive is utilized, the stated warranty for the product remains in effect but the bond warranty for the adhesive and the stated length of the bond warranty for the adhesive will come from the adhesive manufacturer or distributing agent. However, the use of the recommended adhesives within the installation instructions of the individual products are essential to the specific product performance. We cannot guarantee the same level of performance from an adhesive that is not specifically listed within the technical documents for the specific products, regardless of what the adhesive manufacturer claims.

RUBBER FLOORING PRODUCTS

Envire Rubber Sheet & Tile	Twenty (20) Year Limited Commercial Warranty
Pixelart Rubber Tile	Twenty (20) Year Limited Commercial Warranty
Rubber Tile & ReNew Rubber Tile	Ten (10) Year Limited Commercial Warranty
Performance Compound Oil & Grease Resistant Rubber Tile	<p>Three (3) Year Limited Commercial Warranty</p> <p><i>Warranty does not cover use in commercial kitchens or exposure to vegetable oils and/or animal fats & oils. Must utilize the U-705 Urethane or EW-710 Epoxy adhesive for installation for bond warranty.</i></p> <p><i>Material is formulated to withstand exposure for a reasonable time to allow the area to be cleaned properly to remove petroleum hydrocarbons. Material is not designed to be used in commercial kitchens or areas with vegetable oils and/or animal fats & oils.</i></p>
Gallant Multi-Use Rubber Tile	<p>Five (5) Year Limited Commercial Warranty in Weight Room / Locker Room Applications</p> <p>Ten (10) Year Limited Commercial Warranty for all Other Applications</p> <p><i>Weight Room / Locker Room Applications include but are not limited to cardio equipment, free weights, exposure to plastic cleats, etc.</i></p> <p><i>No Warranty for Exposure to Ice Skates and/or Metal Sports Cleats.</i></p>
Armour Multi-Use Rubber Tile	<p>Five (5) Year Limited Commercial Warranty</p> <p><i>Exposure to Ice Skates and/or Metal Sports Cleats Warranty is that the product will not wear thru the wear layer, it does not include a warranty that it will not show signs of exposure to these items such as visual marks, cuts, punctures, and/or indentation from the Skates or Cleats in these applications. In these applications it is more about protecting the substrate, skate blades, and/or the cleats themselves to hinder their performance.</i></p>
Tuflex Spartus Multi-Use Rubber Tile	<p>Three (3) Year Limited Commercial Warranty with Exposure to Ice Skates, Metal Sports Cleats, and/or Ski Boots</p> <p>Ten (10) Year Limited Commercial Warranty including Aging Performance Warranty</p> <p>Lifetime Wall-to-Wall Limited Commercial Warranty including Delamination, Cupping, Crowning, and/or Buckling (material produced after 01/01/2022)</p> <p><i>Exposure to Ice Skates, Metal Sports Cleats, and/or Ski Boots Warranty is that the product will not wear through the wear layer, it does not include a warranty that it will not show signs of exposure to these items such as visual marks, cuts, punctures, and/or indentation from the Skates. Cleats, or Boots in these applications. In these applications it is more about protecting the substrate, skate blades, and/or the cleats themselves to hinder their performance.</i></p> <p><i>Aging performance guarantee is that the product will not change colors beyond the standard allowance within ASTM Standards.</i></p>



Limited Warranty

ALL PRODUCTS

	<p><i>Delamination warranty is that the product top layer will not release in whole or part from the bottom layer for the lifetime of the installation as defined within this warranty document.</i></p> <p><i>Cupping, Crowning, & Buckling warranty is that the product will lay flat for the lifetime of the installation as defined within this warranty document.</i></p> <p><i>Interlocking material exposed in applications that will be maintained with ride on auto scrubbing equipment, exposed to heavy rolling loads such as expandable bleachers, etc. must be fully adhered to prevent movement under the weight and force of the loads.</i></p> <p><i>Due to the lower durometer of this product and the method of finishing to squareness and size, installation of square edge tiles requires an ashlar / brick pattern to ensure the ideal overall visual appearance. Square Edge Tufflex installed in the traditional point to point method is not subject to a warranty claim for appearance of the seams.</i></p>
<p>Recoil Fitness Recycled Rubber Tile</p>	<p>Three (3) Year Limited Commercial Warranty</p> <p><i>Warranty does not cover variation that can be present from piece to piece and roll to roll due to the recycled nature of the product.</i></p> <p><i>Warranty does not cover skive lines that may be present on the surface of the material from the manufacturing process unless they are determined by us to be excessive per ASTM F3041.</i></p> <p><i>Material this is installed is considered as accepted by the installation contractor and not covered by the product warranty.</i></p> <p><i>Interlocking material exposed in applications that will be maintained with ride on auto scrubbing equipment, exposed to heavy rolling loads such as expandable bleachers, or etc. must be fully adhered to prevent movement under the weight and force of the loads.</i></p> <p><i>Material in areas where free weights over 50 lbs. will be used, should be 3/8" thick or greater and fully adhered.</i></p>
<p>Rop-Cord Vulcanized Recycled Rubber Tile</p>	<p>Five (5) Year Limited Commercial Warranty</p> <p><i>Warranty does not cover variation that can be present from piece to piece due to the recycled nature of the product.</i></p> <p><i>Warranty does not cover discoloration on colored products due to outdoor installation, exposure to sunlight, and/or foot traffic.</i></p> <p><i>Due to the recycled nature of this product, installation requires a quarter-turn pattern while leaving a 1/16" gap around each tile to ensure the ideal overall visual appearance.</i></p>
<p>Rop-Cord Non-Vulcanized Recycled Rubber Tile</p>	<p>Five (5) Year Limited Commercial Warranty</p> <p><i>Warranty does not cover variation that can be present from piece to piece due to the recycled nature of the product.</i></p> <p><i>Warranty does not cover material installed outdoors or within twenty feet of entryways.</i></p> <p><i>Warranty does not cover discoloration on colored products due to outdoor installation, exposure to sunlight, and/or foot traffic.</i></p> <p><i>Due to the recycled nature of this product, installation requires a quarter-turn pattern while leaving a 1/16" gap around each tile to ensure the ideal overall visual appearance.</i></p>

SOLID VINYL FLOORING PRODUCTS

<p>ReNew Solid Vinyl Tile</p>	<p>Ten (10) Year Limited Commercial Warranty</p>
--------------------------------------	--



VINYL SHEET FLOORING PRODUCTS

Obsidian Vinyl Sheet Flooring	10 (10) Year Limited Light Commercial / Commercial Warranty
ShockGuard Multi-Use Vinyl Sheet Flooring	10 (10) Year Limited Commercial Warranty

LUXURY VINYL FLOORING PRODUCTS

Symmetry Luxury Vinyl Tile Northern Timbers Premium Vinyl Wood Plank Northern Parallels Premium Vinyl Plank & Tile	Twenty (20) Year Limited Commercial Warranty Lifetime Limited Residential / Multi-Family Warranty Limited Waterproof Warranty <i>Waterproof is understood to mean the structural integrity of the Luxury Vinyl Tile and Plank Flooring products will not degrade due to contact with moisture/water in standard conditions (does not cover flooding). Waterproof Luxury Vinyl Tile and Plank Flooring should not be used to mitigate an existing moisture condition and cannot prevent issues associated or caused by excessive moisture or alkalis in the subfloor or conditions arising from hydrostatic pressure.</i>
---	---

ESD STATIC CONTROL FLOORING PRODUCTS

Electrical Resistance Ranges	Conductive - $2.5 \times 10^4 \Omega$ - $1 \times 10^6 \Omega$ (0.25 M Ω - 1 M Ω) Dissipative - $1 \times 10^6 \Omega$ - $1 \times 10^9 \Omega$ (1 M Ω - 1,000 M Ω) <i>Electrical Resistance Warranty is understood to mean the electrical resistance will stay within the specified range listed for the product period when properly installed and maintained as part of a system including required adhesives, copper grounding strips, and care & maintenance recommendations.</i>
ESD Rubber Static Control Flooring	<i>Dissipative Electrical Resistance Range Available</i> Ten (10) Year Limited Commercial Warranty Ten (10) Year Limited Electrical Resistance Warranty
ESD Vinyl Static Control Flooring	<i>Conductive & Dissipative Electrical Resistance Ranges Available</i> Ten (10) Year Limited Commercial Warranty Lifetime Limited Electrical Resistance Warranty
ESD Vinyl Sheet Flooring	<i>Dissipative Electrical Resistance Range Available</i> Ten (10) Year Limited Commercial Warranty Ten (10) Year Limited Electrical Resistance Warranty

STAIR TREAD & RISER PRODUCTS

Rubber Stair Tread with DuPont™ Kevlar®	Twenty-Five (25) Year Limited Commercial Warranty <i>Although DuPont™ Kevlar® is utilized in bullet-resistant vests, we do not recommend utilizing the Rubber Stair Tread with DuPont™ Kevlar® as a means of defense or offense for that matter.</i>
Rubber Stair Tread Heavy Duty (30, 31, 40, 41, 60, 61, 92, 93, 94, 95, 96, 97, 98, & 99)	Ten (10) Year Limited Commercial Warranty
Rubber Stair Tread Light Duty (50, 51, 70, 81, 80, & 81)	Five (5) Year Limited Commercial Warranty



Limited Warranty

ALL PRODUCTS

Performance Compound Oil & Grease Resistant Rubber Stair Tread	<p>Three (3) Year Limited Commercial Warranty</p> <p><i>Warranty does not cover use in commercial kitchens or exposure to vegetable oils and/or animal fats & oils. Must utilize the U-705 Urethane or EW-710 Epoxy adhesive for installation for bond warranty.</i></p> <p><i>Material is formulated to withstand exposure for a reasonable time to allow the area to be cleaned properly to remove petroleum hydrocarbons. Material is not designed to be used in commercial kitchens or areas with vegetable oils and/or animal fats & oils.</i></p>
Impression Luxury Vinyl Stair Tread	<p>Ten (10) Year Limited Commercial Warranty</p> <p>Lifetime Limited Residential / Multi-Family Warranty</p>
Vinyl Stair Tread Heavy Duty (18 & 19)	Five (5) Year Limited Commercial Warranty
Vinyl Stair Tread Light Duty (16 & 17)	Three (3) Year Limited Commercial Warranty
Rubber & Vinyl Riser & Stringer Products	Carries the same Limited Commercial Warranty as the products they are installed with.
Abrasive Inserts (Installed in Rubber or Vinyl Stair Treads)	One (1) Year Limited Commercial Warranty
Smooth and/or Ribbed Inserts (Installed in Rubber or Vinyl Stair Treads)	Carries the same Limited Commercial Warranty as the products they are installed in.
Outdoor Rubber Stair Treads	<p>Three (3) Year Limited Commercial Warranty including Aging Performance Warranty</p> <p><i>Aging performance warranty is the product will not crack or degrade beyond the standard allowance within ASTM Standards.</i></p>
Metal Stair Tread, Metal Tread Plates, & Metal Nosings	Five (5) Year Limited Commercial Warranty

WALL BASE & ACCESSORY PRODUCTS

FlashCove Prefabricated Base with Envire	<p>Twenty (20) Year Limited Commercial Warranty</p> <p>Lifetime Puncture Proof Warranty</p>
Pinnacle Plus Wall Base Contours Wall Base	Ten (10) Year Limited Commercial Warranty
Pinnacle Wall Base 700 Series Wall Base	Five (5) Year Limited Commercial Warranty
Vinyl Wall Base	Three (3) Year Limited Commercial Warranty
Rubber Accessories	Three (3) Year Limited Commercial Warranty
J Channel Accessory	Three (3) Year Limited Commercial Warranty
Vinyl Accessories	One (1) Year Limited Commercial Warranty



EXCELSIOR INSTALLATION ADHESIVES & OTHER PRODUCTS

Table with 2 columns: Product Name and Warranty. Products include 525 Modified Pressure Sensitive Adhesive, 600 Wall Base Adhesive, 610 Epoxy Nose Filler, 620 Stair Tread Tape Adhesive, 631 Contact Adhesive, 650 Sheet Flooring Tape Adhesive, 705 Urethane Adhesive, 710 Two-Part Epoxy Adhesive, 805 Modified Pressure Sensitive ESD Adhesive, 810 Two-Part ESD Epoxy Adhesive, CSU-400 Cork Sound Underlayment, and FSU-410 Floating Sound Underlayment.

EXCLUSIONS FROM WARRANTY COVERAGE

The above warranty periods do not apply or cover any of the following scenarios:

- 1. Any expressed or implied promise made by any architect, designer, representative, sales agent, distributor, or installer without expressed, written consent from Manufacturer's technical staff.
2. Normal wear and tear from intended usage of said product including wear from chairs or other furniture without proper floor protectors.
3. Failure of buyer, owner, product applicator, or anyone else to follow applicable instructions available at the time of installation.
4. Products that have been damaged by Acts of God, including, but not limited to tornadoes, hurricanes, flooding, earthquakes, or other types of natural disasters.
5. Discoloration or damage caused by improper or incompatible cleaning products, disinfectants, floor finishes or finish removal products, and improper maintenance procedures, tools, or machinery.
6. Discoloration or damage caused by subfloor or adhesive pH levels. Discoloration, fading, or damage from heavy sunlight and/or UV light exposure from direct and/or indirect glass-filtered sunlight.
7. Products that have been damaged by animal or vegetable fats, oils or grease and petroleum-based hydrocarbons and not designed for that application.
8. Products that have been installed with a non-approved adhesive that is not a compatible adhesive or an adhesive creating concern without approval in written form.
9. Products that have been damaged by excessive topical water, from such causes as improper or excessive maintenance, broken or leaking plumbing, sewer backup, sink overflow, etc.
10. Products that have been damaged by hydrostatic pressure, osmosis, excessive subfloor moisture or subfloor moisture-related issues, including improper substrate preparations whether written or industry standards.
11. Products that have been damaged, with intent by abuse, misuse, modification of the product, negligence or accident, such as tears, burns, or cuts, including damage in installations of products approved for use with Ice Skates, Spikes, Etc.
12. Products that have been damaged by sharp, pointed objects, such as stiletto high heels and/or damaged high heels.
13. Products not stored in a consistent manner with the manufacturer's technical specifications.
14. Products utilized past the shelf life in which there is a stated shelf life for that product.
15. Products installed outdoors as products are designed to perform within indoor applications only.
16. Products that have been damaged by circumstances beyond the manufacturer's reasonable control.
17. Any products that have been sold or resold as "seconds," "mill-run," "non-conforming," "as is" or otherwise denoted as non-standard quality.
18. Products in which payment has not been made in full.

It is expressly understood that your purchase of our products acknowledges that ROPPE is not responsible or liable under any circumstances for determining the suitability or compatibility of our products for the user's intended purpose.



TERMINOLOGY

1. Free Weights - A weight used in weightlifting or exercising that is not attached to an apparatus, such as a dumbbell, kettle-bell, or barbell & loose plates.

YOUR LEGAL RIGHTS

Except for the expressed warranties above, manufacturer makes no representations regarding the products, their use or performance and refuses all representations and warranties, whether expressed and/or implied, written and/or oral, with respect to the products, including the implied warranties of merchantability, fitness for a particular purpose, and non-infringement.

Under no circumstances will the manufacturer be liable for any consequential, incidental, indirect, punitive, or special damages, including lost profits. In no event shall manufacturer liability ever exceed the purchase price paid for the product at issue and an amount up to the original cost of labor and material for the affected installation area. The purchaser acknowledges that the remedies provided in this limited warranty are its sole and exclusive remedies, and the manufacturer's sole obligation, for any breach of representation or warranty, is in lieu of all other remedies.

Purchaser must bring any legal action for breach of warranty within one year after the claim or cause of action has accrued or period prescribed by the applicable statutes of limitation or repose, whichever comes first. Some states do not allow limitations on the length of implied warranties. Though this warranty gives the purchaser specific legal rights, the purchaser may also have additional legal rights afforded them by the appropriate state. Exclusions or limitations of incidental or consequential damages may vary by state. For further information, consult the appropriate state consumer affairs office or the state attorney general's office.

NOTIFICATION OF WARRANTY CLAIM

To be considered eligible for replacement under this documented warranty, notice must be made within **fifteen (15) working days** from date it was, or reasonably should have been discovered, by submission of a claim to the appropriate representative. No warranty claims will be processed if received more than **thirty (30) days** after the applicable warranty period has ended.

All warranty opportunities (claims) must be directed at:
RHC Customer Support Specialists
1600 North Union Street, Fostoria Ohio 44830
P: (844) 393-4044
E: opportunities@rhctechnical.com

All claims should include a completed Opportunities (Claim) Form, along with any associated photos and independent testing reports conducted prior to installation or independent inspection reports conducted after irregularities are observed or suspected.

ROPPE or its designated representative, shall have the right to examine the Products and the flooring (including testing of the flooring and substrate) at the installation site with respect to any warranty claim. Any removal of installed Products prior to such examination will void this warranty. ROPPE may require additional testing or verification of any such test obtained by the original purchaser.

YOUR EXCLUSIVE REMEDY

If a ROPPE product(s) is used in the installation and the product is proven defective within the applicable period stated in this warranty, you will receive, as your sole remedy, ROPPE replacement product and reimbursement of your reasonable and substantiated material and fair market value labor charged related to both, not to exceed the original cost of installation. Any repair to, or replacement of, a localized area is not guaranteed to match existing installation; and any such discrepancies are not covered under this Warranty. We reserve the right to prorate replacement materials and/or approved labor based on the length of the product warranty. Proration of the warranty costs will align with the table below.

The warranty is broken down by percentage and prorating is determined by the length material has been installed and utilized within the installation.

First 10% of the Warranty Period	100% of the Replacement Costs
11% - 30% of the Warranty Period	Material Costs and 50% of the Reasonable Replacement Labor
31% - 60% of the Warranty Period	Material Costs Only
61% - 90% of the Warranty Period	50% of the Material Costs
91% - 100% of the Warranty Period	25% of the Material Costs



Limited Warranty

ALL PRODUCTS

SUPPORT & ADDITIONAL DOCUMENTATION

Product Support Phone & Email	(800) 537 – 9527 / sales@roppe.com
Technical Support Phone & Email	(844) 393 – 4044 / solutions@rhctechnical.com
Product Technical Documentation	www.roppe.com

The contents contained within this Warranty may be utilized or copied into another projected related document, but this original document will remain in effect at the time of product installation, this warranty shall not be supplemented or replaced by the resulting project documentation. Any alterations to the wording or requirements contained in or derived from this document shall void all related warranties.

See installation information and documents for full installation details regarding substrates, job site conditions, & acclimation procedures. The intent of this document is to provide technical and performance properties of the mentioned adhesive as well as define the intended method of installation for the products in which the adhesive is approved for use. Any installation guidelines are to be considered as a starting point at a minimum for a successful installation. We rely on the expertise and professionals that are installing the products to adjust based on site conditions. Anything that appears to be a link, is and leads to additional information if necessary or provides a means of contact in the event there are any additional questions. Prior to acceptance of this document refer to the product website to confirm that you have the most current revision.

These products are intended for installation by professionals, prior to use the user must determine the suitability of our products for the intended use, and the user alone assumes all risks and liability.