## BG Diesel EGR System Service WARNING!

Note: The BG Diesel EGR System Service is recommended every 15,000 miles or 600 hours from new.

- If the vehicle has any preexisting problems, it is always recommended that they are fixed BEFORE proceeding with the BG Diesel EGR System Service. This includes check engine lights, EGR or aftertreatment problems, drivability or power concerns.
- 2. Always visually inspect the EGR system prior to service. If the EGR cooler, valve, or passages appear to be more than 30% blocked, DO NOT proceed with the service. These systems must be manually cleaned/replaced before a service is performed.
- 3. If you are unable to visually inspect a system, it is recommended to determine the average MPH of the vehicle. A vehicle that has a MPH average lower than 25, will likely have very heavy deposits due to excessive idle. To calculate average MPH, take the odometer reading and divide it by the engine hours as shown in the example below.

15,000 miles/600 hours = 25 Mile Per Hour average

- 4. If vehicle goes into regen cycle during the service, turn off the supply tool immediately and let the vehicle finish the regen completely before turning the supply tool back on.
- 5. BG Products, Inc., accepts no liability for vehicle engine/ component damage during or after performing this service.