# PART 1 GENERAL

#### 1.1 Section includes

- A. Turbidity and suspended solids sensor for monitoring water and sludge concentrations and turbidity values.
- B. Includes the capability to remotely monitor sensors on any browser-enabled device and present diagnostics on the overall health of the measurements (on Predictive Diagnostics-enabled sensors), as well as upcoming and required maintenance reducing user risk and downtime.

### 1.2 Measurement Procedures

- A. The method of measuring turbidity and suspended solids will be with a dual-beam infrared/scattered light photometer. LED light source transmits light at 45 degrees to the sensor face.
  - 1. Nephelometric photoreceptors will detect scattered light at 90 degrees to the transmitted beam for turbidity.
  - 2. Back-scatter photoreceptors will detect scattered light at 140 degrees to the transmitted beam for suspended solids.

#### 1.3 Alternates

- A. Other methods of turbidity and suspended solids measurement, such as four-beam or surface scatter methods, are not acceptable.
- B. Other instruments that do not have predictive diagnostic capabilities are unacceptable

### 1.4 System Description

### A. Performance Requirements

- 1. Measurement range
  - a. Turbidity: 0.001 to 4000 NTU
  - b. Suspended solids: 0.001 to 50.000 mg/L or 0.000001 to 50.0 g/L (ts-line or inline), or 0.001 to 500.000 mg/L or 0.000001 to 500 g/L (hs-line or highline)
- 2. Accuracy
  - a. Turbidity: Less than 1% of reading or  $\pm 0.001$  NTU, whichever is greater
  - b. Suspended solids: Less than 5% of reading (depends on homogeneity of municipal activated sludge)
- 3. Repeatability
  - a. Turbidity: Less than 1% of reading
  - b. Suspended solids: Less than 3% of reading (depends on homogeneity of municipal activated sludge)
- 4. Detection limit
  - a. Turbidity: 0.001 NTU
  - b. Suspended solids: 0.001 mg/L
- 5. Response time: Initial response 1 second
- 6. Signal Averaging Time: User selectable ranging from 1 to 300 seconds
- 7. Units of measure:
  - a. Turbidity: User Selectable NTU, FNU, EBC, FTU and TE/F
  - b. Suspended Solids: User Selectable g/L, mg/L, ppm, or % solids
- 8. When connected to a multi-parameter digital controller the overall status of the instrument performance is displayed as a percentage value via a measurement indicator
- 9. When connected to a multi-parameter digital controller the overall time remaining until maintenance tasks are due is displayed in days

#### Certifications 1.5

A. Safety: Listed by ETL to UL 61010A-1: Certified by ETL to CSA C22.2 No. 1010.1 EMC Emissions & Immunity: CE certified to EN 61326-1/A1, /A2 & EN 61010-1/A1, /A2

#### 1.6 **Environmental Requirements**

- A. Operational Criteria
  - 1. Sample flow velocity: 3 m/s (9.8 ft./s) maximum
  - 2. Sample pressure: 6 bar (87 psi) maximum
  - 3. Sample temperature: 0 to 40 degrees C
  - 4. Operating temperature: 0 to 40 degrees C

#### 1.7 Warranty

A. The product includes a one-year warranty from the date of shipment.

#### 1.8 Maintenance Service

- A. Scheduled maintenance:
  - 1. Clean measurement windows: as experience dictates
  - 2. Change wiper blades: from 3 to 6 months (depending on the application)
  - 3. Replace probe seals: every two years
- B. Unscheduled maintenance
  - 1. Clean instrument enclosure

### PART 2 PRODUCTS

#### 2.1 Manufacturer

- A. Hach Company, Loveland, CO [select one]
  - 1. Model SOLITAX<sup>TM</sup> t-line sc Turbidity Sensor for immersion in open tanks
  - 2. Model SOLITAX ts-line sc Turbidity and Suspended Solids Sensor for immersion in open tanks
  - 3. Model SOLITAX hs-line sc Turbidity and Suspended Solids Sensor for immersion in open tanks
  - 4. Model SOLITAX inline sc Turbidity and Suspended Solids Sensor for insertion in pipes
  - 5. Model SOLITAX highline sc Turbidity and Suspended Solids Sensor for insertion in pipes

#### 2.2 Manufactured Unit

A. The SOLITAX sc Turbidity and Suspended Solids Sensor consists of a sensor contained in stainless steel or PVC, depending on model, with a silicon wiper blade and integral cable.

#### 2.3 Equipment

- A. The SOLITAX sc sensor is a digital sensor designed to connect to a universal controller (the SC4500 or SC1000 controller).
- B. The sensor provides sample color-independent measurement.
- C. The sensor is equipped with a self-cleaning device to prevent erroneous values and maintenance problems caused by biological activity, scum build-up, and gas bubbles.
- D. The signal average time for the sensor is user-selected from 1 to 300 seconds.
- E. The sensor measures turbidity or turbidity and suspended solids (depending on the sensor)
- F. The sensor must be serviceable.

- G. The sensor is factory calibrated and needs no calibration prior to use.
- H. The sensor shall be capable of immersion in tank or insertion in pipe

## 2.4 Components

- A. Standard equipment:
  - 1. Sensor with 33 ft. (10 m) cable
  - 2. Manual
- B. Dimensions
  - 1. Models t-line sc, ts-line sc, and hs-line sc for immersion:
    - a. Length: 7.87 inches (200 mm)
    - b. Diameter: 2.36 inches high (60 mm)
  - 2. Models inline sc and highline sc for insertion:
    - a. Length: 12.40 inches (315 mm)
    - b. Diameter: 2.36 inches high (60 mm)
- C. Weight
  - 1. Models inline sc and highline sc for insertion: 5.3 lb. (2.4 kg)
  - 2. Models t-line sc, ts-line sc, and hs-line sc for immersion:
    - a. Stainless steel: 3.0 lb. (1.38 kg)
    - b. PVC: 1.2 lb. (0.52 kg)

### 2.5 Accessories

- A. Calibration kit
- B. Wiper blades
- C. Sun shield for controller
- D. Installation:
  - 1. Fixed point installation kit for immersion
  - 2. Insertion mounting kit
  - 3. Sensor adapters
  - 4. Handrail mounting kit
- E. Extension cables

### PART 3 EXECUTION

# 3.1 Preparation

- A. Immersion sensors:
  - 1. Install the sensor with the optical window facing downstream in the direction of the flow to protect the sensor against the oncoming flow of large objects.
- B. Insertion sensors:
  - 1. Pipe diameter: minimum 4 inches (100 mm) diameter in carbon or stainless steel.
  - 2. Install minimum 5 ft. (1.5 m) or three times the pipe diameter (whichever is greater) downstream of pumps, valves, or pipe elbows.
- C. Locate the sensor 33 ft. (10 m) from the controller with the standard sensor cable. (Maximum distance between sensor and controller of 328 ft. (100 m) with optional extension cables.)

### 3.2 Installation

- A. Contractor will install the analyzer in strict accordance with the manufacturer's instructions and recommendation.
- B. Manufacturer's representative will include a half-day of start-up service by a factory-trained technician, if requested.
  - 1. Contractor will schedule a date and time for start-up.
  - 2. Contractor will require the following people to be present during the start-up procedure.
    - a. General contractor
    - b. Electrical contractor
    - c. Hach Company factory trained representative
    - d. Owner's personnel
    - e. Engineer

## 3.3 Manufacturer's Service and Start-Up

- A. Contractor will include the manufacturer's services to perform start-up on instrument to include basic operational training and certification of performance of the instrument.
- B. Contractor will include a manufacturer's Service Agreement that covers all the manufacturer's recommended preventative maintenance, regularly scheduled calibration and any necessary repairs beginning from the time of equipment startup through to end user acceptance / plant turnover and the first 12 months of end-user operation post turnover.
- C. Items A and B are to be performed by manufacturer's factory-trained service personnel. Field service and factory repair by personnel not employed by the manufacturer is not allowed.
- D. Use of manufacturer's service parts and reagents is required. Third-party parts and reagents are not approved for use.

**END OF SECTION** 

Date Project Number Project Name

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