

# Solutions for Electronics & Semiconductor Water Applications

**ULTRAPURE WATER (UPW)** 



Be Right<sup>™</sup>

# Table of Contents

Semiconductor Manufacturing Process	3
General Statement	3
Water Classification According ASTM D5127 norm	4
Process Step-By-Step Description	5
Pretreatment	
Make-up Water Treatment	5
Polishing & Distribution Loop	
Ultrapure Water Line, Polishing and Distribution Treatment	
Effluent Treatment Line for the Semiconductor Industry	
General Statement	
3 Examples of Installation	
Chemical and Mechanical Polishing Effluent	
Chemical and Mechanical Polishing Effluent Containing Copper	
Wastewater Containing Hydrofluoric Acid	
Recycling of Process Water	
Recycling Water Matrix	
Rinsing Water with Isopropyl Alcohol Recycling Cycle	
Path Between Laboratory and Online Systems	
Alkalinity, Alkalinity & Hardness	
Aluminum	
Ammonium	
Boron	
Chloride	13
Chlorine	14
Chromium	14
Conductivity / Resistivity	15
Copper	15
Dissolved Hydrogen	16
Dissolved Nitrogen	
Dissolved Oxygen	
Dissolved Ozone	
Fluoride	
Hardness (Calcium and/or Total)	
Iron	
	0
Nitrate/Nitrite	
pH/ORP	
Phosphates	
Silica	
Sodium	
Sulfate	
Total Organic Compounds (TOC)	
Turbidity	
Zinc	
Lab Applications Quick Reference Guide26	-31



## Semiconductor Manufacturing Process

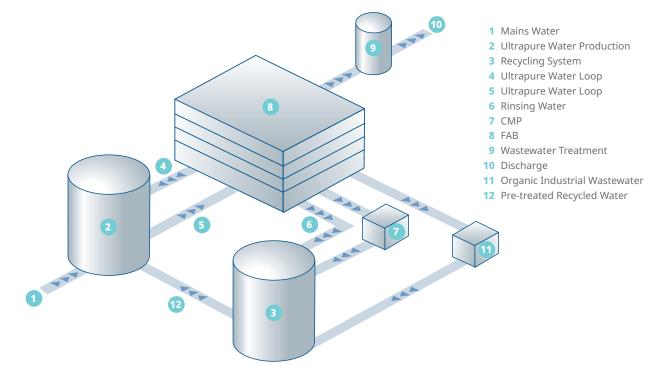


Figure 1: Electronic component manufacturing unit: main components in UPW and IWW recycling systems

### **General Statement**

Semiconductor industries are in the need of ultrapure water (UPW) as the essential cleaning fluid and this water requires the most extreme qualities. Most of this water is used for rinsing "silicon wafers" after each elementary component and circuit installation operation.

The more modern is the plant, the smaller are the electronic elements produced and therefore the lowest are the detection limits required for any instruments used to control the quality of the water. Table 1 illustrates changes to rinsing water specifications quoted in DRAM documentation; the increasingly fine nature of the etching carried out is such that no particulate deposit, bacteria (even dead) or salts capable of creating a significant fault, must be left by this water.

The race towards miniaturization results in extreme requirements that must be achieved, and in addition, a high degree of reliability is demanded. Any quality defect will appear as an increased in the manufactured product rejected and even shutting down production and causing considerable financial losses.

Semiconductor industries are often requesting analyzer performance far above what is available on the market and our Hach portfolio will be challenged. However, we can provide the largest portfolio of solutions, covering both process and laboratory customer requests and with best in class performance.

Etching fineness		0.9 µm	0.7 µm	0.5 µm	0.35 µm	0.25 µm	0.13 µm
DRAM	octets	1 M	4 M	16 M	64 M	256 M	16
Resistivity (25 °C)	M Ohm - cm	17.8	18.1	18.2	18.2	18.2	18.2
Bacteria	CFU · L-1	100	50	50	30	20	10
TOC	ppb	50	10	5	3	2	1
SIO,	ppb	10	5	5	3	3	1
Cations	ppt	1,000	500	50	5	2	
Anions	ppt	100	100	75	50	20	20
Oxygen	ppb	25	25	25	10	10	3
Particles > 0.5 µm	nb • L <sup>-1</sup>	200	200	200	50	50	5
Particles > 0.2 µm	nb - L-1	500	500	500	100	100	10
Particles > 0.1 µm	nb · L <sup>-1</sup>	1,000	1,000	1,000	350	350	100
Particles > 0.05 µm	nb · L'1			1,000	1,000	200	

**Table 1:** Ultrapure water for the electronics industry—example of changing specifications

Within Hach, we do not have all the products requested by semiconductor industries, but we have very good connection possibilities with sister companies like Pall or Beckman Coulter.

The aim of that document is to highlight all the solutions we can propose to this specific industry.



#### Water Classification According ASTM D5127 norm

Type E-1—This water is classified as microelectronic water to be used in the production of devices having line widths between 0.5 and 1.0 µm.

Type E-1.1—This water is classified as microelectronic water to be used in the production of devices having line widths between 0.25 and 0.35  $\mu$ m.

Type E-1.2—This water is classified as microelectronic water to be used in the production of devices having line widths between 0.09 and 0.18 µm.

Type E-1.3—This water is classified as microelectronic water to be used in production of devices having line widths between 0.065 and 0.032 µm. This type is the water of ultimate practical purity produced in large volumes and is intended for the most critical microelectronic uses. ASTM Type E-1.3 is also identical to the SEMI (Semiconductor Equipment and Materials International) Guide for Ultrapure Water Used in Semiconductor Processing (F063), 2010 version.

Type E-2—This water is classified as microelectronic water to be used in the production of devices that have dimensions between 1 and 5 µm.

Type E-3—This grade of water is classified as macroelectronic water to be used in the production of devices having dimensions larger than 5 µm. This grade may be used to produce larger components and some small components not affected by trace amounts of impurities.

Type E-4—This grade may be classified as water used in preparation of plating solutions and for other applications where the water being used can be of lesser quality.

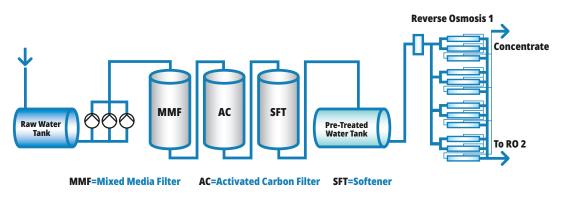
#### For more information, refer to ASTM D5127 norm.



## Process Step-By-Step Description

#### Pretreatment

Water is filtered through a twin-layer filter and then through activated carbon before being finally softened with cationic resin, the latter step in order to limit the danger of fouling and scaling affecting reverse osmosis 1. Clearly, this stage depends on the quality of the available raw water (in this case, surface water).





#### Possible Pretreatment Hach Equipment Concerned

- Conductivity (MMF, AC)
- Cationic conductivity (Softener)
- Turbidity (AC)

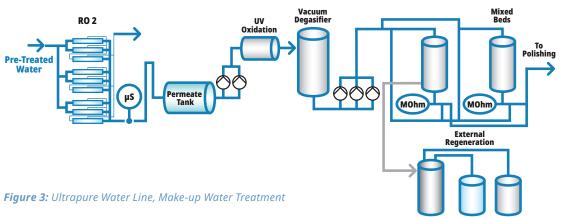
#### **Make-Up Water Treatment**

This treatment involves a second osmosis working in «2nd pass mode» which, at this stage, will have eliminated between 99% and 99.99% of virtually all ions, organic matter, and particles.

The permeate is stored in a tank where it is subjected to ozonation (sterilizing and oxidizing the organic matters (OM)) before being pumped to the 150 nm UV where residual ozone is destroyed, and TOC oxidation completed (see oxidation and reduction).

A vacuum de-aerator removes most of the  $CO_2$  and oxygen (residual content < 10 ppb). The remaining ions that have passed through the two osmosis units or that have been created by ozone UV oxidation are removed by externally regenerated mixed beds, providing thorough resin regeneration and avoiding any danger of water becoming polluted anew by the regeneration reagents.

Downstream from the mixed beds, we should obtain a conductivity that is very close to the theoretical figure of 0.055  $\mu$ s/cm (18.2 M $\Omega$ ·cm at 20 °C).



#### Possible Make-Up Water Hach Equipment Concerned

- UPW Conductivity
- Purecal
- Turbidity
- Dissolved Oxygen
- Dissolved Ozone
- Dissolved Carbone Dioxide
- ATP
- TOC\*

\*Not provided by Hach.



#### **Polishing and Distribution Loop**

This closed loop on the EUP tank (in nitrogen) is used to maintain:

- Distribution where water is constantly flowing round, thus avoiding any stagnant points (sites for bacterial recolonization ...);
- The quality of this water through a further UV oxidation, de-aeration of the final O<sub>2</sub> and CO<sub>2</sub> ppb through a de-aeration membrane, and then non-regenerating mixed beds installed on this loop.

Filtration through ultrafilters just upstream from extraction points guarantees final particle removal down to less than 1 particle > 0.05  $\mu$ m per mL. After the ultrafilters, water quality is constantly monitored: at least its TOC, its particles, its conductivity and its silica content.

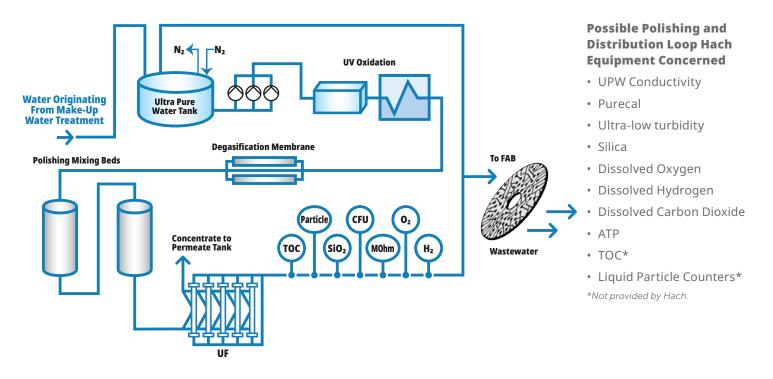


Figure 4: Ultrapure Water Line, Polishing and Distribution Treatment



### Effluent Treatment Line for the Semiconductor Industry

#### **General Statement**

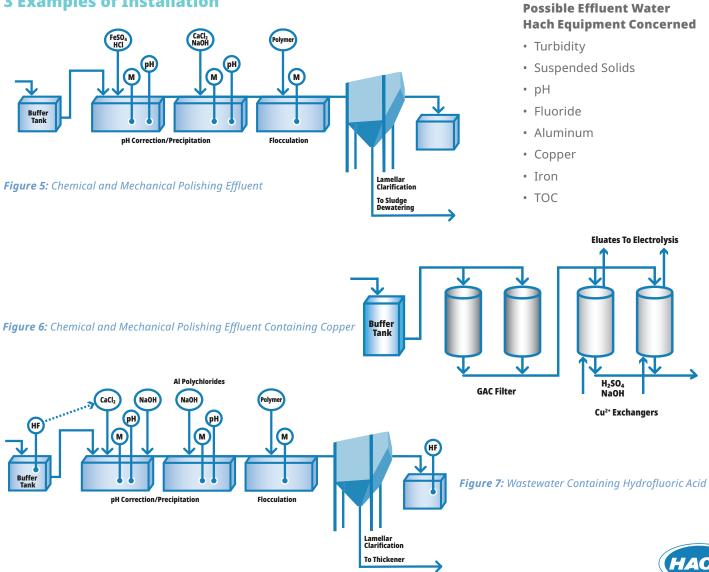
Originally the poor cousin of EUP, effluent treatment has become increasingly important as the result of more and more demanding discharge standards and because of the emergence of new types of discharge produced by new production processes which, consequently, make effluent treatment more complicated.

A modern manufacturing unit has effluent that is processed through five systems:

- acid and base effluents:
- effluent containing hydrofluoric acid (HF);
- chemical and mechanical polishing effluent (CMP) containing suspended solids, colloids, etc.;
- CMP effluent that also contains copper;
- effluent containing ammonia and OM.

Depending on environmental restrictions, these effluents must undergo specific pretreatment and they are then usually neutralized together.

#### **3 Examples of Installation**



## Recycling of Process Water

This is a dilemma for the high-quality water user that are the electronic and semiconductor manufacturer.

On one side, the amount of water required increase year over year and we can in overall consider that the rinsing and reusable waters have contamination levels that are far lower than those of the available raw water (potable or source water) and that segregating and retreating this rinsing water can prove extremely cost-effective.

On the other side, the fear of the presence of any kind of pollutants in the recycled water and the very high level of resource and energy developed to produce an under control ultrapure water, meeting all the requested criteria, generates production risk not always accepted.

Therefore, to mitigate the risks associated to such recycling process, several elements must be taken into consideration:

- 1. Recycling processes must be reliable and redundant, copying as closely as possible the raw water purification processes
- 2. All undesired elements present in the recycled water and not able to be securely treated by the main water purification processes should be eliminated before any adding in the general water preparation process.
- 3. Additionally, because of drought conditions, the authorities in some countries have recently imposed up to 85% recycling in order to restrict extractions from the natural environment with levels in residual discharges obviously higher.
- 4. Any change to the manufacturing process will have an impact on the effluent treatment. This requires permanent dialogue between producer and suppliers.

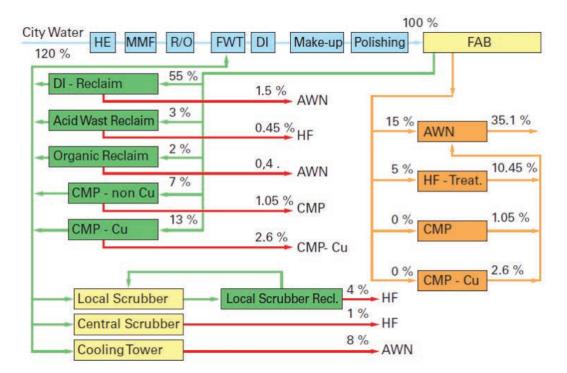


Figure 8: Recycling Water Matrix



Rinsing water treatment lines, after checking that they have limited contamination, are treated as follows:

- Suspended solids and colloids from CMPs are removed through UF membranes;
- Ions are passed through ion exchangers (Af CaF AF line);
- Isopropylic alcohol, the main organic matter present, is removed through a biofilter, usually followed by multimedia, activated carbon and reverse osmosis filtration (Figure 9).

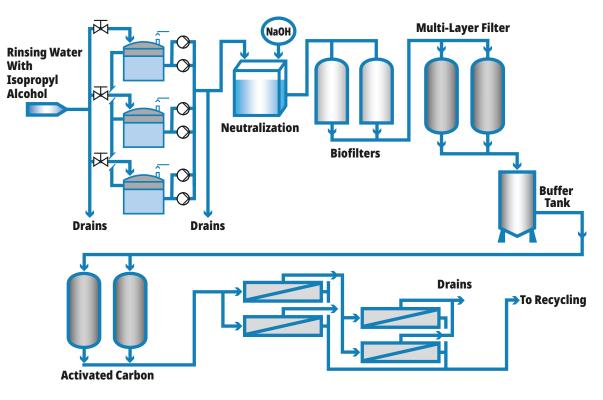


Figure 9: Rinsing Water with Isopropyl Alcohol Recycling Cycle

## Path Between Laboratory & Online Systems

Hach Process and laboratory solutions are interlinked. However, this connection is not sufficiently highlighted with customers. This guide offers a way to set the link and alert the customer about the total solution we are representing.

If the customer uses Hach laboratory products, it may be worth presenting them the process solutions we can offer to support their daily work and therefore lighten their daily duties with online 24/7 measurement. The process solution will also help them to have a continuous survey of the process values independently from the laboratory measurement cadence.

If the customer is looking for or is already equipped with a process solution, the Hach laboratory portfolio provides an obvious continuum in the customer process control journey.



# Alkalinity, Alkalinity & Hardness

	Free/Total Alkalinity	Free Alkalinity & Total Hardness	Total Alkalinity & Total Hardness		Free/Total Alkalinity & Total Hardness	Free/Total Alkalinity & Calcium/Total Hardness
Reference	EZ5001	EZ5003	EZ5011	EZ5004	EZ5005	EZ5006
Range	100-5000 mg/L	Alk 100-5000 mg/L TH 25-1000 mg/L	Alk 40-1000 mg/L TH 25-1000 mg/L	Alk 100-5000 mg/L TH 25-1000 mg/L	Alk 100-5000 mg/L TH 25-1000 mg/L	Alk 100-5000 mg/L TH/TH Ca 25-1000 mg/L
Method	Acid-base titration		Calmagite ED	TA titration with LED o	dipping probe	
Interferences	Soaps, oily matter, suspended solids or precipitates may coat the glass electrode and cause a sluggish response.	Suspe	Hardness: Some metal ions interfere by causing fading or indistinct end points or by stoichiometric consumption of EDT Suspended or colloidal organic matter also may interfere with the end Large amounts of color and turbidity interferes. Fats, oil, proteins, surfacta Alkalinity: Soaps, oily matter, suspended solids or precipitates may coat the glass electrode and cause a sluggish response.			
Sample Quality	Maximum particle si	ize 100 μm, < 0.1 g/L; Turbidity < 50 NTU				
Filters	Microfiltration with F	PES membranes with Bypass			EZ9250	
FILCEIS	Microfiltration with F	PES membranes immersion in situ EZ9200			EZ9200	
Dilution*	External Dilution Uni	t 1/50, 1/100, 1/150, 1	/200, 1/250			EZ9700
Dilution*	Internal Dilution Opt	ion 1/2, 1/4, 1/10				

Note: APA 6000 system is replaced by EZ analyzers.

See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.

### Aluminum

		Aluminum		
	Dissolved Al(III)	Total Al	Disolved Al(III) + Total Al	
Type of Water	Effluent, Final Industry Wastewater	Effluent, Final Industry Wastewater	Effluent, Final Industry Wastewater	
Reference	EZ1001	EZ2000	EZ2300	
Range	10 - 150 μg/L	10 - 150 μg/L	10 - 150 μg/L	
Method	Colorimetric measurement using pyrocatechol violet method at 578 nm		ement after digester blet method at 578 nm	
Interferences	Large amounts of color and turbidity interfere. Fats, oil, proteins, surfactants and tar.			
Sample Quality	Maximum particle size 100 μm, < 0.1 g/L; T	urbidity < 50 NTU		
Filters	Microfiltration with PES membranes with E	EZ9250		
Filters	Microfiltration with PES membranes imme	EZ9200		
External Dilution Unit 1/50, 1/100, 1/150, 1/200, 1/250			EZ9700	
Dilution	Internal Dilution Option 1/2, 1/4, 1/10		See configurator	



## Ammonium

			Ammonium			
Type of Water	E-1, E-1.1, E-1.2, E-1.3	Final Industry	Industry	Industry	Industry	
.ype of frater		Wastewater	Wastewater	Wastewater	Wastewater	
Reference	EZ1002	EZ1003	EZ4005	EZ3000/EZ3001	EZ3500/EZ3501/EZ3502	
Range	0.005 - 0.1 mg/L NH <sub>4</sub> -N	0.25 - 2 mg/L NH <sub>4</sub> -N	100 - 5000 mg/L NH <sub>4</sub> -N	1 - 10 mg/L NH <sub>4</sub> -N / 10 - 100 mg/L NH <sub>4</sub> -N	1 - 10 mg/L NH <sub>4</sub> -N / 5 - 100 mg/L NH <sub>4</sub> -N / 50 - 1000 mg/L NH <sub>4</sub> -N	
Method	Colorimetric measurement at 630 nm based on standard method APHA 3500-NH <sub>3</sub> (Berthelot)	Colorimetric measurement at 450 nm conform with standard method EPA 350.1 (Nessler)	Acid-base titration with sulphuric acid, conform with standard method APHA 4500-NH <sub>3</sub> (C)	Discontinuous, direct measurement by combined ion-selective electrode, conform with standard method APHA 4500-NH <sub>3</sub> (D)	Discontinuous measurement by combined ion-selective electrode with standard addition, conform with standard method APHA 4500-NH <sub>3</sub> (E)	
Interferences	Amino acids, hydrazine and urea. Large amounts of color and turbidity interfere. Fats, oil, proteins, surfactants and tar.	and urea.amines, chlorine, glycine, organicresponse.Large amountschloramines and sulphide.Allow additional time between titrant additions to let the electrode come toVolatile amin Fats, oil, proteins,Fats, oil, proteins,and turbidity interfere.Fats, oil, proteins,Fats, oil, proteins,				
Sample Quality	Maximum particle size 10	)0 μm, < 0.1 g/L; Turbidity	< 50 NTU			
Filters	Microfiltration with PES n	nembranes with Bypass			EZ9250	
riiters	Microfiltration with PES n	nembranes immersion in s	situ		EZ9200	
Dilution	External Dilution Unit 1/5	50, 1/100, 1/150, 1/200, 1/2	250		EZ9700	
Dilution	Internal Dilution Option	Internal Dilution Option 1/2, 1/4, 1/10				



#### Boron

	Boron					
	Dissolved B(III)					
Type of Water	Effluent, Final Inc	lustry Wastewater				
Reference	EZ1	004				
Range	0 - 50	0 μg/L				
Method	Colorimetric measurement a	t 405 nm using Azomethine-H				
Interferences	Large amounts of color	c ions in high concentrations may interfere. r and turbidity interfere. surfactants and tar.				
Sample Quality	Maximum particle size 100 μm, < 0.1 g/L; Turbidity < 50 NTU					
Filters	Microfiltration with PES membranes with Bypass	EZ9250				
Filters	Microfiltration with PES membranes immersion in situ EZ9200					
Dilution	External Dilution Unit 1/50, 1/100, 1/150, 1/200, 1/250	EZ9700				
Dilution	Internal Dilution Option 1/2, 1/4, 1/10	See configurator				



## Chloride

Type of Water	Effluent / Final Industry Wastewater	Industry Wastewater	Industry Wastewater	Industry Wastewater
Reference	EZ1005	EZ3003/3004/3005	EZ3503/3504/3505	EZ4006
Range	1 - 10 mg/L Cl	1 - 10 mg/L Cl 10 - 100 mg/L Cl 100 - 1000 mg/L Cl	1 - 10 mg/L Cl 5 - 100 mg/L Cl 50 - 1000 mg/L Cl	1 - 10 mg/L Cl 5 - 100 mg/L Cl 25 - 500 mg/L Cl
Method	Colorimetric measurement of turbidity at 480 nm after silver chloride (AgCl) precipitation, based on standard method APHA 4500-Cl (B)	Discontinuous, direct measurement by combined ion-selective electrode, conform with standard methods EPA 9212 and ASTM D512-12	Discontinuous measurement by combined ion-selective electrode with standard addition	Potentiometric titration with silver nitrate (AgNO <sub>3</sub> ), conform with standard method APHA 4500-Cl (D)
Interferences	Substances in amounts normally found in potable waters will likely not interfere. Bromide, iodide and cyanide register as equivalent chloride concentrations. Sulfide, thiosulphate and sulphite interfere but can be removed by treatment with hydrogen peroxide. Orthophosphate > 25 mg/L interferes by precipitating as silver phosphate. Iron > 10 mg/L interferes. Large amounts of color and turbidity interfere. Fats, oil, proteins, surfactants and tar	Bromide, sulfide, iodide, cyanide ions may interfere. Mercury must be absent. Ammonia and thiosulphate may interfere. Fats, oil, proteins, surfactants and tar.		Bromide, sulfide, iodide ions may interfere. Ferricyanide causes high results and must be removed. Chromate and dichromate interfere and should be reduced to chromic state or removed. Ferric iron interferes if present in an amount substantially higher than the amount of chloride. Chromic ion, ferrous ion and phosphate do not interfere. Fats, oil, proteins, surfactants and tar.
Sample Quality	Maximum particle size 100 µm,	< 0.1 g/L; Turbidity < 50 NTU		
Filters	Microfiltration with PES membra	anes with Bypass		EZ9250
FILEIS	Microfiltration with PES membra			EZ9200
Dilution	External Dilution Unit 1/50, 1/10	00, 1/150, 1/200, 1/250		EZ9700
Diation	Internal Dilution Option 1/2, 1/4	ł, 1/10		



# Chlorine

			Chlorine Analyzers		
Reference	Ultra Low Range Cl17	Cl17sc Free Chlorine	Cl17sc Total Chlorine	CIF10sc Free Chlorine	CIT10sc Total Chlorine
Range	0.008 - 5 mg/L Cl <sub>2</sub>	0.03 - 1	0 mg/L	0.03 - 2	0 mg/L
Method	Colorimetric DPD Standard Method 4500-Cl G	Colorimetric measurement at 510 nm		Reagent less, e 3 electrodes amp	
Accuracy	± 5% or ± 0.01 mg/L (whichever is greater) from 0 - 4 mg/L; ± 10% from 4 - 5 mg/L	± 5% or ± 0.04 mg/L (whichever is greater) from 0 - 5 mg/L Cl <sub>2</sub> ± 10% from 5 - 10 mg/L Cl <sub>2</sub>		<ul> <li>±3% of the reference</li> <li>test (DPD) at constant</li> <li>pH less than 7.2</li> <li>(±0.2 pH unit)</li> <li>±10% of the reference</li> <li>test (DPD) at stable pH</li> <li>less than 8.5</li> <li>(±0.5 pH unit from the</li> <li>pH at calibration)</li> </ul>	±10% of the reference test** (DPD) at stable pH less than 8.5 (±0.5 pH unit from the pH at calibration) ±20% of the reference test (DPD) at stable pH greater than 8.5
Interferences	Other oxidizing agents such as bromide, chlorine dioxide, permanganate, and ozone will cause a positive interference.	Other oxidizing agents such as bromide, chlorine dioxide, permanganate, and ozone will cause a positive interference. Hardness must not exceed 1,000 mg/L CaCO <sub>3</sub> .		Monochloramine, chlorine dioxide, ozone, and c halk deposits	Chlorine dioxide, ozone, and chalk deposits
	1				

See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.

## Chromium

		Chromium				
	Dissolved Cr(VI)	Total Cr	Dissolved Cr(VI) + Total Cr	Total Cr + Dissolved (Cr(III)+Cr(VI))		
Type of Water	Effluent, Final Industry Wastewater	Effluent, Final Industry Wastewater	Effluent, Final Industry Wastewater	Effluent, Final Industry Wastewater		
Reference	EZ1009	EZ2001	EZ2301	EZ2400		
Range	0 - 500 µg/L	0 - 500 µg/L	0 - 500 µg/L	0 - 500 µg/L		
Method	Colorimetric meas using diphenylcarbaz with standard meth	ide method, conform	Colorimetric measurement after digester at 546 nm using diphenylcarbazide method, conform with standard method APHA 3500-Cr (B)			
Interferences	Fe (III), Hg > 200 mg/L, M Large amounts of color Fats, oil, proteins, s	and turbidity interfere.	Fe (III), Hg > 200 mg/L, M Large amounts of color Fats, oil, proteins, s	and turbidity interfere.		
Sample Quality	Maximum particle size 100 µm,	< 0.1 g/L; Turbidity < 50 NTU	·			
Filters	Microfiltration with PES membranes with Bypass			EZ9250		
Filters	Microfiltration with PES membranes immersion in situ			EZ9200		
Dilution	External Dilution Unit 1/50, 1/10		EZ9700			
Dilution	Internal Dilution Option 1/2, 1/4	1, 1/10		See configurator		

Note: Chromium analyzer model EZ6003 is not suitable for industrial applications.



## Conductivity / Resistivity

	Ultrapure Water*	Pure Water	Ultrapure Water Conductivity Certification System
Type of Water	E-1, E-1.1, E-1.2, E-1.3, E-2, E-3	E-4	E-1, E-1.1, E-1.2, E-1.3, E-2, E-3
Reference**	08310=A=0000	08311=A=0000	09526=A=0000
Cell Constant	K = 0.01	K = 0.1	K = 0.01
Range	0.01 - 200 μS/cm 5KΩ – 100 MΩ.CM	0.1 – 2 mS/cm 0.5kΩ – 10 MΩ.cm	0.01 - 200 μS/cm 5kΩ – 100 MΩ.cm
Method	Analog Contacting Conductiv determined according to ISO 78	Analogical Contacting Conductivity Sensor with a cell constant determined according to ISO 7888 and ASTM D 1125 standards. 9526 System certified according ASTM D5391	
Interferences		s or precipitates may coat the glass elec ubbles may generate measurement ins	

\* For ultrapure water application it is recommended to use Polymetron Conductivity Module for SC200 Ultrapure Controller (Product #: 9525800) \*\* Reference 8310 and 8311 can work up to 10 bars and 125°C. If higher pressure and/or temperature resistance are required, please select 8315 (k=0.01), 8394 (k=0.01, CIP) or 8316 (k=0.1) able to resist up to 25 bars and 150°C.

	Drinking/Surface Water	Polluted Water	
Type of Water	Incoming Water Industry Wastew		
Reference	3798	3700*	
Cell Constant	K = 2.35	K = 4.7	
Range	250 μS/cm 2.5 S/cm	200 µS/cm 2.0 S/cm	
Method	Inductive Conductivity Sensor		
Interferences	None		

\* Sensor material must be selected in function of the application to be measured.

See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.

## Copper

	Copper						
	Dissolve	ed Cu(II)	Total Cu	Total Cu + Dissolved Cu(II)			
Type of Water	Effluent, Final Industry Wastewater		Effluent, Final Industry Wastewater	Effluent, Final Industry Wastewater			
Reference	EZ1010 EZ1011		EZ2002	EZ2302			
Range	0 - 3 mg/L	0 - 5 mg/L	0 - 3 mg/L	0 - 3 mg/L			
Method	Colorimetric measurement at 546 nm using bicinchoninate method conform with Hach Method 8506Colorimetric measurement at 480 nm using bathocuproine method conform with standard method 			inchoninate method,			
Interferences		Acidity, metal ions like Aluminium (III) > 10 mg/L, Cyanide, Hardness, Iron (III) > 10 mg/L, Nickel (II) and Silver (II). Large amounts of color and turbidity interfere. Fats, oil, proteins, surfactants and tar.					
Sample Quality	Maximum particle size 100 µm,	< 0.1 g/L; Turbidity < 50 NTU					
Filtowe	Microfiltration with PES membra	anes with Bypass		EZ9250			
Filters	Microfiltration with PES membra	EZ9200					
Dilution	External Dilution Unit 1/50, 1/10	External Dilution Unit 1/50, 1/100, 1/150, 1/200, 1/250					
Dilution	Internal Dilution Option 1/2, 1/4	4, 1/10		See configurator			



## Dissolved Hydrogen

	Dissolved Hydrogen			
Reference	3121x*	31290TC*		
Range	0 ppb to 75 ppb or 0 ppb to 300 ppb or 0 ppb to 3200 ppb or 0 ppb to 32 ppm 0 Pa to 5 kPa or 0 Pa to 20 kPa or 0 Pa to 200 kPa or 0 Pa to 2000 kPa	0 to 2 ppm or 0 to 25 cc/kg or 0 to 1.5 bar 0 to 10 ppm or 0 to 120 cc/kg or 0 to 6 bar 0 to 20 ppm or 0 to 220 cc/kg or 0 to 12 bar		
Method	Electrochemistry	Thermal Conductivity		
Accuracy	The greater of $\pm$ 1% of reading or $\pm$ 0.03 ppb, or $\pm$ 1 Pa	±1% of reading, or ±2 ppb, or ±0.03 cc/kg, or ±1.5 ba		
Channels	1 - 3	1 - 3		

\* Must be combined with 410/510 controllers, 3 m cable (32510.03) and, flow chamber (32001.01X). See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.

### Dissolved Nitrogen

	Dissolved Nitrogen	
Reference	3159xTC*	
	0-350 ppm, or	
Range	0-300 ml/L, or	
	0-20 bar	
Method	Thermal Conductivity	
	The greater of ±2% of reading	
A	or ± 0.3 ppm,	
Accuracy	or ± 0.25ml/L,	
	or ± 15 mbar	
Purge Gas	CO <sub>2</sub> or H <sub>2</sub> or Argon or He	
Channels	1 - 3	
* Must be combined with 410/510 controllers.	3 m cable (32510.03) and, flow chamber (32001.01X).	

Must be combined with 410/510 controllers, 3 m cable (32510.03) and, jlow chamber (32001.01X).
 See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.

# Dissolved Oxygen

		Dissolved Oxygen	
Type of Water	E-1, E-1.1, E-1.2, E-1.3 E-1, E-1.1, E-1.3		
Reference	GA2400*	K1100*	3100
Range	0.1 ppb - 20 ppm or 0.25 Pa - 50 kPa	0.6 - 2000 ppb	0.6 - 2000 ppb
Method	Electrochemistry	Luminescent Dissolved Oxygen (process)	Luminescent Dissolved Oxygen (portable)
Accuracy	±1% of reading, or ± lower measurement range, whichever is greater	± 0.8 ppb or 2 % whichever is greater	± 0.8 ppb or 2 % whichever is greater
Channels	1 - 3	1 - 3	1

\* Must be combined with 410/510 controllers, 3 m cable (32510.03) and, flow chamber (32001.01X).



#### **Dissolved** Ozone

	Dissolved Ozone
Reference	C1100*
Range Method	0 ppb - 50 ppm O₃
Method	Electrochemistry
Accuracy	± 0.4 ppb or ±5%, whichever is the greater
Channels	1-3

\* Must be combined with 410/510 controllers, 3 m cable (32510.03) and, flow chamber (32001.01X) See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.

## Fluoride

		Fluoride			
Type of Water	Effluent / Final Industry Wastewater	Effluent / Final Industry Wastewater	Industry Wastewater		
Reference	EZ3007	EZ3507	EZ3508		
Range	0.1 – 10 mg/L F <sup>-</sup>	0.1 – 10 mg/L F <sup>-</sup>	1 – 100 mg/L F		
Method	Discontinuous, direct measurement by combined ion-selective electrode, conform with standard methods EPA 9214 and ASTM D1179	ned ion-selective electrode, Discontinuous measurement by combined ion-selective electrode with standard addition			
Interferences	Metal ions like aluminium > 72 mg/L, calcium > 108 mg/L and iron > 150 mg/L. Fats, oil, proteins, surfactants and tar.				
Sample Quality	Maximum particle size 100 μm, < 0.1 g/L; 1	Furbidity < 50 NTU			
Filters	Microfiltration with PES membranes with E	EZ9250			
rillers	Microfiltration with PES membranes imme	rsion in situ	EZ9200		
<b>B</b> 11 (1	External Dilution Unit 1/50, 1/100, 1/150, 1/200, 1/250 EZ9700				
Dilution	Internal Dilution Option 1/2, 1/4, 1/10				
Channels	1 – 8		1		



# Hardness (Calcium and/or Total)

		Hardness					
	Total Hardness	Calcium Hardness	Total & Calcium Hardness	Total & Calcium & Magnesium Hardness	Total Hardness	Total Hardness	Calcium Hardness
Reference	EZ1016	EZ1017	EZ1304	EZ1036	EZ4043	EZ4041	EZ4044
Range	0.025 - 1 mg/L CaCO <sub>3</sub>	0.025 - 1 mg/L CaCO <sub>3</sub>	0.025 - 1 mg/L CaCO <sub>3</sub>	TH/TH ca: 0.025 - 1 mg/L CaCO <sub>3</sub> TH Mg: 0.1– 1 mg/L, expressed as CaCO <sub>3</sub>	0.25 - 10 mg/L CaCO <sub>3</sub>	100 - 1000 mg/L CaCO <sub>3</sub>	100 - 1000 mg/L CaCO <sub>3</sub>
Method	Colorimetric measurement at 610 nm using calmagite/ EDTA	Colorimetric measurement at 610 nm using hydroxynaph- thol blue / EDTA	TH: Colorimetric measurement at 610 nm using calmagite / EDTA TH Ca: Colorimetric measurement at 610 nm using bydroxynaphthol		Colorimetric titration by EDTA ED using color indicator calmagite colo at 610 nm hyd		Colorimetric titration by EDTA using color indicator hydroxynaph- thol blue at 620 nm
Interferences	Some metal ions interfere by causing fading or indistinct end points or by stoichiometric consumption of EDTA. Fats, oil, proteins, surfactants and tar.	Dissolved Copper Cu(II) > 2 mg/L, Iron Fe(II) > 20 mg/L, Manganese > 10 mg/L, Zinc > 5 mg/L, Lead > 5 mg/L, Aluminium > 5 mg/L and Tin Sn(IV) interfere. Orthophosphate precipitates Calcium at the pH of the test. Strontium and Barium give a positive interference and alkalinity in excess of 300 mg/L may cause an indistinct end point in hard waters. Large amounts of color and turbidity interfere. Fats, oil, proteins, surfactants and tar.			or indistinct co Suspende also may Large amount	ions interfere by ca end points or by st onsumption of EDT ed or colloidal orga interfere with the o es of color and turb proteins, surfactan	oichiometric A. nic matter end point. idity interfere.
Sample Quality	Maximum particle	e size 100 µm, < 0.1			1		
		h PES membranes	<u> </u>				EZ9250
Filters		h PES membranes					EZ9200
							EZ9700
Dilution*	External Dilution Unit 1/50, 1/100, 1/150, 1/200, 1/250 Internal Dilution Option 1/2, 1/4, 1/10						



### Iron

	Iron								
	Dissolved Fe(II)	Total Dissolved (Fe(II) + Fe(III))	Dissolved Fe(II) + Total Dissolved (Fe(II) + Fe(III))	Dissolved Fe(II) + Total Dissolved (Fe(II)+F Fe(III)) + Dissolved Fe(III)	Total Fe	Total Fe + Dissolved Fe(II)	Total Fe + Total Dissolved (Fe(II) + Fe(III))	Total Fe + Total Dissolved (Fe(II) + Fe(III)) + Dissolved Fe(II)	Total Fe + Total Dissolved (Fe(II) + Fe(III)) + Dissolved Fe(II) + Dissolved Fe(III)
Tupe of Water			1	Effluent, F	inal Industry W	/astewater	1	· ·	
Reference	EZ1023	EZ1024	EZ1302	EZ1303	EZ2005	EZ2305	EZ2306	EZ2307	EZ2308
Range	0.01 - 1 mg/L	0.01 - 1 mg/L	0.01 - 1 mg/L	0.01 - 1 mg/L, 0.04 - 1 mg/L FeIII	0.01-1 mg/L	0.01-1 mg/L	0.01-1 mg/L	0.01-1 mg/L	0.01 - 1 mg/L, 0.04 - 1 mg/L FeIII
Method	us		measurement solution (578n	m)			measurement Z color solutio		
Interferences	Metal ions like Pb > 10 mg/L, Zn > 2 mg/L, Ni > 2 mg/L, Cu > 5 mg/L. Strong oxidising agents (o3, Kmno3, clo2), Cyanide, Nitrite, Phosphate (polyphosphate more than orthophosphate), Chromium, Zinc in concentrations exceeding 10 times that of Iron. Bismuth, Cadmium, Mercury, Molybdate, and Silver precipitate Phenanthroline. Polyphosphate must be absent. Large amounts of color and turbidity interfere. Fats, oil, proteins, surfactants and tar.								
Sample Quality	Maximum pai	rticle size 100 µ	um, < 0.1 g/L; T	urbidity < 50 N	TU				
Filters	Microfiltration	n with PES men	nbranes with B	ypass				EZ9	250
riiters	Microfiltration	n with PES men	nbranes imme	rsion in situ				EZ9	200
Dilution	External Dilut	ion Unit 1/50, '	1/100, 1/150, 1	/200, 1/250				EZ9	700
Diation	Internal Diluti	ion Option 1/2,	1/4, 1/10					See conf	igurator



## Manganese

	Manganese				
	Dissolved Mn(II)	Total Mn	Total Mn + Dissolved Mn(II)		
Type of Water		Effluent, Final Industry Wastewater			
Reference	EZ1025	EZ2003	EZ2303		
Range	0.01-1 mg/L	0.02 - 1 mg/L	0.02-1 mg/L		
Method	Colorimetric measurement using formaldoxime method at 450 nm				
Interferences	La	arge amounts of color and turbidity interfer Fats, oil, proteins, surfactants and tar.	e.		
Sample Quality	Maximum particle size 100 μm, < 0.1 g/L; T	Furbidity < 50 NTU			
Filters	Microfiltration with PES membranes with E	EZ9250			
FILTERS	Microfiltration with PES membranes imme	EZ9200			
Dilution	External Dilution Unit 1/50, 1/100, 1/150, 1/200, 1/250 EZ9700				
Dilution	Internal Dilution Option 1/2, 1/4, 1/10				

Note: Manganese analyzers model EZ6006 and EZ6204 are not suitable for industrial applications. See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.

# Nickel

	Nickel				
	Dissolved Ni(II)	Total Ni			
Type of Water	Effluent, E-4, Final I	ndustry Wastewater			
Reference	EZ1027	EZ2004			
Range	5 – 500 μg/L	10 – 500 μg/L			
Method	Colorimetric measurement using Di Methyl Glyoxime (DMG)	Colorimetric measurement using Di Methyl Glyoxime (DMG), after hot-acid digestion			
Interferences	Metal ions like Aluminium (III) [(Al)3+)], Bismuth (II) [(Bi)2+], Cadmium (II) [(Cd)2+)], Chromium (III) [(Cr)3+)], Cobalt (II) [(Co)2+)], Copper (II) [(Cu)2+)], Iron (II) [(Fe)2+)], Iron (III) [(Fe)3+)], Lead (II) [(Pb)2+)], Manganese (II) [(Mn)2+)], Magnesium (II) [(Mg)2+)], Mercury (II) [(Hg)2+)], Palladium (II) [(Pd)2+)], Platinum (II) [(Pt)2+)], Silver (II) [(Ag)+)], Tin (II) [(Sn)2+)] & Zinc (II) [(Zn)2+)] Large amounts of color and turbidity interferes. Fats, Oil, Proteins, Surfactants and Tar.	<ul> <li>Metal ions like Aluminium (III) [(Al)3+)], Bismuth (II) [(Bi)2+], Cadmium (II) [(Cd)2+)], Chromium (III) [(Cr)3+)], Cobalt (II) [(Co)2+)], Copper (II) [(Cu)2+)], Iron (II) [(Fe)2+)], Iron (III) [(Fe)3+)], Lead (II) [(Pb)2+)], Maganese (II) [(Mn)2+)], Magnesium (II) [(Mg)2+)], Mercury (II) [(Hg)2+)], Palladium (II) [(Pd)2+)], Platinum (II) [(Pt)2+)], Silver (II) [(Ag)+)], Tin (II) [(Sn)2+)] &amp; Zinc (II) [(Zn)2+)].</li> <li>Sample solutions containing complexing agents like EDTA or Cyanide must be digested with Potassium peroxodisulphate [K2S2O8].</li> <li>When the COD concentration is &gt;300 mg/L to 500 mg/L double the quantity of Potassium peroxodisulphate.</li> <li>Large amounts of color and turbidity interferes.</li> <li>Fats, Oil, Proteins, Surfactants and Tar.</li> </ul>			
Sample Quality	Maximum particle size 100 μm, < 0.1 g/L; Turbidity < 50 NTU	·			
Filters	Microfiltration with PES membranes with Bypass	EZ9250			
rinters	Microfiltration with PES membranes immersion in situ	EZ9200			
Dilution	External Dilution Unit 1/50, 1/100, 1/150, 1/200, 1/250	EZ9700			
Dilution	Internal Dilution Option 1/2, 1/4, 1/10	See configurator			

Note: Nickel analyzers model EZ6007 dissolved Nickel Ni(II) and EZ6205 total Nickel are not suitable for industrial applications. See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.



### Nitrate/Nitrite

	Nitrate	Nitrite	Nitrate & Nitrite			
Type of Water	Effluent, E3, E4, Final Industry Wastewater	Effluent, E3, E4, Final Industry Wastewater	Effluent, E3, E4, Final Industry Wastewater			
Reference	EZ1028	EZ1029	EZ1301			
Range	2 - 100 µg/L NO <sub>3</sub> -N	1 - 100 µg/L NO <sub>2</sub> -N	2 - 200 μg/L NO <sub>3</sub> -N & 1 - 200 μg/L NO <sub>2</sub> -N			
Method	Colorimetric measurement at 546 nm using NEDD, conform with standard method ASTM 4500-NO3-A	Colorimetric measurement at 546 nm using NEDD, conform with standard method ASTM 4500-NO2-A	Colorimetric measurement at 546 nm using NEDD, conform with standard method ASTM 4500-NO3-A Colorimetric measurement at 546 nm using NEDD, conform with standard method ASTM 4500-NO2-A			
	Ions like Antimony Sb(III), Bismuth, Chloroplatinate, Gold, Iron Fe(III), Lead, Mercury, Metavanadate, Silver can precipitate with Nitrate.					
	Presence of Copper Cu(II) may decompose the diazonium salt which results in a low result.					
Interferences	Strong oxidizing agents.					
	Tricloramine results in a false red color.					
	Large amounts of color and turbidity interfere.					
	Fats, oil, proteins, surfactants and tar.					
Sample Quality	Maximum particle size 100 μm, < 0.1 g/L; 1	Furbidity < 50 NTU				
Filters	Microfiltration with PES membranes with E	Bypass	EZ9250			
FIILERS	Microfiltration with PES membranes imme	EZ9200				
Dilution	External Dilution Unit 1/50, 1/100, 1/150, 1	/200, 1/250	EZ9700			
Diation	Internal Dilution Option 1/2, 1/4, 1/10					
Channels	1 – 8					

See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.

# pH/ORP

	pH/ORP				
Type of Water	E-4, inlet, outlet	E-1, E-1.1, E-1.2, E-1.3, E-2, E-3			
Reference	Differential Sensor/Combination Sensor	08362=A=0000(pH); 08362=A=1111 (ORP)			
Range	-2 to 14 pH (pHD); 0 to 14 pH (3/4 inch); -1500 to +1500 mV (pHD) -2000 to +2000 mV (3/4 inch)	2 to 12 pH; - 1500 to 1500 mV			
	<b>pH-</b> Two electrodes compare the process value to a stable internal reference standard buffer solution. The internal electrode is non-flowing, foul-resistant characteristics.	<b>pH-</b> two-electrode system whereby a combined glass and reference electrode compares the potential of the electrical energy of the sample to the internal reference solution and produces a voltage value per the Nernst equation. This value is converted to pH.			
Method	<b>ORP-</b> Oxidation Reduction Potential. Cell potential is measure from a cell compising a nobel metal electrode that does not take part in the reaction. A reference electrode provides an electrical reference point of measurement.	<b>ORP-</b> determination of the electron activity of a solution by using an inert indicator electrode and a reference electrode. The potential difference between the indicator electrode and the reference electrode equals the redox potential of the system.			
Interferences	Stray current in Sample				
Sample Quality	N/A				



## Phosphates

		Phos	phates	
Type of Water	Effluent, E3, E4, Final Industry Wastewater	Effluent, E4, Final Industry Wastewater	Effluent, E4, Final Industry Wastewater	Effluent, E3, E4, Final Industry Wastewater
Reference	55	00	EZ1031	EZ1032
Range	4-3000 µg/L as PO <sub>4</sub>	0.2-50 mg/L as $PO_4$	0.1 - 10 mg/L PO <sub>4</sub> -P	0.005 - 1 mg/L PO <sub>4</sub> -P
Method	Colorimetric		Colorimetric measurement using vanadate yellow method (450 nm)	Molybdate blue method (630 nm), conform with APHA 4500-P (C) and ( E)
Interferences	No interferences		<ul> <li>Positive interference is caused by Silica Arsenate if the sample is heated.</li> <li>Negative interferences are caused by Arsenate, Fluoride, Thorium, Bismuth, Sulphide, Thiosulphate, Thiocyanate or excess of Molybdate.</li> <li>Blue color is caused by Ferrous Iron, but this does not affect results for Ferrous Iron concentrations &lt; 100 mg/L.</li> <li>If Nitric Acid is used, Chloride interferes from 75 mg/L.</li> <li>Large amounts of color and turbidity interfere.</li> <li>Fats, oil, proteins, surfactants and tar.</li> </ul>	Arsenic (V), Chromium (VI), Copper (II) > 10 mg/L, Iron (III) > 10 mg/L, Sulphide > 2 mg/L, Vanadium, Silica > 60 mg/L. Large amounts of color and turbidity interfere. Fats, oil, proteins, surfactants and tar.
Sample Quality	< 2 NTU, no oil, no grease, M	aximum particle size 100 µm	Maximum particle size 100 µm	n, < 0.1 g/L; Turbidity < 50 NTU
Filtowe	Microfiltration with PES membra			EZ9250
Filters	Microfiltration with PES membranes immersion in situ			EZ9200
Diluctions	External Dilution Unit 1/50, 1/10	0, 1/150, 1/200, 1/250		EZ9700
Dilution*	Internal Dilution Option 1/2, 1/4	l, 1/10		
Channels	1 - 6			
* Not applicable on	1.1.5500		1	

\* Not applicable on model 5500.



## Silica

		Silica	
Type of Water	E-1, E-1.1, E-2, E-3, E-4	E-1, E-1.1, E-2, E-3, E-4	E-3, E-4
Reference	5500	EZ1034	EZ1035
Range	0.5 ppb - 5000 μg/L SiO <sub>2</sub>	1 – 100 μg/L SiO <sub>2</sub>	10 – 1000 μg/L SiO <sub>2</sub> , up to 100 mg/L
Method	Colorimetric	Colorimetric measurement at 800 nm	Colorimetric measurement at 630 nm
		Tannin, large amounts of Iron, S	Sulfide and Phosphate interfere.
Interferences	No interferences	5	and turbidity interfere.
		Fats, oil, proteins, s	surfactants and tar.
Sample Quality	< 2 NTU, no oil, no grease, Maximum particle size 100 μm		cle size 100 μm, pidity < 50 NTU
Filtowe	Microfiltration with PES membranes with E	Bypass	EZ9250
Filters	Microfiltration with PES membranes imme	rsion in situ	EZ9200
Dilutiont	External Dilution Unit 1/50, 1/100, 1/150, 1	/200, 1/250	EZ9700
Dilution*	Internal Dilution Option 1/2, 1/4, 1/10		
Channels	1 – 6		

\* Not applicable on model 5500.

See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.

## Sodium

		Sodium	
Type of Water	E-1, E-1.1,E-2, E-3,E-4	Effluent, Final Ind	ustry Wastewater
Reference	5600	EZ3015	EZ3016
Range	0.01 ppb - 10,000 µg/L Na <sup>+</sup>	10 - 100 mg/L Na $^{+}$	100 - 1000 mg/L Na <sup>+</sup>
Method	Continuous, direct measurement by ion-selective electrode	Discontinuous, direct measurement	by combined ion-selective electrode
Interferences	No interferences if pH after conditioning is greater than 10.5	Silver ions (Ag <sup>+</sup> ) The sodium electrode is ser The ratio of these ions to sodium (X+ the value in brackets: H <sup>+</sup> (< 0.001), Li <sup>+</sup> ( Fats, oil, proteins, s	hsitive to the following ions. H/Na <sup>+</sup> ) should thus not be larger than <1), K <sup>+</sup> (< 5), NH <sub>4</sub> <sup>+</sup> (< 50), Mg <sub>2</sub> <sup>+</sup> (< 2000).
Sample Quality	< 2 NTU, no oil, no grease, Maximum particle size 100 µm	Maximum particle si Turbidity	ze 100 μm, < 0.1 g/L; < 50 NTU
Filtere	Microfiltration with PES membranes with B	ypass	EZ9250
Filters	Microfiltration with PES membranes immer	rsion in situ	EZ9200
Dilutiont	External Dilution Unit 1/50, 1/100, 1/150, 1/	/200, 1/250	EZ9700
Dilution*	Internal Dilution Option 1/2, 1/4, 1/10		

\* Not applicable on model 5600.



## Sulfate

	Sul	fate
Type of Water	Effluent, Industry Wastewater	Industry Wastewater
Reference	EZ1036	EZ4039
Range	10 - 40 mg/L SO <sub>4</sub>	20 - 200 mg/L SO <sub>4</sub>
Method	Colorimetric measurement of turbidity at 450 nm after barium precipitation, conform with standard methods EPA 375.4 and APHA 4500-SO4	Colorimetric titration by EDTA using color indicator calmagite at 610 nm after barium sulphate precipitation
	No Other metals that form complexes with EDTA.	Some metal ions interfere by causing fading or indistinct end points or by stoichiometric consumption of EDTA.
	Silica > 500 mg/L, organic matter in water.	Silica > 500 mg/L interferes.
	Suspended or colloidal organic matter	
Interferences	also may interfere with the endpoint.	Suspended or colloidal organic matter also may interfere with the end point.
	Large amounts of color and turbidity interfere.	also may interfere with the end point.
		Large amounts of color and turbidity interfere.
	Fats, oil, proteins, surfactants and tar.	
		Fats, oil, proteins, surfactants and tar.
Sample Quality	Maximum particle size 100 μm, < 0.1 g/L; Turbidity < 50 NTU	
Filters	Microfiltration with PES membranes with Bypass	EZ9250
riiters	Microfiltration with PES membranes immersion in situ	EZ9200
Dilution	External Dilution Unit 1/50, 1/100, 1/150, 1/200, 1/250	EZ9700
Dilution	Internal Dilution Option 1/2, 1/4, 1/10	
Channels	1 – 8	

See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.

## Total Organic Compounds (TOC)

то	c
E-3, E-4	E-2, E-3, E-4
B3500C	B3500ul
0 - 25 mg/L C, 0 - 100 mg/L C	0 - 5000 μg/L C
Infrared measurement of CO <sub>2</sub> after patented Two-Stage Advanced Oxidation Process (TSAO) (DIN EN 1484:1997-08, ISO 8245:1999-03, EPA 415.1)	Infrared measurement of CO <sub>2</sub> after patented Two-Stage Advanced Oxidation Process (TSAO) using Hydroxyl Radicals
Nor	ne
Maximum partic	:le size 100 μm
_	E-3, E-4 B3500C 0 - 25 mg/L C, 0 - 100 mg/L C Infrared measurement of CO <sub>2</sub> after patented Two-Stage Advanced Oxidation Process (TSAO) (DIN EN 1484:1997-08, ISO 8245:1999-03, EPA 415.1) Nor

Note: TOC measurement for water purer than E-2, please contact your local Beckman Coulter representative for Anatel TOC solution. See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.



# Turbidity

		Turbidity	
Reference	TU5300 Online Laser Turbidimeters	TU5400 Online Laser Turbidimeters	TU5200 Benchtop Laser Turbidimeters
		EPA: 0-700 NTU/FNU/TE/F/FTU 0 - 100 mg/L 0 - 175 EBC	
Range		ISO: 0 - 1000 NTU/FNU/TE/F/FTU 0 - 100 mg/L 0 - 250 EBC	
Method	Class 1 lase	ser product, with embedded 650 nm (EPA 0. er product, with embedded 850 nm (ISO), m 825-1 and to 21 CFR 1040.10 in accordance	ax. 0.55 mW
Accuracy	±10% of readin	±2% or 0.01 NTU from 0 - 40 NTU g from 40 - 1000 NTU based on Formazin pi	rimary standard
Repeatability	Better than 1% of reading or ±0.002 NTU.	±0.0006 NTU (TU5400) on Formazin at 25°C (77 °F), whichever is greater.	<40 NTU: Better than 1% of reading or ±0.002 NTU on Formazin at 25 °C, whichever is greater. >40 NTU: Better than 3.5% of reading on Formazin at 25 °C.

See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.

## Zinc

	Zi	nc												
	Dissolve	ed Zn(II)												
Type of Water	Effluent, Final Ind	lustry Wastewater												
Reference	EZ1	040												
Range	0 - 1	mg/L												
Method	Colorimetric measurement at 630 nm using Zincor	n, conform with standard method APHA 3500-Zn (B)												
Interferences	Colorimetric measurement at 630 nm using Zincon, conform with standard method APHA 3500-Zn (B) Al(III) > 5 mg/L, Cd(II) > 1 mg/L, Chromate > 50 mg/L, Cr(III) > 10 mg/L, Co(II) > 30 mg/L, Cu(II) > 30 mg/L, Fe(II) > 9 mg/L, Fe(III) > 7 mg/L, Mn(II) > 5 mg/L, Ni(II) > 5 mg/L, organic matter and extreme sample pH fluctuation. Large amounts of color and turbidity interfere. Fats, oil, proteins, surfactants and tar.													
Sample Quality	Maximum particle size 100 μm, < 0.1 g/L; Turbidity < 50 NTU													
Filtowa	Microfiltration with PES membranes with Bypass	EZ9250												
Filters	Microfiltration with PES membranes immersion in situ	EZ9200												
Dilution	External Dilution Unit 1/50, 1/100, 1/150, 1/200, 1/250	EZ9700												
Dilution	Internal Dilution Option 1/2, 1/4, 1/10	See configurator												

Note: Zinc analyzers model EZ6010, EZ6104, EZ6106, EZ6109, EZ6208, EZ6303, EZ6305 and EZ6308 are not suitable for industrial applications. See the Lab Applications Quick Reference Guide, starting on page 26, for Hach laboratory solutions.



## Lab Applications Quick Reference Guide

		Application						Inst	trum	ent									Ver	tical	Mar	ket				
																Drin	king V	Vater					Indu	strial		
Parameter	EPA	Chemistry	<b>Range</b> (mg/l unless noted)	AT1000	HQd Meter	DR6000 Spectrophotometer	DR3900 Spectrophotometer	DR1900 Spectrophotometer	DR900 Colorimeter	DR300	SL1000	Kits	Digital Titrator	Other Instrument	ław Water	Slarifier Effluent	ilter/Membrane Effluent	inal Effluent	Distribution System	Waste Water	ower/Steam	Chemical/Petrochemical		pao	3everage	Metals/Mining
Acidity		Sodium Hydroxide/Methyl	10-4000		-						01	-						u.					140			
Advanced Drinking Water Lab Advanced Portable Lab Advanced Wastewater Lab		Orange/Phenolphthalein	104000																							
Alkalinity		pH-metric titration	0.4-20 mmol/L	1000											- 19	•		٠	•	•	16	1900	1000		۹	٠
Alkalinity		TNT870	25-400					٠							(	58				•		1.00	3. <b>•</b>			
Alkalinity Alkalinity		ChemKey ChemKey	20-200 200-700								•							•		•		2.2				
Alkalinity		Sulfuric Acid/ Phenolphthalein/Bromcre	10-4000												55			•			10		863	-		
All colorimetric		sol Green-Methyl Red All colorimetric	variable										La	chat						•			•	•		
Aluminum		Alumion	0.008-0.800				•	•		•			Ldi	mat						•	110	1. • X	10.03			
Aluminum		Eriochrome Cyanide R	0.006-0.250			•		•										•		•			9 <b>.</b>		12	
Aluminum		TNT848	0.02-0.50			۲					1							•		•	1	102	•		•	٠
Arsenic Ballast Water Validation	•	Silver Diethyldithiocarbamate	0-0.200			-	*	*				•2			•			•		•	•	340 1	542	×	•	•
Barium		Turbidimetric	2-100			2.			۰											•6	1.42		1.00			•
Barium Basic Drinking Water		Turbidimetric	2-10000			¥.						÷								•		.39 <b>9</b> .2	1992			
Laboratory Basic Wastewater Lab																										
Benzotriazole/ Tolyltriazole		UV Photolysis	1.0-20.0			<b>(</b> •		٠	٠													()			*	•
Biochemical Oxygen Demand	9	Luminescent	0.05-20.00		•															•	•		1			•
Boiler Feed and Scale												•2														
Boiler Treatment Control												•														
Boron Boron		Carmine Carmine	0.2-14 2-50			2.														•			2.4.5		-	•
Boron		TNT877	0.02-2.50																		1.000	200	1.000			
Bromine		Electrometric titration	0.500-200/100 g g Br2															•		•		25.00	1.0			•
Bromine		DPD powder pillow	0.05-4.50			1	٠	٠												*	1		Sen		٠	
Bromine		DPD AccuVac	0.05-4.50				•	•	•		1							•		•	•0		•	•	•	۲
Cadmium Cadmium		TNT852 Dithizone	0.02-0.30 0.0007-0.0800																			0.00	00000			
		Sodium Hydroxide/																		•						
Carbon Dioxíde Chelants, Free		Phenolphthalein Magnesium	0-20.0																				•		•	•
		Chloride/Calmagite Bismuth																								
Chelants, Total		Nitrate/Methylthymol Blue Manganese III TNT	0-40.0 30-1000				•		•						•			•		•	•	•		•	•	•
		Mercury-free TNT825	25-1000																	•		1.00				
		Dichromate TNT	0.7-40			1.														•			6.00			•
		Dichromate TNT Dichromate TNT	3-150 20-1500																							
Chemical Oxygen		Dichromate TNT	200-15000			1														-	1162	2.5	843	2	3	
Demand (COD)		TNT820	1-60			- 65	20	- 3 <b>6</b>							- 19					. 👀	1.663	1.0	19630	68	- 26	٠
		TNT821	3-150			3 <b>9</b>		٠												•	1.65	200	3055	•	3.	
	•	TNT822 TNT823	20-1500 250-15000				•															1000	5.0.0	•		•
		TNT824	5000-60000					•												•	10000	5.0	CORC 1			÷
Chloramine (Mono)		Indophenol TNT	0.1-10.0					•		٠						•	•		•							
Chloramine (Mono)		Indophenol	0.04-4.50			۲			•		-							•								
Chloramine (Mono) Chloramine (Mono) and Nitrogen, Free Ammonia		ChemKey Indophenol	0.04-4.60				30	•	•																	
Chloride		Silver nitrate titration	5-400															•		•		1.0.7	0.00			•
Chloride		Mercuric Thiocyanate	0.1-25.0					•										•		•		1.00	1.00	•		
Chloride		TNT879	1.0-1000			3														•	19					
Chloride Chloride		QuanTab test strip QuanTab test strip	30-600 300-6000								1												725			
Chloride		Mercuric Nitrate/ Diphenylcarbazone	10-8000										1.00					*		٠	100	39 <b>4</b> 3	8005		•	٠
Chloride		Silver Nitrate/Potassium Chromate	10-10000										5.03							•	1.	8.09	8.9.8			
Chloride		Ion selective elctrode	0.1-35500		201																1022	105	1997			
Chlorine Demand		DPD powder pillow	variable			6	2 <b>6</b>																			
Chlorine Dioxide		Thiosulfate titration	100-4500	1000											26	3		<b>3</b>	•		1993	1.65	800	<b>X</b> 8	٠	
Chlorine Dioxide Chlorine Dioxide		Phenyl arsine oxide titration Chlorophenol Red	0.100-5.00	2 <b>9</b> 05												*	•	•	•			200	100	•	*	*
Chlorine Dioxide		DPD powder pillow	0.01-1.00			1									1		-								-	
		DPD AccuVac	0.04-5.00			- 11																				

Chlorine, Free  Chlorine, Tree  Chlorine, Tree  Chlorine, Total	Application						Inst	rum	ent									Ver	tical	Ma	rket				
Chlorine Dioxide Chlorine Dioxide Chlorine, Free Chlorine, Total Chlorine, Total					1										Drin	king V	Vater					Indu	strial		
Chlorine Dioxide Chlorine Dioxide Chlorine, Free Chlorine, Total Chlorine, Total C	Chemistry	<b>Range</b> (mg/l unless noted)	AT1000	HQd Meter	DR6000 Spectrophotometer	DR3900 Spectrophotometer	DR1900 Spectrophotometer	DR900 Colorimeter	DR300	211000	Kits	Digital Titrator	Other Instrument	taw Water	Larifiec Effluent	liter/Membrane	inal Effluent	Distribution System	Vaste Water	ower/Steam	Chemical/Petrochemical	Pulp & Paper		leverage	Metals/Mining.
Chlorine, Free Chlorine, Total	Direct read	1-50		+	•		•	•			-							•	~		1990				
Chlorine, Free • Chlorine, Total •	Direct read Phenyl arsine oxide	5-1000			3		•	•						8	3	3				-15	1.07)	20		2	
Chlorine, Free  Chlorine, Total	titration	0.003-5.0	tiet.												•	•	•	*	•	<b>8</b> 5	(@)	2.0	24		•
Chlorine, Free Chlorine, Total	DPD powder pillow	0.02-2.00 0.02-2.00					•	•	•						•	*	•	*		•	200	1995	N#	•	
Chlorine, Free and Total Chlorine, Tot	DPD AccuVac DPD Rapid Liquid	0.02-2.00															•			•2			1.		•
Chlorine, Free and Total Chlorine, Free and Total Chlorine, Total	DPD powder pillow	0.05-4.00			15	1	\$		-8								•	*		•	570	1983		1	
Chlorine, Free  Chlorine, Free  Chlorine, Free And Total Chlorine, Free and Total Chlorine, Free and Total Chlorine, Free and Total Chlorine, Total	Indophenol DPD TNT	0.04-4.50 0.09-5.00					-	-							- 22-				-	- 11	1.00	dist.		-	-
Chlorine, Free  Chlorine, Free and Total Chlorine, Free and Total Chlorine, Hypochlorite Chlorine, Total	DPD powder pillow	0.1-10.0														4		-	1	18		1977			
Chlorine, Free and Total Chlorine, Hypochlorite Chlorine, Total Chlorine, Total	TNT866	0.05-2.00			- 24	26	- Xê								3	×.		×.	÷2	1.00	1993	1006	S6	8	۰
Chlorine, Hypochlorite Chlorine, Total Chlorine, Total	ChemKey	0.04-4.60								•						*		*	•	•	1.00	9 <b>%</b> ()	28		٠
Chlorine, Total	DPD-FEAS Iodometric	0-3.00 50000-150000										1.00		-					•		1.00	1000			•
Chlorine, Total	Phenyl arsine oxide	0.100-5.000																-							
Chlorine, Total Chlorine, Total	titration		10.55		34	- 22	12							14		100		8	100 100	10	1050	042.0	.97		20
Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total	TNT867 DPD TNT	0.05-2.00 0.09-5.00			30	155	2														1755	1995	1		
Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total	DPD rapid liquid	0.02-2.00			¥4	-	×										*			143	0x0	1963	10		
Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total Chlorine, Total	ULR rapid liquid	0.002-0.500			1.	78									70		•	•	•		100	19900	- 50		٠
Chlorine, Total • Chlorine, Total • Chlorine, Total • Chlorine, Total • Chlorine, Total • Chlorine, Total •	ULR rapid liquid OriFlo ChemKey	0.002-0.500 0.04-10.0														•	•	•	•	*/	383	3862		•	•
Chlorine, Total • Chlorine, Total Chlorine, Total • Chlorine, Total	DPD powder pillow	0.02-2.00						•		-						•	•		•			0.00			
Chlorine, Total Chlorine, Total Chlorine, Total	DPD AccuVac	0.02-2.00				•	٠	•							19	•	٠	•	•	•	0	•	•	۲	٠
Chlorine, Total • Chlorine, Total	DPD powder pillow	0.05-4.00				•		•	•						•		•	•		•6	•				
Chlorine, Total	DPD TNT DPD powder pillow	0.09-5.00 0.1-10.0				-										14			- 27	- 13	1.000	1980	10		
Chlorite	lodometric	1-70000										9322		- 50			٠		•	142	9902	1883			
	Phenyl arsine oxide	0.100-5.00	8.00											$\mathcal{A}$						. •	2.0	3.83			
Chromate	titration lodometric	20-400																	•				10		
Chromium, Hexavalent •	Diphenylcarbohydrazide	0.010-0.700																							
chi	powder pillow	0.010 0.100																							
Chromium, Hexavalent •	Diphenylcarbohydrazide AccuVac	0.010-0.700			27	S.		•						<b>.</b>					•	•2	303	282	94		٠
Chromium, Hexavalent	TNT854	0.03-1.00															٠		<u></u>		107	1.		3	٠
Chromium, Total •	TNT854	0.03-1.00							_					1.						•'	۲			-*	
Chromium, Total	Alkaline Hypobromite Oxidation	0.01-0.70			.Ce			*						. Ge					•		: <b>•</b> :	140		•	
Cobalt	PAN	0.01-2.00				- 20	٠												•	•	(•)	(		٠	٠
Color Color	Platinum-Cobalt ADMI Weighted Ordinate	3-500 units 5-250 units			14.		18							92.			*			•4	1.500.5	186	12	٠	•
Color	Spectral colorimetry	variable			-22								Lico									1000	1		
Combined Ecology											•														
Complete Aquaculture Lab											•2														
Complete Boiler and Cooling Water											•														
Complete Water Quality Lab											-														
Complete Water Quality Lab with Meter Conductivity/Salinity/											•														
TDS	Potentiometric	0.01-200000 µs/cm	2.2.2											37	3	1			1		1.C)	8.62	22	~	
Conductivity/Salinity/ TDS	Potentiometric	0.01-200000 µs/cm		2005						•)				34	7	*	٠	۲	•	•	2005	3573	34	7.	٠
Construction Effluent Monitoring											•5														
Copper	Porphyrin	0.001-0.210			1		۲	•										•	•	•					٠
Copper •	Bicinchoninate CuVer 1 Bicinchoninate CuVer 2	0.04-5.00 0.04-5.00						•						14 12			•				190	100			•
Copper •	TNT860	0.1-8.0			57		12							17						- 25	1015	3857	10		
Copper •	ChemKey	0.06-5.75								٠				() (			*	•	•		102				
Corrosivity (Langelier Index)		10-1000																•							
Corrosivity (Langelier Index)	Langelier index											( <b>6</b> )						*							
Craft Brewing	Langelier index Langelier Index	10-1000									•														
Cyanide Cyanide	Langelier Index																								
Cyanuce Cyanuric Acid	Langelier Index Pyridine-Pyrazalone	0.002-0.240					•	٠						33			2				100	The second			
Deposit and Surface	Langelier Index					14 13 14	•	•						•			•		*	•	2005 2005 2005	5.45 5.45	50 20	•	÷
Analysis Dissolved Oxygen	Langelier Index Pyridine-Pyrazalone TNT862	0.002-0.240 0.01-0.6				•	•	•			-			÷			•		*	•	•	516 516		•	•
Dissolved Oxygen	Langelier Index Pyridine-Pyrazalone TNT862 Turbidimetric	0.002-0.240 0.01-0.6 5-55					•	•		÷	1			•			•			•	2.00 2.00 2.00 2.00			•	•
Dissolved Oxygen	Langelier Index Pyridine-Pyrazalone TNT862 Turbidimetric Luminescent HRDO	0.002-0.240 0.01-0.6 5-55 0.1-20 0.3-15.0			30 20 20		•	•			1			•	3		•	•		•				•	•
Dissolved Oxygen Dissolved Oxygen	Langelier Index Pyridine-Pyrazalone TNT862 Turbidimetric Luminescent HRDO UHRDO	0.002-0.240 0.01-0.6 5-55 0.1-20 0.3-15.0 1.0-40.0		1		•	•	•			1			•		•	•	*	•		2005 2005 2005 2005 2005 2005 2005				•
Drinking Water Starter with Backpack	Langelier Index Pyridine-Pyrazalone TNT862 Turbidimetric Luminescent HRDO	0.002-0.240 0.01-0.6 5-55 0.1-20 0.3-15.0		1	30 78 78 78 78	•	•	•						•	• • •	•	• • • •	•	•	•			•	•	•

Parameter         S         Chemistry         Range (mg/) unless         No         No        No       <			Application						Inst	trum	ent									Ver	tical	Mar	ket				
Biot Regarding         Biot Re							-		-								Drin	king \	Vater					Indu	strial		
Bach Ragona         Service Se	D	A.	<b>C</b> haritan	(mg/l unless	1000	ld Meter	6000 Spectrophotomete	3900 Spectrophotomete	1900 Spectrophotomete	900 Colorimeter	1300	1000	s	gital Titrator	her Instrument	w Water	srifier Effluent	ter/Membrane Tuent	al Effluent	stribution System	aste Water	wer/Steam	emical/Petrochemical	lp & Paper	od	verage	etals/Mining
SinoneSino		5	Chemistry	noted)	AT	H	DR	DR	DR	DR	D	SL		Diğ	ŏ	a B	ö	ii ii	Fie	Đ	Š	8	Gh	2	2	å	Ž
Functo         0        0         0         0 <td>Environmental Water</td> <td></td>	Environmental Water																										
Fixed         Static         Static </td <td></td> <td>- 38 -</td> <td></td>													- 38 -														
BiachBianBianBianBianBianBianBianBianBianBianBianBianBianBianBianBianBianBi										•													1.02	0.000	•		
Field         Biolog         Biolog </td <td></td> <td>197.02</td> <td>1.000</td> <td></td> <td></td> <td></td>																							197.02	1.000			
Flacide         1         117173         0.1.2.3         1 <th1< th=""> <th1< th="">         1      &lt;</th1<></th1<>																						1000	0.00	1000			
Finance Finance Finance MUT1Out Out Out Out Out Out Out Out Out Out 										720														0.00			
Framadalyaja     MITH     0.005.0500     •   <												•									1						
COUNTAGE       COUNTAGE <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td>•</td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>•</td><td></td><td>•</td><td>•</td></t<>							•	•																•		•	•
Lip PA       Second Biole 'Mark Second Biole 'Ma			TNT871	0.5-10					10													14		1881			
Observations of the second of			Nordmann method	400-25000	1996																		1.5.0	000	•		•
Hardness       Since																											
Hadmass     Column     Column<	General Boiler Water		les selection and the										•2														
Indicates       Outcome book       Outcome book       Image boo	Hardness		titration	20-720												8			*	٠	•	1.18	392	8.2			٠
Indiama         Oxdor 1000         I <thi< th="">         I        I        &lt;</thi<>	Hardness		solution pillows	0.008-1.000			÷.	•	*							•			۴	٠	•	1.00	•	566	•		•
name and a base of a second a			solution				20		15							12			٠	٠	•	308	3 <b>9</b> 5)	200		•	٠
HardnessChamKeyS. 100S. 100S			rapid liquid				<u>.</u>	٠								<u>.</u>			•	•	2	*		9			
HandmassChemKey3:100···<							2.0	•	•	٠									*	•	•		1.0	0.00		~	•
HadnessColumNeyOptionO									-												•			2000			•
Handness, Calcium       EDTA/Calver (Calmagile       Image: Calcium																											
Hardness, Total Sequential Sequencial <td></td> <td></td> <td>10.00</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>1.116</td> <td></td> <td>0.00</td> <td></td> <td></td> <td></td>														10.00								1.116		0.00			
Hardmass, Total, Sequential       DTACalVerCalmagin       10-4000       I																											
Sequential technologies       London																											
HG4 Laboratory       PC/math/Parline       P	Sequential		ED I A/Calver/Calmagite	10-4000												2			-	2	-					-	÷.,
Hydraulic Water Water Water 													•														
Hydrauling Water Analysis Unter Nationality of solution Dimethylamino- p-Dimethylamino- p-Dimethylamino- 	Hydraulic Fracturing												•														
hydrazine <td>Hydraulic Fracturing</td> <td></td> <td>•</td> <td></td>	Hydraulic Fracturing												•														
hydrazine       p:Dimethydramino- brodine       p:Dimethydramino- brod	and a power of the			0.004-0.600																		•					
Ind. Stater will Backpack International Bitter Units TATP1 2 BU Image: State S	Hydrazine		p-Dimethylamino-	0.004-0.600			2	-														165	-	546	-		
International Bitter Units TNT817 >2 BUJ •			Denzaluenyue Accuvac										•)														
lodine       DPD powder pillow       0.077.700       •       <			THITOAT	- 0.1011									2.5														
Iodine       DPD AccuVac       0.077.00       • <td></td> <td>-</td> <td></td> <td>1.0.</td> <td>2.5</td> <td></td> <td>-</td>												-												1.0.	2.5		-
iron       1.0-Phenathroline Accivice       0.02-3.00       ·							-									-											
Into-Phenanthroline AccuVac       0.02-3.00       Image: Constraint of the constraint of			1,10-Phenanthroline				26												*			145	245	363	6		
Iron       FerroZine rolliquid       0.001-0.100       • • • • • • • • • • • • • • • • • • •	Iron		1,10-Phenanthroline	0.02-3.00															•		•	-					
Iron       FerroZine spid liquid       0.009-1.400       • • • • • • • • • • • • • • • • • • •							12									12	-		-		-		1.05	-	14	-	
Iron       FerroZine solution pillows       0.009-1.400       • • • •       • • • •       • • • •       • • • •       • • • •       • • • •       • • • • •       • • • • •       • • • • •       • • • • •       • • • • • •       • • • • • •       • • • • • •       • • • • • • •       • • • • • • • • • • • • • • • • • • •																							•				
Iron       TPT2 powder pillows       0.012-1.800       • • • • • • • • • • • • • • • • • • •							- 33	1	15													1743	1000	19570			•
Iron       FerroVer powder pillow       0.01-1.80       Image: Constraint of the			TPTZ powder pillows	0.012-1.800			8 <b>.</b>	-		•						26	- 56		•				1868	26S:	6	8	
iron       • FerroVer powder pillow       0.02-3.00       • • • • •       • • • • •       • • • • •       • • • • •       • • • • •       • • • • •       • • • • • •       • • • • • •       • • • • • •       • • • • • • •       • • • • • • •       • • • • • • •       • • • • • • • • •       • • • • • • • • • • • • • • • • • • •							10	30				1				N			٠		•	6.65	1001	Page	N	30	٠
Iron       • FerroVer AccuVac       0.02-3.00       • • • • • • • • • • • • • • • • • • •							٠.	•	۰	٠									٠		•	•		(•))	٠		•
iron       FerroVer powder pillow       0.1-300.0       • • • • • • • • • • • • • • • • • • •		2.0					3.5		9	59.						2.5					25		200	208			
Iron       ChemKey       0.05-3.00       Image: State St		3 <b>9</b>						•		-						1			-					226			
iron       • TN858       0.2-6.0       • • • •       • • • •       • • • •       • • • •       • • • • •       • • • • •       • • • • • • • • • • • • • • • • • • •							121		-	.8,						-72					1		-		-		-
Iron       EDTA/Sulfosalicylic acid       10-1000       Image: Sector		3										2							1		-		12.54				
Lead       LeadTrak       0.005-0.150       • • • • • • • • • • • • • • • • • • •																2	1					1168	1	1000		<u></u>	
Lead       Dithizone       0.003-0.300       Image: Comparison of the comparison							26	÷								26			9	•2	•	1263	1.65	200	Ke I	•	
Magnesium       TNT849       0.50.50       Image: Comparison of the comparison o	Lead		Dithizone	0.003-0.300			X.												۲	•	•2		1.00	100.5			•
Manganese     PAN     0.006-0.700     • • • • • • • • • • • • • • • • • • •							- X.									19				٠	•		895	1960	<b>S</b> •		
Manganese     Periodate Oxidation     0.1-20.0       MEL Potable Water Lab     •       MEL/MPN Total Coliform and E. coli Lab     •       MEL/PA Safe Drinking Water Lab     •							<i>7</i> .5	10	34							10			a.		- 22	1999	0.962	893	S.	35	
MEL Potable Water Lab  MEL/MF Total Coliform Lab MEL/MPN Total Coliform and E. coli Lab MEL/P-A Safe Drinking Water Lab		12						-								10							200	Line .			
Lab · · · · · · · · · · · · · · · · · · ·	MEL Potable Water Lab		Periodate Oxidation	0.1-20.0				÷	<u> </u>	÷			•				Ċ		·		÷		N.92			÷	÷
Coliform and E. coli Lab MEL/P-A Safe Drinking Water Lab	Lab												*														
Water Lab	Coliform and E. coli Lab												39														
	Water Lab			0.0004.0.0005									1											1000			
Mercury         Cold vapor concentration         0.0001-0.0025         •					-		0.0									9.			•		•	0.007	4.00	120.52	•		•

		Application						Inst	trum	nent									Ver	tical	Mar	ket				
																Drin	king V	Vater					Indu	strial		
			Range	0	leter	DR6000 Spectrophotometer	DR3900 Spectrophotometer	DR1900 Spectrophotometer	DR900 Colorimeter				Digital Titrator	Other Instrument	ater	reffluent	Membrane t	fluent	ution System		/Steam	cal/Petrochemical	Paper		ŝe	
Parameter	EPA	Chemistry	(mg/l unless noted)	AT1000	HOd Meter	DR600	DR390	DR190	DR900	DR300	SL1000	Kits	Digital	Other	Raw M	Clarifie	Filter/I Effluer	Final Bf	Distrib	Waste	Power	Chemi	Pulp &	Food	Bevera	Metals
Molybdenum		Ternary complex Mercaptoacetic acid	0.02-3.00						•												•	()		٠	3	
Molybdenum		powder pillows	0.2-40.0			S.	•	•	*												•	S	140	•	•	
Molybdenum		Mercaptoacetic acid AccuVac	0.2-40.0					19														( <b>9</b> )	1.	) <b>.</b>	٠	٠
Nickel		PAN	0.006-1.000			1		<u> </u>							1							1.	120			
Nickel Nickel		Heptoxime TNT856	0.02-1.80 0.1-6.0																			0				
Nitrification Control		111000	0.1-0.0									•														
Nitrogen, Ammonia	-	Ion selective elctrode	0.1-14000		. S <b>B</b> S										39		×	٠		•	•0	0.00	362	30		٠
Nitrogen, Ammonia Nitrogen, Ammonia		TNT830 TNT831	0.015-2.00															•		•		100				
Nitrogen, Ammonia		TNT832	2-47			7.8	59 59								2.8					•		7.83	580	1.0		
Nitrogen, Ammonia		TNT833	0.015-130			3	3	\$							3	2	\$	\$	2	22		9.92	200		3	3
Nitrogen, Ammonia		Salicylate Salicylate TNT	0.01-0.50 0.02-2.50				-		-										15			0				
Nitrogen, Ammonia Nitrogen, Ammonia		Salicylate TNT	0.4-50.0			3	ŝ								8	3	2	2			1	1000	USYS	8	S.	
Nitrogen, Ammonia	10	Nessler	0.02-2.50			19	10								59	74				10	1.	566	200	3	14	) 🗶
Nitrogen, Ammonia, Free		Indophenol	0.01-0.50			39	3.								39					•		5905	846	39		
Nitrogen, Ammonia, Free		ChemKey	0.05-0.50								•				(e	×	8	÷	٠	۲	÷	101	۲			×
Nitrogen, Ammonia,		ChemKey	0.05-1.50								•				39					•	• • •	600	263	34		
Total Nitrogen, Nitrate		TNT835	0.23-13.5															•		•	•					
Nitrogen, Nitrate		TNT836	5-35				•								1.0			•	•	•		3.85	RES			
Nitrogen, Nitrate		Cadmium reduction	0.01-0.50			3			•						3					•	. 11	0.00	320			
Nitrogen, Nitrate		Cadmium reduction powder pillows Cadmium reduction	0.1-10.0			8	3	*	*						6			•	*	*	*	-	-	×	6	•
Nitrogen, Nitrate		AccuVac Cadmium reduction	0.1-10.0			9 <b>9</b>		*							3 <b>•</b>			•	•	•4	•/	000	(10)		*	
Nitrogen, Nitrate		powder pillows Cadmium reduction	0.3-30.0					2	*									*	•	2	-		9	*		2
Nitrogen, Nitrate		AccuVac	0.3-30.0					*											*	•			340	· •		•
Nitrogen, Nitrate		Direct read	0.1-10.0			- 28									28			•		•	•21	3.6.2	1.200	- 94		٠
Nitrogen, Nitrate Nitrogen, Nitrate		Chromotropic acid TNT Ion selective elctrode	0.2-30.0 0.1-14000					- 1.4	12		•				0				2				1.00			
Nitrogen, Nitrite		Diazotization powder	0.002-0.300				-											-		-	1	-	141	34		
		pillows Diazotization AccuVac	0.002-0.300						-									-			19	2000	144.50	2.	12	
Nitrogen, Nitrite Nitrogen, Nitrite		Diazotization TNT	0.003-0.500																			1.00	200			
Nitrogen, Nitrite		Ferrous sulfate	2-150			2.5									2.						. •7	123	1586	50		٠
Nitrogen, Nitrite		TNT839	0.015-0.600			3									29					<b>1</b>	•2	8.05	9.02	2	1	2
Nitrogen, Nitrite Nitrogen, Nitrite		TNT840 ChemKey	0.6-6.0 0.005-0.600												-			-		-	-	1	194			
Nitrogen, Nitrite		Cerium Ion/Ferroin	100-2500										065					- 2				0.62	USS/		-	8
Nitrogen, Total		Titanium trichloride reduction TNT	0.2-25.0				×	×	۲									٠		٠		980	395	3	÷	۲
Nitrogen, Total Digestion		Persulfate TNT	0.5-25.0												<b>e</b>					1	•	:00	22	3.	2	
Nitrogen, Total Digestion		Persulfate TNT	2-150			S <b>•</b>	•	*	*						•			٠		•	1.10	8 <b>6</b> 8	1945	•	2	٠
Nitrogen, Total Digestion		TNT826	1-16			28	<u>.</u>											•		•	1	2.83	880	9.	•	٠
Nitrogen, Total Digestion Nitrogen, Total		TNT827	5-40			۹									۹			•		•			۲			٤
Digestion		TNT828	20-100					•										•		٠	•	() ()	100	- 94	•	•
Nitrogen, Total Kjeldahl Nitrogen, Total Kjeldahl		TNT880 Nessler	0-16 1-150				(1								10						- di	202	848	10	12	-
Oxidation-Reduction		Potentiometric	-2000-2000 mV		100											5				-	V III	75	(6))	76	-	
Potential (ORP)			0.003-0.1500		100		24	14	14		1				2	1	2	8	10	12	199	0.00	-S			÷
Oxygen Scavengers Ozone		Iron reduction Indigo	0.1-1.50													ж				•	100	1.00	101		3	
PCB		Immunoassay	1-50			30	X.													•5		5.025	1.0	39		
Peracetic Acid		DPD	0.10-10.00			18	3	18							18	1			•	20	- 57	383	6 <b>9</b> 8	18		
Peracetic Acid Peracetic Acid		ChemKey DPD	0.04-50.0 0.01-35 %								-5				-6	14			- 6-			10				
pH		Potentiometric	0-14 units	Ne											Č.			٠		•		100	1200	÷.	ě.	
pH		Phenol red	6.5-8.5 units		1000										- 24	7.	•		•	•		240	560		24	
pH Phenols		Potentiometric 4-Aminoantipyrine	0-14 units 0.002-0.200		1000						•)					~		•	•	•5	1000	2003	1000	100	-	÷
Phenois		TNT868	5-150				•														*	5.075	1.00	7.0		
Phosphonates		Persulfate UV oxidation	0.02-125			1.		18							1.					<b>\$</b> 1	- 97	5000	:: :	12	٠	•
Phosphorus, Acid Hydrolyzable		PhosVer TNT	0.06-3.50			5	8	ě	8						5				2.00		- Ťi	10	100	5	200	•
Phosphorus, Reactive Phosphorus, Reactive		Chemkey Chemkey	0.2-4.00 1.0-30.0															*			1.1	597	64.0 19980		-	•
Phosphorus, Reactive		PhosVer powder pillows	0.02-2.50					•														1	ter.			

		Application						Inst	trum	ent									Ver	tical	Mar	ket				
						*										Drin	king V	Vater					Indu	strial		
	A		Range (mg/l unless	AT1000	HQd Meter	DR6000 Spectrophotometer	DR3900 Spectrophotometer	DR1900 Spectrophotometer	DR900 Colorimeter	DR300	SL1000		Digital Titrator	Other Instrument	w Water	rifier Effluent	er/Membrane luent	al Effluent	tribution System	iste Water	wer/Steam		p & Paper	þc	verage	stals/Mining
Parameter	EPA	Chemistry	noted)	AT.	뮢	B	BR	DR	DR	DR	SLJ	Kits	Dig	Oth	Ray	Cla	1 H	E	Dis	Wa	Po		Pol	For	Be	Me
Phosphorus, Reactive	•	PhosVer AccuVac	0.02-2.50			1			•									•	•	•	•	4.00	3.0	•		•
Phosphorus, Reactive	٠	Ascorbic acid rapid liquid	0.019-3.000				•											•	•	•	*	•	(•)	•	•	٠
Phosphorus, Reactive Phosphorus, Reactive	•	PhosVer TNT Amino acid	0.06-5.00 0.23-30.00			10	5. 1																200			
		Molybdovanadate																								
Phosphorus, Reactive Phosphorus, Reactive		reagent solution Molybdovanadate	0.3-45.0				•																2.44			
r nosphorus, readine		AccuVac	0.0-40.0																	e.,						
Phosphorus, Reactive		Molybdovanadate rapid liquid	0.3-45.0			76 <b>6</b>	з <b>е</b> .		•						- 5%				•	•	163	300	( <b>.</b> )	3 <b>9</b>		
Phosphorus, Reactive		Molybdovanadate TNT	1.0-100.0					•											•	•			1000			
Phosphorus, Reactive		TNT846	1.6-30			- 89	3								12				•	•2	12.27	2.50	1893			
Phosphorus, Reactive	•	TNT843	0.15-4.50			97	1	2							1.9			\$		90		3.4	1945	10	2	8
Phosphorus, Reactive Phosphorus, Reactive	:	TNT844	1.5-15.0 6-60			12									- 2							-		6		
Phosphorus, Reactive Phosphorus, Total		TNT845 TNT843	0.15-4.50																				1751			
Phosphorus, Total		TNT844	1.5-15.0			2	- 27-								22				1		1765	000	ins:			
Phosphorus, Total	1	TNT845	6-60			10	30	76							39			-			1765	503	1993	N		
Phosphorus, Total		PhosVer TNT	0.06-3.50															٠	•	•		(•);	1900			
Phosphorus, Total		Molybdovanadate TNT	1.0-100.0			- 59	3.								3.					•	110.3	1.00	1603	1/1		
Pool Master			144500 ACC									•2														
Potassium		Tetraphenylborate	0.1-700			1	1								13							S.C.	Sec.1			
Professional Boiler Treatment/Boiler Feed												•														
Professional Boiler Treatment/Boiler Feed																										
and Cooling Water Professional Water Treatment Lab																										
QbD1200		UV-persulfate digestion	0.0004-100										QbD	1200	( <b>)</b>						1000	(	1000	30		
Quaternary Ammonium Compounds		Direct binary complex	0.2-5.0											1									8 <b>.</b> 83			
Salinity		Mercuric Nitrate/Diphenylcarbazon e	0-100000												24						167	2003	6 <b>8</b> 5	8	•	
Saltwater Aquaculture												•														
Sampling		NA	NA										AS	950						•			1993			•
Selenium		Diaminobenzidine	0.01-1.00															•			•		199	3.	٠	
Silica		Heteropoly blue reagent solution	0.003-1.000				۰		٠						•			٠				843		•	÷.	٠
Silica		Heteropoly blue powder pillows	0.010-1.600			2.4	۰															S <b>•</b> S	1000		34	
Silica		Silicomolybdate	1-100															•								•
Silver		Cadion	0.02-0.70																			•		•		
Sodium		Potentiometric titration	0.1-5 %																	•	14	6	1897			•
Sodium		Ion selective elctrode	0.023-23000		2.00										12						143	200	1000			
Soil and Irrigation Water Soil Extraction												•/														
Soil Fertility												•8														
Storm Water Stream Survey																										
Sulfate		SulfaVer powder pillows	2-70									No.			.6							-	-	14		
Sulfate		SulfaVer AccuVac	2-70						-													101				
Sulfate		SulfaVer	2-7000					1							10								100	1		
Sulfate		TNT864	40-150			- Si -	1								5						1163	1965	1946	- 26		
Sulfate		TNT865	150-900			19												٠			280	1200	200	1	•	. *
Sulfide		Methylene blue	0.005-800			100			۲						10					•)		(	0.00	3.		
Sulfide		Methylene blue	0.01-70			2.5			•						22			•		•	1000		•	•	•	•
Sulfide Sulfite		TNT861 Phenyl arsine oxide	0.1-2.0 0-20.0												14							100				
Sulfur Dioxide (Free and Total)		titration Potentiometric titration	4.5-430	•																	140	500	(14)C	3.		
Surface Water																										
Surfactants (Anionic)		Crystal violet	0.002-0.275					•	•											•		8.02	1.00		•	•
Surfactants (Anionic)		TNT874	0.1-4.0			1														•	1.02		1		•	
Surfactants (Nonionic)		TNT875	0.2-6.0																	•	•	(•)	•	•		•
Surfactants (Nonionic)		TNT876	6.0-200				-	1.							27			21				1.01	Carl I			•
Tannins and Lignins Ten-Parameter Aquaculture		Tyrosine	0.1-9.0									•												•		•
Thiols		Potentiometric titration	1.5-100 mg/kg																				3.00		•	•
THM		THM Plus	0.010-0.600																							
THM Formation Potential		THM Plus	0.010-0.600			-	-	×							<b>1</b>		*	٠	*							
Total Acid Number		Potentiometric titration	0.05-260																			1.00	1000	٠	٠	٠
Total Acidity		Potentiometric titration	2-243000	18.08																		500	1 beg			

		Application						Inst	trum	ent									Ver	tical	Mar	ket				
						-	2	-								Drin	king V	/ater					Indu	strial		
Parameter	EPA	Chemistry	<b>Range</b> (mg/I unless noted)	AT1000	HQd Meter	3R6000 Spectrophotometer	3R3900 Spectrophotometer	3R1900 Spectrophotometer	3R900 Colorimeter	DR300	SL1000	Kits	Digital Titrator	Other Instrument	Raw Water	Clarifier Effluent	Filter/Membrane Effluent	Final Effluent	Distribution System	Waste Water	<sup>o</sup> ower/Steam	Chemical/Petrochemical	Pulp & Paper	boo	Beverage	Metals/Mining
otal Base Number		Potentiometric titration	1-100	•	-	- CO					01	*				-	u. u.			-		1.01	•		•	-
tal Micro		LuminUltra adenosine	variable									Ph	otonM	aster	÷.						1.61		145			
al Organic Carbon	14	triphosphate TNT810	1.5-30			112		1.				10.005								-	1.4	010	76.0	22	-	
al Organic Carbon		TNT811	30-300			2																				
al Organic Carbon		Direct TNT	0.3-20.0						•									•	•	•	0.002		Deper			
al Organic Carbon		Direct TNT	15-150						•									•		•			2002			
al Organic Carbon		Direct TNT	100-700						•										•	•/				1.		
al Petroleum															16			225			1000		245.2	100	100	
rocarbons (TPH)		Immunoassay	semi-quant				•	•										•			•			•	•	
city (ToxTrak)		ToxTrak	0-100 %			28	- 39	- 1 <b>•</b> (	۲						S. •				•	( )	0.000	808	1963	20		- 3
pidity	٠	Nephelometric	0-700 NTU											5200	<b>N</b> •				٠	•		12.6	1005			1
idity		Nephelometric	0-10000 NTU											.23	- 20	3.			•	•	0.00	3.03	1603	7.9		1
idity		Nephelometric	0-1000 NTU										21	00Q	3.	3		14		•3	193	38.00	12.21	3	1	
54		Direct read	semi-quant									19							1	i Charl						
al Diketones tile Acids		TNT819	0.015-0.5 mg/kg																			•			-	
tile Acids		TNT872 Esterification	50-2500 27-2800				-		2						22							77-55	Sec.		-	
lile Acids		Sodium	21-2000				•		-									-								
tile Acids		Hydroxide/Phenolphthalei	100-2400										9 <b>8</b> 0		æ	•		•		•2		9 <b>.0</b> .0	8.68	•		•
stewater Treatement												255														
nt Lab												•														
ter Conditioning Lab												•5														
3		Zincon	0.01-3.00			7.									•					•		1.		•		•
		AT1000			D	/#	000							- DR39	000	-				D	R19	900				
Colorin	net	ters	E-0	Che	mis	trv											Po	orta	ble	Par	alle	l Ar	nalv	zer		
										2.01			///													
DR	900	D DR300			Н	QD	Me	eter	s ar	nd P	rob	es								SL1	1000	D				
Turbid	ime	eters						_																		
	-			nr	+	7-1	1						b s	sys				1.5	70							5



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#### **For More Information & Technical Support**

North America: techhelp@hach.com

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#### References

Source: https://www.suezwaterhandbook.com

Source: ASTM D5127 norm - Standard Guide for Ultra-Pure Water Used in the Electronics and Semiconductor Industries

Source: SEMI F63-0521 Guide for Ultrapure water used in Semiconductor Processing



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