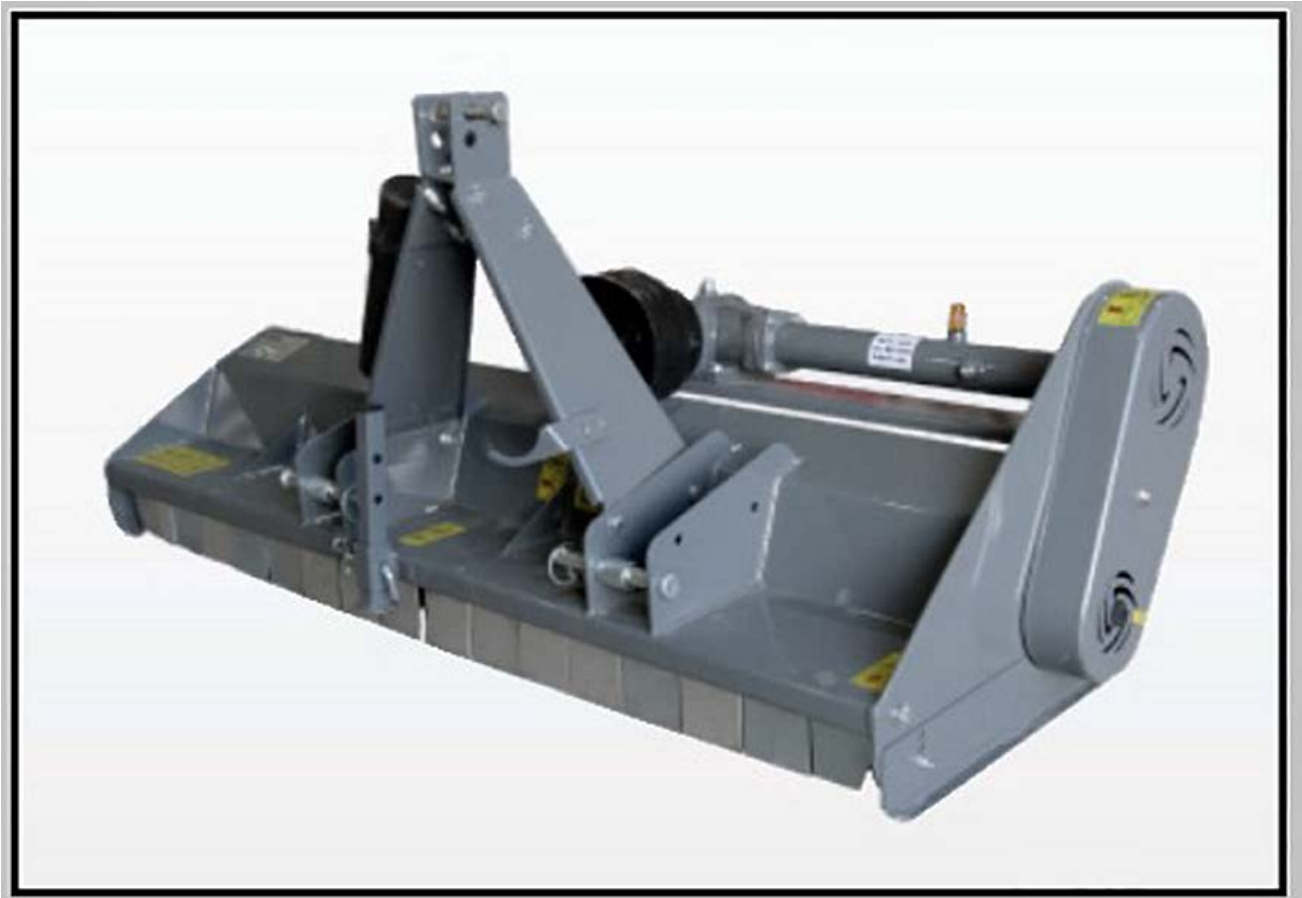


# IRONCRAFT

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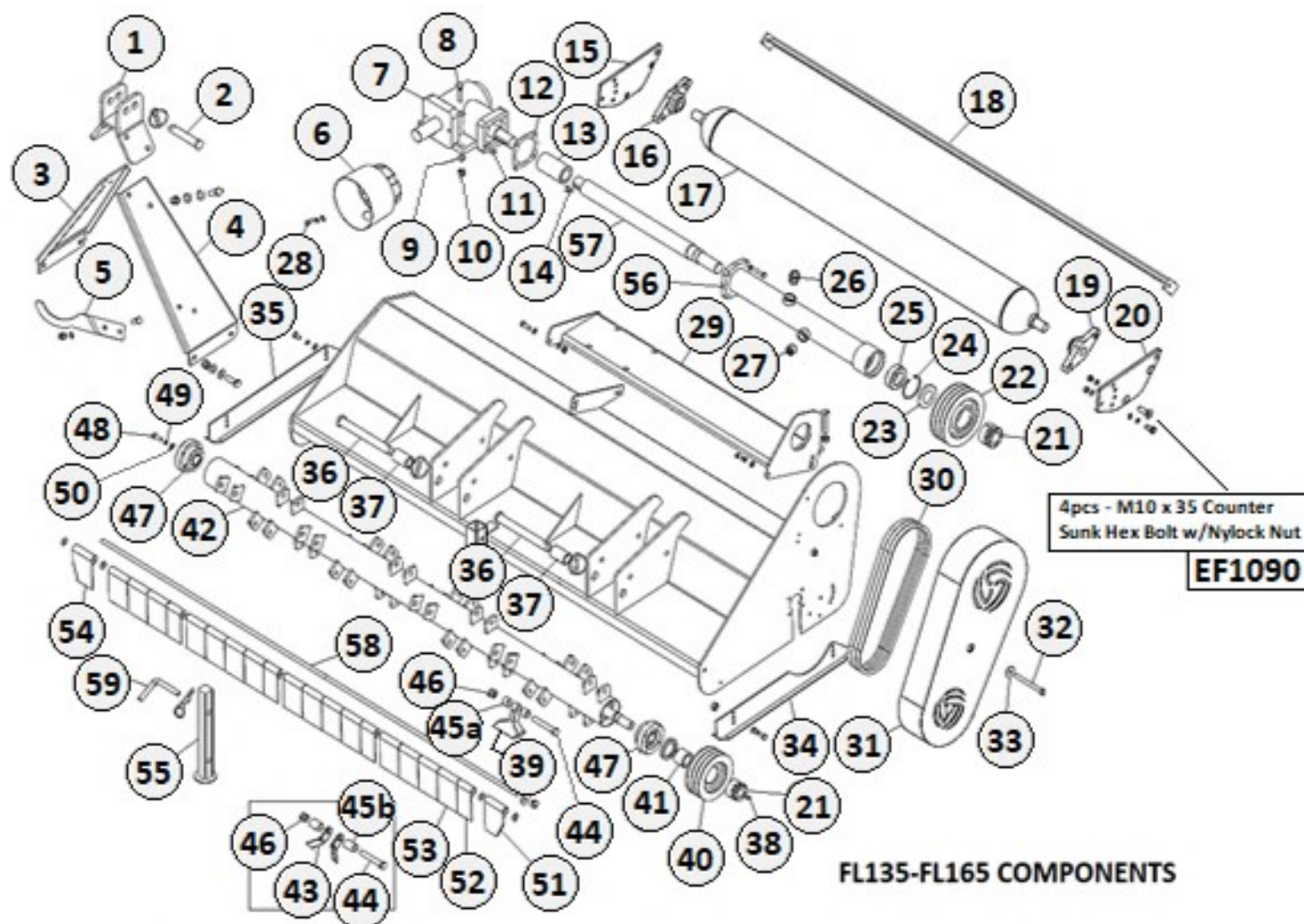


## **FL135 / FL165 SERIES FLAIL MOWER PARTS MANUAL**

# Specifications

Y Blade (x2)					
Tractor HP	14-18hp	16-20hp	20-30hp	20-30hp	25-35hp

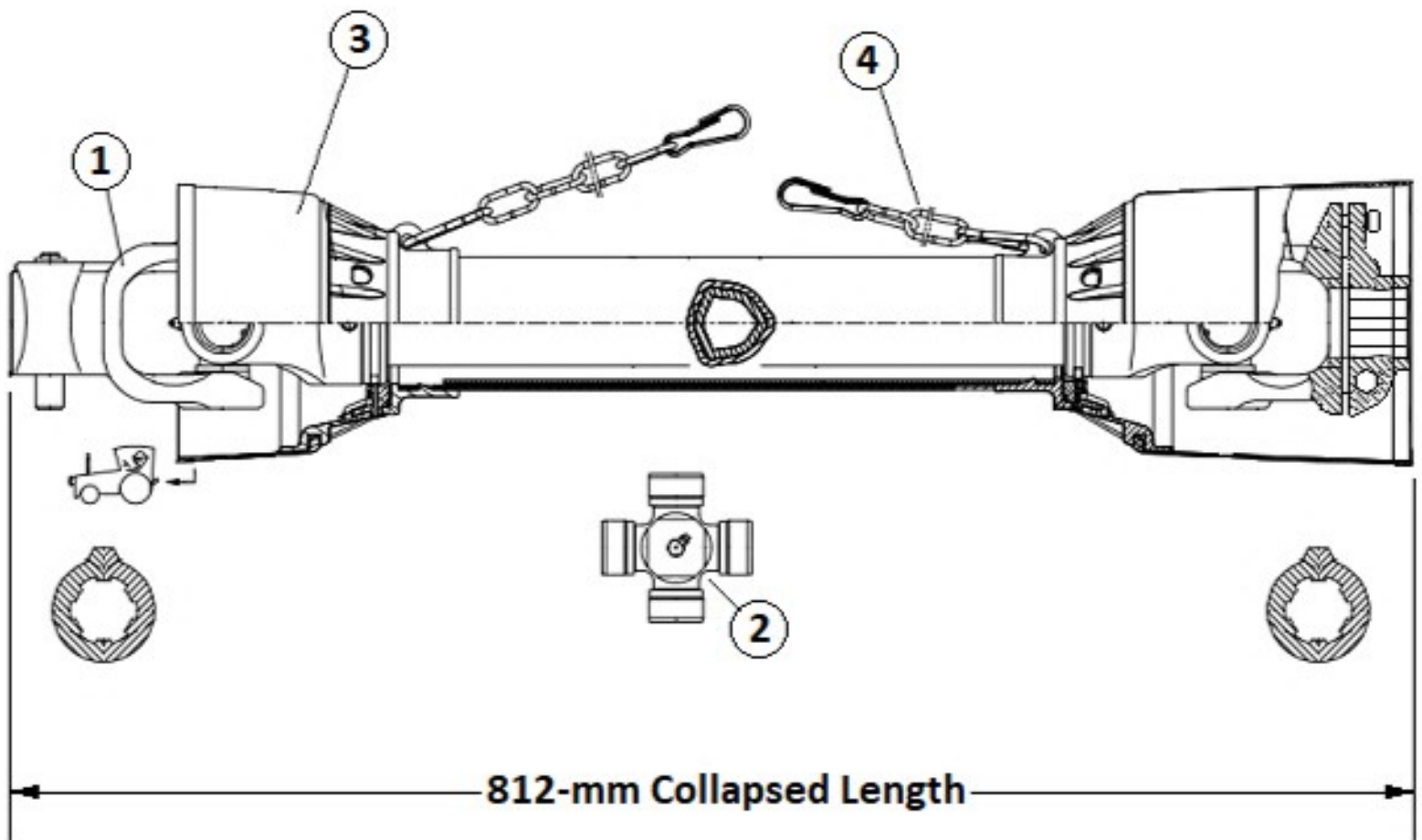
MODEL	FL135	FL165
Structure Weight	175kg	235kg
Working Width	1329mm	1629mm
PTO Turning Speed	540r/min	540r/min
Flail Type	Y Blade Hammer	
Number of Hammer or	<b>24</b>	<b>26</b>
Y Blade (x2)	<b>48</b>	<b>52</b>
Tractor HP	25-35hp	30-40hp



5.1 Flail Mower Assembly No.	Code	Description	Qty
1	EF1001	TOP LINK BRACKET	1
2	EF1002	TOP LINK PIN	1
3	EF1005	RH A-FRAME	1
4	EF1004	LH A-FRAME	1
5	EF1006	HOOK	1
6	EF1053	PTO SHIELD	1
7	EF1054	GEARBOX	1
8	EF1055	HEX BOLT M10 X 35	4
9	EF1031	WASHER M10	4
10	EF1039	HEX NUT M10	4
11	EF1052	KET 10 X 45	1
12	EF1051	HOUSING GASKET	1
13	EF1050	CONNECTOR BUSHING	1
14	EF1049	KEY 10 X 30	1
15	EF1056	RH CONNECTOR PLATE	1
16	EF1057	BEARING L204	1
17	EF1058	ROLLER WELDMENT (FL135)	1
	EF1059	ROLLER WELDMENT (FL165)	

18	EF1061	SCRAPER (FL135)	1
	EF1064	SCRAPER (FL165)	
19	EF1057	BEARING L204	1
20	EF1060	LH CONNECTOR PLATE	1
21	EF1028	POWER LOCK 05 TYPE 25 X 50	2
22	EF1041	UPPER PULLEY	1
23	EF1042	OIL SEAL 30 X 62 X 10	1
24	EF1043	SNAP RING 62	1
25	EF1044	BEARING 6206-1RS	1
26	EF1045	BREATHER PLUG	1
27	EF1062	PLUG 3/8" - 19	1
28	EF1040	HEX BOLT M8 X 10	2
29	EF1038	GEARBOX BRACKET (FL135)	1
	EF1086	GEARBOX BRACKET (FL165)	1
30	EF1034	BELT A930 - AV13X930LI	3
31	EF1032	SIDE BELT COVER	1
32	EF1033	HEX BOLT M10 X 80	1
33	EF1017	LARGE WASHER	3
34	EF1030	LH SKID SHOE	1
35	EF1037	RH SKID SHOE	1
36	EF1036	LOWER LINK PIN	2
37	EF1035	LOWER LINK BUSHING	2
38	EF1029	GREASE ZERK M6	2
39	EF1022	HAMMER BLADE	24
40	EF1027	LOWER PULLEY	1
41	EF1026	BUSHING	1
41-a	SK17182	OIL SEAL	1
42	EF1024	ROTOR WELDMENT (FL135)	1
	EF1025	ROTOR WELDMENT (FL165)	
43	EF1021	Y-BLADE	48
44	EF1023	HEX BOLT M12 X 80	24
45A	EF1020	BUSHING FOR HAMMER BLADE	48
45B	EF1019	BUSHING FOR Y-BLADE	48
46	EF1003	HEX NUT M12	48
47	EF1010	BEARING UC205 WITH SEAT	2
48	EF1007	BOLT M8 X 25	8
49	EF1008	SPRING WASHER M8	8
50	EF1009	WASHER M8	8
51	EF1013	LH END FRONT PLATE	1
52	EF1016	LH INSIDE FRONT PLATE	1
53	EF1012	FRONT CENTER PLATE	10
54	EF1011	RH END FRONT PLATE	1
55	EF1015	FOOT STAND	1
56	EF1046	TRANSMISSION SHAFT HOUSING (FL135)	1
	EF1047	TRANSMISSION SHAFT HOUSING (FL165)	
57	EF1048	TRANSMISSION INNER SHAFT (FL135)	1
	EF1063	TRANSMISSION INNER SHAFT (FL165)	
58	EF1018	FRONT PLATE ROD (FL135)	1
	EF1085	FRONT PLATE ROD (FL165)	1
59	EF1014	SMALL R PIN	1

# EF1080 Complete Driveline



Item	Part #	Description	Qty
1	552000	Tractor Yoke with Push Pin 1-3/8" 6-S	1
2	552003	Cross Kit 27 x 74.6	2
3	552004	Complete Safety Shield	1
4	552005	Safety Chain	2
	EF1080	Complete Shearpin Driveline	

