IRONCRAFT

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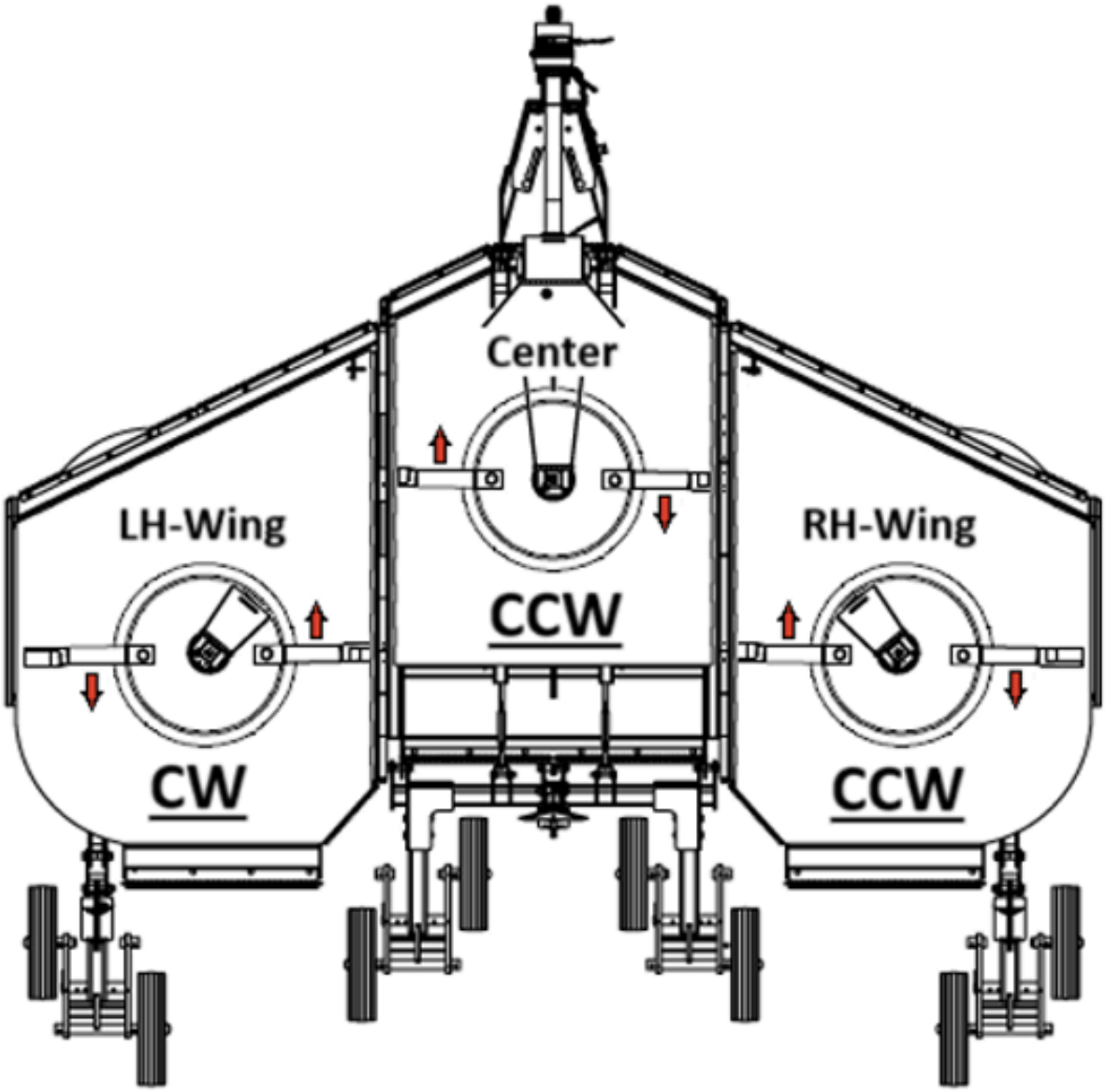
3515 SERIES
15-FT FLEX WING CUTTER
PARTS MANUAL

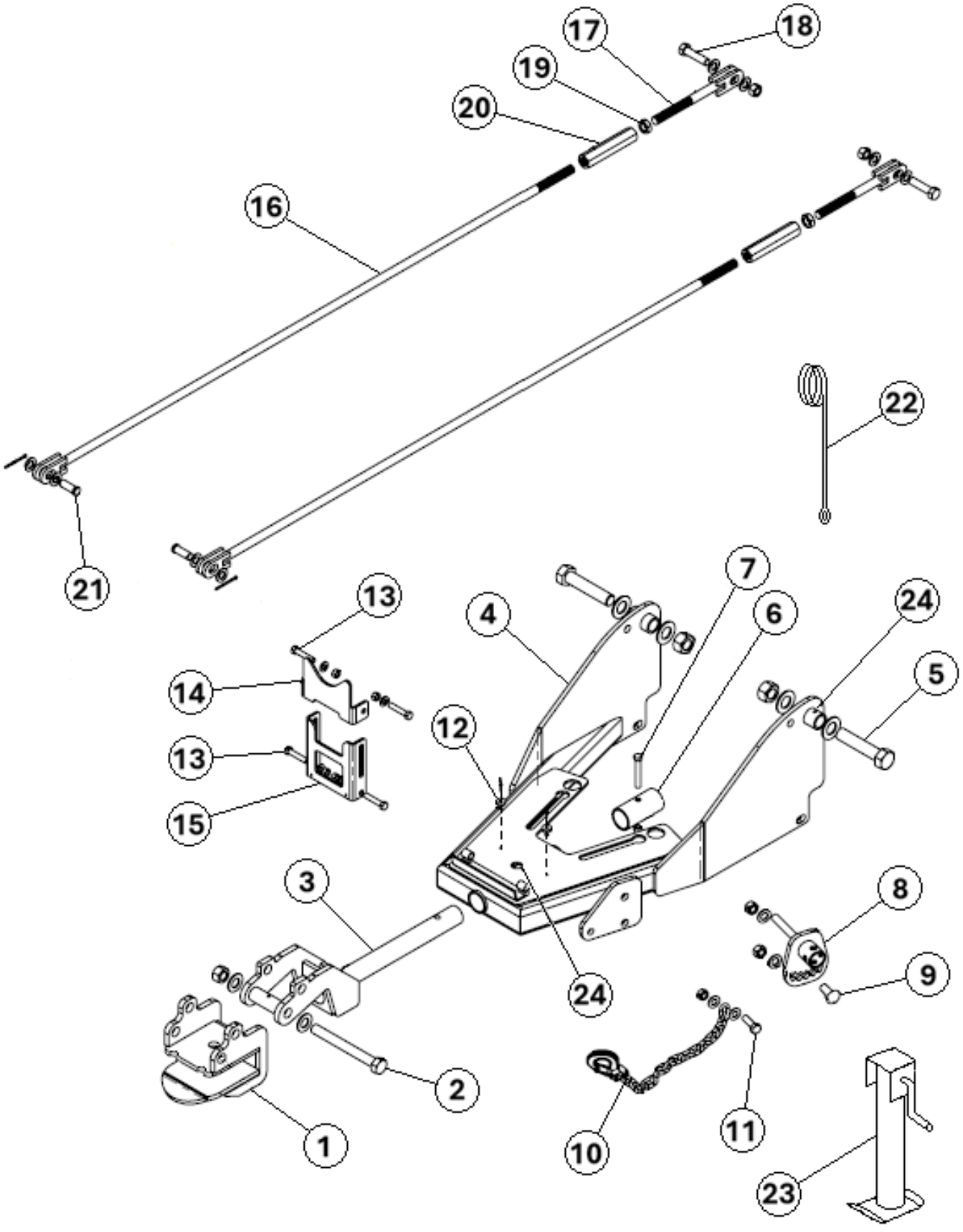
Blade Rotation



(Top View)

CW = Clockwise Rotation

CCW = Counter Clockwise Rotation

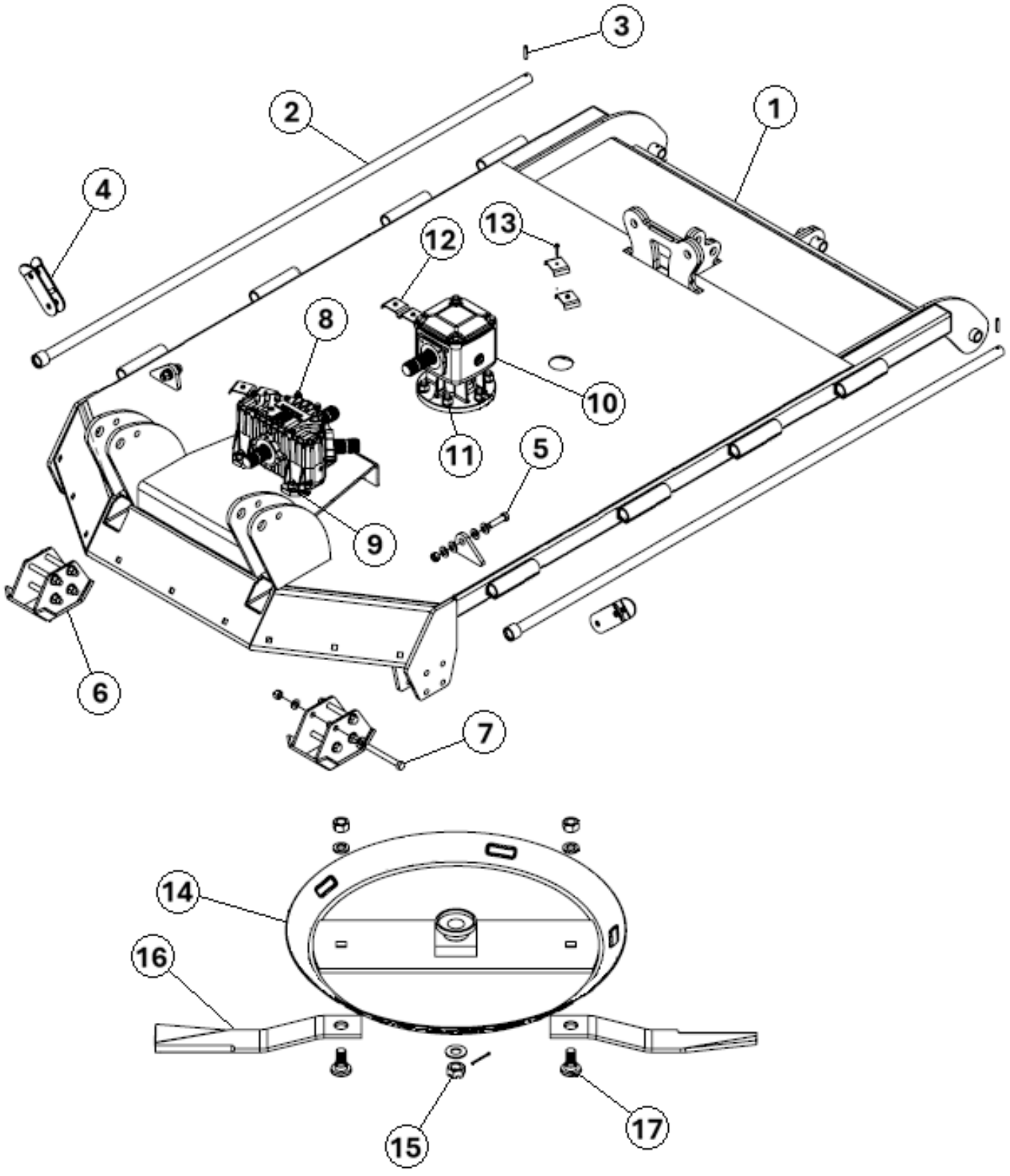


Hitch / Leveling Rod Assembly

Hitch / Leveling Rod Assembly

Item	Part No.	Description	Qty
1	300063-BK	CLEVIS HITCH	1
2	351501	BOLT KIT 1’’-8 X 9’’ Gr.5 (w/Flat Washer & Nylock Nut)	1
3	300008-BK	SWIVEL HITCH	1
4	300007-BK	A-FRAME WELDMENT	1
5	351502	BOLT KIT 1-1/4’’ X 6’’ Gr.5 (w/2-Flat Washers & Nylock Nut)	2
6	3050011-BK	SWIVEL HITCH RECEIVER	1
7	351503	BOLT KIT 2-1/2’’ X 3-1/2’’ Gr.5 (w/Flat washer & Nylock Nut)	1
8	300027-BK	JACK LUG	1
9	351504	BOLT KIT ¾’’ X 2’’ Carr. Bolt Gr.5 (w/Flat Washer & Nylock Nut)	1
10	83000100	SAFETY TOW CHAIN	1
11	351505	BOLT KIT 5/8’’ X 2’’ Gr.5 (w/2-Flat Washers & Nylock Nut)	1
12	83070000	MAGNET KIT (w/6-32 X ¾’’ CSK Bolt & Nylock Nut)	2
13	351506	BOLT KIT ½’’ X 2-1/2’’ Gr.2 (w/Flat Washer & Nylock Nut)	4
14	3010110-BK	PTO HOLDER	1
15	3010076-BK	PTO HOLDER ADJ. BRKT.	1

16	300014-BK	LONG LEVELING ROD WELDMENT 104.375''	2
17	300015-BK	SHORT LEVELING ROD WELDMENT 10.375''	2
18	351507	BOLT KIT ¾'' X 3'' Gr.5 (w/2-Flat Washers & Nylock Nut)	2
19	351508	JAM NUT 7/8''-9	2
20	191229	LEVELING ROD ADJUSTER NUT	2
21	351509	CLEVIS PIN 3/4'' (w/2-Flat Washers & Retaining Pin)	2
22	191209	SPRING HOSE HOLDER	1
23	191513	TONGUE JACK (5000-Lb.)	1
24	110075	GREASE ZERK 5/16'' (Drive in)	3



Center Deck Assembly

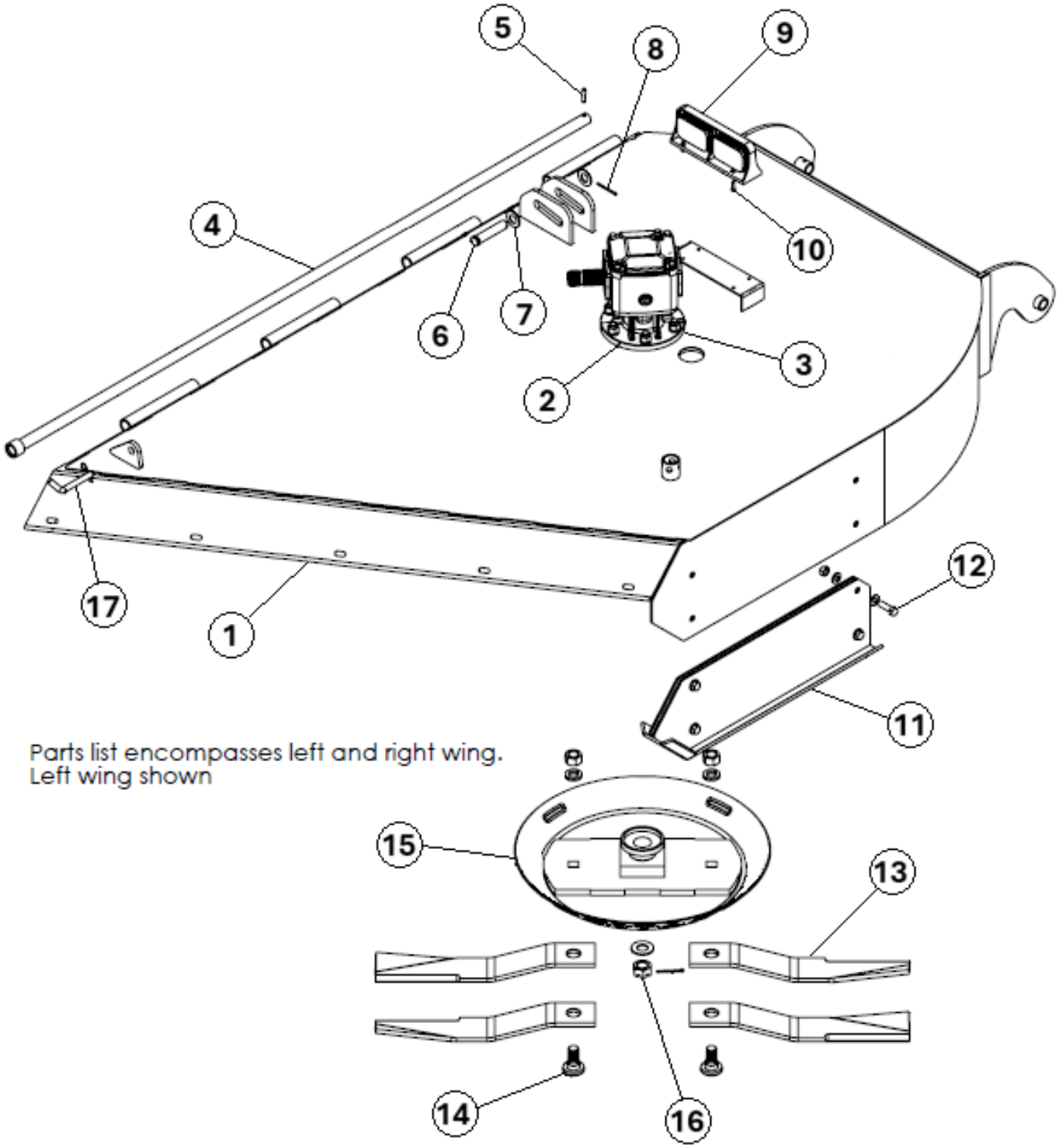
Center Deck Assembly

Item	Part No.	Description	Qty
1	300000	CENTER DECK W/DECALS (Specify Color)	1
2	300019-BK	HINGE ROD WELDMENT	2
3	351510	SPRING ROLL PIN 3/8'' X 1-3/4''	2
4	300037-BK	DECK LOCK WELDMENT	2
5	110070	BOLT KIT ½'' X 2-1/2'' Gr.2 (w/4-Flat Washers & Ny-lock Nut)	2
6	300012-BK	CENTER SKID SHOE W/HARDWARE	2
7	150045	BOLT KIT 5/8'' X 5-1/2'' (w/2Flat Washers & Ny-lock Nut)	8
8	191501	SPLITTER GEARBOX 540-RPM	1
	191502	SPLITTER GEARBOX 1000-RPM	1
9	610004	BOLT KIT 5/8'' X 2-1/2'' Gr.5 (w/Lock washer & Ny-lock Nut)	4
10	191308	CENTER GEARBOX 540-RPM	1
	191309	CENTER GEARBOX 1000-RPM	1
11	610030	BOLT KIT ¾'' X 2-1/2'' Gr.5 (w/Lock washer & Ny-lock Nut)	6
12	3010111-BK	HOSE HOLDER	6
13	351511	SELF TAPPING SCREW ¼''-14 X 1-1/2''	6

14	300010-BK	BLADE CARRIER (For Comer Gearbox) Bolt Holes 27.50'' Ctr to Ctr	A/R
	300055-BK	BLADE CARRIER (For GTM Gearbox) Bolt Holes 27.50'' Ctr to Ctr	A/R
15	191369	CASTLE NUT M30 X 2	1
	551106	FLAT WASHER M30	1
	191370	COTTER PIN B6 X 60	1
16	RC-3515	CCW ROTATION BLADE (Sold in pairs) Useable Length 22-1/4''	1
17	110012	BLADE BOLT KIT (Sold in pairs)	1

A/R = As Required

Wing Deck Assembly



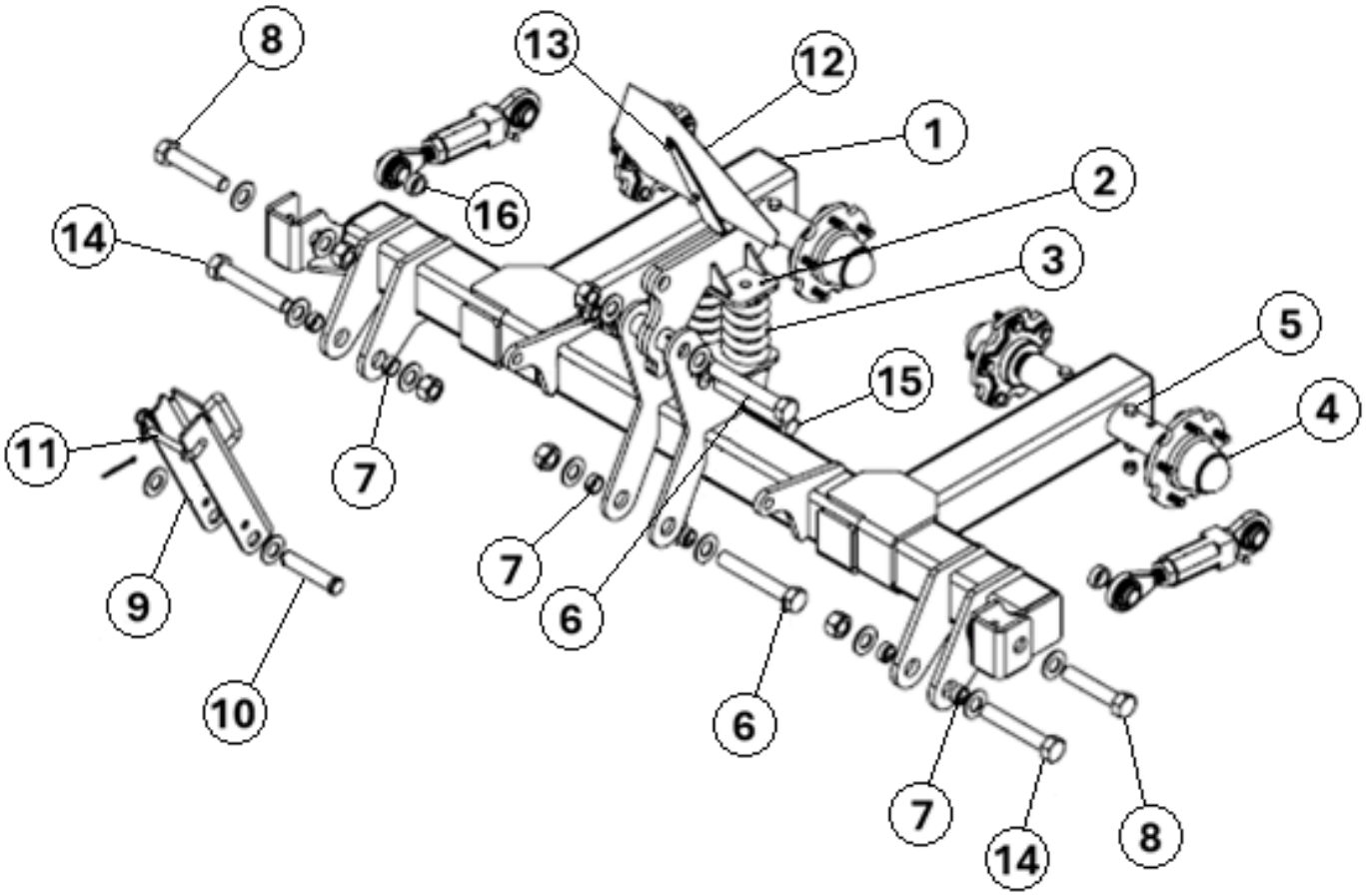
Parts list encompasses left and right wing.
Left wing shown

Wing Deck Assembly

Item	Part No.	Description	Qty
1	300001	LEFT WING DECK WELDMENT W/Decals (Specify Color)	1
	300002	RIGHT WING DECK WELDMENT W/Decals (Specify Colors)	1
2	191312	LEFT WING GEARBOX (GTM RG-100-A)	1
	191310	RIGHT WING GEARBOX (GTM-RG100-O)	1
3	610030	BOLT KIT 3/4'' X 2-1/2'' Gr.5 (w/Lock Washer & Nylock Nut)	6
4	300019-BK	HINGE ROD WELDMENT	1
5	351510	SPTING ROLL PIN 3/8'' X 1-3/4''	1
6	83030009	CLEVIS PIN 1''	1
7	351512	FLAT WASHER 1'' SAE	2
8	351514	COTTER PIN 1/8'' X 2''	1
9	191650	FLEX WING LIGHT KIT	1
10	351516	BOLT KIT 1/4''-20 X 1'' (w/Nylock Nut)	4
11	300013-BK	WING SKID	1
12	110004	BOLT KIT 5/8'' X 2'' Gr.5 4-Pack (w/Lock Washers & Nylock Nuts)	1
13	LW-3515	CW ROTATION BLADE-LH WING (Sold in pairs)	1
	RC-3515	CCW ROTATION BLADE-RH WING (Sold in pairs)	1

14	110012	BLADE BOLT KIT (Sold in pairs)	1
15	300011-BK	BLADE CARRIER (For COMER Gearbox) Bolt holes 15.50’’ Ctr to Ctr	A/R
	300056-BK	BLADE CARRIER (For GTM Gearbox) Bolt holes 15.50’’ Ctr to Ctr	A/R
16	191369	CASTLE NUT M30 X 2	1
	551106	FLAT WASHER M30	1
	191370	COTTER PIN B6 X 60	1
17	83030010	5/8’’ BENT PIN W/R-CLIP	1

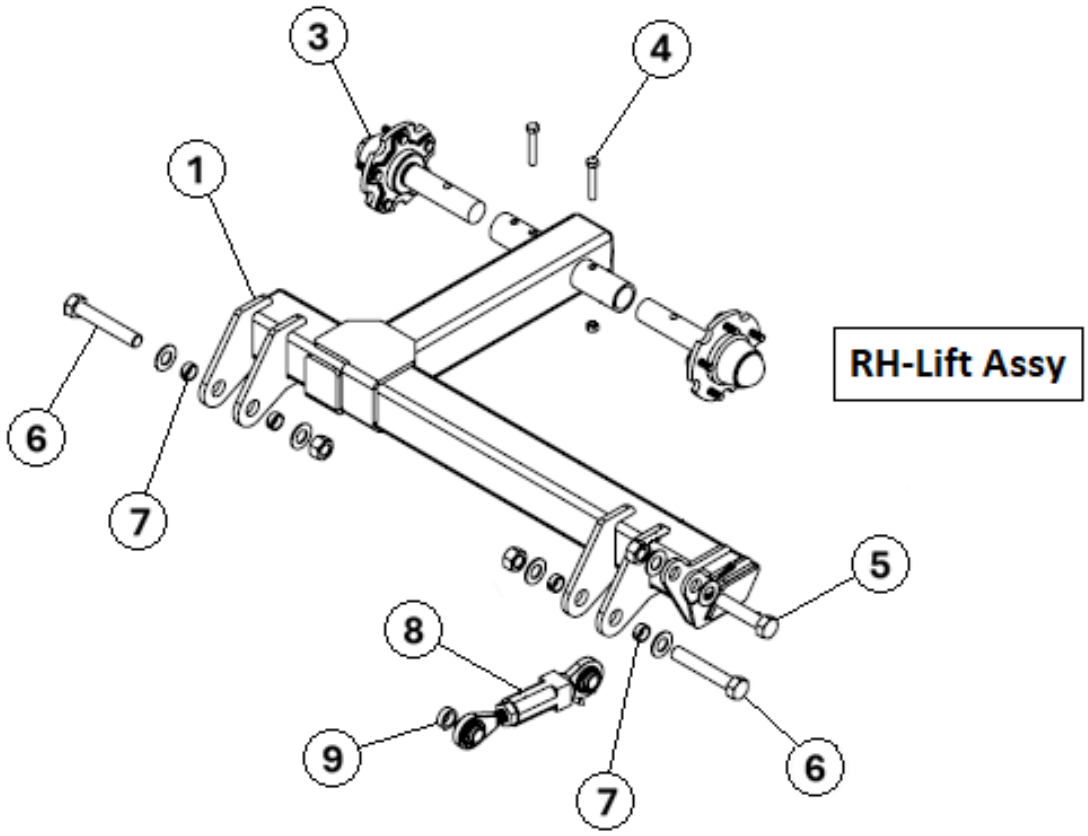
A/R = As Required

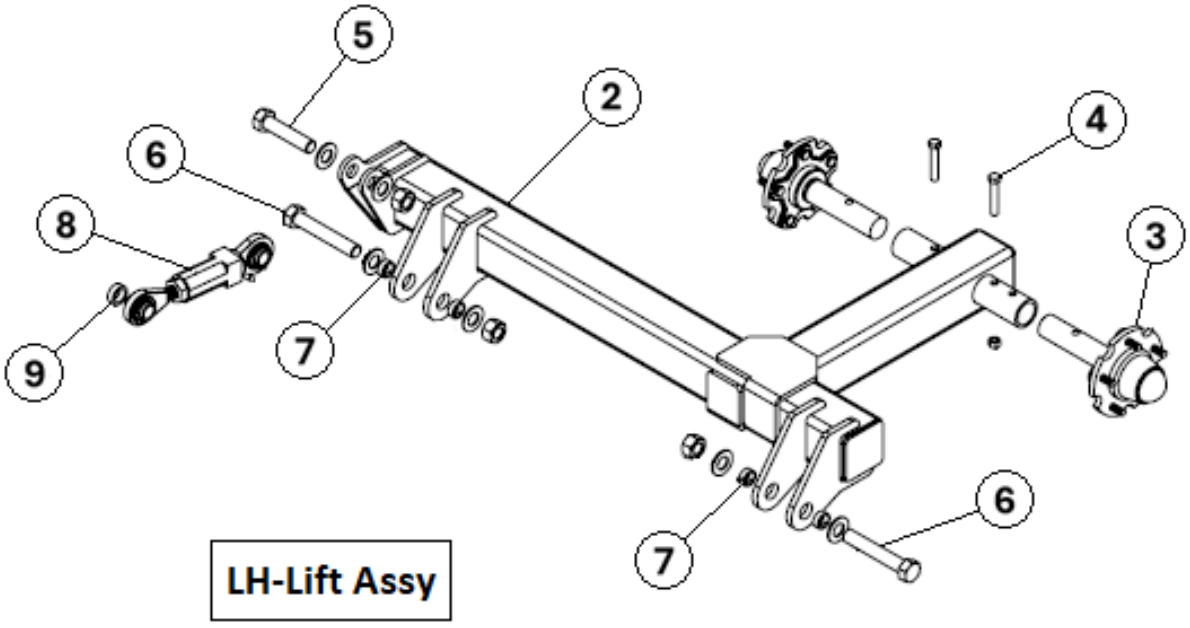


Center Wheel Lift Assembly

Item	Part No.	Description	Qty
1	300003-BK	CENTER WHEEL LIFT WELDMENT	1
2	300006-BK	LIFT CYLINDER BRACKET	1
3	191218	SUSPENSION SPRING	2
4	351522	HUB/SPINDLE ASSEMBLY	4
5	180039	BOLT KIT 1/2'' X 3-1/2'' Gr.5 (w/Nylock Nut)	4
6	191224	BOLT KIT 1'' X 6-1/2'' Gr.5 (w/2-Flat Washers & Nylock Nut)	2
7	83060000	TAILWHEEL BUSHING	6
8	180031	BOLT KIT 1'' X 5'' Gr.5 (w/2-Flat Washers & Nylock Nut)	2
9	300047-BK	LIFT CYLINDER LOCK	1
10	83030009	CLEVIS PIN 1''	1
	81000017	FLAT WASHER 1''-SAE	2
	351514	COTTER PIN 1/8'' X 2''	1
11	83030011	1/2'' BENT PIN	1
12	191651	SMV SIGN	1
13	351518	BOLT KIT 1/4'' X 1'' Gr.2 (w/Nylock Nut)	2
14	351517	BOLT KIT 1'' X 6'' Gr.5 (w/2-Flat Washers & Nylock Nut)	2

15	351525	BOLT KIT 3/4'' X 6-1/2'' Gr.5 (w/2-Flat Washers & Nylock Nut)	1
16	3050010-BK	TURNBUCKLE SPACER	2



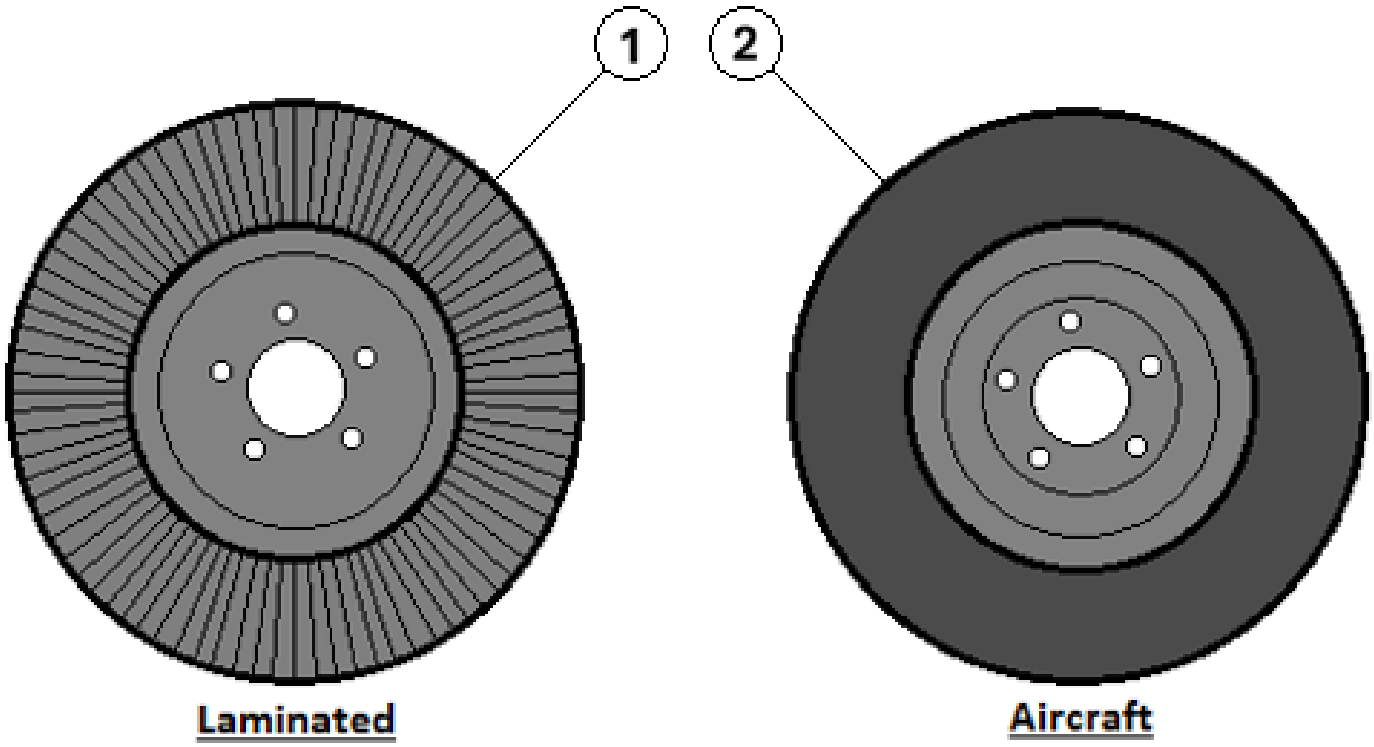


Wing Wheel Lift Assembly

Wing Wheel Lift Assembly

Item	Part No.	Description	Qty
1	300005-BK	RIGHT WING WHEEL LIFT - WELDMENT	1
2	300004-BK	LEFT WING WHEEL LIFT - WELDMENT	1
3	351522	HUB/SPINDLE ASSEMBLY	4
4	180039	BOLT KIT 1/2'' X 3-1/2'' Gr.5 (w/Nylock Nut)	4
5	180031	BOLT KIT 1'' X 5'' Gr.5 (w/2-Flat Washers & Nylock Nut)	2
6	351517	BOLT KIT 1'' X 6'' Gr.5 (w/2-Flat Washers & Nylock Nut)	4
7	83060000	TAILWHEEL BUSHING	8
8	191551	TAILWHEEL TURNBUCKLE	2
9	3050010-BK	TURNBUCKLE SPACER	2

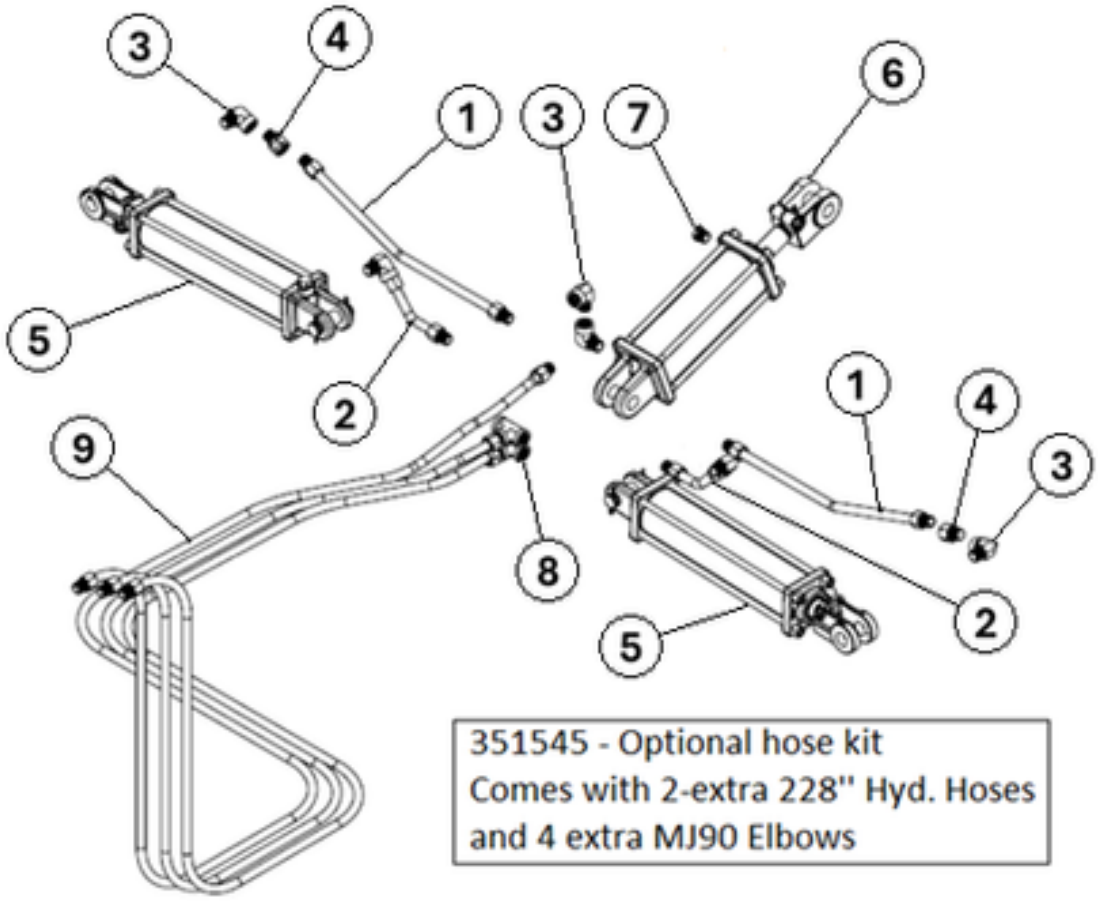
Wheel Options



Item	Part No.	Description	Qty
1	180040	LAMINATED WHEEL 20'' (5-Lug)	A/R
	300038	LAMINATED WHEEL 26'' (5-Lug)	A/R
2	300057	AIRCRAFT TIRE 27'' x 7.75'' x 15'' (Foam Filled)	A/R
	300058	AIRCRAFT TIRE 27'' x 7.75'' x 15'' (Pneumatic)	A/R
*Note	*300048	AIRCRAFT TIRE 26'' (Foam Filled)	A/R
*Note	*300049	AIRCRAFT TIRE 29'' (Pneumatic)	A/R

***NOTE: No Longer used on production models after 04-03-2024 A/R = As Required**

Hydraulics Assembly



Used after 01-01-2025

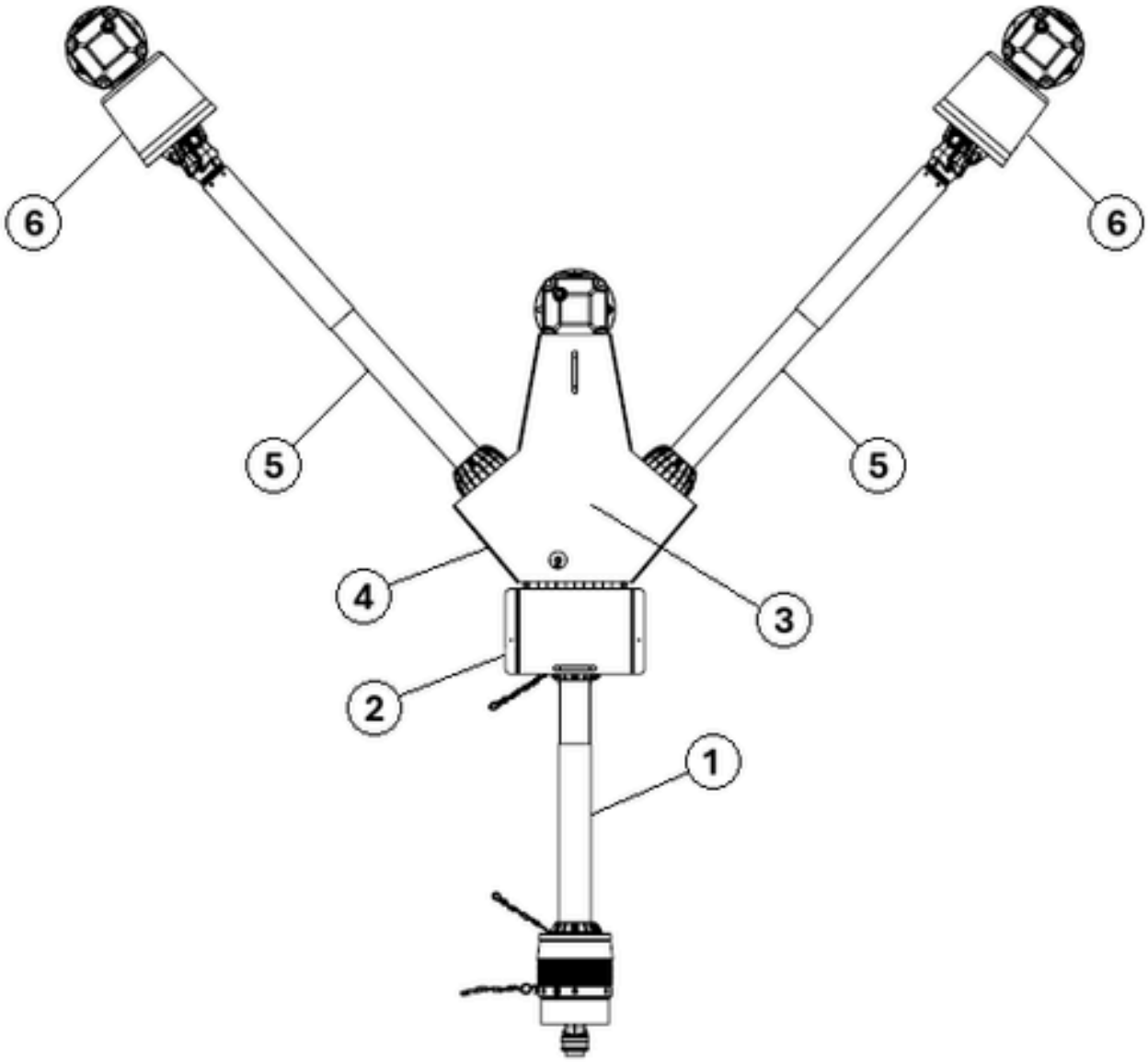
Item	Part No.	Description	Qty
1	191278	HYDRAULIC HOSE 3/8'' X 23-3/4''	2
2	191279	HYDRAULIC HOSE 3/8'' X 7-1/2''	2
3	84000072	ELBOW 90-Degree (3/8'' JIC Male to #8 SAE Male)	4
4	84000078	90-Degree ELBOW w/Flow Restrictor (6MJIC-8MORB)	2
5	300061	SAE HYDRAULIC CYLINDER 3'' X 12'' w/ORB Ports	2
6	351547	HYDRAULIC CYLINDER 3-1/2'' X 8'' ASAE w/ORB Ports	1
7	84000079	BREATHER PLUG #8 SAE	A/R
8	84000004	6MJ HYD. TEE	2
9	350053	HYDRAULIC HOSE 3/8''X 228'' w/#6 JIC & #8-ORB Crimps	3
	351546	COMPLETE-STANDARD HYD. HOSE KIT	

Prior to 01-01-2025

Item	Part No.	Description	Qty
1	191278	HYDRAULIC HOSE 3/8'' X 23-3/4''	2
2	191279	HYDRAULIC HOSE 3/8'' X 7-1/2''	2
3	191280	ELBOW 90-Degree 8-NPTM TO 8-NPTF	4
4	191590	FLOW RESTRICTOR 0.032 Orifice	2
5	191538	HYDRAULIC CYLINDER 3'' X 12''	2
6	191528	HYDRAULIC CYLINDER 3-1/2'' X 8'' ASAE	1
7	351581	BREATHER PLUG 8-NPTM	A/R
8	84000004	6MJ HYD. TEE	2
9	191282	HYDRAULIC	3
	351546	COMPLETE-STANDARD HYD. HOSE KIT	

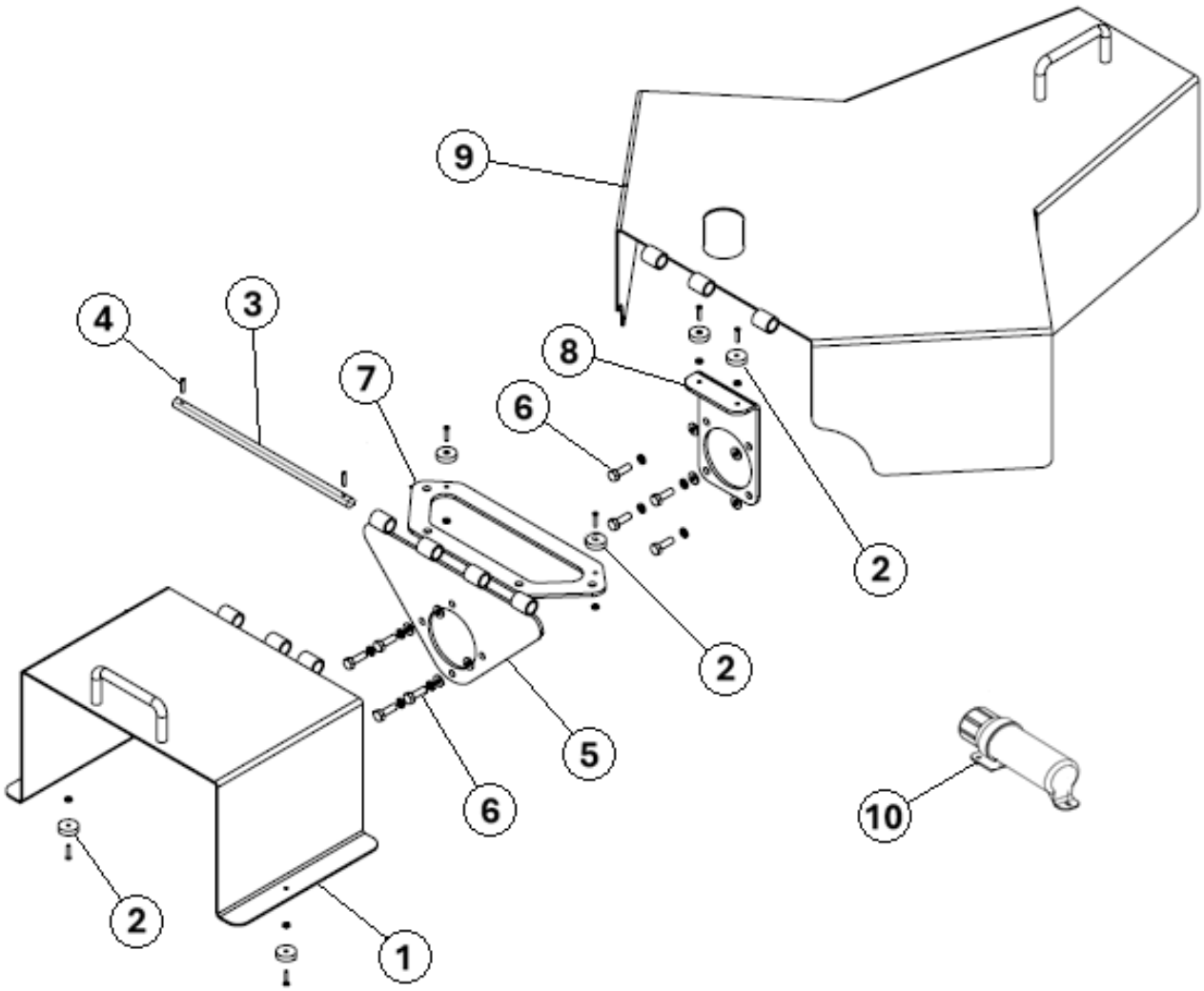
A/R = As Required

Driveline & Shield Assembly



Item	Part No.	Description	Qty
1	191560	C.V. DRIVELINE 540-RPM 1-3/8'' 6-S	A/R
	191563	C.V. DRIVELINE 1000-RPM 1-3/4'' 20-S	A/R
	191564	C.V. DRIVELINE 1000-RPM 1-3/8'' 21-S	A/R
2	300017-BK	C.V. DRIVELINE SHIELD WELDMENT	1
3	191506	SPLTTER CROSS SHAFT (Not Shown)	1
4	300018-BK	SPLITTER GEARBOX SHELD WELDMENT	1
5	191561	WING DRIVELINE	2
6	150076	GEARBOX SHIELD (Plastic)	2

A/R = As Required

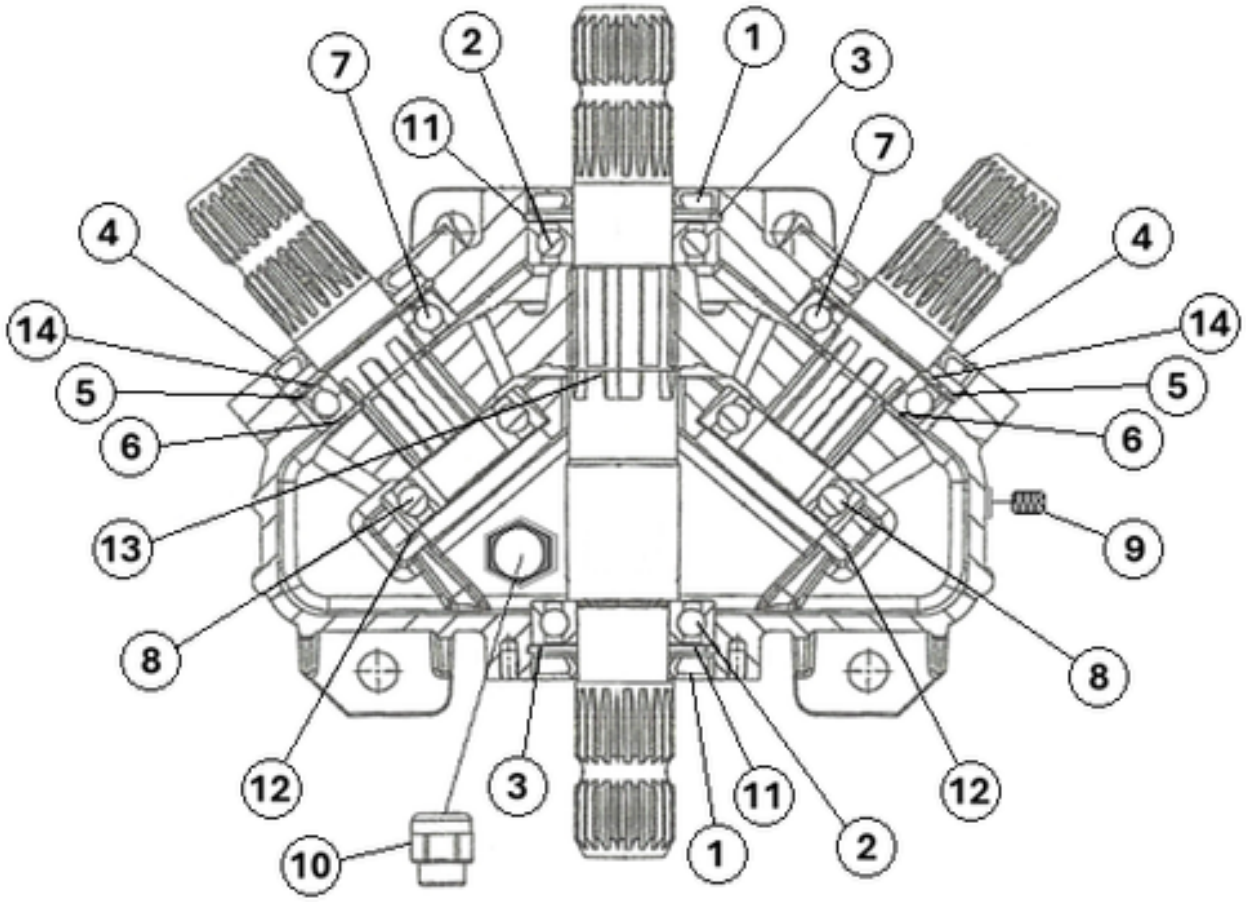


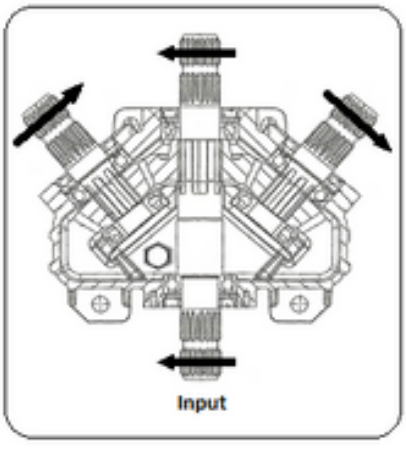
Splitter Shield Assembly

Item	Part No.	Description	Qty
1	300017-BK	C.V. DRIVELINE SHIELD WELDMENT	1
2	83070000	MAGNET KIT (W/6-32 x 3/4'' CSK Bolt & Nylock Nut)	6
3	3030001	CENTER SHIELD HINGE	1
4	83050113	SPRING ROLL PIN 3/16'' x 3/4''	2
5	300016-BK	CENTER SHIELD MOUNT	1
6	351521	BOLT KIT M8 x 25 W/LW & FW (8-Pack)	1
7	3010112-BK	SPLITTER GEARBOX MAGNET MOUNT	1
8	3010097-BK	CENTER GEARBOX MAGNET MOUNT	1
9	300018-BK	SPLITTER GEARBOX SHIELD	1
10	110034	DOCUMENT HOLD WITH SCREWS	1

Before January 2024

COMER - 540-RPM / 1000-RPM Splitter Gearbox Components



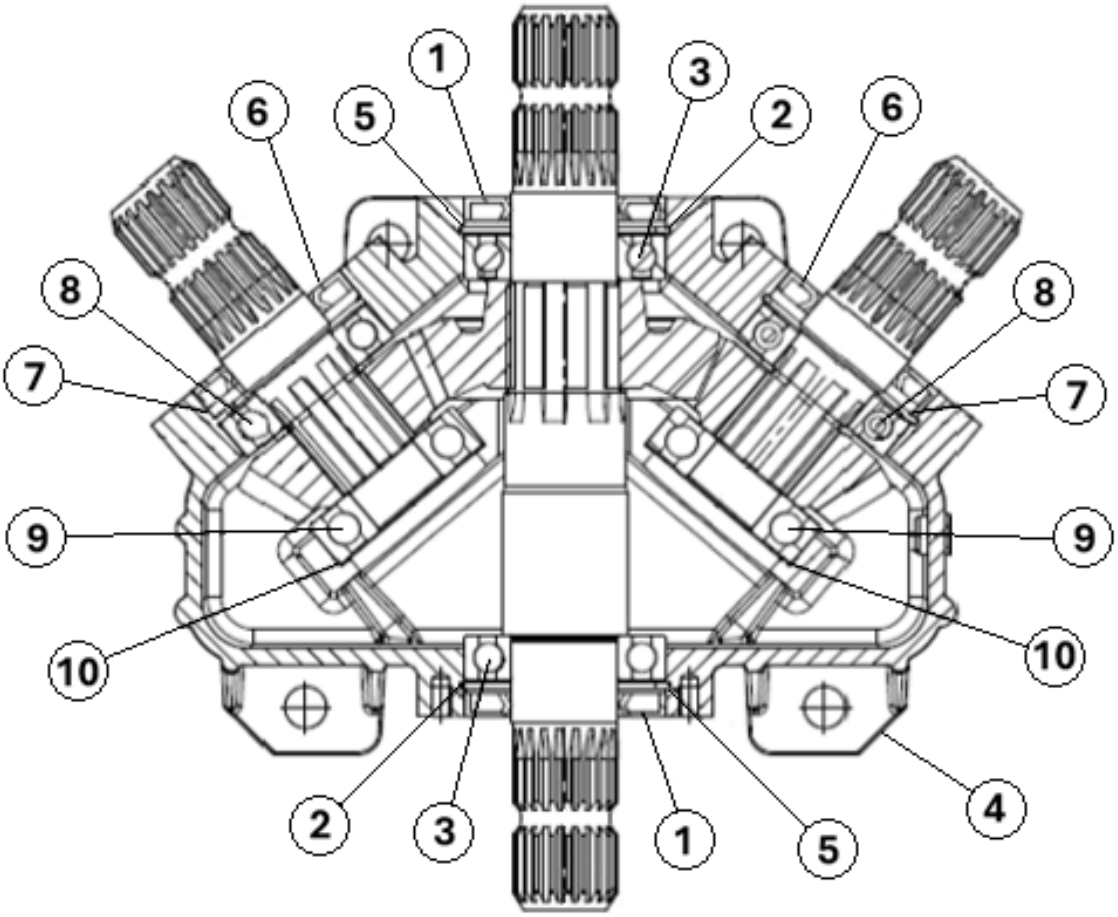


140 (ISO 460) Gearoil Recommended
Fill level 61-oz. (1.83-qt)

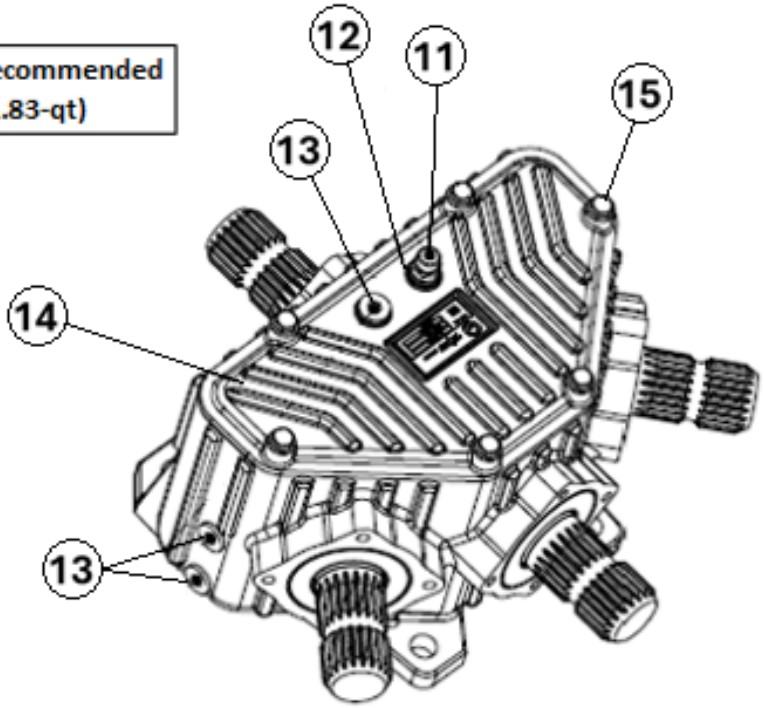
Item	Part No.	Description	Qty
1	551060	INPUT SEAL 45 x 85 x 10	2
2	551061	INPUT BEARING 6209 – Thru Shaft	2
3	551062	SNAP RING 85 x 88.5 x 3	2
4	551063	OUTPUT SEAL 45 x 80 x 10	2
5	551064	SNAP RING 80 x 83.5 x 2.5	2
6	551065	SNAP RING 40 x 37.5 x 2.5	2
7	SK7033	BEARING 6208	2
8	SK1131	BEARING 6307	2
9	551068	CHECK PLUG 3/8''	2
10	551069	BREATHER PLUG 1/2''	1
11	551070	SHIM KIT 70.3 X 84.7	2
12	551071	SHIM KIT 69.0 x 79.9	2
13	551073	SNAP RING 47 x 45.5 x 1.5	1
14	551072	SHIM KIT 65.3 x 79.7	2
	191501	**COMPLETE GEARBOX (540-RPM)**	**A/R**
	191502	**COMPLETE GEARBOX (1000-RPM)**	**A/R**

A/R = As Required

After January 2024



140 (ISO 460) Gearoil Recommended
Fill level 61-oz. (1.83-qt)



GTM Splitter Gearbox

After January 2024

GTM Splitter Gearbox

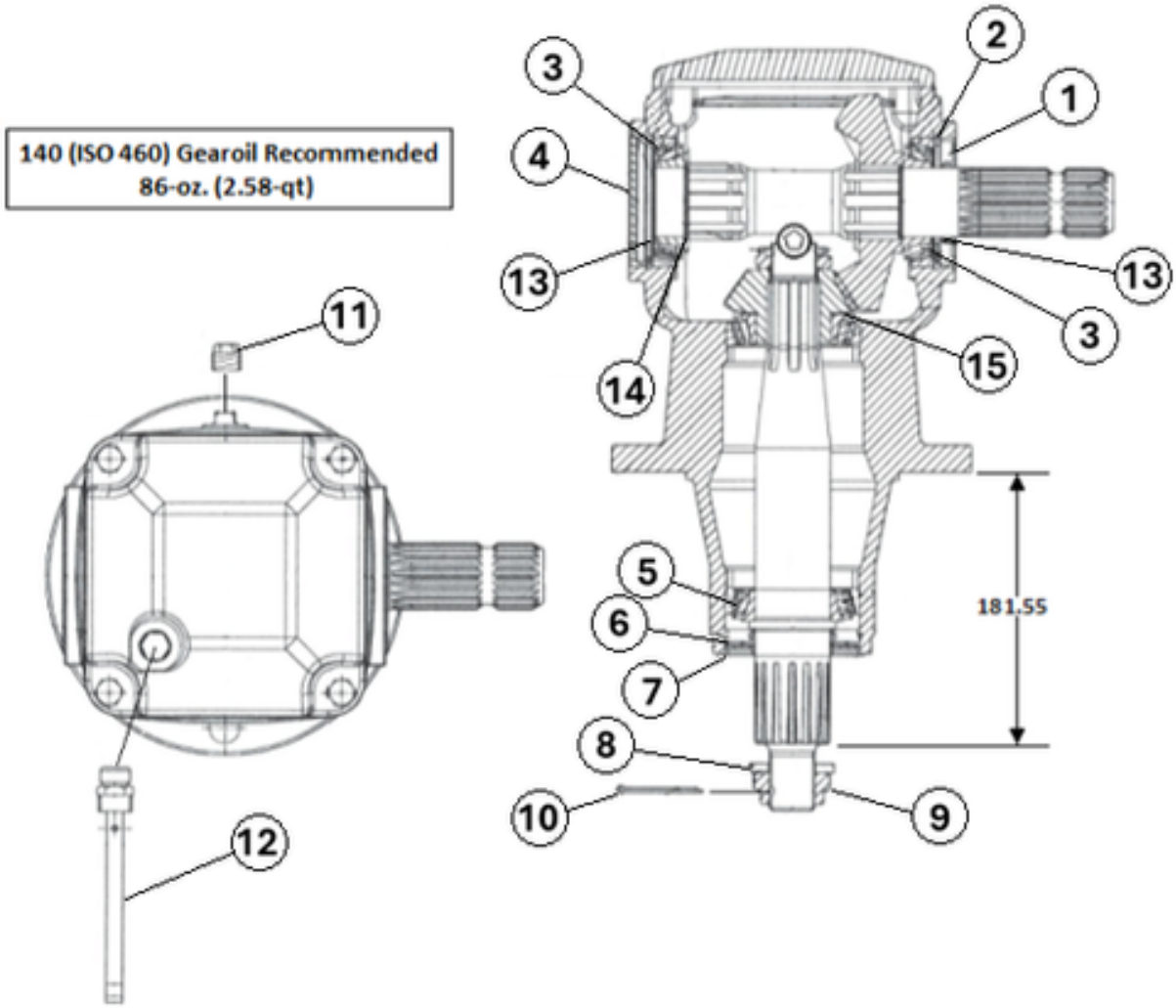
(540-RPM / 1000-Rpm)

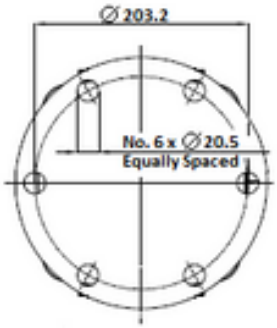
Item	Part #	Description	Qty
1	191350	DOUBLE LIP OIL SEAL 45 x 85 x 10	2
2	191351	SNAP RING 85 x 3	2
3	191385	BALL BEARING 6209	2
4	N/A	HOUSING (Photo for assembly references)	N/A
5	191386	ADJ. SHIM 84.5 x 73 x 0.5	2
	191395	ADJ. SHIM 84.5 x 73 x 0.1	5
6	191387	DOUBLE LIP OIL SEAL 45 x 80 x 10	2
7	191388	FLAT WASHER 68 x 79.8 x 1	2
	191396	ADJ. WASHER 68 x 79.8 x 0.1	6
8	191389	BALL BEARING 6208	2
9	191390	BALL BEARING 6307	2
10	191391	ADJ. WASHER 68 x 79.8 x 0.5	2
	191397	ADJ. WASHER 68 x 79.8 x 0.3	4
11	191371	VENT PLUG M16 x 1.5	1
12	191372	WASHER FOR PLUG 16.2 x 19.9 x 1.5	1
13	191392	HEX PIPE PLUG 3/8-18NPT	3
14	191393	TOP COVER PLATE	1
15	191394	HH FLANGE BOLT W/TEETH M8 x 30	6

	191501	**COMPLETE GEARBOX 540-RPM**	
	191502	**COMPLETE GEARBOX 1000-RPM**	

COMER - Outboard Gearbox Components

140 (ISO 460) Gearoil Recommended
86-oz. (2.58-qt)



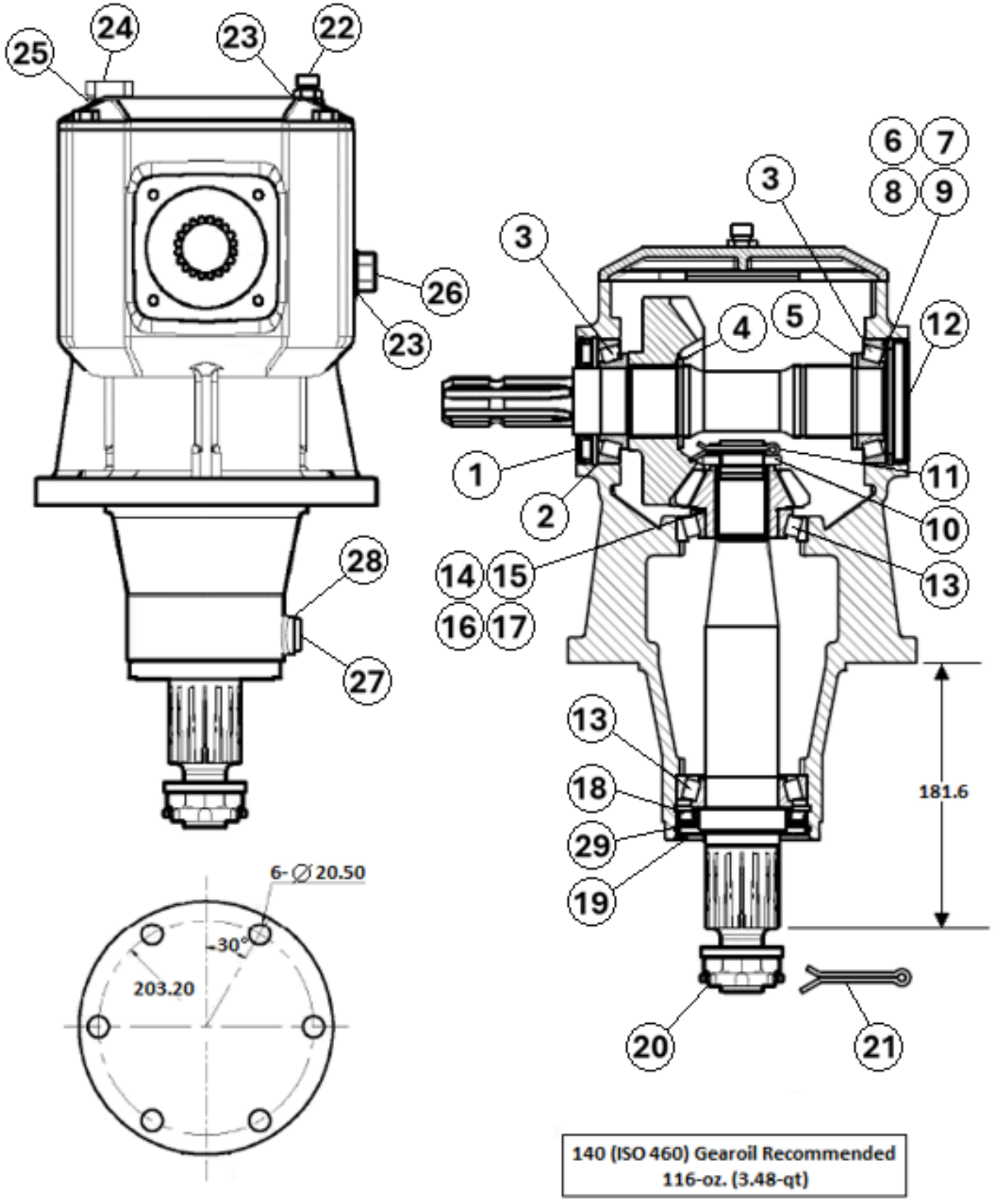


Item	Part No.	Description	Qty
1	551100	INPUT SEAL 45 x 85 x 10	1
2	551062	SNAP RING 85 x 88.5 x 3	2
3	551101	BEARING 30209	2
4	551102	OIL CAP 85 x 10	1
5	551103	BEARING 30210	2
6	551104	OUTPUT SEAL 50 x 90 x 10	1
7	551105	PROTECTIVE WASHER	1
8	551106	FLATWASHER 31 x 56 x 6	1
9	551107	CASTLE NUT M30 x 2	1
10	551108	COTTER PIN M6 x 60	1
11	551093	CHECK PLUG 3/8''	1
12	551109	BREATHER PLUG 1/2''	1
13	551110	SHIM KIT 70.3 x 84.7	2
14	551111	SHIM KIT 45.3 x 65.3 x 2.5	1
15	551112	SHIM KIT 50.3 x 70.3	1
	191508	**CENTER DECK GEARBOX 540-RPM (9.227.818.00)**	**NLA**

	191509	**CENTER DECK GEARBOX 1000-RPM (9.227-813.00)**	**NLA**
	191510	**LH WING GEARBOX 540/1000-RPM (9.227.811.10)**	**NLA**
	191512	**RH WING GEARBOX 540/1000-RPM (9.227.816.00)**	**NLA**

NLA = Complete Gearbox (No Longer Available)

GTM – Outboard Gearbox Components



191308 – Center Gearbox 540-RPM (RG-75A)

191309 - Center Gearbox 1000-RPM (RG75-1:1)

191310 – RH Wing Gearbox 540/1000-RPM (RG100-O)

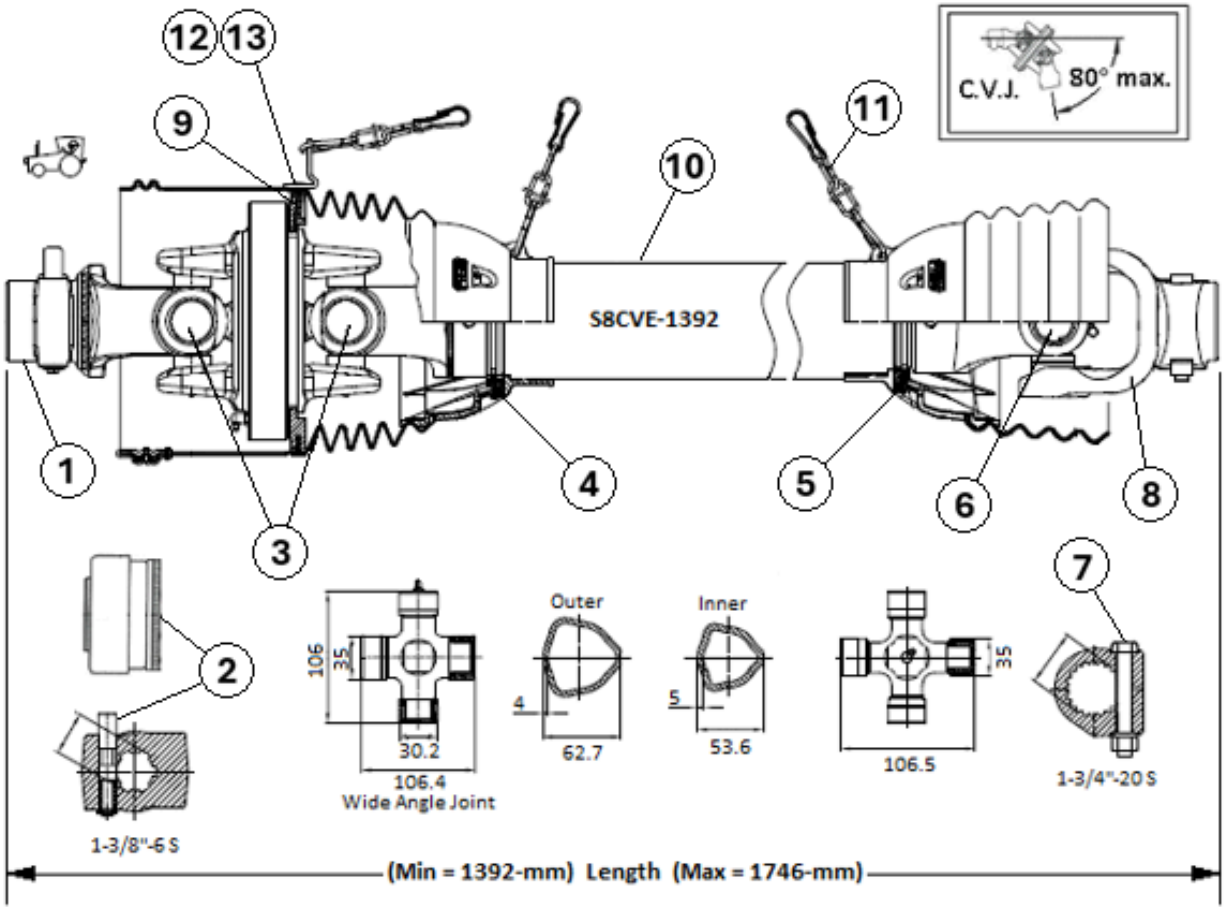
191312 – LH Wing Gearbox 540/1000-RPM (RG100-A)

GTM – Gearbox Components

Item	Part No.	Description	Qty
1	191350	DOUBLE LIP SEAL 45 x 85 x 10	1
2	191351	SNAP RING 85 x 3	2
3	191352	TAPERED ROLLER BEARING 30209	2
4	191353	SNAP RING 50 x 3	1
5	191354	FLAT WASHER 45.3 x 65 x 2.5	1
6	191355	ADJUSTING SHIM 84.5 x 73 x 0.3	4
7	191356	ADJUSTING SHIM 84.5 x 73 x 0.4	4
8	191357	ADJUSTING SHIM 84.5 x 73 x 0.5	2
9	191358	ADJUSTING SHIM 84.5 x 73 x 1	2
10	191359	CASTLE NUT M30 x 1.5	1
11	191360	COTTER PIN 5 x 63	1
12	191361	OIL CAP PLUG 85 x 10	1
13	191362	TAPERED ROLLER BEARING 30210	2
14	191363	ADJUSTING WASHER 50.2 x 61.8 x 0.3	4
15	191364	ADJUSTING WASHER 50.2 x 61.8 x 0.4	4
16	191365	ADJUSTING WASHER 50.2 x 61.8 x 0.5	1

17	191366	ADJUSTING WASHER 50.2 x 61.8 x 1	1
18	191367	SNAP RING 90 X 3	2
19	191368	DUST CAP	1
20	191369	CASTLE NUT M30 x 2	1
21	191370	COTTER PIN 6.3 x 63	1
22	191371	VENT PLUG M16 x 1.5	1
23	191372	PLUG WASHER 16.2 x 19.9 x 1.5	2
24	191373	OIL LEVELER	1
25	191374	OIL LEVELER WASHER	1
26	191375	OIL PLUG M16 x 1.5	1
27	191376	SOLID PLUG – CS HEX 9/16''	1
28	191377	O-RING 11.2 x 2	1
29	191379	DOUBLE LIP SEAL 60 x 90 x 10	1

191308 - Center Gearbox 540-RPM (RG75-A)
191309 - Center Gearbox 1000-RPM (RG75-1:1)
191310 - RH Wing Gearbox 540/1000-RPM (RG100-O)
191312 - LH Wing Gearbox 540/1000-RPM (RG100-A)

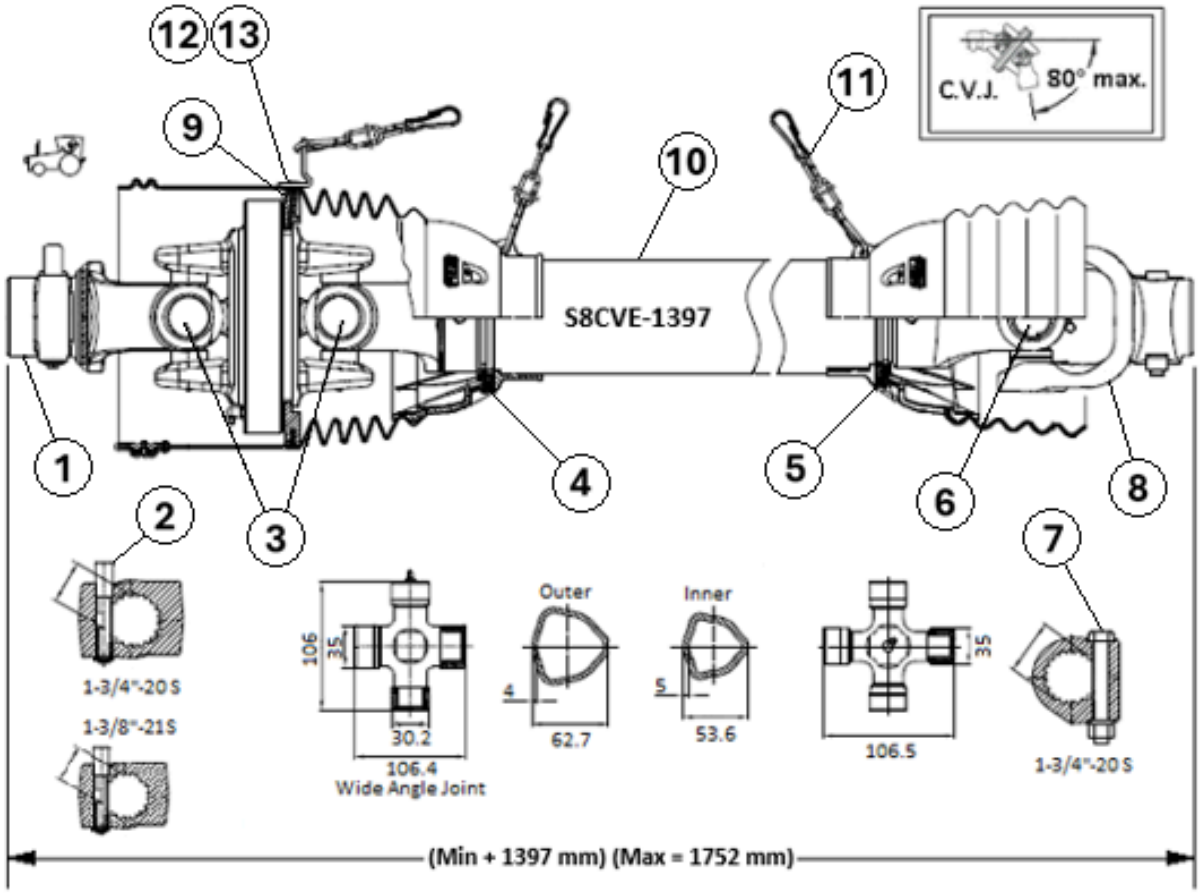


R & W – C.V. S8CVE-1392 (540-RPM 6-Spline)

Item	Part No.	Description	Qty
1	552156	TRACTOR YOKE W/PUSH PIN 1-3/8'' 6-S	1
2	552157	PUSH PIN KIT	1
	552091	PULL COLLAR KIT (Note: Used on Earlier Models)	A/R
3	552158	CROSS KIT 30.2/106 – 35/106.4	2
4	552159	OUTER PLASTIC SHIELD BEARING	1
5	552160	INNER PLASTIC SHIELD BEARING	1
6	552161	CROSS KIT 35/106.5	1
7	552162	BOLT W/NUT & LOCKWASHER M16 X 90	1
8	552163	GEARBOX YOKE 1-3/4'' 20-S	1
9	552164	C.V. SHIELD BEARING	1
10	552165	COMPLETE SHIELD	1
11	552166	SAFETY CHAIN	3
12	552167	CLIP FOR SAFETY CHAIN	1
13	552168	SELF TAPPING SCREW M8 x 16	1
	191560	**Complete – C.V. Driveline 540-RPM 6-S**	

A/R = As Required

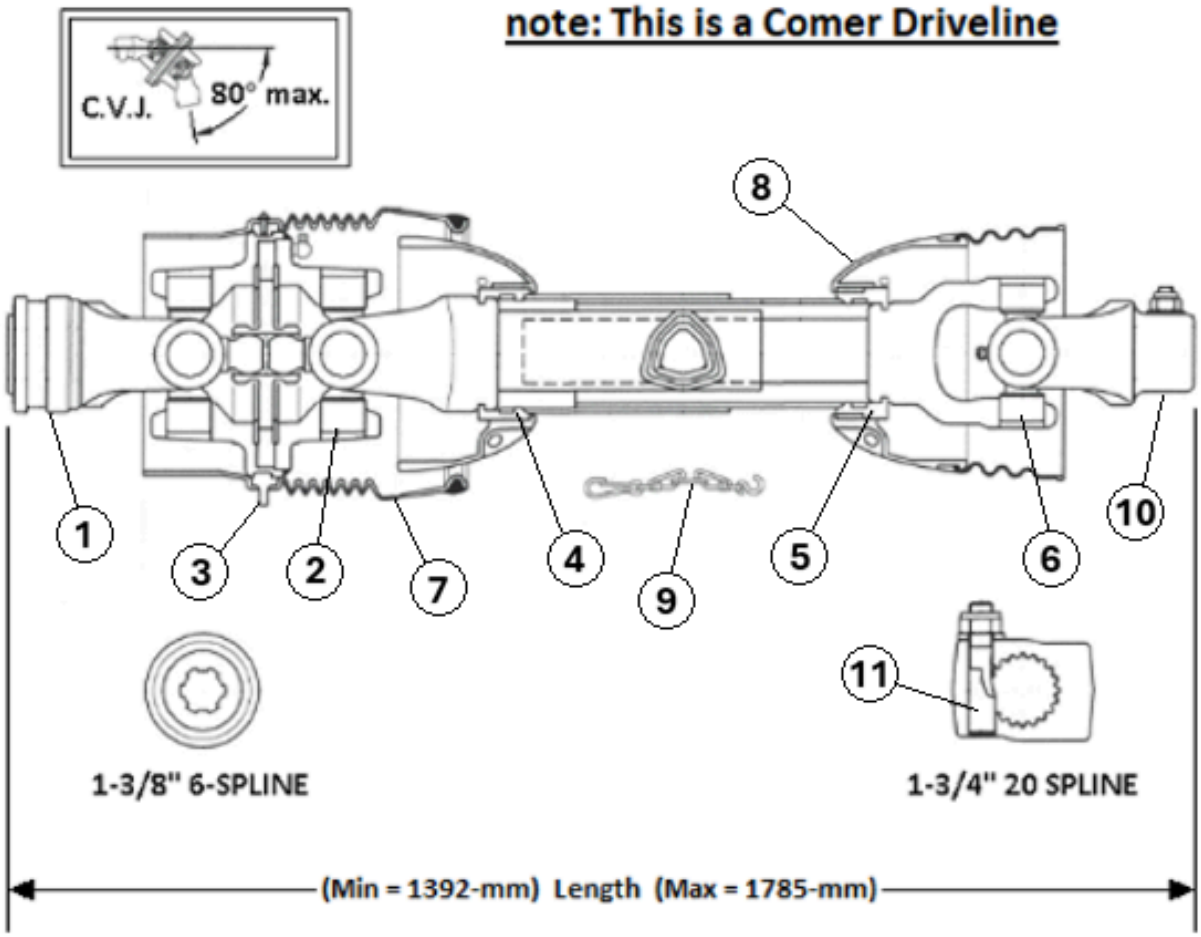
R & W Driveline S8CVE-1397



(1000-RPM)

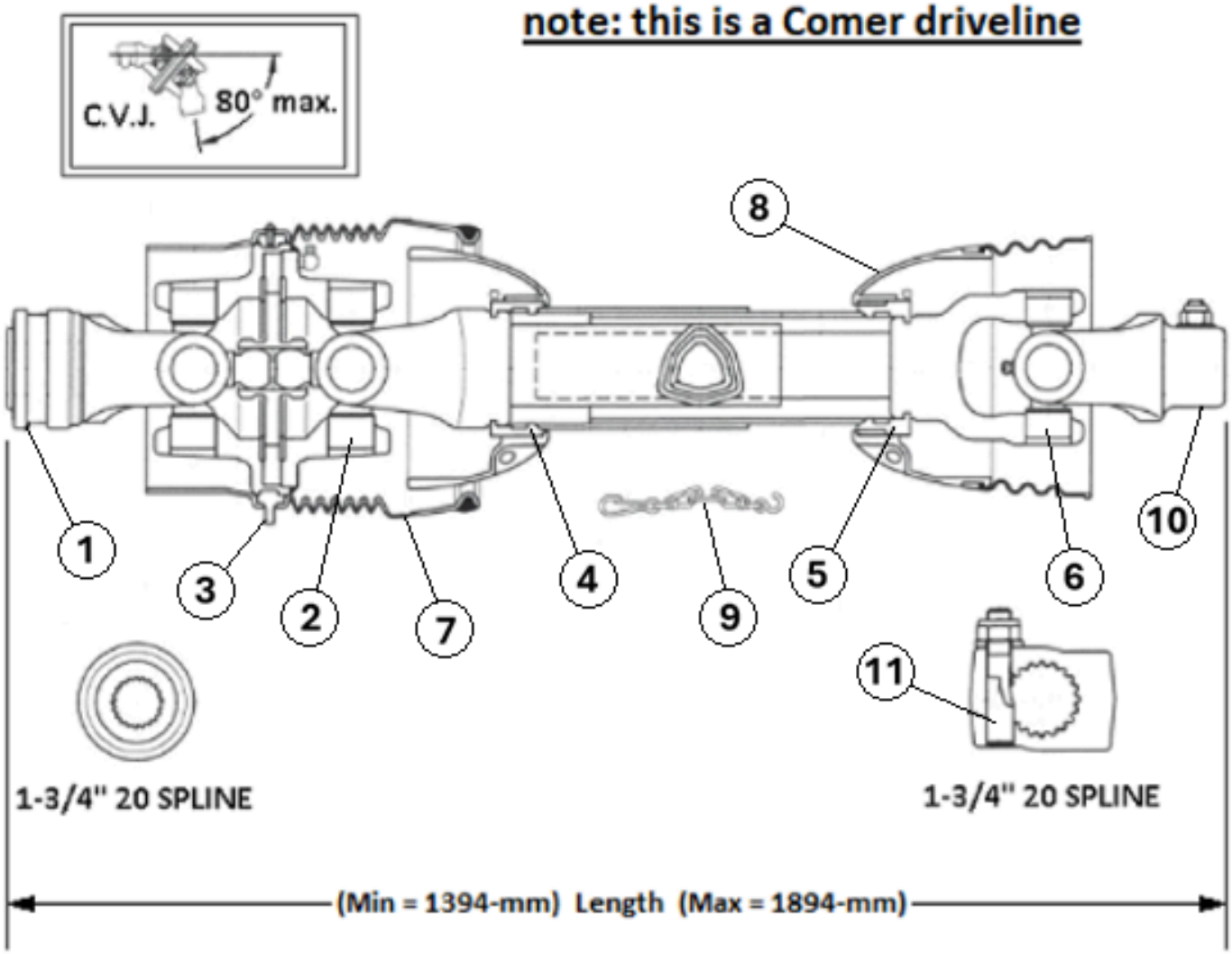
Item	Part No.	Description	Qty
1	552180	TRACTOR YOKE W/PUSH PIN 1-3/4'' 20-Spline	A/R
	552181	TRACTOR YOKE W/PUSH PIN 1-3/8'' 21-Spline	A/R
2	552157	PUSH PIN KIT	1
3	552158	CROSS KIT 30.2/106 – 35/106.4	2
4	552159	OUTER PLASTIC SHIELDBEARING	1
5	552160	INNER PLASTIC SHIELD BEARING	1
6	552161	CROSS KIT 35/106.5	1
7	552162	BOLT W/NUT & LOCKWASHER M16 x 90	1
8	552163	GEARBOX YOKE 1-3/4'' 20-Spline	1
9	552164	C.V. SHIELD BEARING	1
10	552165	COMPLETE SHIELD	1
11	552166	SAFETY CHAIN	3
12	552167	CLIP FOR SAFETY CHAIN	1
13	552158	SELF TAPPING SCREW M8 x 16	1
191563		**Complete C.V. Driveline 1-3/4'' 20-Spline Tractor**	
191564		**Complete C.V. Driveline 1-3/8'' 21-Spline Tractor**	

A/R = As Required



COMER – 540 RPM C.V. Driveline Components

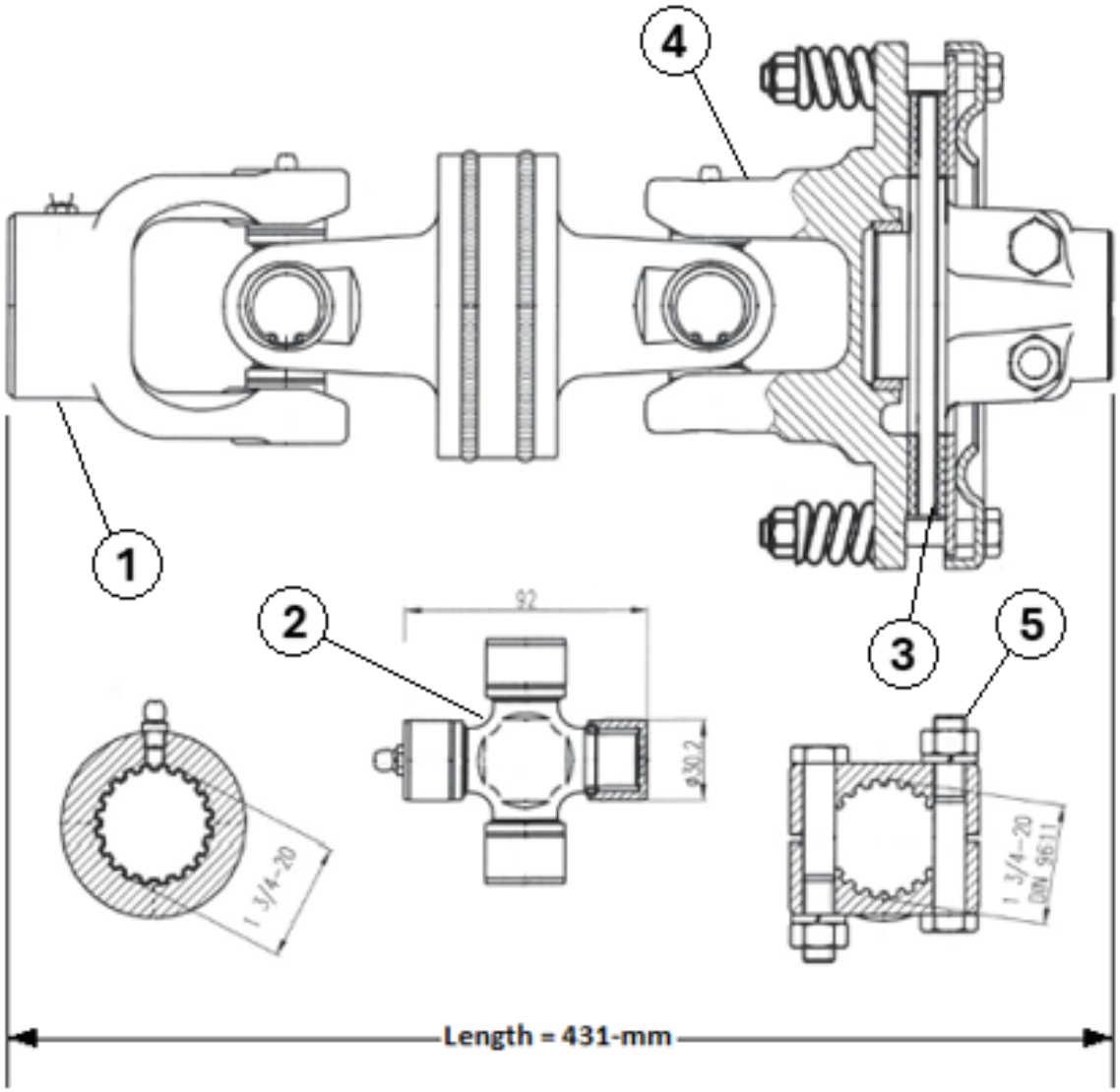
Item	Part No.	Description	Qty
1	552201	PULL COLLAR KIT (for Tractor Yoke)	1
2	552202	CV CROSS KIT 35 x 113.8	2
3	552203	FIXED RING (for C.V. Shield)	1
4	552204	OUTER PLASTIC SHIELD BEARING	1
5	552205	INNER PLASTIC SHIELD BEARING	1
6	552206	CROSS KIT 35 x 106.5	1
7	552207	SAFETY SHIELD FOR C.V.	1
8	552208	COMPLETE SAFETY SHIELD (less 552207)	1
9	552209	SAFETY CHAIN	1
10	552210	GEARBOX YOKE 1-3/4'' 20-S	1
11	552212	TAPERED PIN KIT	1
	191560	**Complete – C.V. Driveline 540-RPM**	



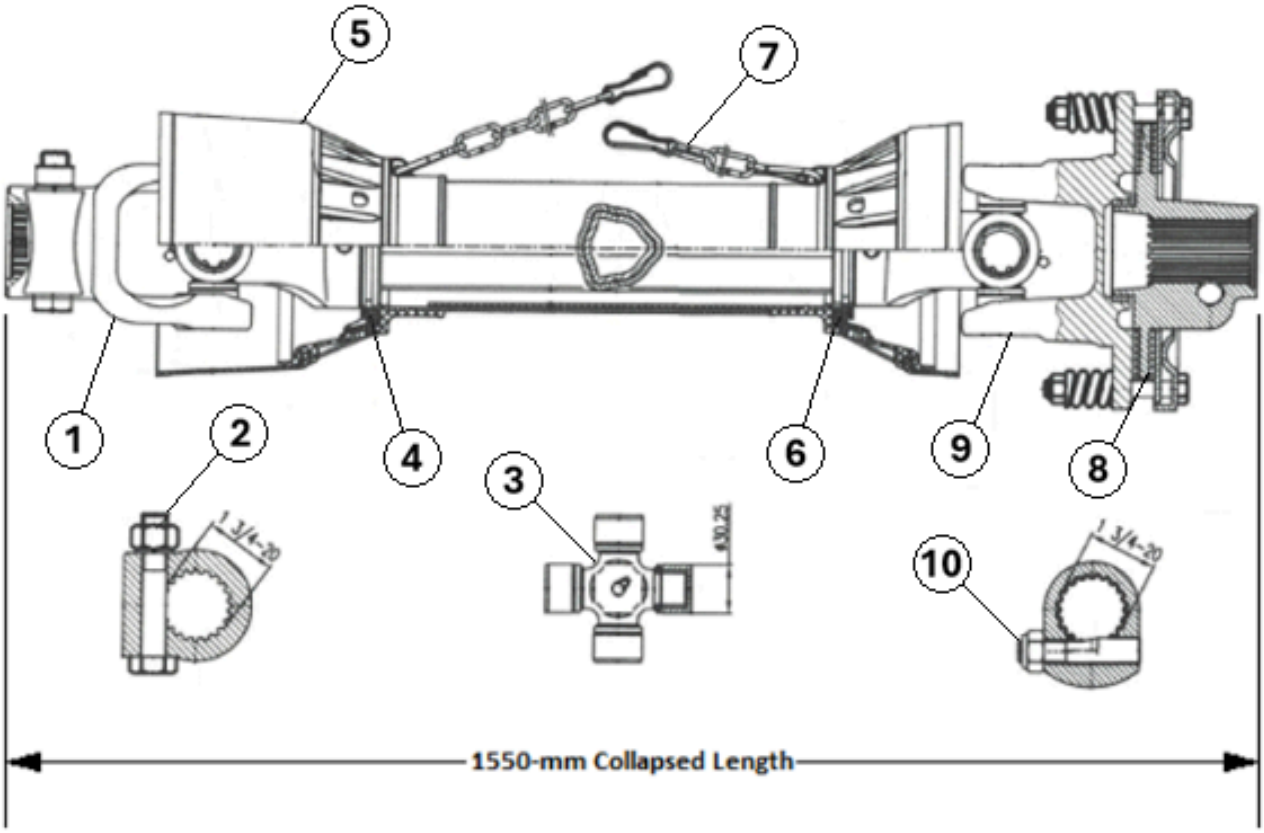
COMER – 1000 RPM C.V. Driveline Components

Item	Part No.	Description	Qty
1	552214	PULL COLLAR KIT (for Tractor Yoke)	1
2	552202	CV CROSS KIT 35 x 113.8	2
3	552203	FIXED RING (for CV Shield)	1
4	552204	OUTER PLASTIC SHIELD BEARING	1
5	552205	INNER PLASTIC SHIELD BEARING	1
6	552206	CROSS KIT 35 X 106.5	1
7	552207	SAFETY SHIELD FOR C.V.	1
8	552208	COMPLETE SAFETY SHIELD	1
9	552209	SAFETY CHAIN	3
10	552210	GEARBOX YOKE 1-3/4'' 20-S	1
11	552211	TAPERED PIN KIT	1
	191563	**Complete – C.V. Driveline 1000-RPM**	

Center Deck Driveline Components

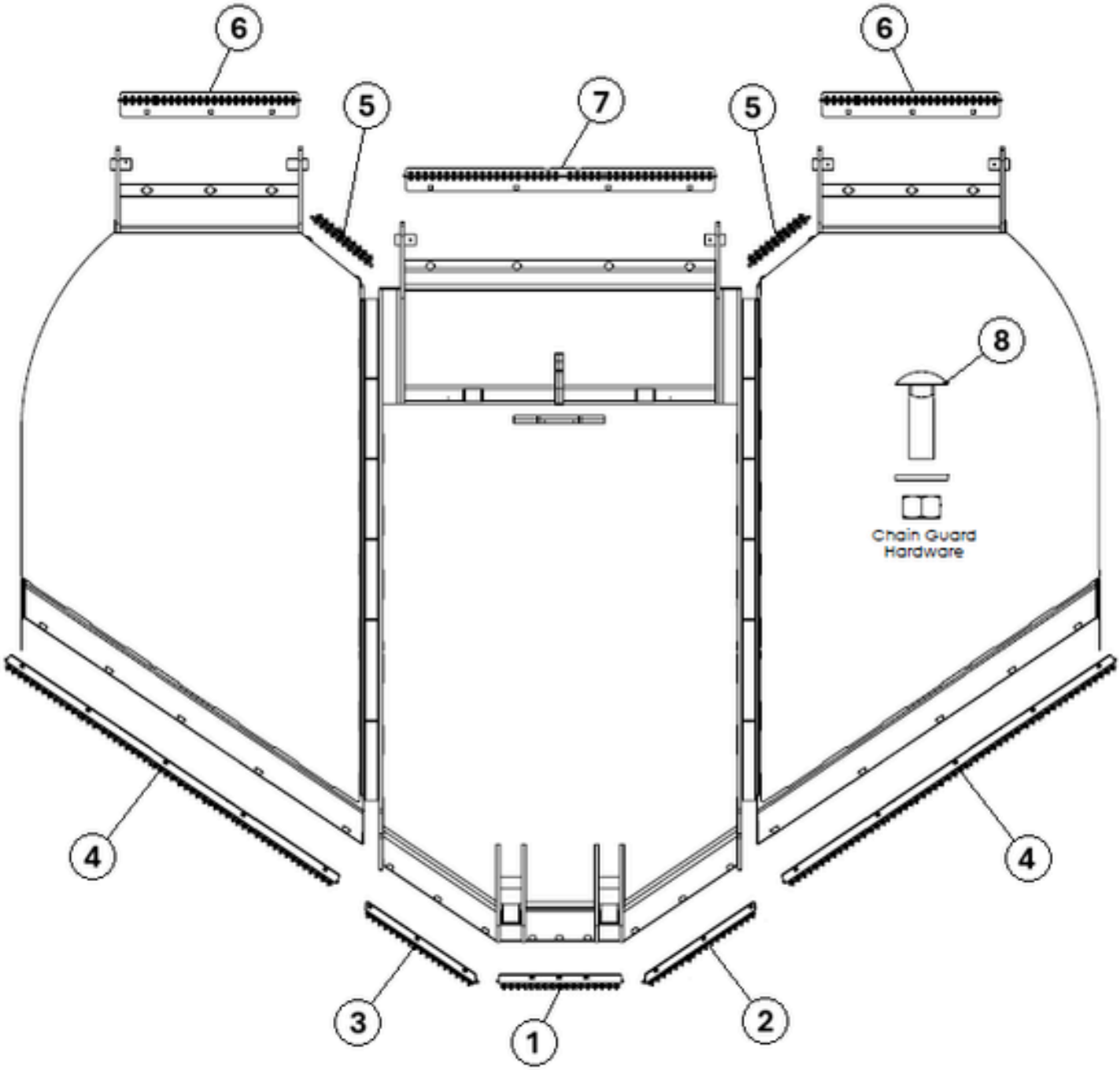


Item	Part No.	Description	Qty
1	552100	GEARBOX YOKE 1-3/4'' 20-S	1
2	552101	CROSS KIT 30.2 x 92	2
3	552102	CLUTCH LINING (2-Pack)	1
4	552103	COMPLETE SLIP CLUTCH 1-3/4'' 20-S	1
5	552104	CLAMP BOLT	1
	191506	**Complete Driveline**	



Wing Driveline Components

Item	Part No.	Description	Qty
1	552110	YOKE 1-3/4''	1
2	552162	LOCK BOLT KIT (552111)	1
3	552112	CROSS KIT 30.2 x 92	2
4	552113	OUTER PLASTIC SHIELD BEARING	1
5	552114	COMPLETE SAFETY SHIELD	1
6	552115	INNER PLASTIC SHIELD BEARING	1
7	552005	SAFETY CHAIN	2
8	552025	CLUTCH LINING (2-pack) (552116)	1
9	552117	COMPLETE SLIP CLUTCH	1
10	552084	LOCK BOLT KIT (552118)	1



Chain Guard Assembly

Item	Part No. Standard Chain Guard	Part No. Double Row Chain Guard	Description	Qty
1	300030	300040	FRONT CENTER CHAIN GUARD ASSY	1
2	300021	300041	LEFT FRONT CENTER CHAIN GUARD ASSY	1
3	300022	300042	RIGHT FRONT CENTER CHAIN GUARD ASSY	1
4	300023	300043	FRONT WING CHAIN GUARD ASSY	2
5	300024	300044	REAR INNER WING CHAIN GUARD ASSY	2
6	300025	300045	REAR WING CHAIN GUARD ASSY	2
7	300026	300046	REAR CENTER CHAIN GUARD ASSY	1
8	351519	351519	CARRIAGE BOLT & NUT KIT (5-Pack)	9
	351520	**351540**	**COMPLETE FRONT & REAR CHAIN KIT**	