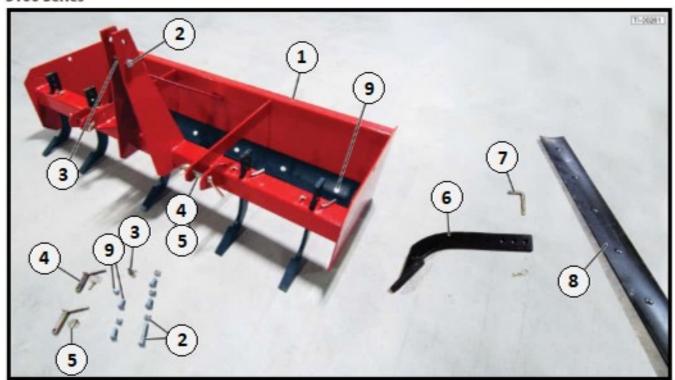


Contact your Authorized lroncraft Dealer for all your parts needs



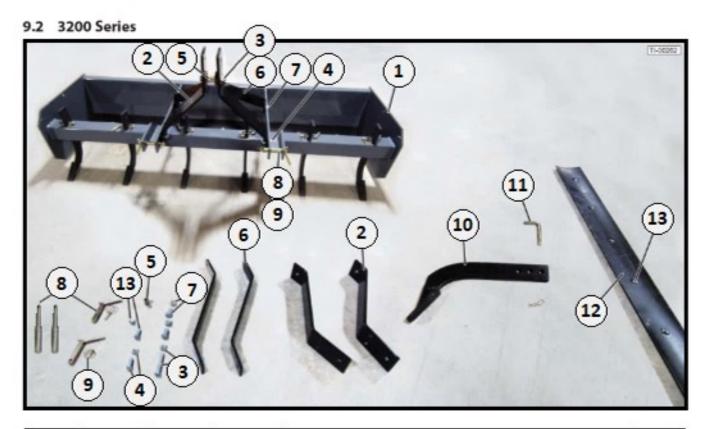
3100 / 3200 SERIES BOX BLADE PARTS MANUAL

3100 Series



Item	4-ft	5-ft	6-ft	7-ft	8-ft	Description	Qty
	Part #	PAGE-100 VIOLE 1000 VI					
1	310000	310006	310012	310018	310024	Frame, Standard - BLUE	1
	310001	310007	310013	310019	310025	Frame, Standard – GREEN	
	310002	310008	310014	310020	310026	Frame, Standard – GREY	
	310003	310009	310015	310021	310027	Frame, Standard – ORANGE	
	310004	310010	310016	310022	310028	Frame, Standard – RED	
	310005	310011	310017	310023	310029	Frame, Standard - YELLOW	
2	310030	310030	310030	310030	310030	Bolt & Locknut Kit 3/4"x 4" – for A-Frame	1
3	150051	150051	150051	150051	150051	Spacer 2-1/4" – for A-Frame	1
4	310031	310031	310031	310031	310031	Lift Pin CAT-I – Handle Type	2
5	310032	310032	310032	310032	310032	Lynch Pin 3/8"	2
6	310033	310033	310033	310033	310033	Box Shank with Point	A/R
7	310034	310034	310034	310034	310034	Pin, L Type – for Box Shank	A/R
	310035					Cutting Edge 3/8"x 6" x 47-3/4"	2
8		310036				Cutting Edge 3/8"x 6" x 59-3/4"	
			310037			Cutting Edge 3/8"x 6" x 71-3/4"	
				310038		Cutting Edge 3/8"x 6" x 83-3/4"	
					310039	Cutting Edge 3/8"x 6" x 95-3/4"	
9	310040	310040	310040	310040	310040	Plow Bolt & Nut Kit 5/8"x 1-1/2"	A/R

A/R = As Required



Item	6-ft	7-ft	8-ft	Description		
	Part #	Part #	Part #			
1	320000	320006	320012	Frame, Standard - BLUE	į,	
	320001	320007	320013			
	320002	320008	320014			
	320003	320009	320015	Frame, Standard – ORANGE	1	
	320004	320010	320016	Frame, Standard – RED		
	320005	320011	320017	17 Frame, Standard - YELLOW		
2	320019	320019	320019	A-Frame, Heavy Duty 1/2"x 4" x 26"		
3	110029	110029	110029	Bolt & Locknut Kit 5/8"x 4-1/2" – for Top A-Frame	1	
4	320020	320020	320020	Bolt & Locknut Kit 5/8"x 2" – for Bottom A-Frame	1	
5	320021	320021	320021	Spacer 2" – for A-Frame	1	
6	320022	320022	320022	Back Brace 1/2"x 2-1/2"x 29-1/2"	2	
7	110004	110004	110004	Bolt & Locknut Kit 5/8"x 2" – for Back Brace	1	
8	310031	310031	310031	Lift Pin CAT-I Handle Type	2	
٥	450006	450006	450006	Lift Pin CAT-II Stepdown Pin	2	
9	310032	310032	310032	Lynch Pin 3/8"	2	
10	310033	310033	310033	Box Shank with Point	A/R	
11	310034	310034	310034	Pin, L Type – for Box Shank	A/R	
	310037			Cutting Edge 3/8"x 6" x 71-3/4" Cutting Edge 3/8"x 6" x 83-3/4"		
12		310038				
			310039	Cutting Edge 3/8"x 6" x 95-3/4"	3554102	
13	310040	Plow Bolt & Nut Kit 5/8"x 1-1/2"				

A/R = As Required