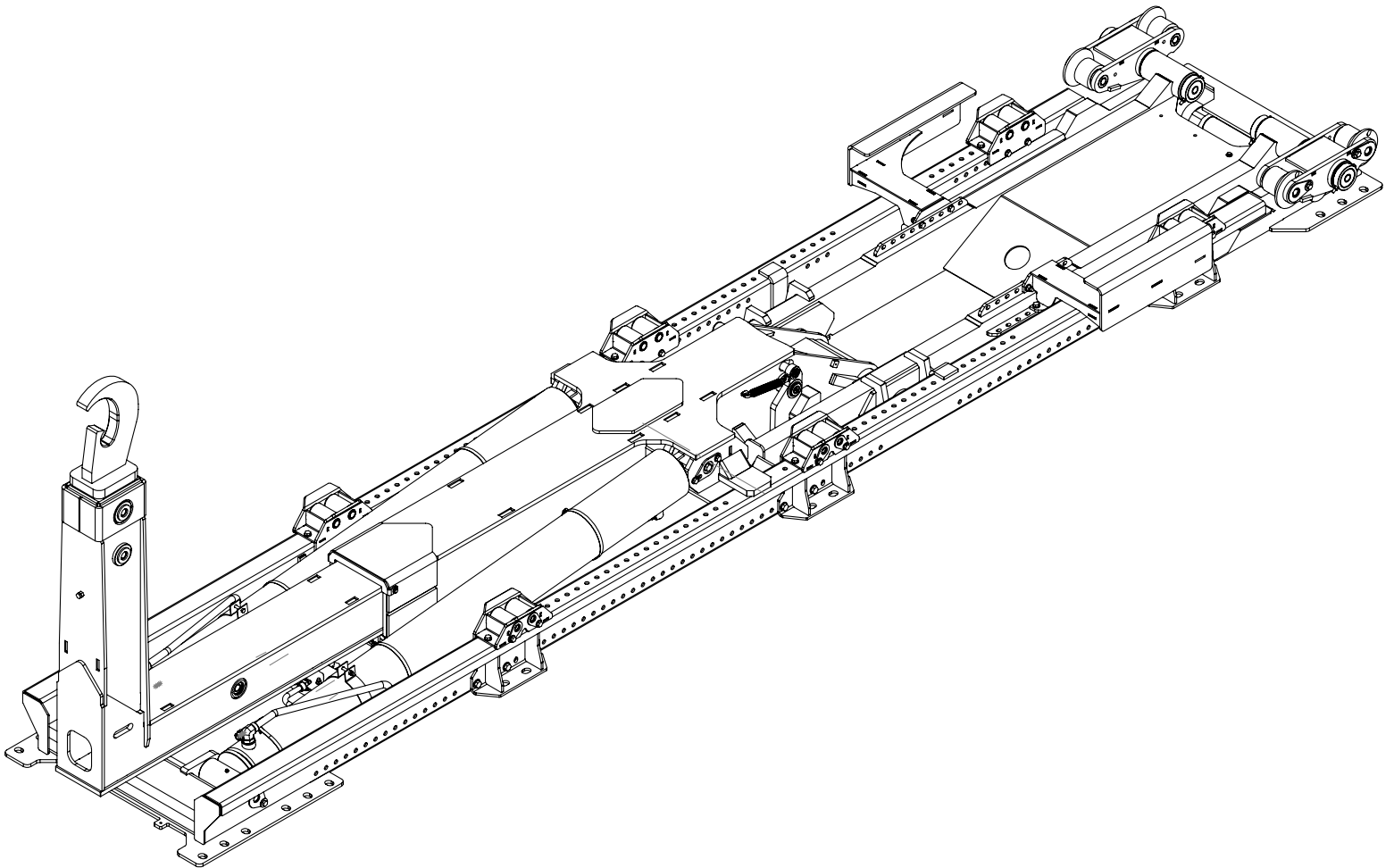


NXT68 Hooklift Installation Manual

Installation & Assembly Instructions



Stellar Industries, Inc.

190 State Street

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800-321-3741

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www.stellarindustries.com

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REV1
PN: 137736

P65 Warning & Cold Weather Notice

⚠️ WARNING

Operating, maintaining, and servicing a Stellar product may expose you to chemicals including, but not limited to, engine exhaust, carbon monoxide, phthalates, and lead. These chemicals are known to the State of California to cause cancer and birth defects (or other reproductive harm). To keep your exposure to a minimum, be sure to avoid breathing engine exhaust and service your Stellar product in a well-ventilated area while wearing gloves or washing your hands frequently. For more information, go to www.P65Warnings.ca.gov/passenger-vehicle.



www.p65/warning.ca.gov

NOTICE

Cold Weather Performance

Although clear data on cold weather performance from every steel manufacturer is not available for all types and thicknesses of steel, Stellar Industries is confident that the weldments on our products will operate to 100% of their intended purpose to temperatures down to -40° F / C.

It is recommended if Stellar manufactured equipment needs to be used in temperatures below -40° F / C, the operator should pull the unit into a climate-controlled area and allow the weldments to warm up to and then maintain a temperature above this level.

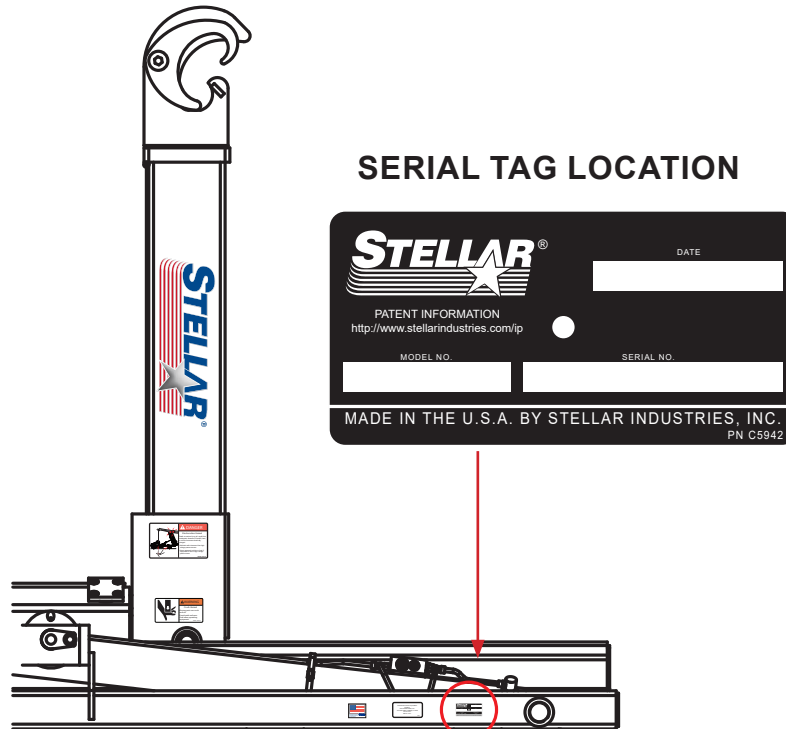


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Introduction

A copy of this manual is provided with every hooklift and can be found in the hard plastic manual case that is installed on the chassis. A copy of this manual shall remain with the hooklift at all times.

Throughout the manual, three signal words will be used to bring attention to important items:

NOTICE

NOTICE indicates a practice not related to physical injury.

⚠ WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠ DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

Information contained within this manual does not cover operation, maintenance, or troubleshooting. Please refer to the General Hooklift Manual for details on these items.

This manual is not binding. Stellar Industries, Inc. reserves the right to change, at any time, any or all of the items, components, and parts deemed necessary for product improvement or commercial/production purposes. This right is kept with no requirement or obligation for immediate mandatory updating of this manual.

If more information is required or technical assistance is needed, or if you feel that any part of this manual is unclear or incorrect, please contact the Stellar Customer Service Department by phone at 800-321-3741 or email at service@stellarindustries.com.



www.stellarindustries.com

**For Technical Questions, Information, Parts, or Warranty, Call Toll-Free at
800-321-3741**

Hours: Monday - Friday, 8:00 a.m. - 5:00 p.m. CST

Or email at the following addresses:

Technical Questions, and Information

service@stellarindustries.com

Order Parts

parts@stellarindustries.com

Warranty Information

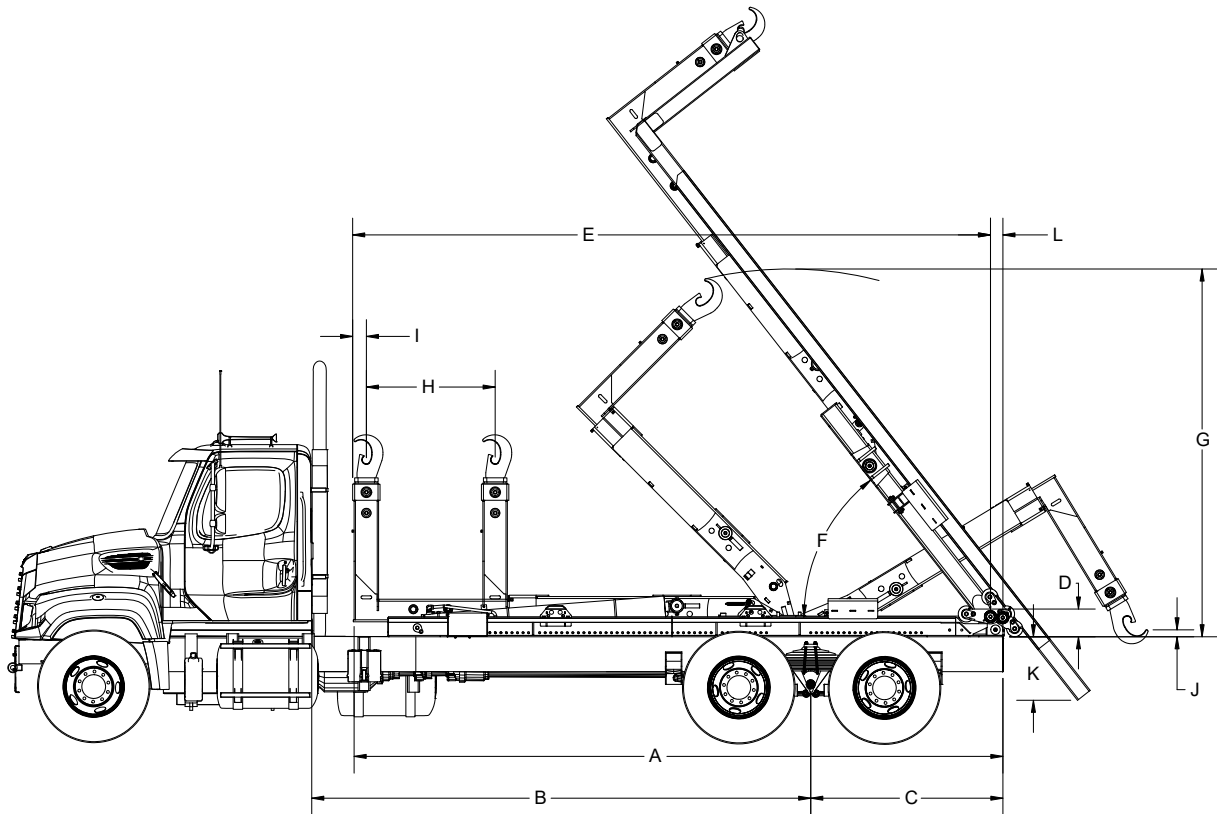
warranty@stellarindustries.com

Chapter 1 - Specifications

CHAPTER CONTENTS

Specifications 2
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Specifications



		NXT68
A	OVERALL LENGTH	250.50" (6,363 mm)
B	CAB-TO-AXLE RANGE	1182" TO 214" (4,623 to 5,436 mm)
C	AFTER FRAME RANGE	64" (1,626 mm)
D	LOADER HEIGHT	12.50" (318 mm)
E	FRONT OF JIB TO CENTERLINE OF ROLLER	239" (6,071 mm)
F	DUMP ANGLE	52°
G	MAX TILT HEIGHT	54" HH: 134.34" (3,412 mm) 62" HH: 138.76" (3,525 mm)
H	JIB TRAVEL	48" (889 mm)
I	FRONT OF JIB TO CENTERLINE OF HOOK	5.19" (132 mm)
J	HOOK BELOW FRAME	54" HH: 3" (76 mm) Above Frame 62" HH: 3.56" (90 mm) Below Frame
K	LOWEST POINT OF DUMP*	21.5" (546 mm)
L	CENTERLINE TO BACK OF ROLLER	6" (152 mm)
*ASSUMES 3' OVERHANG FROM CENTER OF REAR ROLLER PIN. (BUMPER TYPICALLY 12" FROM CENTER OF ROLLER PIN)		

Specifications - Continued

NXT68	
HOOK HEIGHT:	54" (1,372 mm) OR 61.75" (1,568 mm)
LIFT CAPACITY	54" HH: 57,000 LB (25,855 kg)
	61.75" HH: 68,000 LB (30,844 kg)
DUMP CAPACITY:	68,000 LB (30,844 kg)
CYCLE TIMES	TILT / DUMP EXTEND: 25 SECONDS
	TILT / DUMP RETRACT: 70 SECONDS
	JIB EXTEND - 11 SECONDS
	JIB RETRACT - 10 SECONDS
	(TIMES BASED ON 24 GPM OF OIL FLOW.)
SHIPPING WEIGHT:	MANUAL JIB: 7,425 LB (3,368 kg)
	HYDRAULIC JIB: 7,530 LB (3,416 kg)
	(WITHOUT RESERVOIR AND BODY LOCKS)
BODY LENGTH:	SHORT VERSION: 16' – 20' (4,877 – 6,096 mm)
MIN. TRUCK GVWR:	62,000 LB (28,123 kg)
MAXIMUM HYDRAULIC FLOW:	24 GPM (90.8 Lpm)
OPERATING PRESSURE	4,500 PSI (310 Bar)
COMPONENTS	MAIN COMPONENTS ARE MANUFACTURED WITH HIGH-STRENGTH STEEL. GREASABLE BUSHINGS AT ALL PIVOT POINTS. ALL PINS ARE ZINC-PLATED CARBON STEEL AS STANDARD WITH AN OPTION TO UPGRADE TO TYPE 17-4 STAINLESS PINS.

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Chapter 2 - Installation Instructions

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General Installation

This chapter is designed to serve as a general guide for the installation of a Stellar® NXT68 Hooklift. Each installation is considered unique so certain portions of this chapter may or may not apply to your direct application. If a question should arise during the installation process, please contact Stellar Customer Service at (800) 321 3741.

PTO and Pump installation instructions are provided by the corresponding manufacturers. For more information on which PTO and Pump fit your application, please contact your local Stellar Distributor or Stellar Customer Service.

⚠ WARNING

Do not install this hooklift on a chassis not capable of handling the loads imposed on it. Failure to do so may result in serious injury or death.

NOTICE

Do not weld or drill holes into the side wall of the base tubes.

Hooklift Mounting and Assembly

Study names and locations of the parts and familiarize yourself with the hooklift before starting the assembly. Reading the step-by-step instructions that follow will be helpful.

Assembly

Select an area for assembly that will be large enough to accommodate the completed unit. The surface of the work area should be as level as possible. Use the proper hand tools to ensure proper bolt tightness. Refer to the torque data chart in this chapter for the recommended torque values for different sizes of bolts.

Model Number

Know the model number of the Stellar® Hooklift being mounted. Use this model number whenever referring to the assembly or parts listing pages. The number is stamped on the name plate which is located on the front frame member.

Installer Notice

According to Federal Law (49 cfr part 571), each final-stage manufacturer shall complete the vehicle in such a manner that it conforms to the standards in effect on the date of manufacture of the incomplete vehicle, the date of final completion, or a date between those two dates. This requirement shall, however, be superseded by any conflicting provisions of a standard that applies by its terms to vehicles manufactured in two or more stages.

Therefore, the installer of Stellar® Hooklifts is considered one of the manufacturers of the vehicle. As such a manufacturer, the installer is responsible for compliance with all applicable federal and state regulations. They are required to certify that the vehicle is in compliance with the Federal Motor Vehicle Safety Standards and other regulations issued under the National Traffic and Motor Vehicle Safety Act.

Please reference the Code of Federal Regulations, title 49 - Transportation, Volume 5 (400-999), for further information, or visit <http://www.gpoaccess.gov/nara/index.html> for the full text of Code of Federal Regulations.

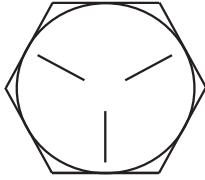
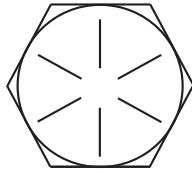
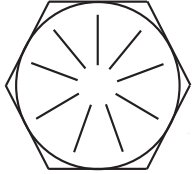


www.nhtsa.gov



www.ecf.gov/current/title-49

Torque Data Chart

		GRADE 5		GRADE 8		GRADE 9
						
SIZE (DIA - TPI)	BOLT DIA (INCHES)	PLAIN (FT-LB)	PLATED (FT-LB)	PLAIN (FT-LB)	PLATED (FT-LB)	PLATED (FT-LB)
5/16-18	0.3125	17	13	25	18	22
3/8-16	0.3750	31	23	44	33	39
7/16-14	0.4375	49	37	70	52	63
1/2-13	0.5000	75	57	105	80	96
9/16-12	0.5625	110	82	155	115	139
5/8-11	0.6250	150	115	220	160	192
3/4-10	0.7500	265	200	375	280	340
7/8-9	0.8750	395	295	605	455	549
1-8	1.000	590	445	910	680	823
1 1/8-7	1.1250	795	595	1290	965	1167
1 1/4-7	1.2500	1120	840	1815	1360	1646
1 3/8-6	1.3750	1470	1100	2380	1780	2158
1 1/2-6	1.500	1950	1460	3160	2370	2865

Torquing Information & Warnings

⚠ WARNING When using the torque data in the chart, the following rules should be observed:

- **Bolt manufacturer's** particular specifications should be consulted when provided.
- **Flat washers** of equal strength must be used.
- **All torque measurements** are given in foot-pounds. To convert to inch-pounds, multiply by 12.
- **Torque values** specified are for bolts with residual oils or no special lubricants* applied. If special lubricants of high stress ability, such as Never-Seez compound graphite and oil, molybdenum disulphite, colloidal copper or white lead are applied, multiply the torque values in the charts by the factor .90. The use of Loctite does not affect the torque values listed above.
- **Torque values** for socket-head capscrews are the same as for Grade 8 capscrews.
- **Do not use these values** if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.
- **Sheer bolts** are designed to fail under predetermined loads. Always replace shear bolts with identical grade.
- **Fasteners** should be replaced with the same or higher grade. If higher grade fasteners are used, these should only be tightened to the strength of the original.
- **Tighten** plastic insert or crimped steel-type lock nuts to approximately 110 percent of the dry torque values shown in the chart on page 8, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.

NOTICE

**Lubricated means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without lubrication. Tighten lubricated bolts to approximately 80% of dry bolts.*

Step 1: Set The Hooklift Onto The Truck Frame

- Visually inspect the truck and look for any potential issues. For example: Clearance problems, cross members extending too high, insufficient room in front of the hooklift for tarpers, exhaust manifolds, etc., or insufficient room in the rear to allow for bumper selection.

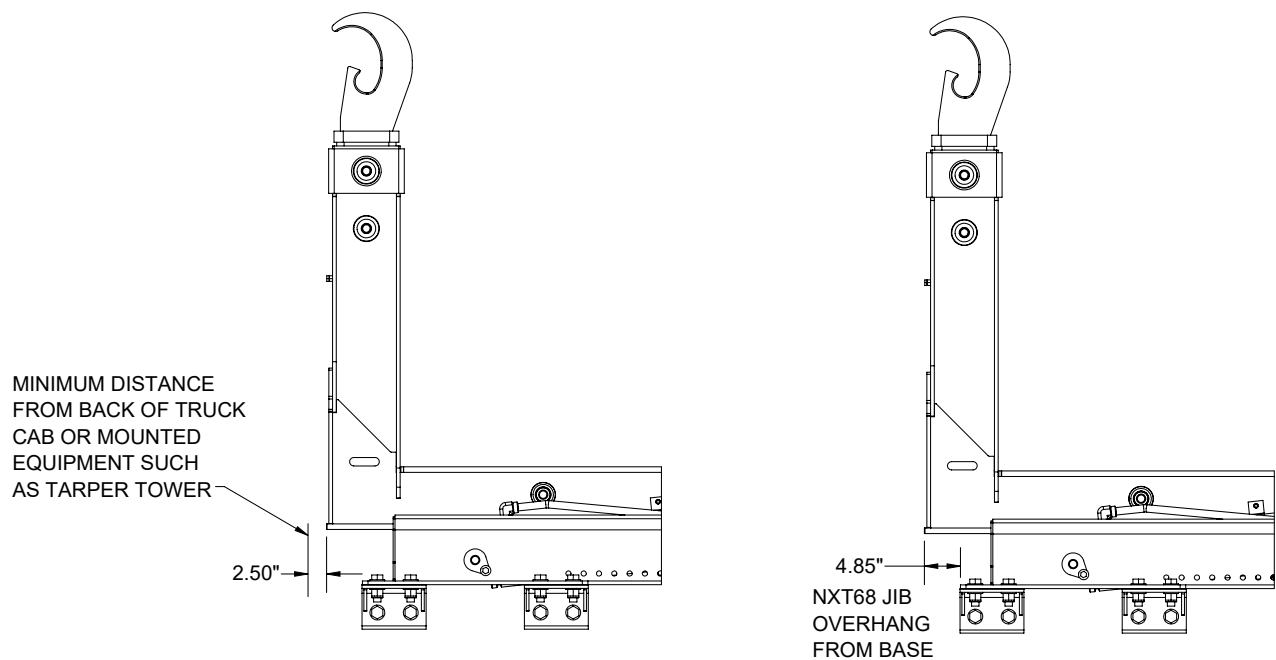
NOTICE

Stellar Industries recommends allowing 12" behind the start of clear truck frame for installation of a tarping system.

- Be sure to square the hooklift on the truck frame to allow for proper measurement. The front of the hooklift needs to be at least 2.50" behind the cab or any equipment mounted behind the cab.

NOTICE

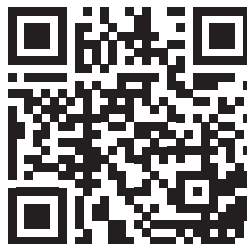
On some hooklift models, the jib may extend beyond the front of the base.



Installation Notice

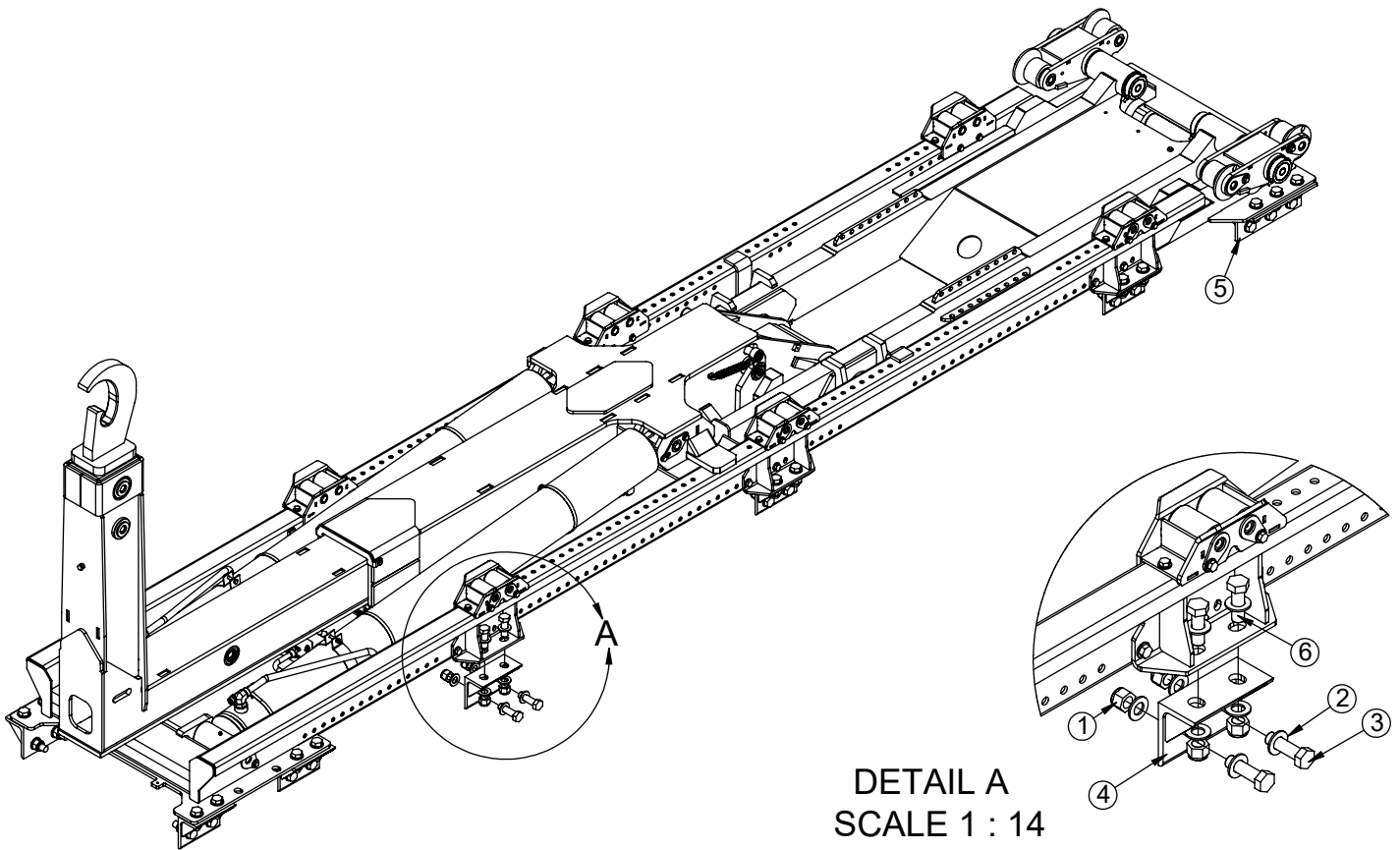
NOTICE

Every hooklift installation is unique. However, certain guidelines exist that apply to every model. Listed on the following pages is a general set of chronological steps that may be followed when installing a Stellar Hooklift. If any questions arise during the installation process, feel free to contact your local dealer or Stellar Customer Service at 800-321-3741.



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Mounting Kit - PN 135729

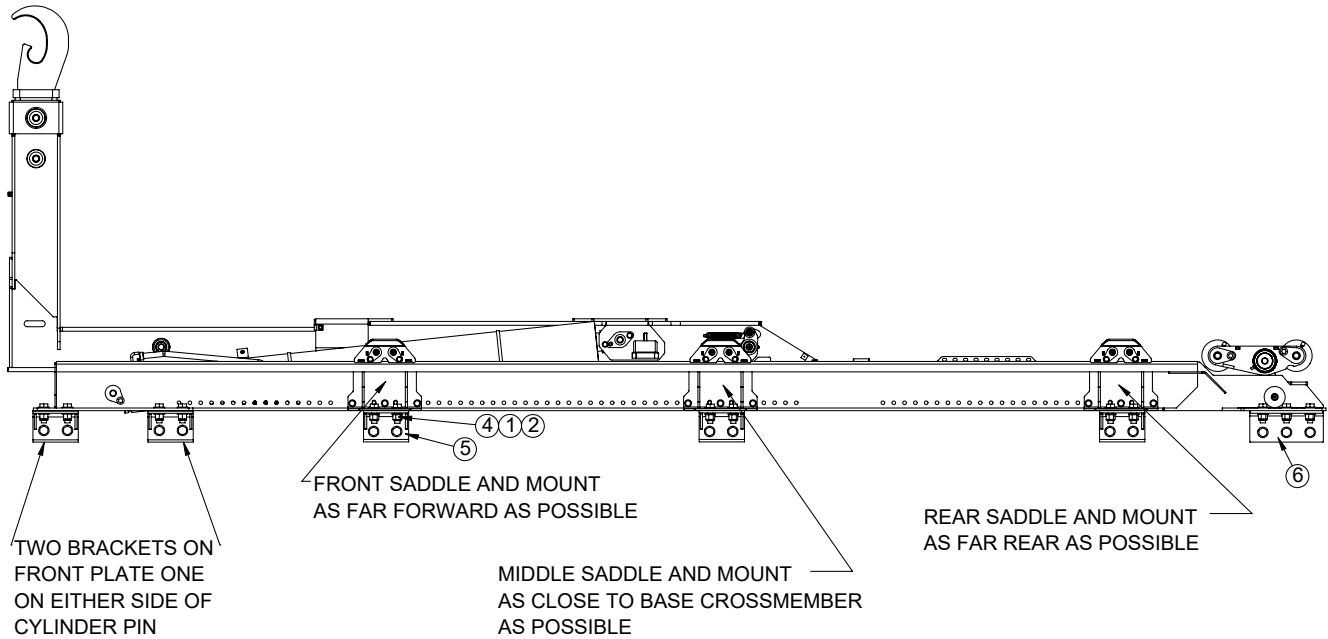


DETAIL A
SCALE 1 : 14

PN 135729			
ITEM	PART	DESCRIPTION	QTY
1	6294	NUT 1.00-8 HHGR8 NYLOC	52
2	6538	WASHER 1.00 SAE FLAT YELLOW GR8	104
3	12169	CAP SCR 1.00-8X3.50 HHGR8	26
4	133931	MNT WLDMNT 8.75"	10
5	135735	ANGLE FORMED 4.00X6.00X0.50X14.00 SLOTS	2
6	5199	CAP SCR 1.00-8X3.00 HHGR8	26
REV. INITIAL RELEASE			

NOTE: HARDWARE KIT PN: 139199.

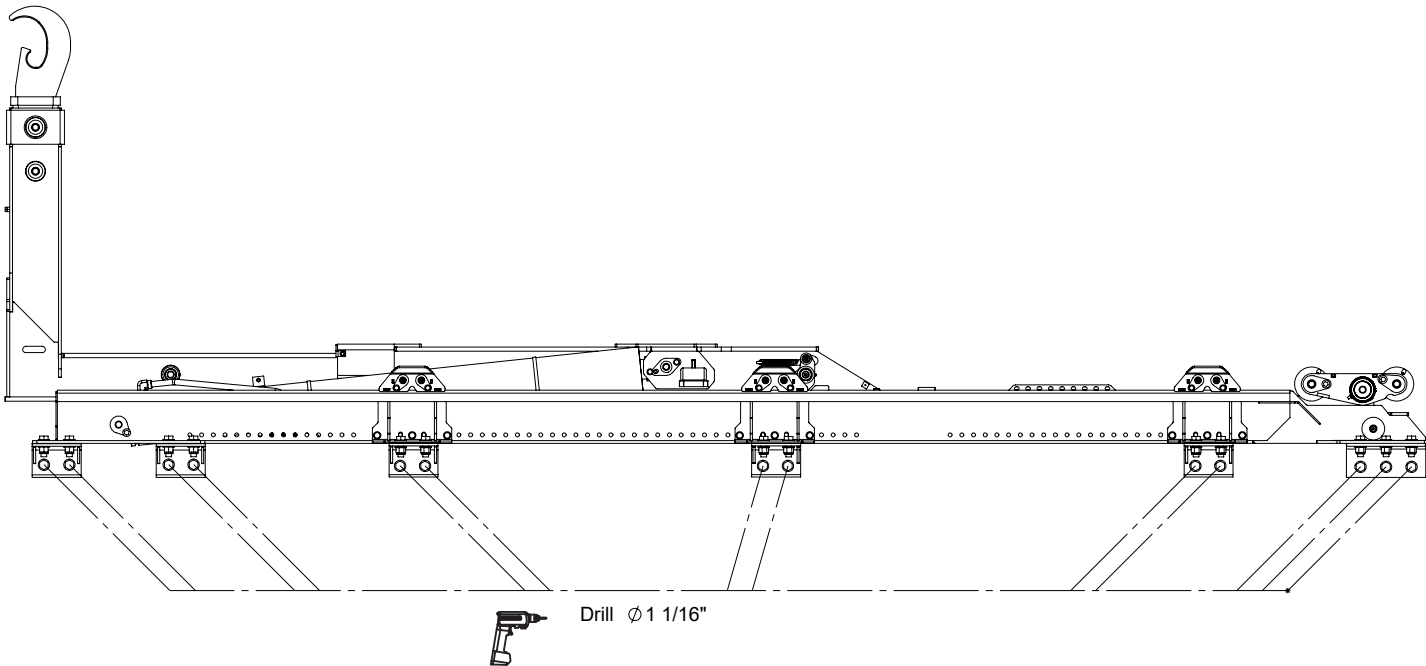
Mounting Kit - PN 135729 - Continued



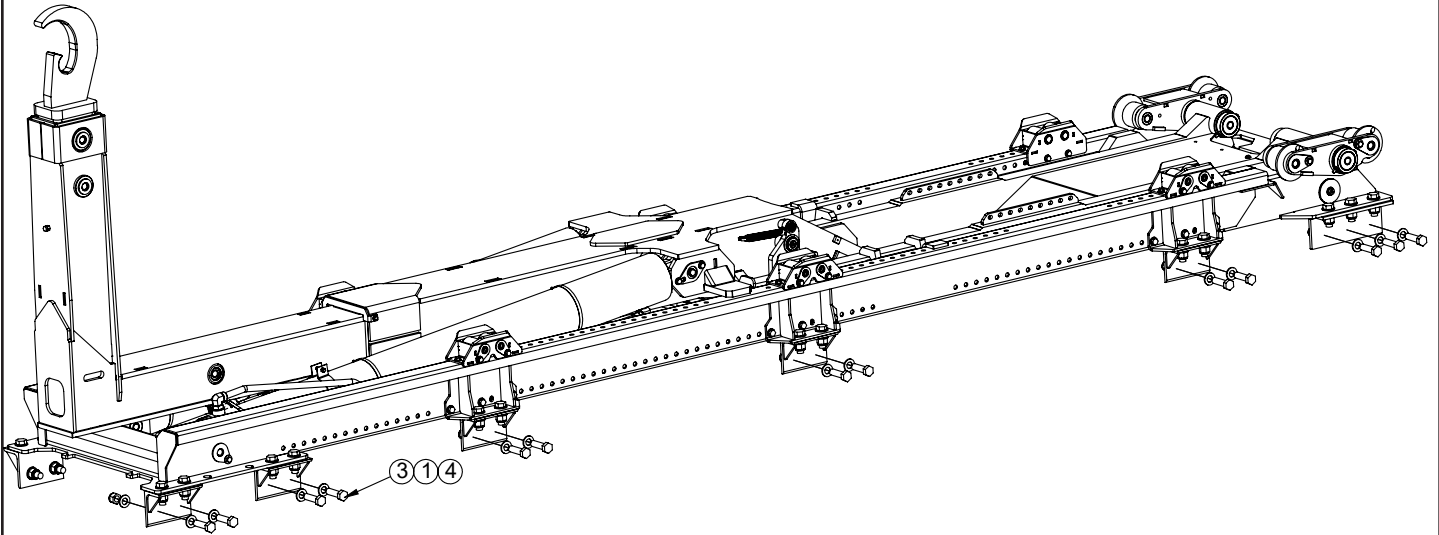
PN 135729			
ITEM	PART	DESCRIPTION	QTY
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2	5199	CAP SCR 1.00-8X3.00 HHGR8	13
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5	133931	MNT WLDMNT 8.75"	10
6	135735	ANGLE FORMED 4.00X6.00X0.50X14.00 SLOTS	2
REV. INITIAL RELEASE			

NOTE: HARDWARE KIT PN: 139199.

Mounting Kit - PN 135729 - Continued



Mounting Kit - PN 135729 - Continued



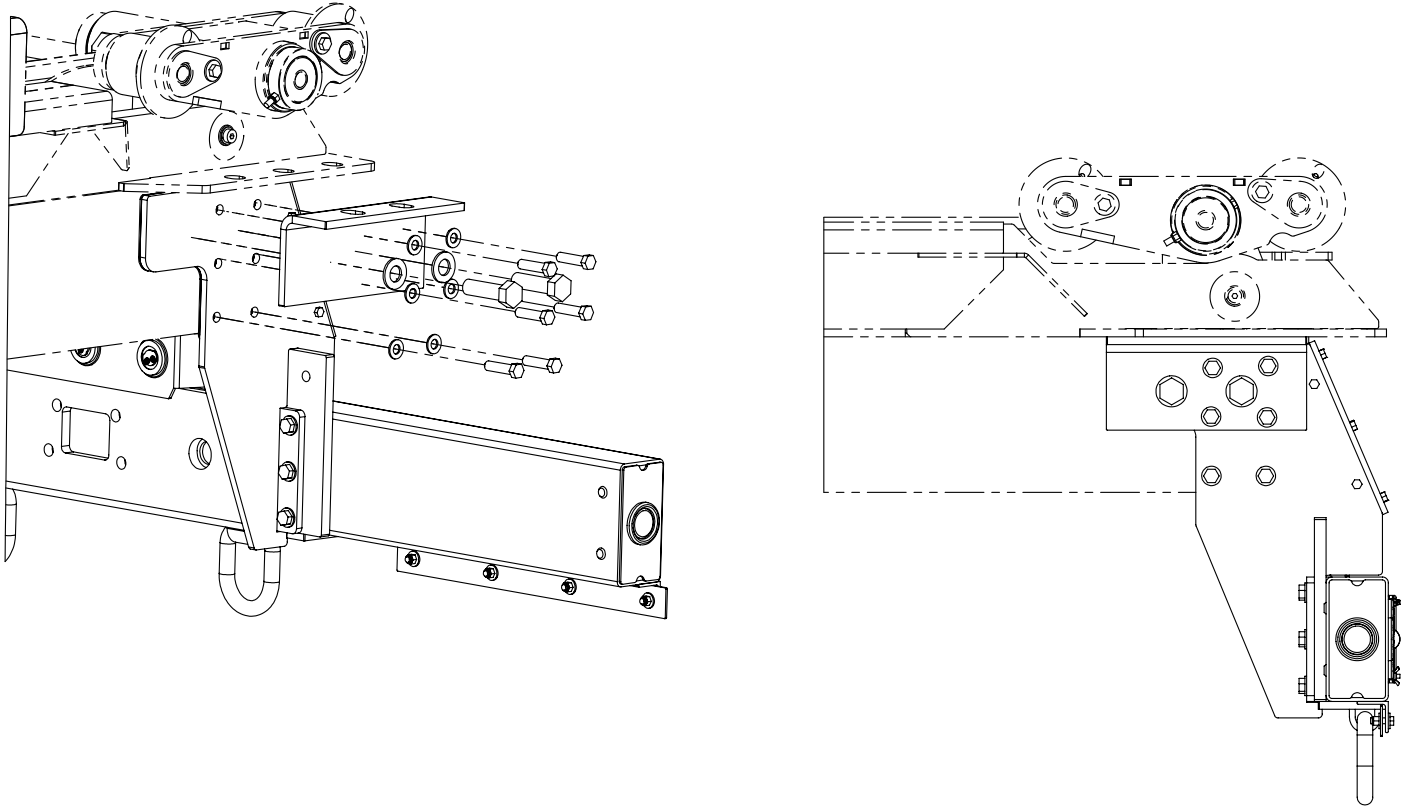
PN 135729

ITEM	PART	DESCRIPTION	QTY
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3	12169	CAP SCR 1.00-8X3.50 HHGR8	13
4	6294	NUT 1.00-8 HHGR8 NYLOC	26
REV. INITIAL RELEASE			

NOTE:

TORQUE HARDWARE TO SPECIFICATIONS PROVIDED IN "TORQUING INFORMATION & WARNINGS" ON PAGE 7.

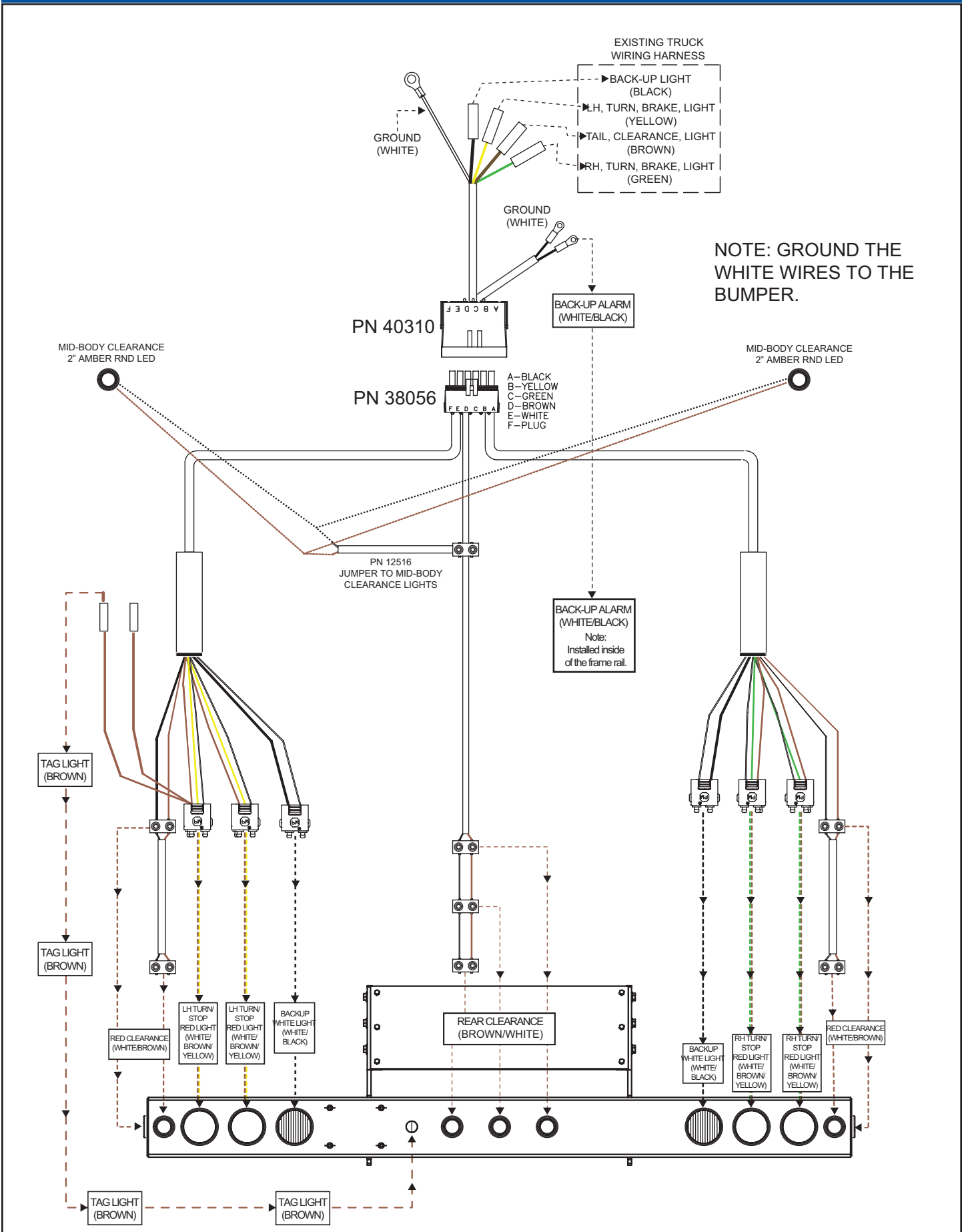
Mounting Kit - PN 135729 - Continued



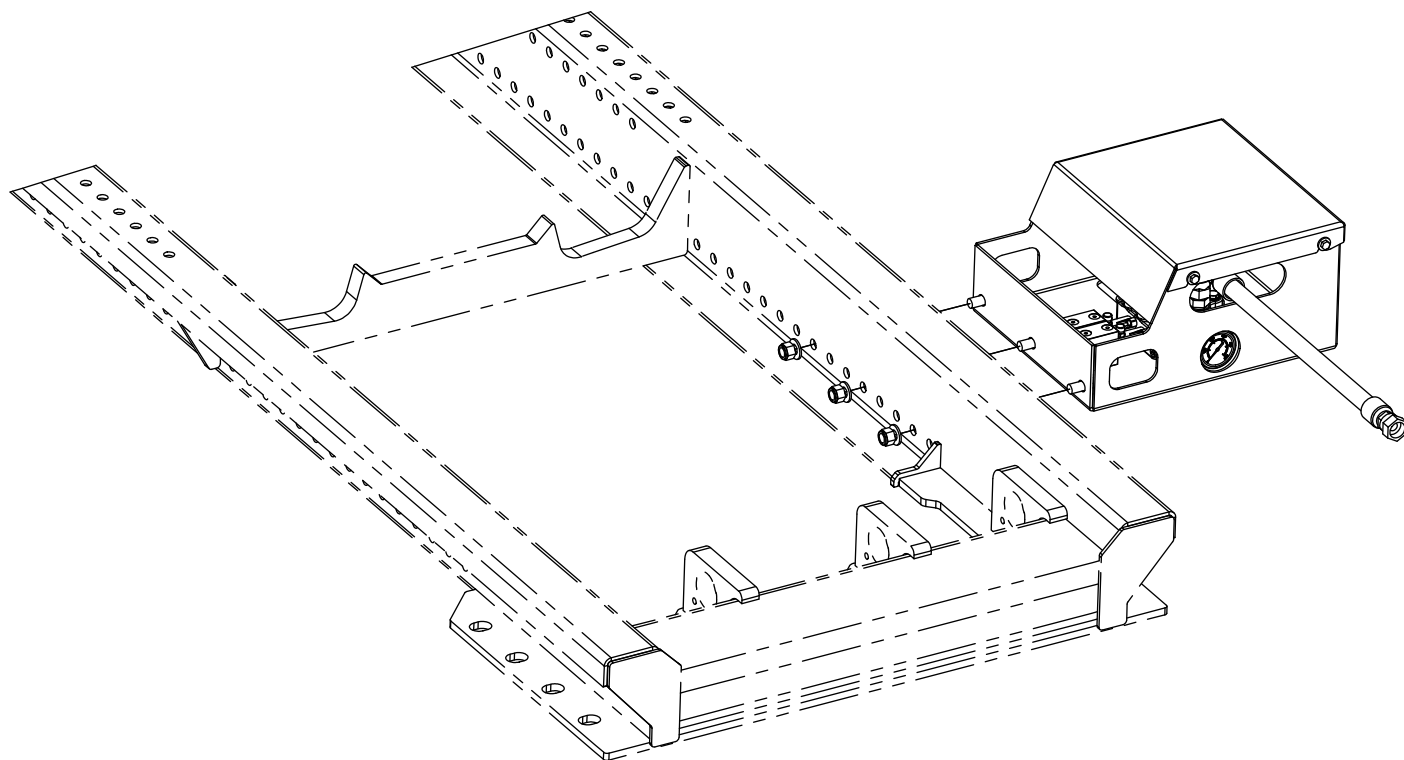
NOTES:

- REAR MOUNTING ANGLE WILL MOUNT ON OUTSIDE OF BUMPER SHEAR PLATES AS SHOWN.
- ALL HARDWARE FOR BOTH MOUNTING KIT AND BUMPER SHEAR PLATES MUST BE USED WITH BUMPER INSTALLATION AS SHOWN.

Step 2: Bumper Electrical Schematic



Step 3: Installation - Valve Bank Assembly

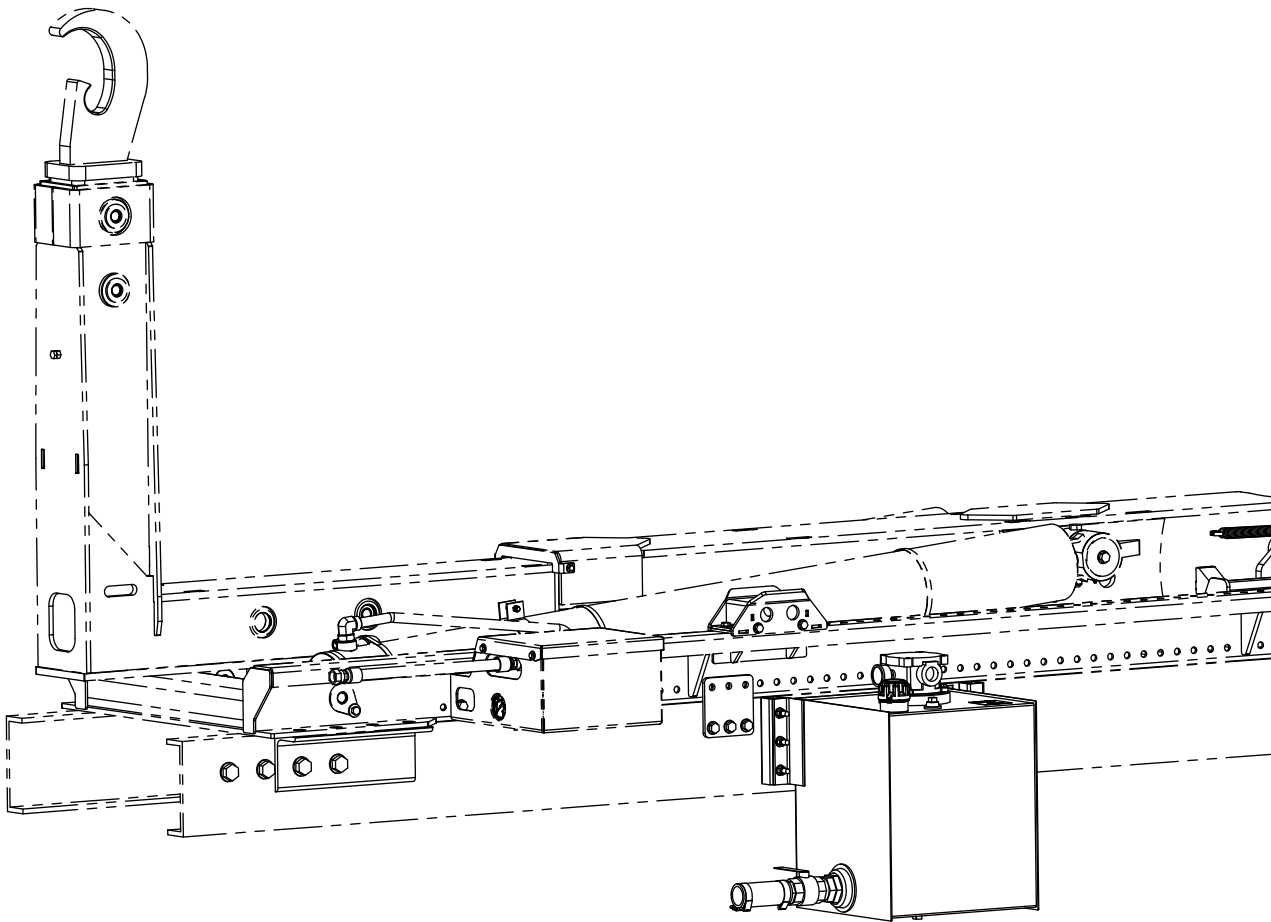


NOTES:

BOLT VALVE BANK WELDMENT TO BASE Z-RAIL WITH PROVIDED HARDWARE THROUGH PRE-DRILLED HOLES.

CAN BE MOUNTED ON CURB SIDE OR STREET SIDE.

Installation - Hydraulic Tank Assembly



NOTES:

THE TOP OF RESERVOIR SHOULD NOT BE ABOVE THE TRUCK FRAME.

BEFORE DRILLING AND BOLTING TO FRAME, CONFIRM ADEQUATE ROOM FOR HYDRAULIC HOSE ROUTING.

HOLES ARE PRE-DRILLED IN HYDRAULIC TANK BRACKETS, MARK LOCATIONS, DRILL QTY 6, 5/8 HOLES THROUGH FRAME.

BOLT TANK TO TRUCK FRAME USING PROVIDED HARDWARE.

CAN BE MOUNTED ON CURB SIDE OR STREET SIDE

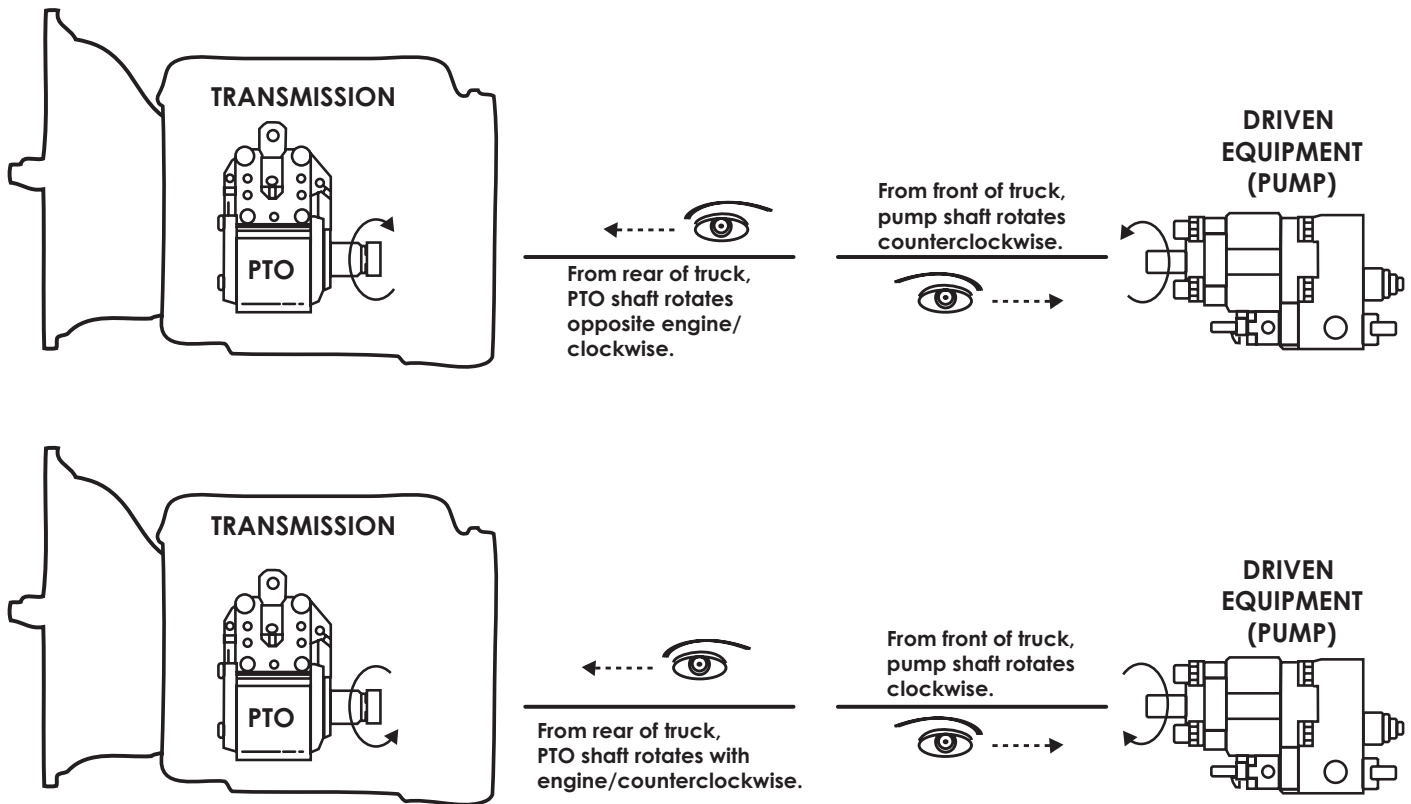
Step 4: Install PTO and Pump

- Before installing the pump to the PTO, always check the direction of the PTO output shaft to determine which direction the hydraulic pump needs to rotate to operate the equipment. If this is not determined prior to installing the hydraulic pump, the hydraulic pump may rotate in the incorrect direction and damage the front shaft seal.

PTO Direction of Rotation Tip:

Viewed by standing at the rear of the vehicle, looking forward at the PTO shaft, with the PTO shaft pointing toward the rear of the vehicle:

P.T.O.	Driven Equipment
Rotates Opposite Engine (looks "clockwise")	Driven equipment must rotate counterclockwise (also called left-hand rotation, "A" for anti-clockwise or C.C.W. for counter clockwise).
Rotates With Engine (looks "counterclockwise")	Driven equipment must rotate clockwise (also called right-hand rotation or "C" for clockwise).



NOTICE

Remember that the PTO is specified by looking from the rear of the truck to the front of the truck. The driven equipment (pump) is specified by looking from the front of the truck.

Use the brand specific PTO / Pump installation instructions. If the directions are not quite clear, contact Stellar® Customer Service or consult with a hydraulic specialty house or company prior to installation.



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Step 5: Route Hydraulic Hoses

1. Route hose line from the reservoir to the pump (See hose kit drawing for details).
2. Route hose line from the pump to the valve bank (See hose kit drawing for details).
3. Route hose line from the valve bank to the reservoir (See hose kit drawing for details).
4. Route hose line from the valve bank and the hooklift (See hose kit drawing for details).

Notes on hose line routing:

- Protect these lines with hose wrap when necessary.
- Keep these lines away from sharp edges.
- Keep these lines away from the exhaust or other temperature extreme items.
- Keep these lines away from the driveshaft or other moving items.

WARNING



HYDRAULIC FLUID HAZARDS

- High pressure fluid leak will pierce skin.
- Release pressure before working on system.

STAND CLEAR OF POTENTIAL HIGH PRESSURE HYDRAULIC FLUID LEAKS

- Wear sturdy gloves and goggles. Detect leaks with wood or cardboard. NEVER use fingers.
- Fluid injected in skin will injure or kill and must be surgically removed by trained doctor immediately or gangrene will result.

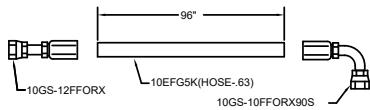
BURN HAZARD

- Oil temperatures may exceed 120°F (35°C).
- Do not touch hydraulic system.
- Hot surface can burn

CHECK HYDRAULIC HOSES, TUBES, AND PIPES DAILY.

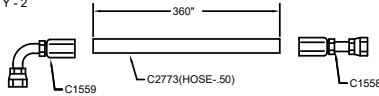
Hose Kit - PN 129649

STELLAR #70410 -0.63(4500PSI)-12FFSS-10FFSS 90 SHORT-96CL
QTY - 2

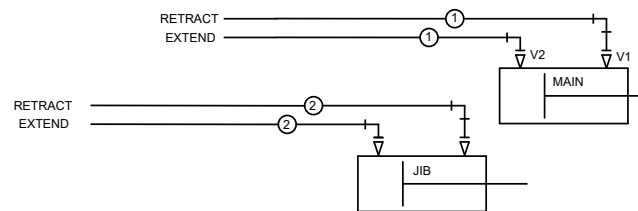
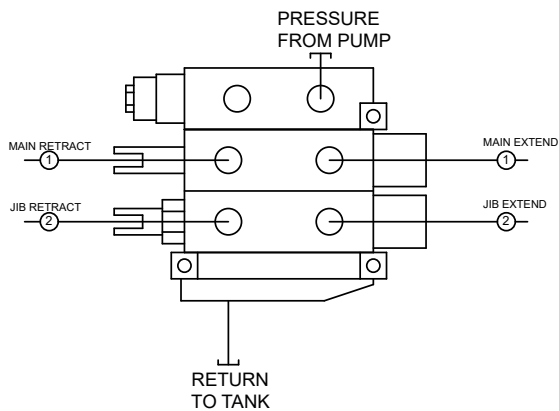


FUNCTION: MAIN CYL. TO VALVE BANK (MAIN EXTEND/RETRACT)

STELLAR #41121 -0.50(4500PSI)-8FFSS-8FFSS 90 SHORT-360CL
QTY - 2



FUNCTION: VALVE BANK (JIB EXTEND/RETRACT) TO JIB CYL



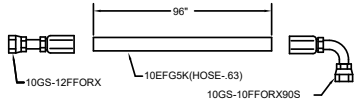
NOTE: SYSTEM PRESSURE IS 4500 P.S.I.

PN 129649

ITEM	PART	DESCRIPTION	QTY
01	70410	HOSE 0.63(4500PSI)-12FFSS-10FFSS 90 SHORT-96CL	2
02	41121	HOSE 0.50(4500PSI)-8FFSS-8FFSS 90 SHORT -360CL	2
REV. A			

3-Section Hose Kit - PN 132321

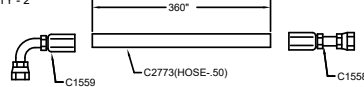
STELLAR #70410 -0.63(4500PSI)-12FFSS-10FFSS 90 SHORT-96CL
QTY - 2



FUNCTION: MAIN CYL. TO VALVE BANK (MAIN EXTEND/RETRACT)

①

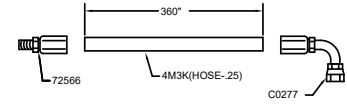
STELLAR #41121 -0.50(4500PSI)-8FFSS-8FFSS 90 SHORT-360CL
QTY - 2



FUNCTION: VALVE BANK (JIB EXTEND/RETRACT) TO JIB CYL

②

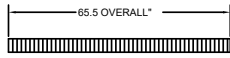
STELLAR #132322 -0.25(3000PSI)-6MFS-6FFSS 90 SHORT-360CL
QTY - 2



FUNCTION: HOOK PORT TUBE TO VALVE BANK (HOOK EXTEND/RETRACT)

③

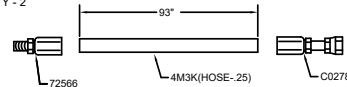
STELLAR #130159 -HOSE TRACK NXT52
QTY - 1



NOTE: BOTH HOOK HOSES TO STICK OUT 15" FROM EACH END OF HOSE TRACK

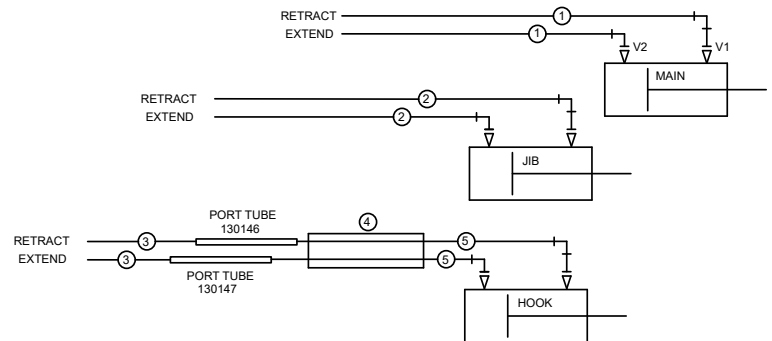
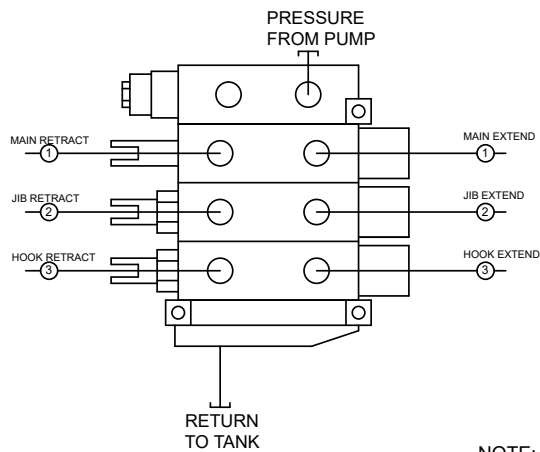
④

STELLAR #132323 -0.25(3000PSI)-6MFS-6FFSS-93CL
QTY - 2



FUNCTION: HOOK CYL. TO PORT TUBE (HOOK EXTEND/RETRACT)

⑤



NOTE: SYSTEM PRESSURE IS 4500 P.S.I.

PN 132321

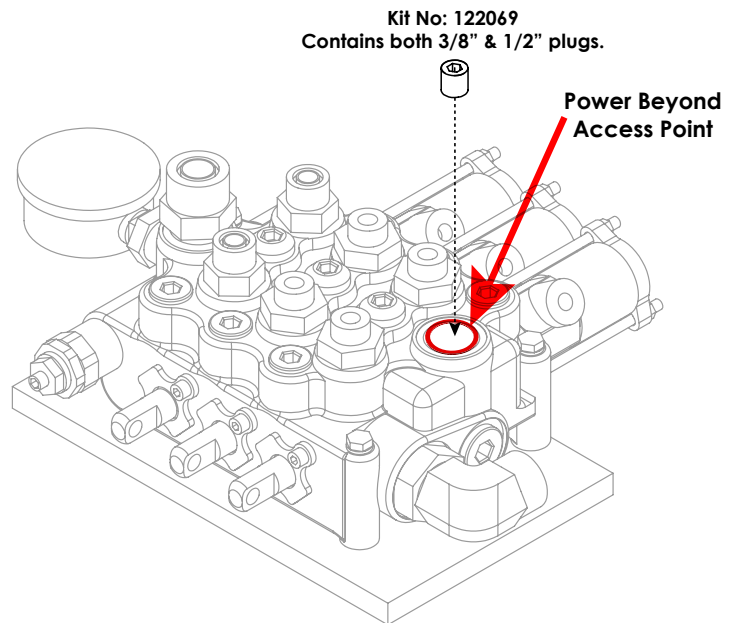
ITEM	PART	DESCRIPTION	QTY
01	70410	HOSE 0.63(4500PSI)-12FFSS-10FFSS 90 SHORT-96CL	2
02	41121	HOSE 0.50(4500PSI)-8FFSS-8FFSS 90 SHORT-360CL	2
03	132322	HOSE 0.25(3000PSI)-6MFS-6FFSS 90 SHORT-360CL	2
04	130159	HOSE TRACK NXT52	1
05	132323	HOSE 0.25(3000PSI)-6MFS-6FFSS-93CL	2

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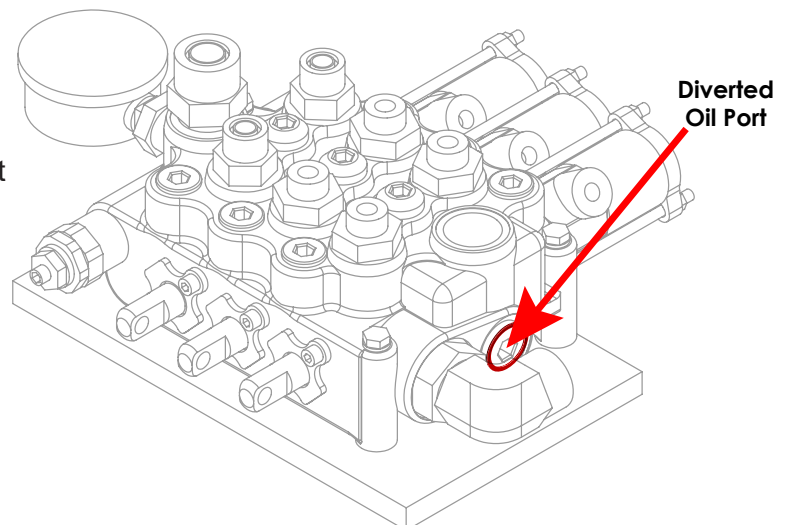
Power Beyond VDM8 Valve

These instructions are intended for correct installation of power beyond on a Salami VDM8 valve bank. If any hydraulic component is integrated after this valve the power beyond must be installed correctly, or serious damage may incur to the hydraulic system.

1. Remove cover / access plug to reveal the power beyond access point. Can also be used as the Return / Tank port.
2. Install one (either 1/2" or 3/8") plug from kit number:122069 into lower portion of cavity to activate the power beyond feature. Use thread sealer. (Tape sealers not recommended.)



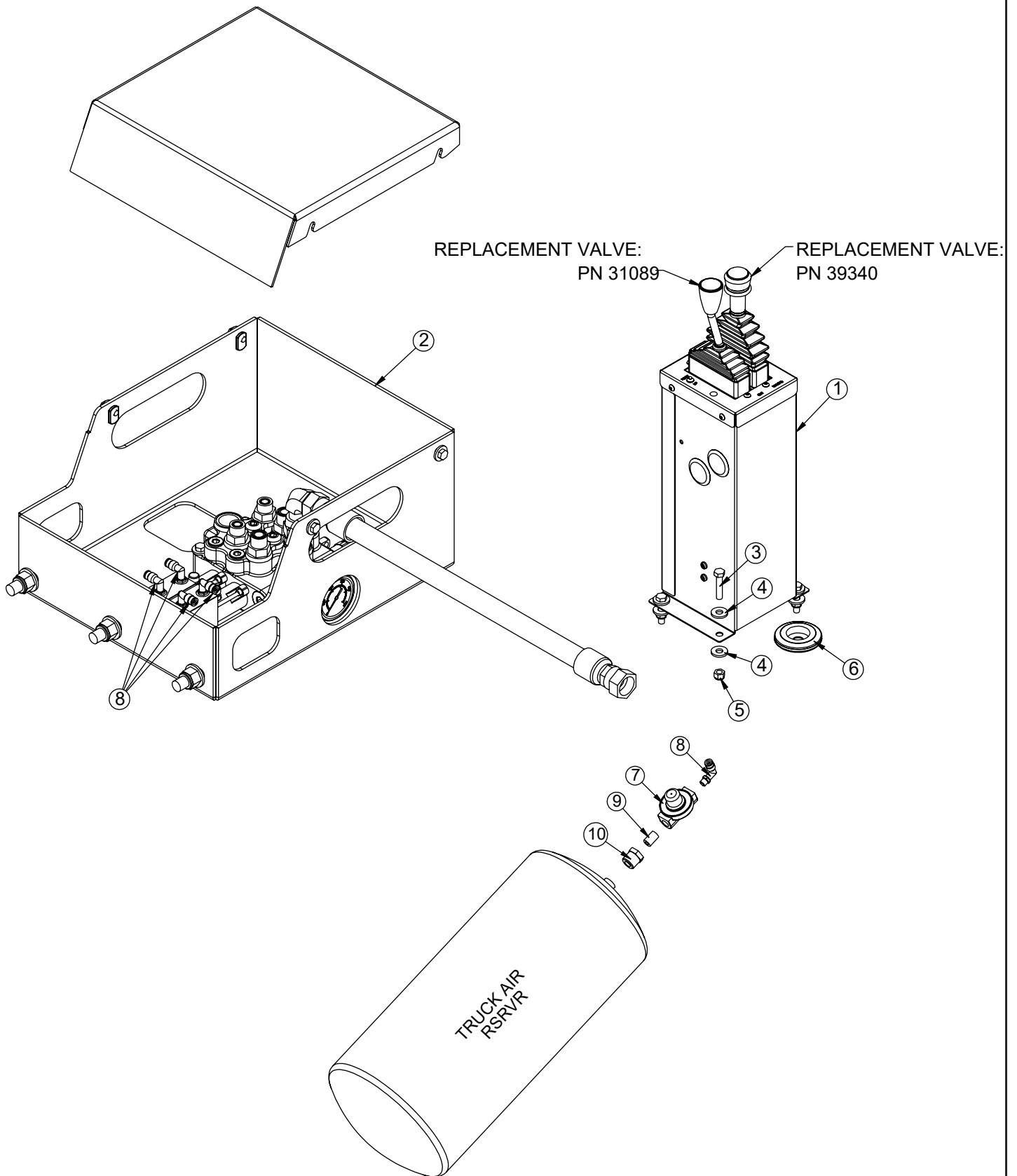
3. The Power Beyond feature is now activated and will divert oil to alternate system via the port shown.



NOTES:

- THE RETURN / TANK LINE MUST BE CONNECTED TO THE TOP OR THE SIDE PORT, LABELED "T".
- USING THE RETURN LINE TO RUN AUXILIARY EQUIPMENT WILL DIRECTLY RESULT IN A FAILURE, AND WILL NOT IN ANY CIRCUMSTANCE, BE COVERED UNDER WARRANTY.
- A STANDARD STELLAR® HOOKLIFT WILL HAVE 6 HYDRAULIC LINES ATTACHED TO THE VALVE. WITH POWER BEYOND ACTIVATED, THEY WILL HAVE 7 HYDRAULIC LINES ATTACHED TO THE VALVE.

Controller Assembly Air 2-Sect/w VB Asm PN 131283



Controller Assembly PN 131283 Parts List

PN 131283

ITEM	PART	DESCRIPTION	QTY
1	129905	VB ASM 2S VDM8 NXT52	1
2	0486	CAP SCR 0.31-18X1.50 HHGR5	4
3	0343	WASHER 0.31 USS FLAT	8
4	0342	NUT 0.31-18 HHGR5 NYLOC	4
5	16948	GROMMET 2.50ODX1.50GDX0.13X0.56ID	1
6	35211	PTO AIR REGULATOR 378414	1
7	45687	FTG 4-2 MP-PTC 90 BRASS 1169X4S	5
8	C5934	FTG 4-4XCLOSE MP-MP NIPPLE STRAIGHT BLK	1
9	C1065	BUSHING 0.50X0.25 BLK	1

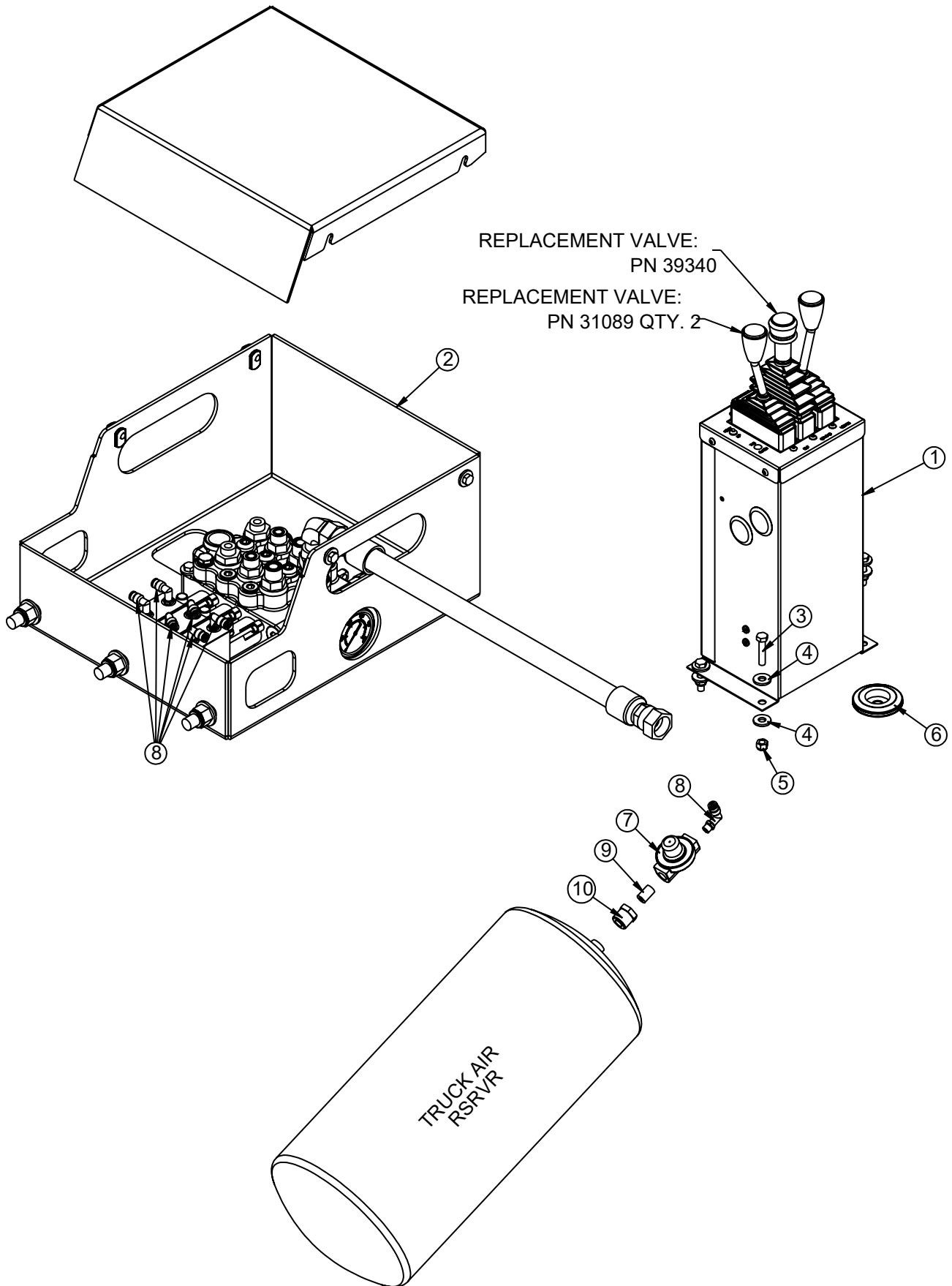
ITEMS NOT SHOWN

PART	DESCRIPTION	QTY
132702	ELECTRICAL KIT AIR NXT 52	1
132688	AIR SCHEM CONTROL TOWER ASM NXT52	1

NOTES:

ITEMS 3-10 INCLUDED WITH 131279

Controller Asm, 3-Sect w VB Asm PN 131705



Controller Asm, 3-Sect w VB Asm PN 131705 Part

PN 131705

ITEM	PART	DESCRIPTION	QTY
1	131707	CONTROLLER ASM AIR 3 SECT NXT52	1
2	132329	VB ASM 3S VDM8 NXT52	1
3	0486	CAP SCR 0.31-18X1.50 HHGR5	4
4	0343	WASHER 0.31 USS FLAT	8
5	0342	NUT 0.31-18 HHGR5 NYLOC	4
6	16948	GROMMET 2.50ODX1.50GDX0.13X0.56ID	1
7	35211	PTO AIR REGULATOR 378414	1
8	45687	FTG 4-2 MP-PTC 90 BRASS 1169X4S	7
9	C5934	FTG 4-4XCLOSE MP-MP NIPPLE STRAIGHT BLK	1
10	C1065	BUSHING 0.50X0.25 BLK	1

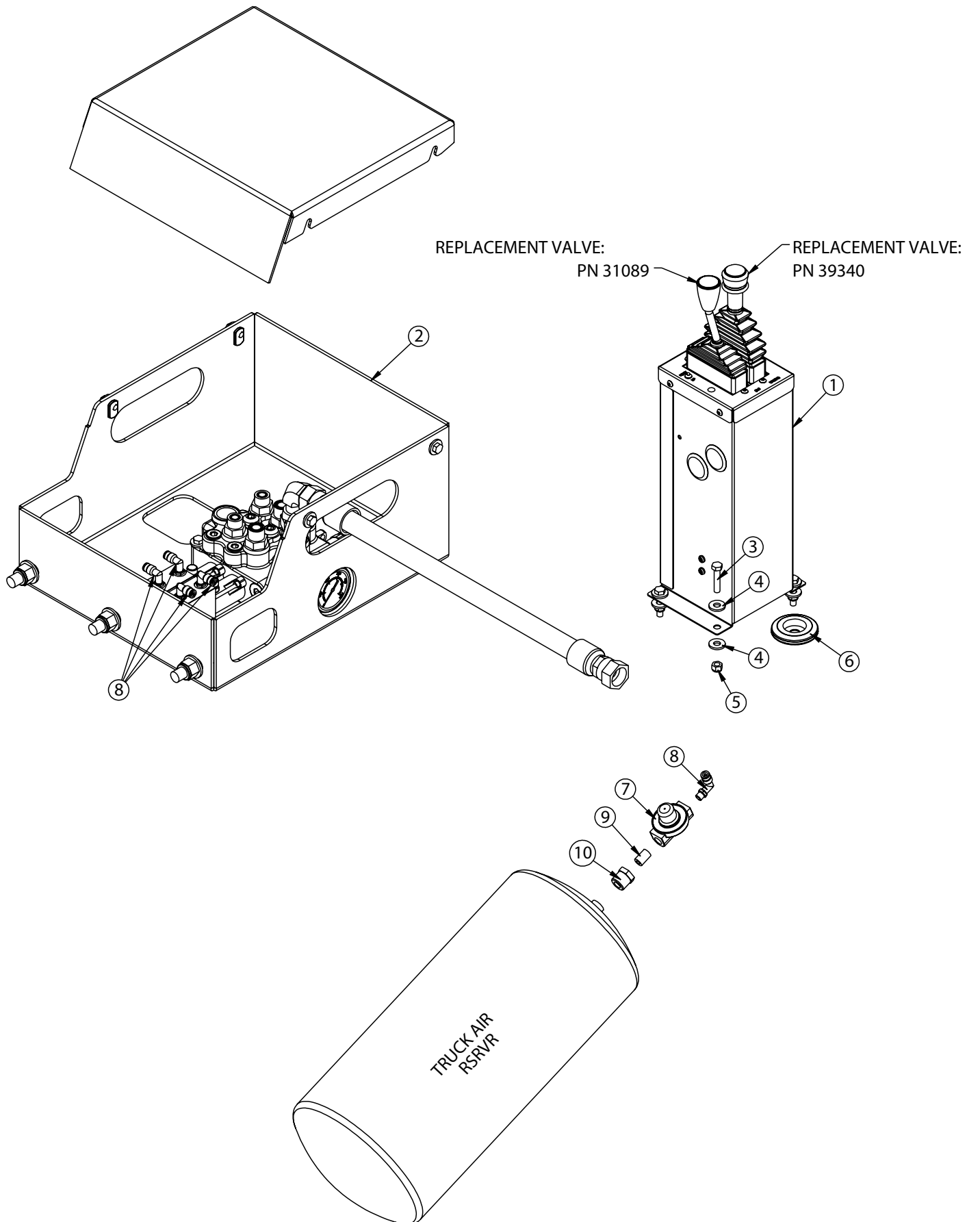
REV. INITIAL RELEASE

ITEMS NOT SHOWN

PART	DESCRIPTION	QTY
132702	ELECTRICAL KIT AIR NXT 52	1
132688	AIR SCHEM CONTROL TOWER ASM NXT52	1

NOTE:
ITEMS 3-10 INCLUDED WITH 131707.

Controller Asm, 2-Sect w/VB Asm PN 135331



Controller Asm, 2-Sect w/VB Asm PN 135331 Parts Lists

PARTS LIST: 135331

ITEM	PART	DESCRIPTION	QTY
1	131279	CONTROLLER ASM AIR 2 SECT NXT52	1
2	135329	VB ASM 2S VDM8 NXT40	1
3	0486	CAP SCR 0.31-18X1.50 HHGR5	4
4	0343	WASHER 0.31 USS FLAT	8
5	0342	NUT 0.31-18 HHGR5 NYLOC	4
6	16948	GROMMET 2.50ODX1.50GDX0.13X0.56ID	1
7	35211	PTO AIR REGULATOR 378414	1
8	45687	FTG 4-2 MP-PTC 90 BRASS 1169X4S	5
9	C5934	FTG 4-4XCLOSE MP-MP NIPPLE STRAIGHT BLK	1
10	C1065	BUSHING 0.50X0.25 BLK	1

REV. INITIAL RELEASE

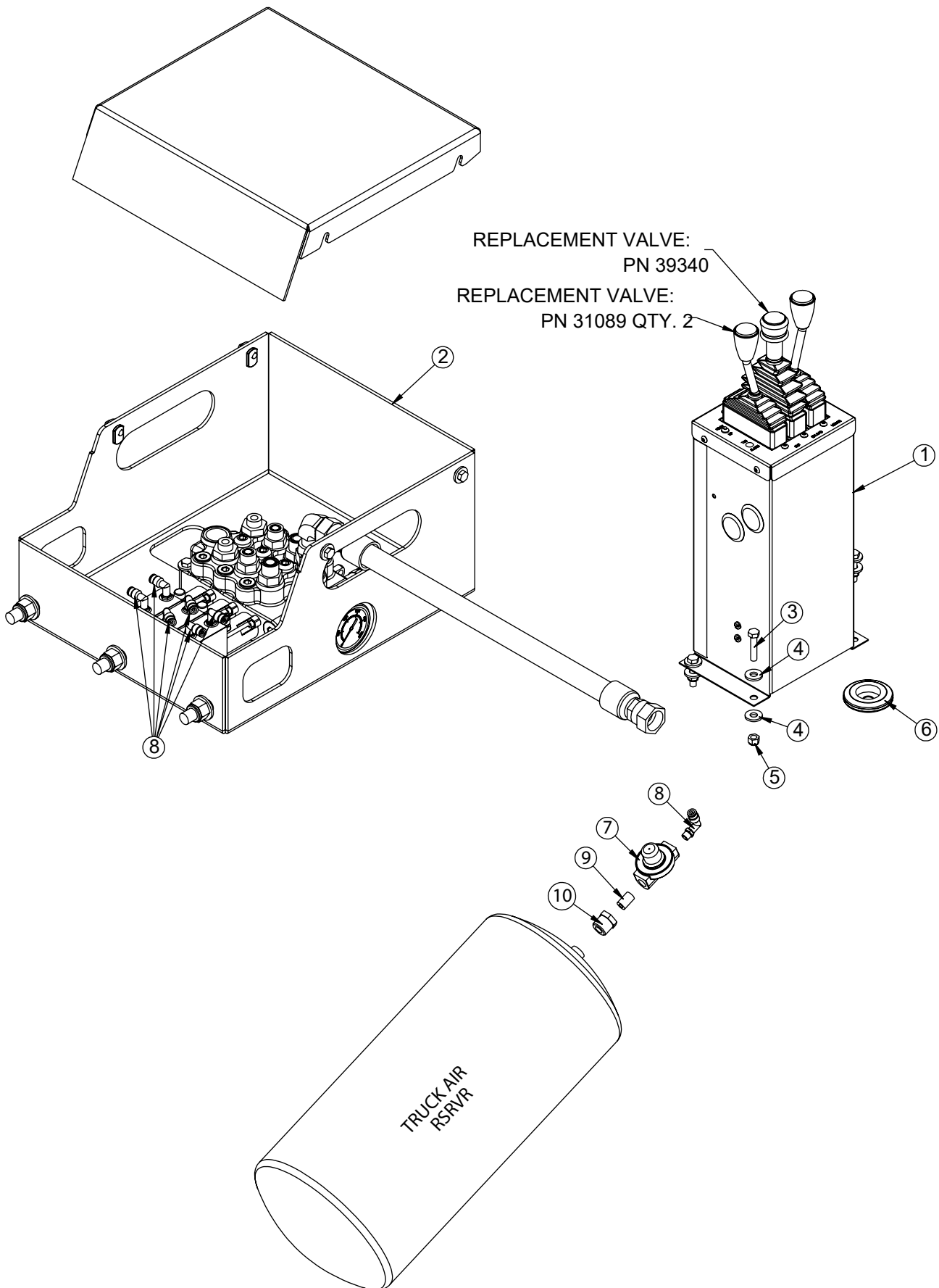
ITEMS NOT SHOWN

PART	DESCRIPTION	QTY
132702	ELECTRICAL KIT AIR NXT 52	
132688	AIR SCHEM CONTROL TOWER ASM NXT52	

NOTES:

ITEMS 3-10 INCLUDED WITH 131279.

Controller Asm, 3-Sect w VB Asm PN 135332



Controller Asm, 3-Sect w VB Asm PN 135332

PN 135332

ITEM	PART	DESCRIPTION	QTY
1	131707	CONTROLLER ASM AIR 3 SECT NXT52	1
2	135330	VB ASM 3S VDM8 NXT40	1
3	0486	CAP SCR 0.31-18X1.50 HHGR5	4
4	0343	WASHER 0.31 USS FLAT	8
5	0342	NUT 0.31-18 HHGR5 NYLOC	4
6	16948	GROMMET 2.50ODX1.50GDX0.13X0.56ID	1
7	35211	PTO AIR REGULATOR 378414	1
8	45687	FTG 4-2 MP-PTC 90 BRASS 1169X4S	7
9	C5934	FTG 4-4XCLOSE MP-MP NIPPLE STRAIGHT BLK	1
10	C1065	BUSHING 0.50X0.25 BLK	1

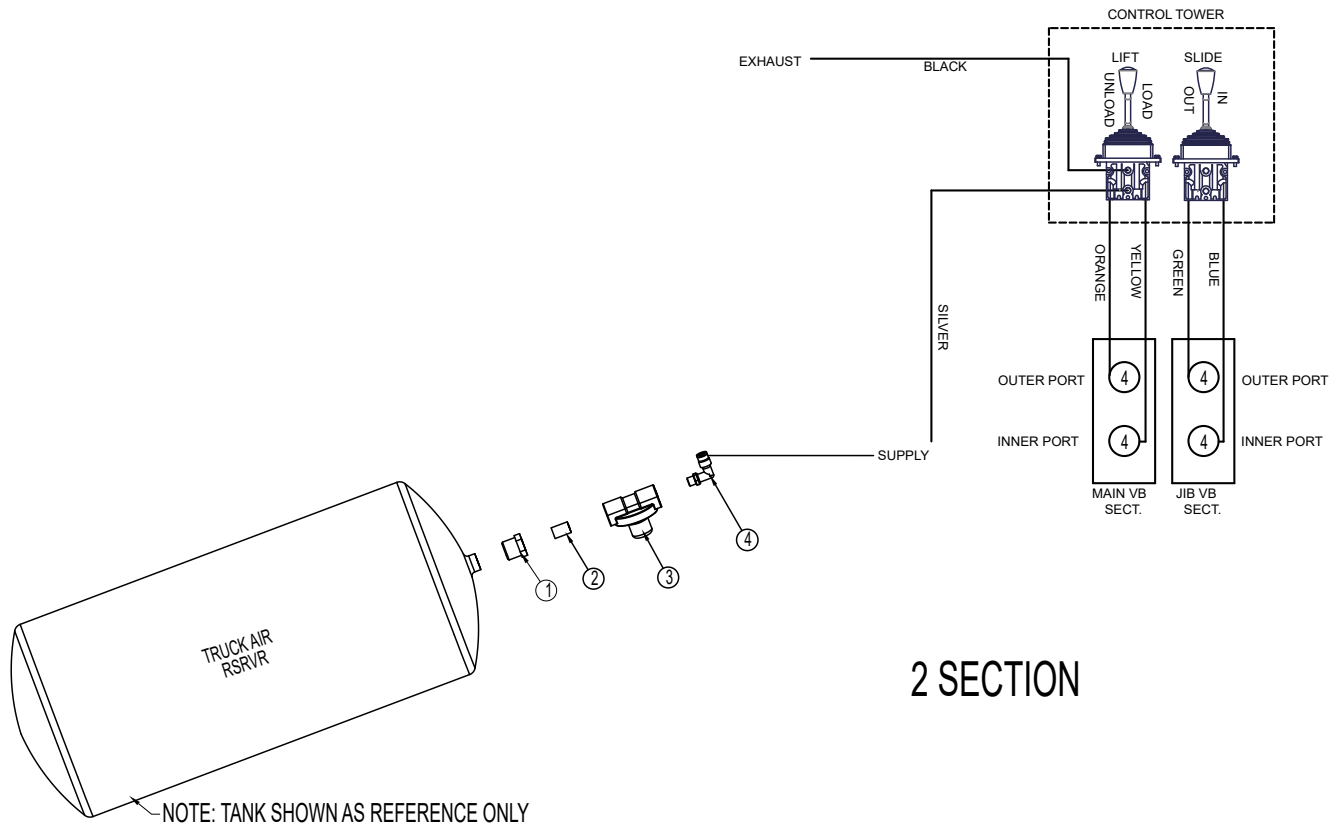
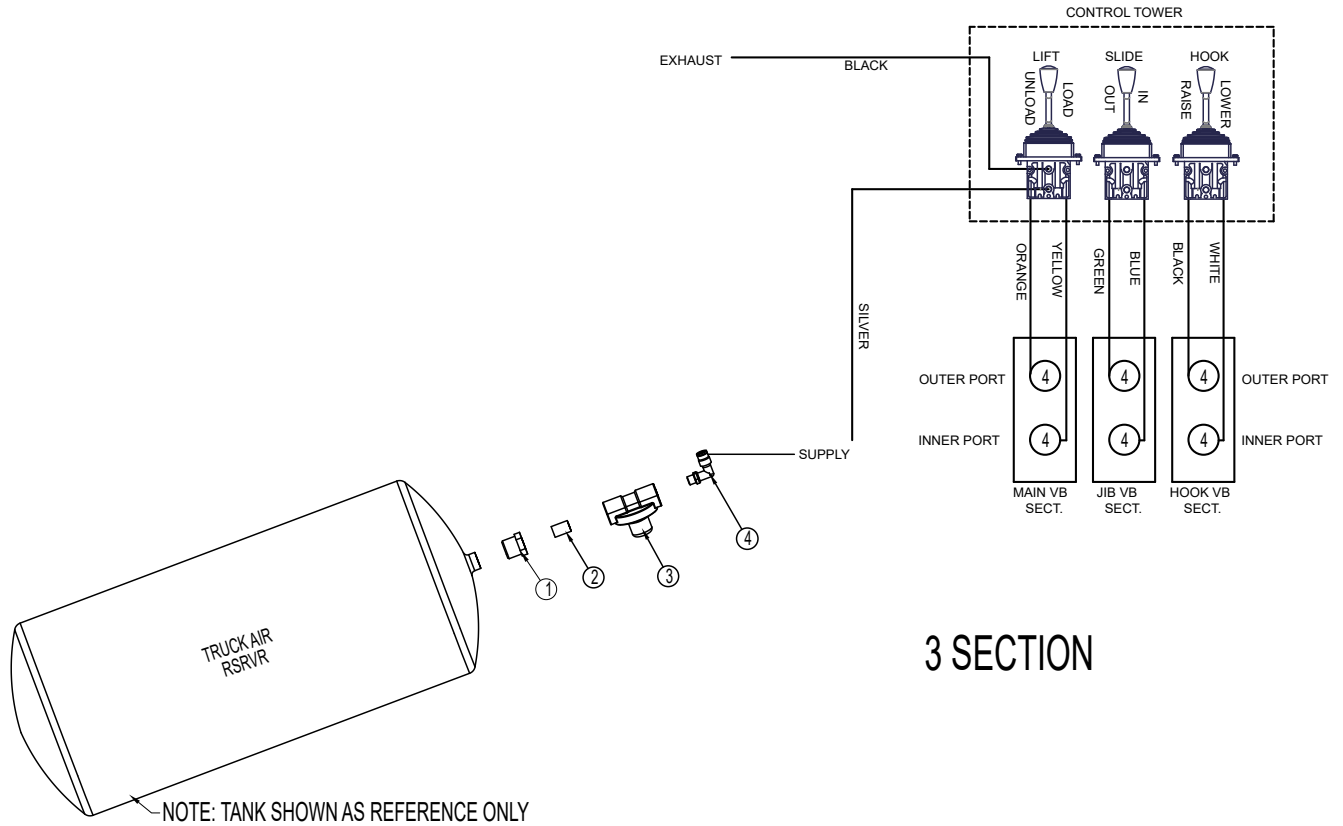
REV. INITIAL RELEASE

ITEMS NOT SHOWN

PART	DESCRIPTION	QTY
132702	ELECTRICAL KIT AIR NXT 52	1
132688	AIR SCHEM CONTROL TOWER ASM NXT52	1

NOTE:
ITEMS 3-10 INCLUDED WITH 131707.

Air Schematic Control Tower Asm - PN 132688



Air Schematic Control Tower Asm PN 132688 Parts List

3-SECTION PN 132688

ITEM	PART	DESCRIPTION	QTY
1	C1065	BUSHING 0.50X0.25 BLK	1
2	C5934	FTG 4-4XCLOSE MP-MP NIPPLE STRAIGHT BLK	1
3	35211	PTO AIR REGULATOR 378414	1
4	45687	FTG 4-2 MP-PTC 90 BRASS 1169X4S1	7

TUBING COLOR CODE

COLOR	APPLICATION
SILVER	SUPPLY
BLACK	EXHAUST
GREEN	SLIDE OUT
BLUE	SLIDE IN
ORANGE	LIFT UNLOAD
YELLOW	LIFT LOAD
WHITE	HOOK LOWER
BLACK	HOOK RAISE

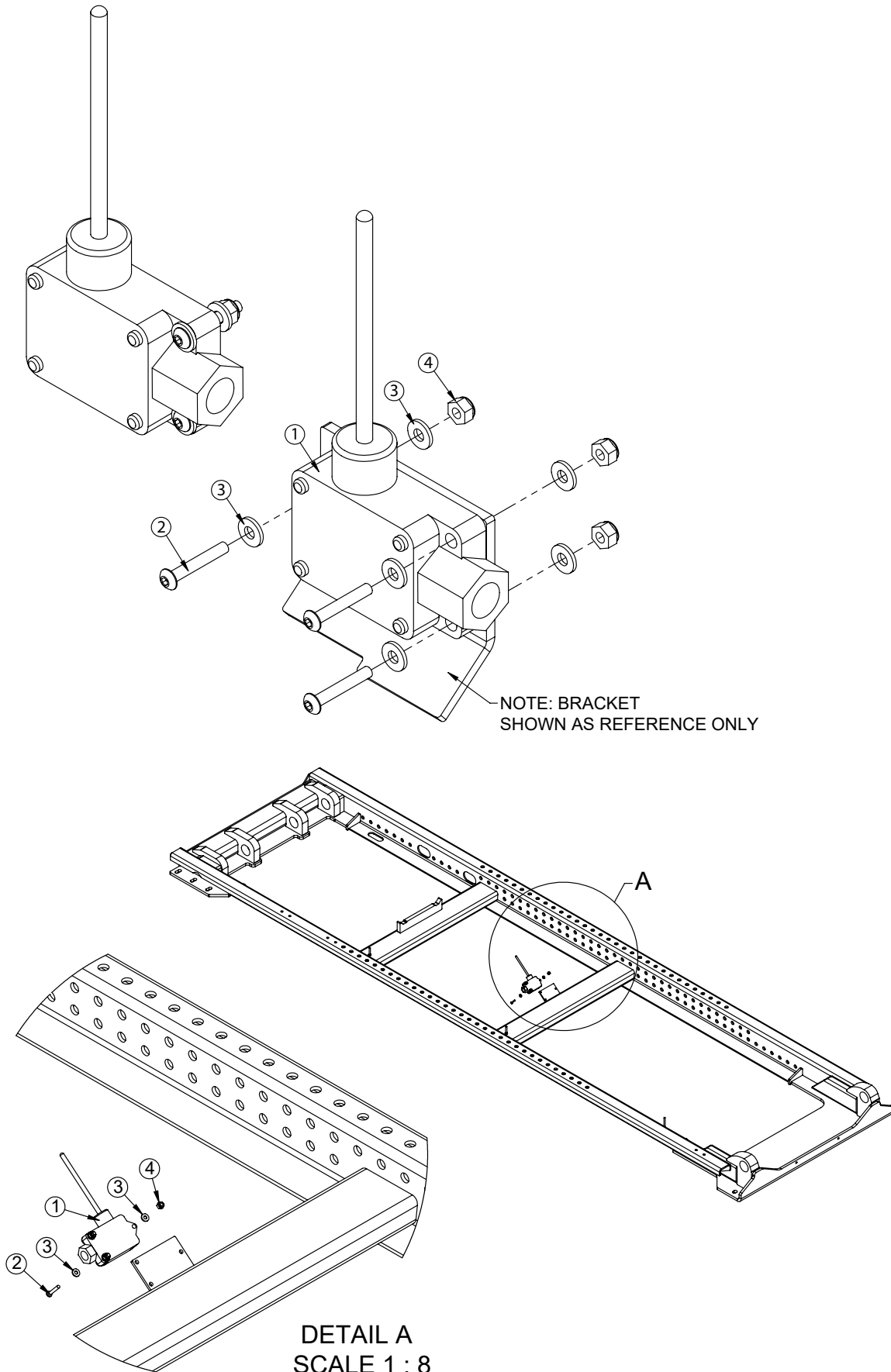
2-SECTION PN 132688

ITEM	PART	DESCRIPTION	QTY
1	C1065	BUSHING 0.50X0.25 BLK	1
2	C5934	FTG 4-4XCLOSE MP-MP NIPPLE STRAIGHT BLK	1
3	35211	PTO AIR REGULATOR 378414	1
4	45687	FTG 4-2 MP-PTC 90 BRASS 1169X4S1	7

TUBING COLOR CODE

COLOR	APPLICATION
SILVER	SUPPLY
BLACK	EXHAUST
GREEN	SLIDE OUT
BLUE	SLIDE IN
ORANGE	LIFT UNLOAD
YELLOW	LIFT LOAD

Step 6: Install Hoist Up Light Sensor - 127153



Hoist Up Light Sensor - 127153 Parts List

PN 127153

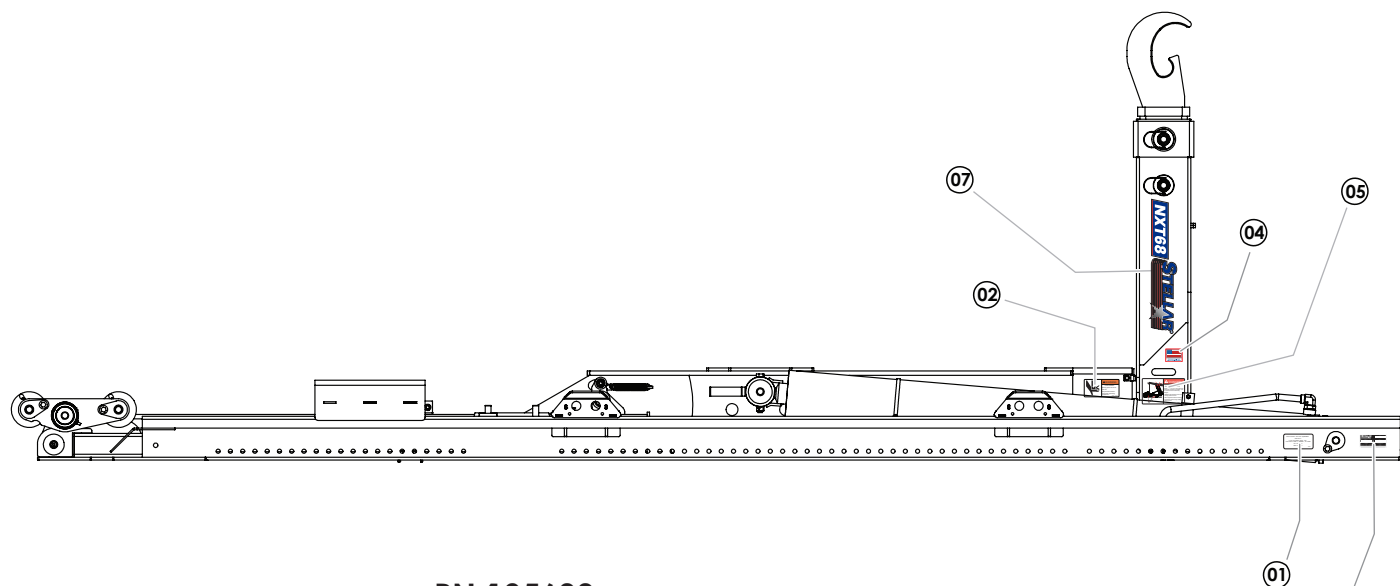
ITEM	PART	DESCRIPTION	QTY
1	127000	SWITCH ASM HOIST UP NXT	1
2	30472	CAP SCR #10-24X1.25 BTNHD SS	3
3	D0178	WASHER #10 SAE FLAT	6
4	26034	NUT #10-24 HH NYLOC	3

NOTES: SEE CONTROLLER ASM FOR WIRING.

FOR REFERENCE:

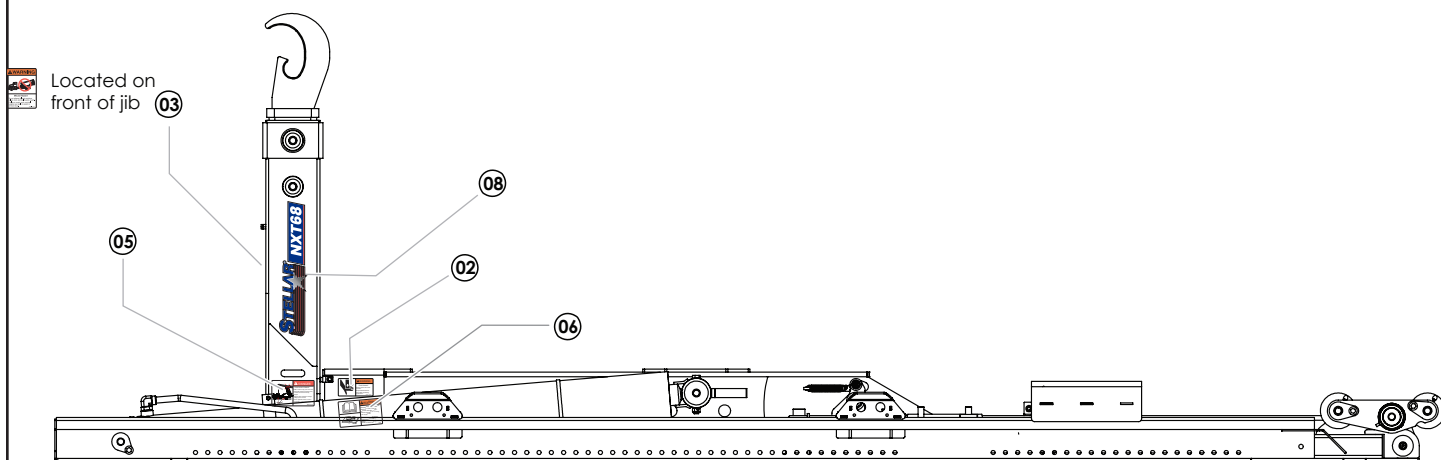
- GREEN TO IGNITION
- BLACK TO BODY DN
- WHITE TO BODY UP

Chassis Decals - PN 135600



PN 135600
(Release - 02/05/24)

SERIAL PLATE (C5942)
NOT INCLUDED
WITH DECAL KIT



Located on
front of jib

ITEM	PN	DESCRIPTION	QTY
01	4214	DECAL CONTACT STELLAR	1
02	25627	DECAL WARNING CRUSH	2
03	45955	DECAL WARNING HOOK HEIGHT MATCH	1
04	35234	DECAL STELLAR MADE IN THE USA	1
05	55832	DECAL DANGER ELECTROCUTION HOOK	2
06	68024	DECAL WARNING UNTRAINED OPERATOR	1
07	135601	DECAL NXT68 STRIPE CS	1
08	135602	DECAL NXT68 STRIPE SS	1

Step 7: Fill Reservoir And Activate Hydraulic Flow

- Fill reservoir to site gauge, within 3" from the top (Roughly 25 Gallons). Note: ISO 32 hydraulic oil is recommended.
- When connections are secure, activate hydraulic flow by opening the ball valve on the bottom of the reservoir. This will allow oil to flow from the reservoir to the pump.

Step 8: Operate Hooklift

⚠ WARNING

Stellar® hooklift operators must conform to the qualifications specified in the NXT68 Safety, operation, maintenance, troubleshooting manual. Read and understand all manuals and safety signs before operating or servicing this equipment.

- Bleed the air out of the hydraulic system.
- Check the hydraulic oil level and add oil if needed. When checking hydraulic oil level, make certain that all system cylinders are fully retracted.
- Calibrate dump light system.
- Be sure to check all clearances.
- Set / check relief pressure no higher than 4500 PSI.



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