

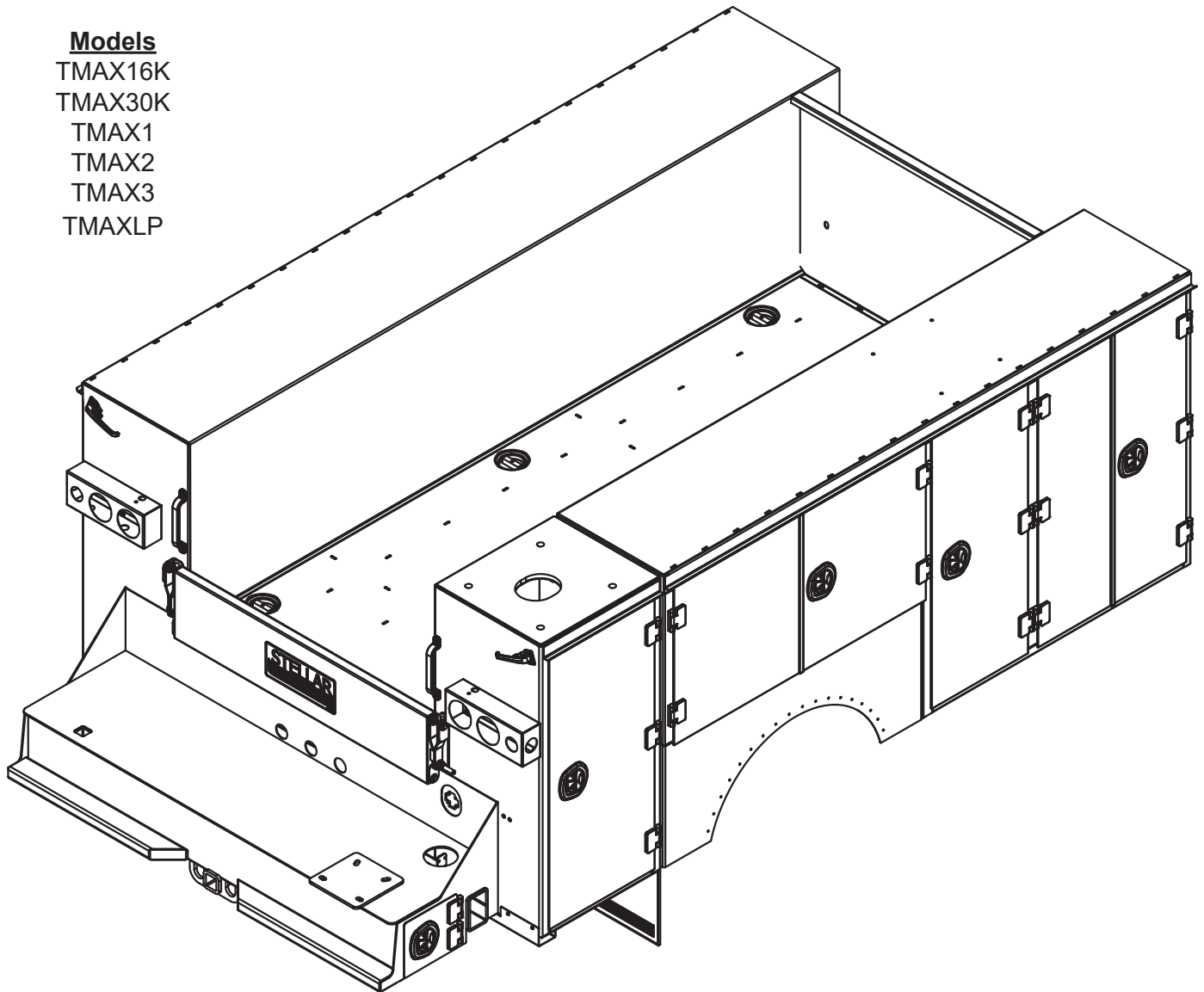


TMAX Series Service Body Owner's Manual

Operation • Maintenance • Installation • Parts

Models

TMAX16K
TMAX30K
TMAX1
TMAX2
TMAX3
TMAXLP



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P65 Warning & Cold Weather Notice

NOTICE

Although clear data on cold weather performance from every steel manufacturer is not available for all types and thicknesses of steel, Stellar Industries is confident that the weldments on our products will operate to 100% of their intended purpose to temperatures down to -40° F / C.

It is recommended if Stellar manufactured equipment needs to be used in temperatures below -40° F / C, the operator should pull the unit into a climate-controlled area and allow the weldments to warm up to and then maintain a temperature above this level.

WARNING

Operating, maintaining, and servicing a Stellar product may expose you to chemicals including, but not limited to, engine exhaust, carbon monoxide, phthalates, and lead. These chemicals are known to the State of California to cause cancer and birth defects (or other reproductive harm). To keep your exposure to a minimum, be sure to avoid breathing exhaust and service your Stellar product in a well-ventilated area while wearing gloves or washing your hands frequently. For more information, go to www.P65Warnings.ca.gov/passenger-vehicle.



www.p65/warning.ca.gov

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Introduction

A copy of this manual is provided with every body and can be found in the hard plastic manual case that is installed on the chassis. A copy of this manual shall remain with the body at all times.

Throughout the manual, three signal words will be used to bring attention to important items:

NOTICE

A NOTICE signal word indicates a practice not related to physical injury.

⚠ WARNING

A WARNING signal word indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠ DANGER

A DANGER signal word indicates a hazardous situation which, if not avoided, will result in death or serious injury.

This manual is not binding. Stellar Industries, Inc. reserves the right to change, at any time, any or all of the items, components, and parts deemed necessary for product improvement or commercial/production purposes. This right is kept with no requirement or obligation for immediate mandatory updating of this manual.

If more information is required or technical assistance is needed, or if you feel that any part of this manual is unclear or incorrect, please contact the Stellar Customer Service Department by phone at 800-321-3741 or email at service@stellarindustries.com.



www.stellarindustries.com

**For Technical Questions, Information, Parts, or Warranty, Call Toll-Free at
800-321-3741**

Hours: Monday - Friday, 8:00 a.m. - 5:00 p.m. CST

Or email at the following addresses:

Technical Questions, and Information

service@stellarindustries.com

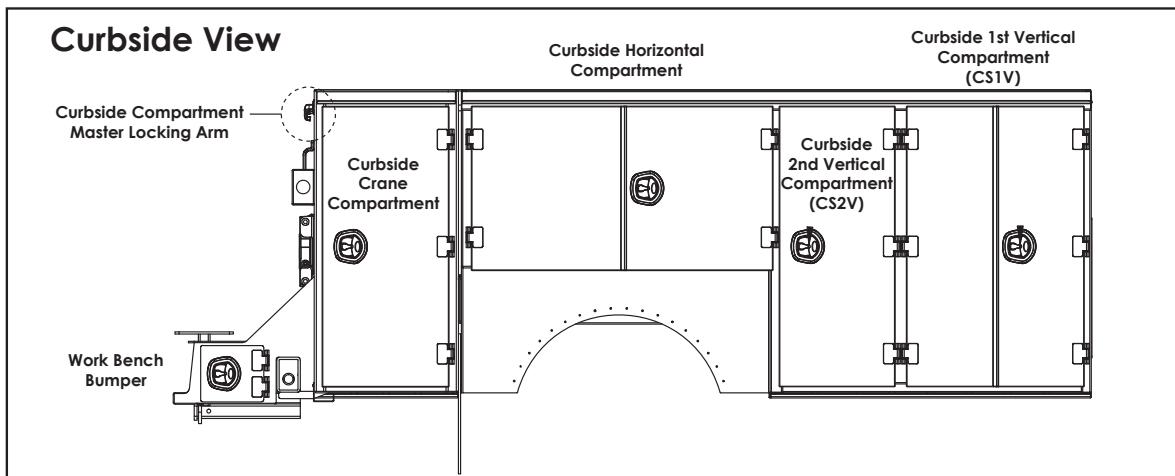
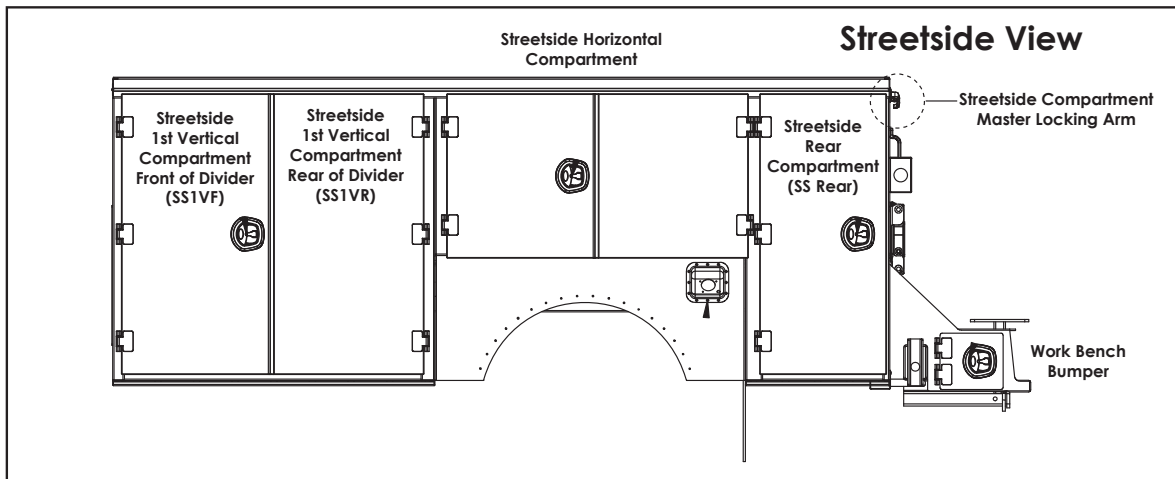
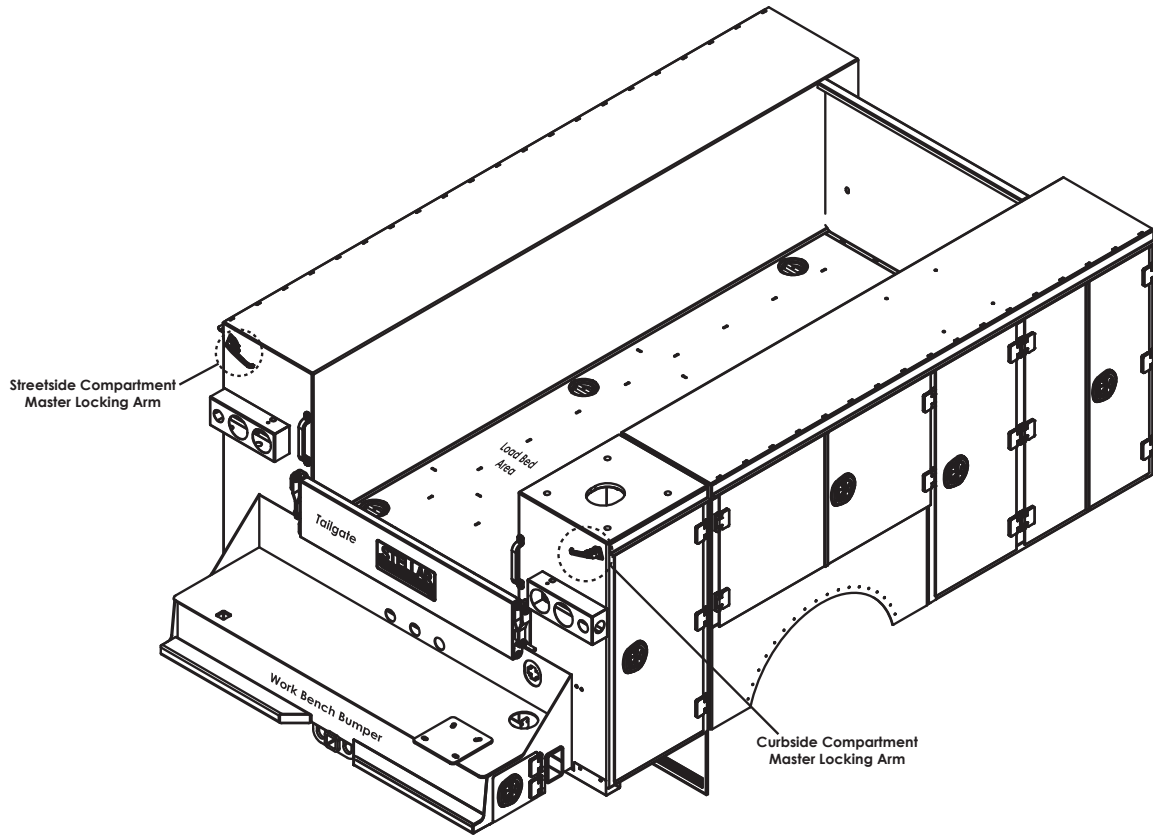
Order Parts

parts@stellarindustries.com

Warranty Information

warranty@stellarindustries.com

TMAX Service Body Terminology



TMAX™ 16K - Service Body Specifications

	TMAX 16K
APPLICABLE CHASSIS:	14,000 - 22,900 GVWR
CLEAR CAB TO AXLE:	60" (152 cm) OR 84" (213 cm)
BODY LENGTH:	109" (277 cm) OR 133" (338 cm)
BODY HEIGHT:	<ul style="list-style-type: none"> • 44" (112 cm) • 52" (132 cm) WITH OR WITHOUT AN 8" (20 CM) DROP WELL FOR 60" BOTTLE STORAGE
BODY WIDTH:	94" (239 cm)
FLOOR WIDTH:	50" (127 cm)
COMPARTMENT DEPTH:	22" (55.88 cm)
NET WEIGHT:	ALUMINUM: <ul style="list-style-type: none"> • 9' NRSD 44": 1,724 – 1,936 LB (782 – 878 kg) • 9' ARSD 52": 1,803 – 2,024 LB (818 – 918 kg) • 11' NRSD 44": 1,963 – 2,176 LB (890 – 987 kg) • 11' ARSD 52": 2,062 – 2,284 LB (935 – 1,036 kg)

TMAX™ 30K - Service Body Specifications

	STEEL	ALUMINUM
APPLICABLE CHASSIS:	14,000 – 22,900 GVWR	
CLEAR CAB TO AXLE:	60" (152 cm) OR 84" (213 cm)	
BODY LENGTH	109" (277 cm) OR 133" (338 cm)	
BODY HEIGHT:	<ul style="list-style-type: none"> • 44" (112cm) WITH 60" (152 CM) RIGHT FRONT RAISED COMPARTMENT • 52" (132 cm) WITH OR WITHOUT AN 8" (20 CM) DROP WELL FOR 60" BOTTLE STORAGE 	
BODY WIDTH:	94" (239 cm)	
FLOOR WIDTH:	50" (127 cm)	
COMPARTMENT DEPTH:	22" (56 cm)	
NET WEIGHT:	2,417 – 3,131 LB (1,097 – 1,420 kg)	2,038 – 3,105 LB (925 – 1,409 kg)

TMAX™ 1 - Service Body Specifications

	TMAX 1 - 9	TMAX 1 - 11	TMAX 1 - 13
APPLICABLE CHASSIS:	16,000 – 22,900 GVWR (19.5 TIRE SIZE)		22,000 – 22,900 GVWR (19.5 TIRE SIZE)
BODY HEIGHT:	STEEL: <ul style="list-style-type: none"> • 44" (112 cm) • CS1V Raised to 60" (152 cm) remaining 44" (112 cm) 	STEEL: <ul style="list-style-type: none"> • 44" (112 cm) • CS1V Raised to 60" (152 cm) remaining 44" (112 cm) • All Raised 52" (132 cm) • All Raised 52" (132 cm) with 8" (20 cm) drop well in CS1V 	
	ALUMINUM: <ul style="list-style-type: none"> • All Raised 52" (132 cm) • All Raised 52" (132 cm) with 8" (20 cm) drop well in CS1V 	ALUMINUM: <ul style="list-style-type: none"> • 44" (112 cm) • All Raised 52" (132 cm) • All Raised 52" (132 cm) with 8" (20 cm) drop well in CS1V • All Raised 60" (152 cm) 	ALUMINUM <ul style="list-style-type: none"> • All Raised 52" (132 cm) with 8" (20 cm) drop well in CS1V
BODY WIDTH:	94" (239 cm)		
FLOOR WIDTH:	50" (127 cm)		
COMPARTMENT DEPTH:	22" (56 cm)		
CLEAR CAB TO AXLE:	60" (152 cm)	84" (213 cm)	108" (274 cm)
BODY LENGTH:	109" (277 cm)	133" (338 cm)	157" (399 cm)
NET WEIGHT:	STEEL: 3,149 - 3,222 LB (1,428 - 1,462 kg)	STEEL: 3,604 - 4,076 LB (1,635 - 1,849 kg)	ALUMINUM: 3,330 LB (1,293 - 1,511 kg)
	ALUMINUM: 2,718 – 2,728 LB (1,233 – 1,237 kg)	ALUMINUM: 2,851 - 3,146 LB (1,293 - 1,427kg)	

TMAX™2 - Service Body Specifications

	TMAX 2 - 11	TMAX 2 - 14	TMAX 2 - 14 LOW CAB FORWARD
APPLICABLE CHASSIS:	25,500 – 3,000 GVWR (22.5 TIRE SIZE)		
BODY HEIGHT:	60" (152 cm)		
BODY WIDTH:	94" (239 cm)		
FLOOR WIDTH:	50" (127 cm)		
COMPARTMENT DEPTH:	22" (56 cm)		
CLEAR CAB TO AXLE:	84" (213 cm)	120" (305 cm)	
BODY LENGTH:	133" (338 cm)	169" (429 cm)	
NET WEIGHT:	STEEL: 4,388 – 4,469 LBS (1,991 – 2,027 kg)	STEEL: 5,140 LBS (2,332 kg)	ALUMINUM: 3,665 LB (1,662 kg)
	ALUMINUM: 3,459 – 3,544 LB (1,569 – 1,607 kg)	ALUMINUM: 3,960 LB (1,797 kg)	

TMAX™3 - Service Body Specifications

	TMAX 3	TMAX 3T
APPLICABLE CHASSIS:	33,000 GVWR AND UP	54,000 GVWR AND UP
CLEAR CAB TO AXLE:	120" (305 cm)	
CLEAR CAB TO TRUNION		138" (351 cm)
BODY HEIGHT:	60" (152 cm)	
BODY WIDTH:	96" (244 cm)	
FLOOR WIDTH:	50" (127 cm)	
COMPARTMENT DEPTH:	22" (56 cm)	
NET WEIGHT:	STEEL: 8,404 LB (3,812 kg)	STEEL: 9,301 LB (4,219 kg)
	ALUMINUM: 8,404 LB (3,812 kg)	
NET WEIGHT:	STEEL: 4,388 – 4,469 LBS (1,991 – 2,027 kg)	STEEL: 5,140 LBS (2,332 kg)
	ALUMINUM: 3,459 – 3,544 LBS (1,569 – 1,607 kg)	ALUMINUM: 3,960 LBS (1,797 kg)

TMAX™ LP - Service Body Specifications

	STEEL	ALUMINUM
APPLICABLE CHASSIS:	14,000 – 22,900 GVWR	
BODY HEIGHT:	44" (112 cm)	
BODY WIDTH:	94" (239 cm)	
FLOOR WIDTH:	80" (203 cm)	
COMPARTMENT DEPTH:	22" (56 cm)	
NET WEIGHT:	2,417 – 3,131 LB (1,097 – 1,420 kg)	2,038 – 3,105 LB (925 – 1,409 kg)
	BODY LENGTH:	
TMAX LP-12:	12' (3.6 m)	
TMAXLP-14:	14' (4.27)	
	CLEAR CAB TO AXLE:	
TMAX LP-12:	12' (3.6 m)	
TMAXLP-14:	14' (4.27)	

Chapter 1 - Operations

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Operations

This chapter contains information regarding the operation of Stellar manufactured service bodies. Please study the following pages to ensure your familiarity with the operation process. This understanding is vital to the safe and efficient operation of the service body.

Masterlock Operation

Step 1: Close all doors.

Step 2: Rotate the handle into the locked position, aligning the holes.

Step 3: Insert the locking device into the aligned holes.

Note: Perform these steps for each applicable side pack.

Air Drain Operation

Depending on where and how the air drain valve is mounted to the body determines the operation. Follow the decal instructions for correct positioning of the valve handle.

⚠ WARNING Always drain air tank/receiver before leaving a job or work site. Air tank should not have compressed air while driving the service truck.

Stabilizer Operation

Before operating the stabilizers, make sure that the service truck is parked on an even surface and be aware of the surface the truck has been positioned upon. The area should be a firm supporting surface.

⚠ WARNING Keep clear of stabilizer legs during operation. Moving stabilizers can cause serious crushing injuries. Make certain that all personnel are clear of the stabilizer and the ground contact point before operating.

⚠ WARNING Do not raise the rear tires of the truck off the ground with the stabilizers. Confirm that the stabilizers are positioned on stable, flat ground and that the truck is as level as possible both front to rear and side to side. Use stabilizer pads to ensure the proper distribution of weight.

Step 1: Fully extend the stabilizer beam. Note: Manual beams will have to be pulled out. If equipped with a power out option, push downward on the valve bank lever labeled 'CS Extend' or 'SS Extend' until the beam stops moving outward.

Step 2: Lower the curbside stabilizer leg by pushing down on the valve bank lever labeled 'CS Down.' Lower the stabilizer until it makes good contact with the firm supporting surface. If equipped with manual crankdown legs, manually lower the legs until they make good contact with the supporting surface. Avoid over-extending the stabilizer leg. The truck tires should remain in contact with the ground surface.

Step 3: Lower the streetside stabilizer leg by pushing downward on the valve bank control lever labeled 'SS Down.' Lower the stabilizer until it makes good contact with the firm supporting surface. If equipped with manual crankdown legs, manually lower the legs until they make good contact with the supporting surface. Avoid over-extending the stabilizer leg. The truck tires should remain in contact with the ground surface.

Tailgate Operation

Lowering the tailgate

Step 1: Pull upward on the red post/bar attached to the right side linkage of the tailgate.

Step 2: Now pull downward on the tailgate.

Closing/Stowing the tailgate

Step 1: Pull upward on the red post/bar attached to the right side linkage.

Step 2: Push the tailgate upward until it stops.

Step 3: Pull downward on the red post/bar to lock the tailgate in place.

Door Latch Operation

Step 1: To open, pull the T-Handle portion of the latch outward.

Step 2: Turn T-Handle as follows:

Curbside Door Latches: Turn handle clockwise to open the door.

Streetside Door Latches: Turn handle counter-clockwise to open the door.

Sliding Top Operation

Opening the Sliding Top

Step 1: Pull the latch assembly T-Handle outward.

Step 2: Turn the T-Handle counter-clockwise to unlatch the door rods from the rod guides.

Step 3: Pull the door assembly upward and over until the door holders snap into the holder sockets.

Step 4: Using both hands, apply even pressure and push the rear sliding top assembly forward until it stops.

Closing the Sliding Top

Step 1: Using both hands, pull the rear sliding top section toward the rear of the body until it stops.

Step 2: With the tailgate assembly in the stowed and locked position, pull up and then downward on the door assembly.

Step 3: Turn the T-Handle clockwise until the door rods slide into the rod guides.

Step 4: Push the T-Handle back into the latch assembly pocket.

Crane Drain Pan Operation

Removing the Drain Pan

Step 1: Pull the quick release pin located on the right side of the drain pan.

Step 2: Slide the drain pan to the right (Toward the right side wall of the crane compartment).

Step 3: Lower the drain pan and clean as needed. Remove debris and clean the drain tube.

Re-Installing the Drain Pan

Step 1: Lift the drain pan, staying toward the right side of the crane compartment.

Step 2: Re-align the tab brackets to the drain pan slots.

Step 3: Slide the drain pan pin to the left (Toward the rear of the body).

Step 4: Re-install the quick release pin.

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Chapter 2 - Maintenance

Chapter Contents



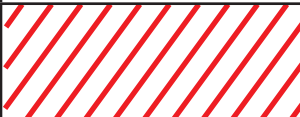




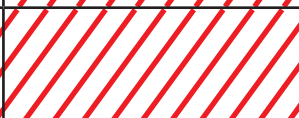

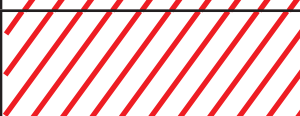
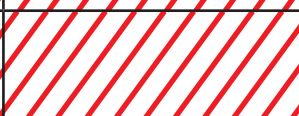

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Maintenance

MAINTENANCE ITEM	ACTION	NOTE	INTERVAL
DOOR LATCH ASSEMBLY	INSPECT AND LUBRICATE	LUBRICATE WITH EP2 GREASE OR LIGHT-WEIGHT LITHIUM SPRAY GREASE.	MONTHLY
DOOR ROD GUIDES	INSPECT AND LUBRICATE	LUBRICATE WITH EP2 GREASE OR LIGHT-WEIGHT LITHIUM SPRAY GREASE.	MONTHLY
DOOR SPRING ROD	INSPECT AND LUBRICATE	LUBRICATE WITH EP2 GREASE OR LIGHT-WEIGHT LITHIUM SPRAY GREASE.	MONTHLY
MASTERLOCK ROD GUIDES	INSPECT AND LUBRICATE	LUBRICATE WITH EP2 GREASE OR LIGHT-WEIGHT LITHIUM SPRAY GREASE.	MONTHLY
DOOR HINGE	INSPECT AND LUBRICATE	LUBRICATE WITH EP2 GREASE OR LIGHT-WEIGHT LITHIUM SPRAY GREASE.	QUARTERLY
TAILGATE	INSPECT AND LUBRICATE	LUBRICATE HINGES WITH LIGHT-LITHIUM GREASE OR AEROSOL SPRAY.	QUARTERLY
BODY MOUNTING HARDWARE	INSPECT AND TORQUE	INSPECT THE MOUNTING BRACKETS FOR DAMAGE OR CRACKS. CHECK ALL MOUNTING CAP SCREWS FOR PROPER TORQUE. .	QUARTERLY
COMPARTMENT DRAIN PLUGS	INSPECT AND REPLACE	CHECK THE SECURITY OF THE COMPARTMENT DRAIN PLUGS. REPLACE IF THEY ARE CRACKED OR LOOSE.	MONTHLY
BODY WASHING	WASH THE BODY	WASH THE BODY TO PREVENT DAMAGE FROM ANY TYPE OF CORROSIVE SUBSTANCES COLLECTED FROM ROADS OR JOB SITES.	WEEKLY
WEATHERSTRIPPING	INSPECT AND REPLACE	CHECK DOOR AND COMPARTMENT WEATHERSTRIP SEAL FOR RIPS OR TEARS. REPLACE AS NEEDED.	QUARTERLY
DECALS	INSPECT AND REPLACE	INSPECT ALL DECALS ATTACHED TO THE BODY TO ENSURE THAT THEY ARE ALL STILL LEGIBLE. REPLACE AS NEEDED.	MONTHLY
BODY MOUNTED LIGHTS	INSPECT AND REPLACE	INSPECT ALL BODY LIGHTS FOR DAMAGE AND REPLACE AS NEEDED: MARKER LIGHTS, CLEARANCE LIGHTS, TURN/STOP/TAIL LIGHTS, BACK-UP LIGHTS, COMPARTMENT LIGHTS, FLOOD LIGHTS.	DAILY

Washing the TMAX body:

New Paint Care and Cleaning Procedures during Initial Ownership and Beyond

	0 to 30 days past manufacturing date	30 to 60 days past manufacturing date	After 60 days past manufacturing date	Any day paint surface is hot due to exposure to daylight
Water-only Rinse to Clean	<ul style="list-style-type: none"> • low pressure • no soap 			
Wax				
Handheld Pressure Washer			<ul style="list-style-type: none"> • distance > 4 inches • pressure < 1700 psi • water temp < 120° F • neutral pH detergent 	
Automated Wash System			<ul style="list-style-type: none"> • pressure < 1700 psi • water temp < 120° F • neutral pH detergent • non-abrassive brushes 	

General TMAX Body Washing Instructions

Follow the parameters above while washing the body at least once per week, especially when exposed to a dusty, acidic, or alkaline environment. This will maximize durability of the paint, wiring, and rubber material by removing corrosive substances collected from roads or job sites. When washing the body, avoid direct water spray toward electrical components such as floodlights, radio remote receivers, the VEC center, and areas of the body which may have rock chips. Avoid the use of stiff bristles. Use of a soft cloth or felt brush is recommended.

Although contact with anti-freeze, gasoline, hydraulic fluid, oil, or windshield washer fluid is expected with this type of equipment, washing these products from your paint surface in a timely manner will greatly enhance the life of your paint finish. Some compounds could be especially damaging to the paint finish and should be removed as soon as possible by rinsing with warm water at a minimum.

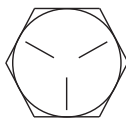
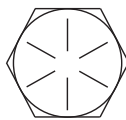
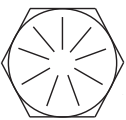
NOTICE

Exposure time causing potential paint damage by hydraulic fluid and oil is reduced if the paint surface is hot.

Torque Data Chart

When using the torque data in the chart, the following rules should be observed:

- Bolt manufacturer's particular specifications should be consulted when provided.
- Flat washers of equal strength must be used.
- All torque measurements are given in foot-pounds. To convert to inch-pounds, multiply by 12.
- Torque values specified are for bolts with residual oils or no special lubricants applied.
- Torque values for socket-head capscrews are the same as for Grade 8 capscrews.

		GRADE 5		GRADE 8		GRADE 9
						
Size (DIA-TPI)	Bolt DIA (Inches)	Plain (Ft-Lb)	Plated (Ft-Lb)	Plain (Ft-Lb)	Plated (Ft-Lb)	Plated (Ft-Lb)
5/16-18	0.3125	17	13	25	18	22
3/8-16	0.3750	31	23	44	33	39
7/16-14	0.4375	49	37	70	52	63
1/2-13	0.5000	75	57	105	80	96
9/16-12	0.5625	110	82	155	115	139
5/8-11	0.6250	150	115	220	160	192
3/4-10	0.7500	265	200	375	280	340
7/8-9	0.8750	395	295	605	455	549
1-8	1.000	590	445	910	680	823
1 1/8-7	1.1250	795	595	1290	965	1167
1 1/4-7	1.2500	1120	840	1815	1360	1646
1 3/8-6	1.3750	1470	1100	2380	1780	2158
1 1/2-6	1.500	1950	1460	3160	2370	2865

NOTICE

- Do not use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.
- Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.
- Fasteners should be replaced with the same or higher grade. If higher grade fasteners are used, these should only be tightened to the strength of the original.
- Tighten plastic insert or crimped steel-type lock nuts to approximately 110 percent of the dry torque values shown in the chart below, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value. *Note: "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without lubrication. Tighten lubricated bolts to approximately 80% of dry bolts.*

Chapter 3 - Installation

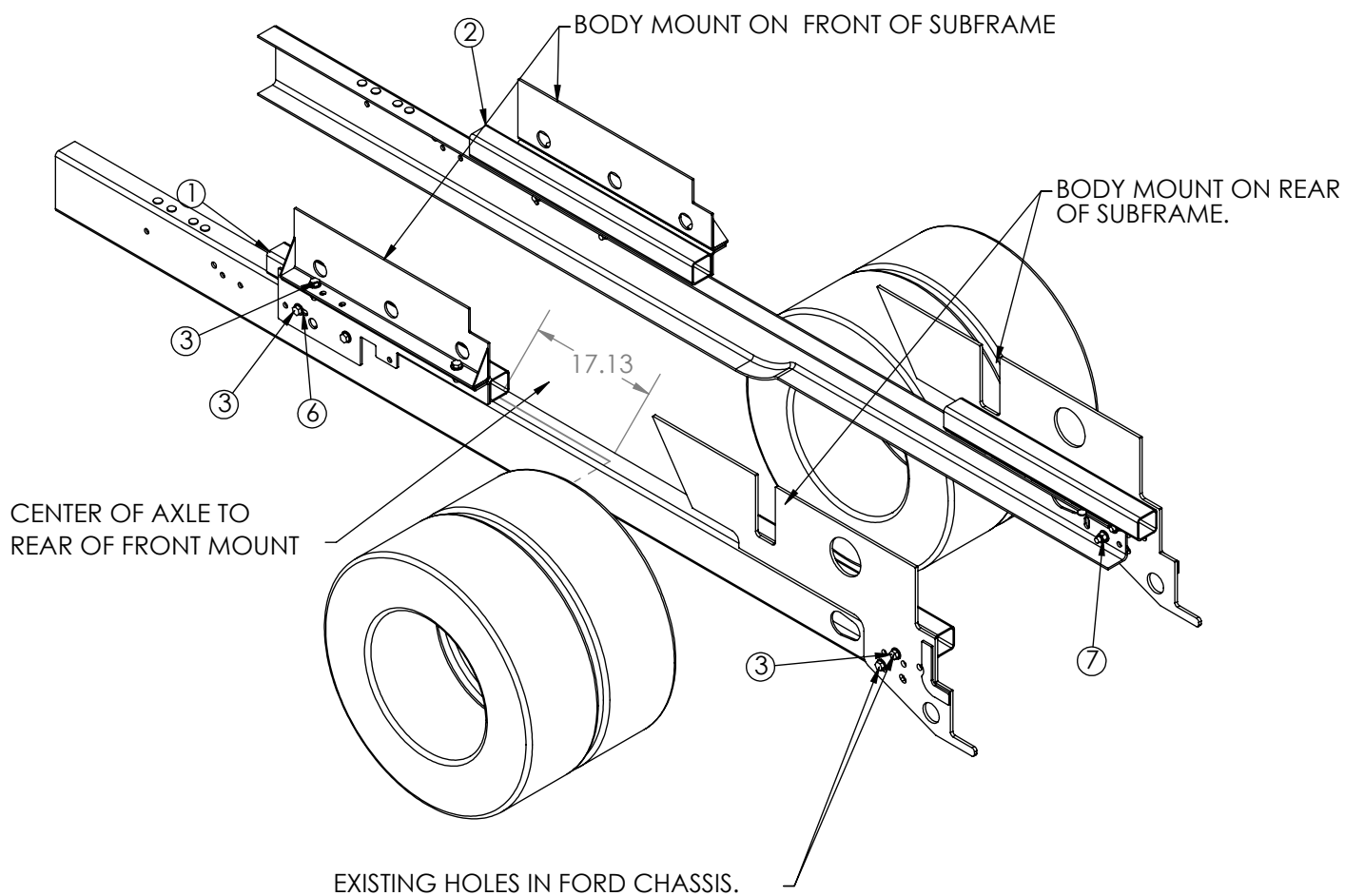
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TMAX Installation Notes

- Before performing any tasks that involve welding to the chassis, refer to the specific chassis manufacturer's recommendations.
- When lifting and placing the body, use the D-Ring tiedown locations and **always lift vertically**.

TMAX1/30K/16K-9 Mounting Kit - Ford - PN 24051

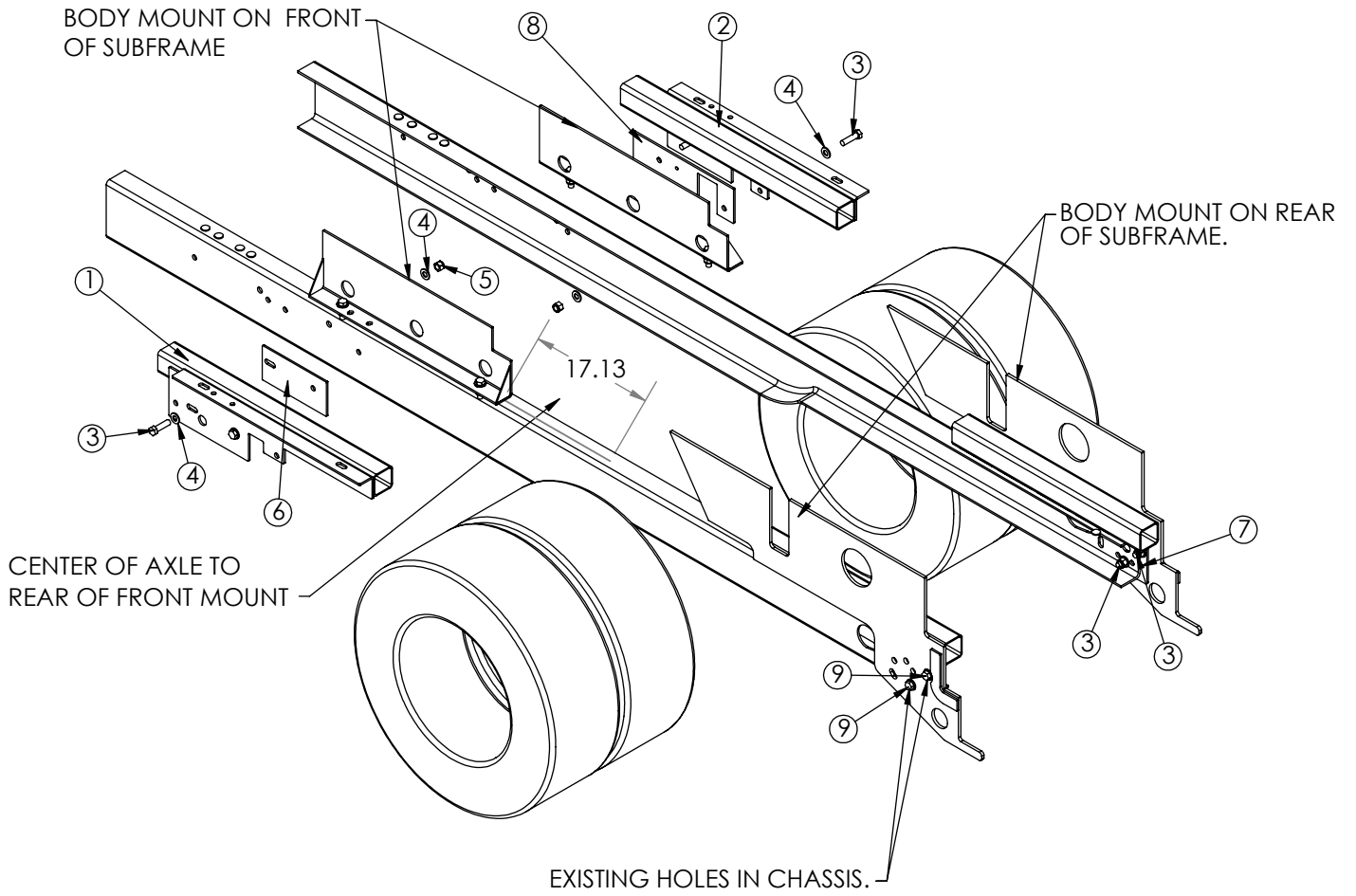


PN 24051

ITEM	PART	DESCRIPTION	QTY
1	24046	BRKT BODY MNT 60 CA T1 9 LF FRT PC BLACK	1
2	24047	BRKT BODY MNT 60 CA T1 9 RF FRT PC BLACK	1
3	C1025	CAP SCR 0.63-11X2.00 HHGR8	12
6	C5902	WASHER 0.63 SAE FLAT YELLOW GR8	24
7	24868	NUT 0.63-11 HHGR8 NYLOC	12

REV. B

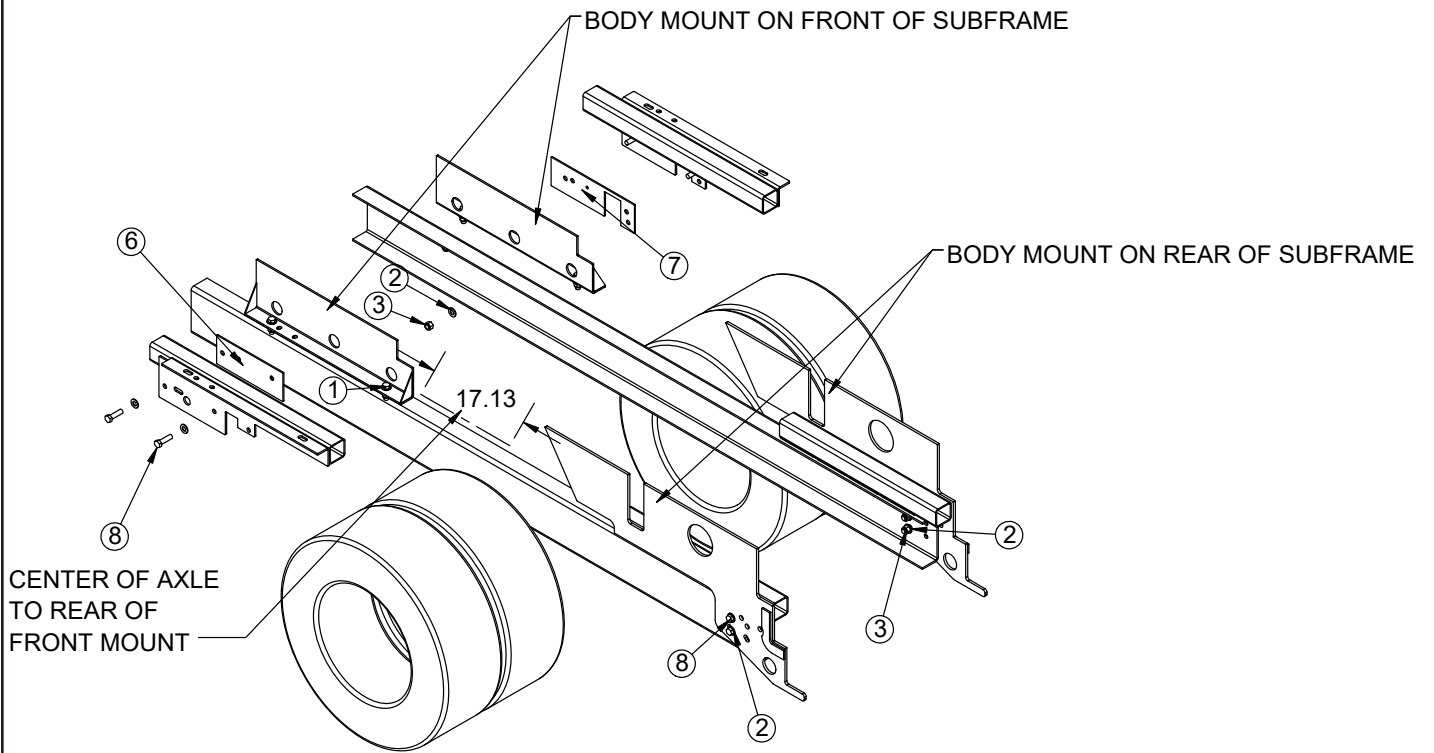
TMAX1/30K/16K-9 Mounting Kit - Dodge - PN 96076



PN 96076

ITEM	PART	DESCRIPTION	QTY
1	24046	BRKT BODY MNT 60 CA T1 9 LF FRT PC BLACK	1
2	24047	BRKT BODY MNT 60 CA T1 9 RF FRT PC BLACK	1
3	84053	CAP SCR 0.63-11X2.25 HHGR8	6
4	C5902	WASHER 0.63 SAE FLAT YELLOW GR8	24
5	24868	NUT 0.63-11 HHGR8 NYLOC	12
6	96077	SPACER 0.25 BODY MNT T1-9 LF D5500	1
7	79493	SPACER T1 MTG D5500 PC BLACK EL96-41688	1
8	96078	SPACER 0.25 BODY MNT T1-9 RF D5500	1
9	C1025	CAP SCR 0.63-11X2.00 HHGR8	6
REV. A			

TMAX1/30K/16K-9 Mounting Kit - Chevy - PN 101362

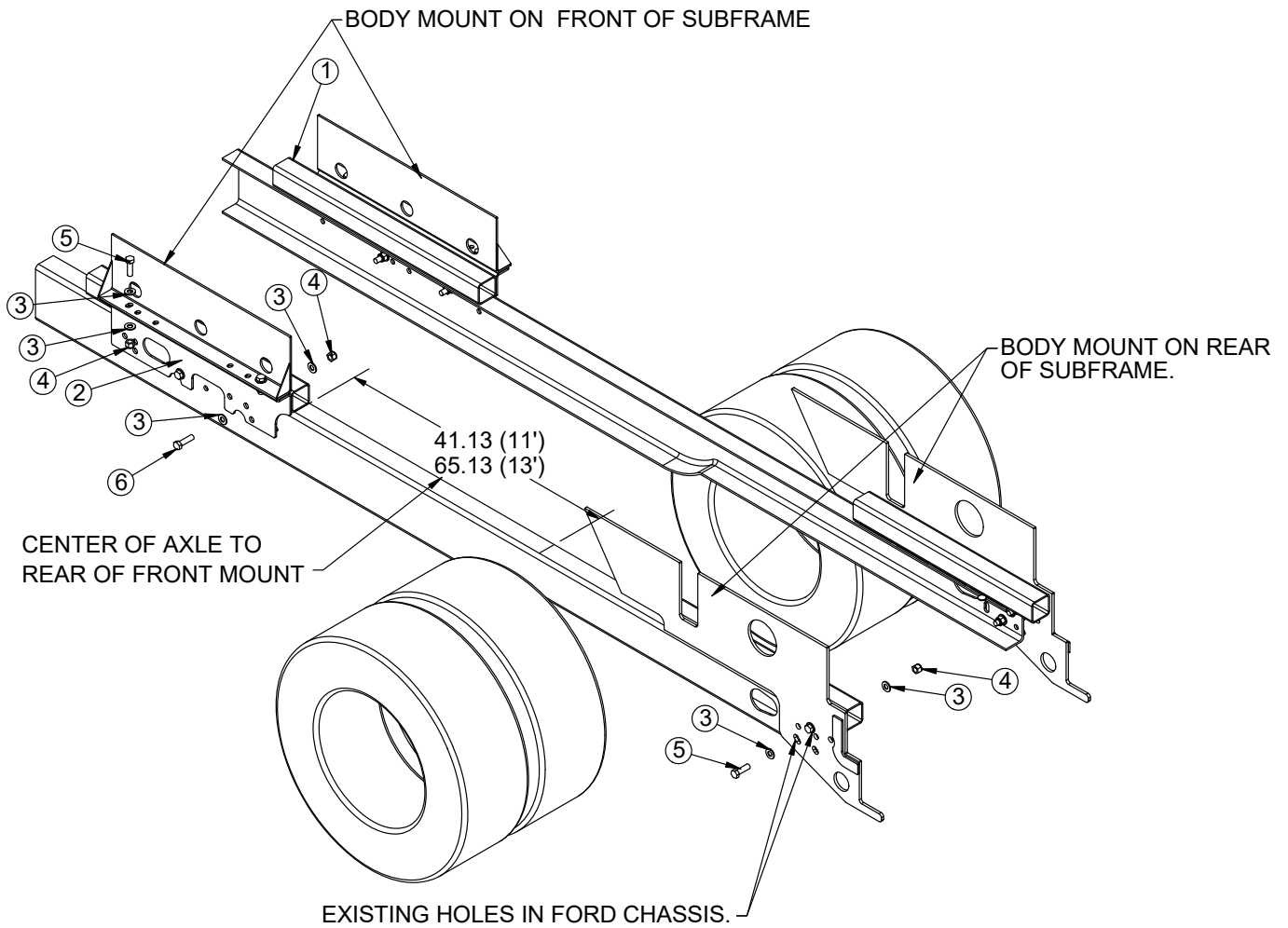


PN 101362

ITEM	PART	DESCRIPTION	QTY
1	C1025	CAP SCR 0.63-11X2.00 HHGR8	4
2	C5902	WASHER 0.63 SAE FLAT YELLOW GR8	24
3	24868	NUT 0.63-11 HHGR8 NYLOC	12
4	24046	BRKT BODY MNT 60 CA T1 9 LF FRT PC BLACK	1
5	24047	BRKT BODY MNT 60 CA T1 9 RF FRT PC BLACK	1
6	109752	SPACER 0.19 BODY MNT T1-9 LF DC5500	1
7	109753	SPACER 0.19 BODY MNT T1-9 RF C5500	1
8	84053	CAP SCR 0.63-11X2.25 HHGR8	8

REV. A

TMAX1-13 & TMAX1/30K/16K-11 Mounting Kit - Ford - PN 13258

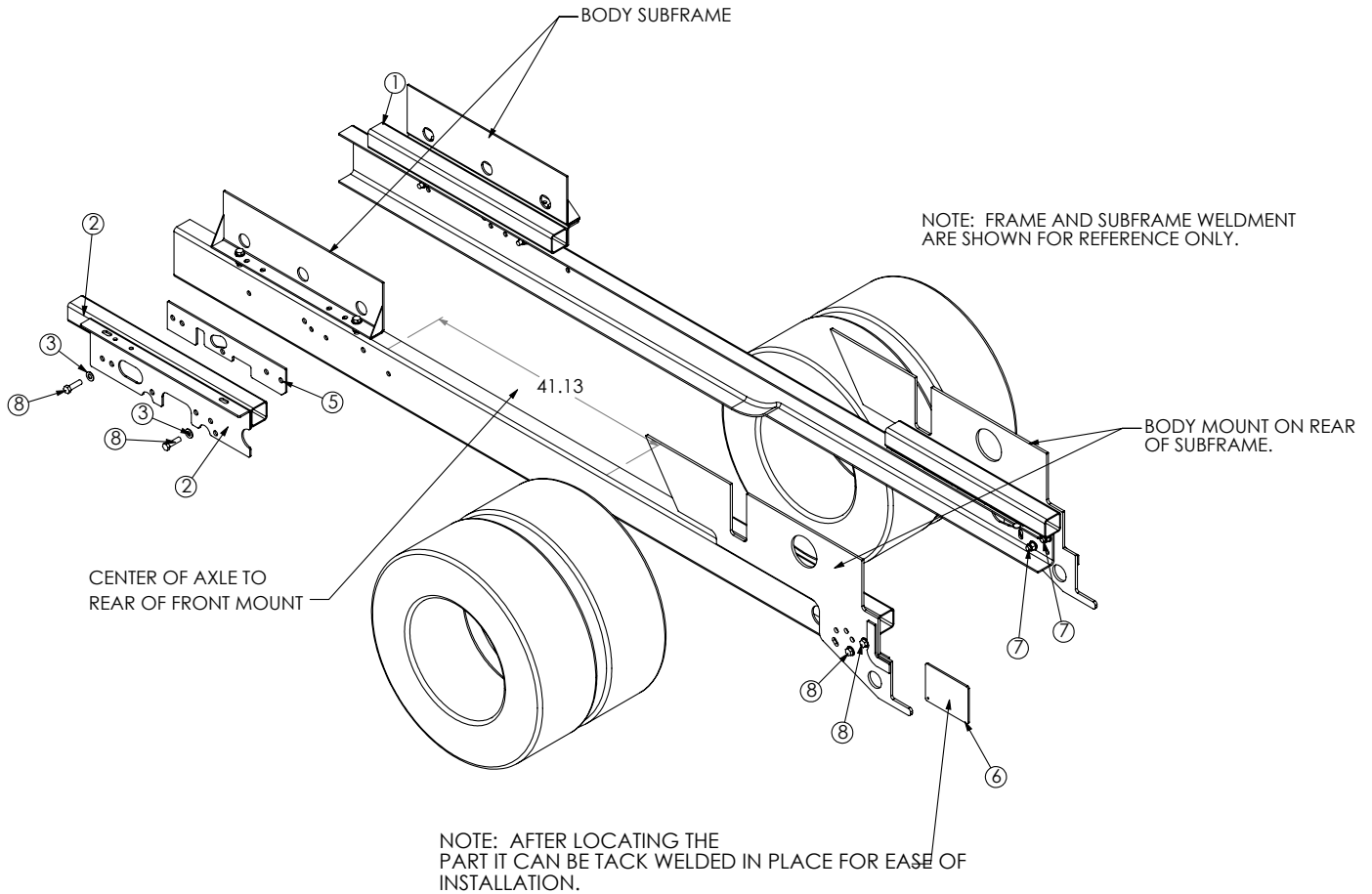


PN 13258

ITEM	PART	DESCRIPTION	QTY
1	13251	BRKT BODY MNT FRONT RF PC BLACK	1
2	13254	BRKT BODY MNT FRONT LF PC BLACK	1
3	C5902	WASHER 0.63 SAE FLAT YELLOW GR8	24
4	24868	NUT 0.63-11 HHGR8 NYLOC	12
5	C1025	CAP SCR 0.63-11X2.00 HHGR8	8
6	84053	CAP SCR 0.63-11X2.25 HHGR8	4

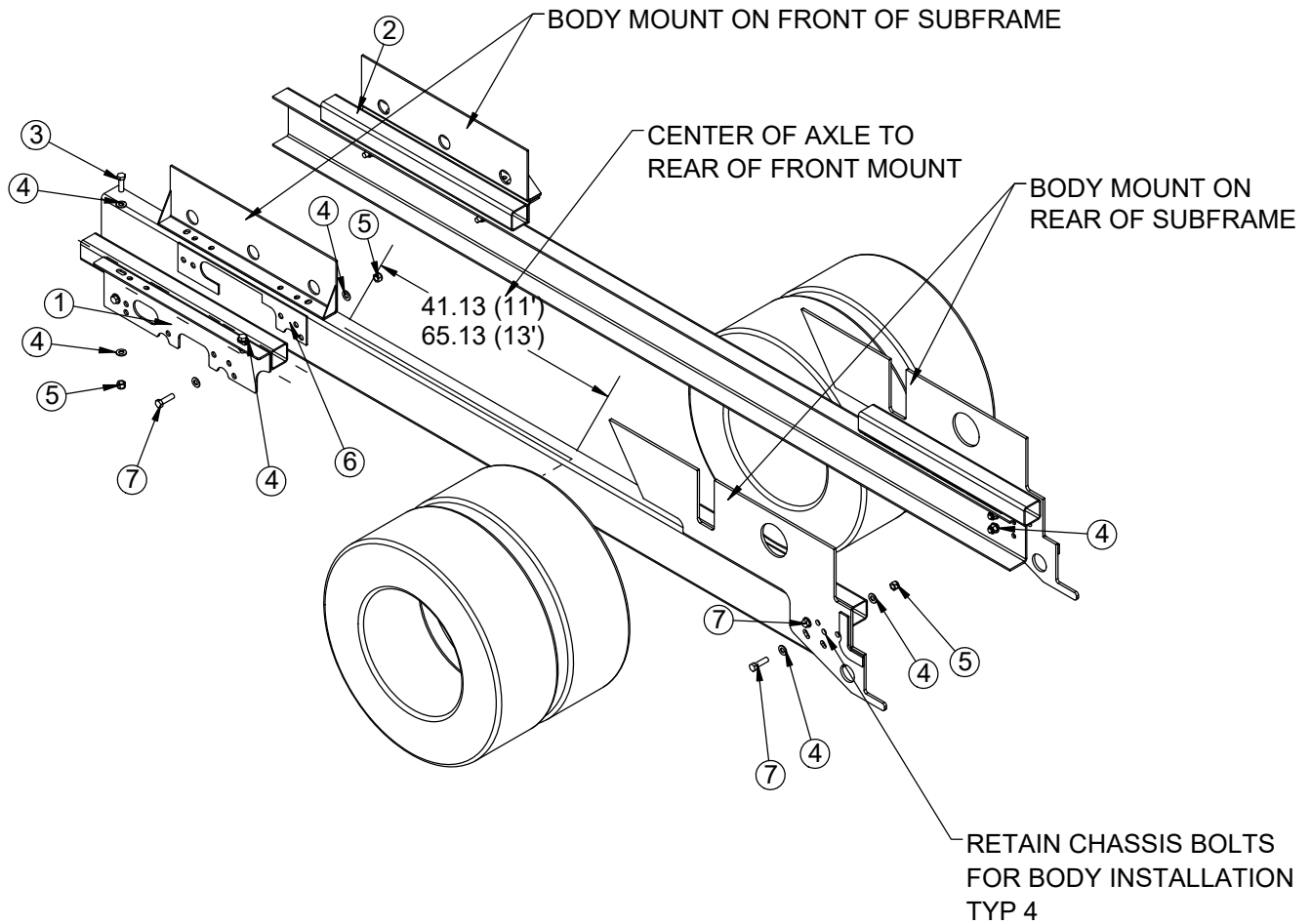
REV. C

TMAX1-13 & TMAX1/30K/16K-11 Mounting Kit - Dodge - PN 57645



PN 57645			
ITEM	PART	DESCRIPTION	QTY
1	13251	BRKT BODY MNT FRONT RF PC BLACK	1
2	13254	BRKT BODY MNT FRONT LF PC BLACK	1
3	C1025	CAP SCR 0.63-11X2.00 HHGR8	6
4	84053	CAP SCR 0.63-11X2.25 HHGR8	6
5	C5902	WASHER 0.63 SAE FLAT YELLOW GR8	24
6	24868	NUT 0.63-11 HHGR8 NYLOC	12
7	57646	SPACER FRONT D5500 2010	2
8	79493	SPACER T1 MTG D5500 PC BLACK EL96-41688	1
REV. C			

TMAX1-13 & TMAX1/30K/16K-11 Mounting Kit - Chevy - PN 101361

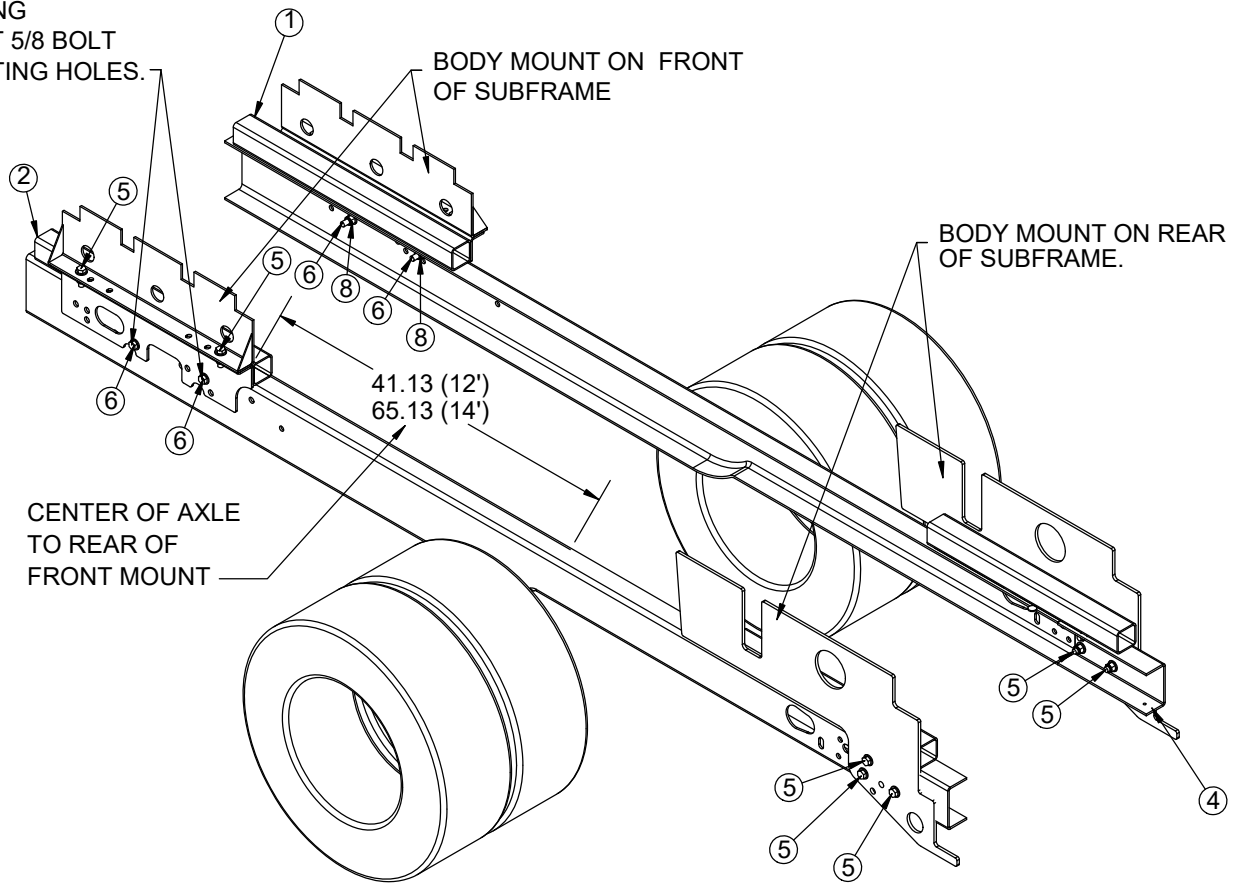


PN 101361

ITEM	PART	DESCRIPTION	QTY
1	13254	BRKT BODY MNT FRONT LF PC BLACK	1
2	13251	BRKT BODY MNT FRONT RF PC BLACK	1
3	C1025	CAP SCR 0.63-11X2.00 HHGR8	4
4	C5902	WASHER 0.63 SAE FLAT YELLOW GR8	24
5	24868	NUT 0.63-11 HHGR8 NYLOC	12
6	109051	SPACER FRONT C5500 2019	2
7	84053	CAP SCR 0.63-11X2.25 HHGR8	8
REV. B			

TMAX LP Mounting Kit - Ford - PN 79837

DRILL EXISTING HOLES TO FIT 5/8 BOLT FORD MOUNTING HOLES.

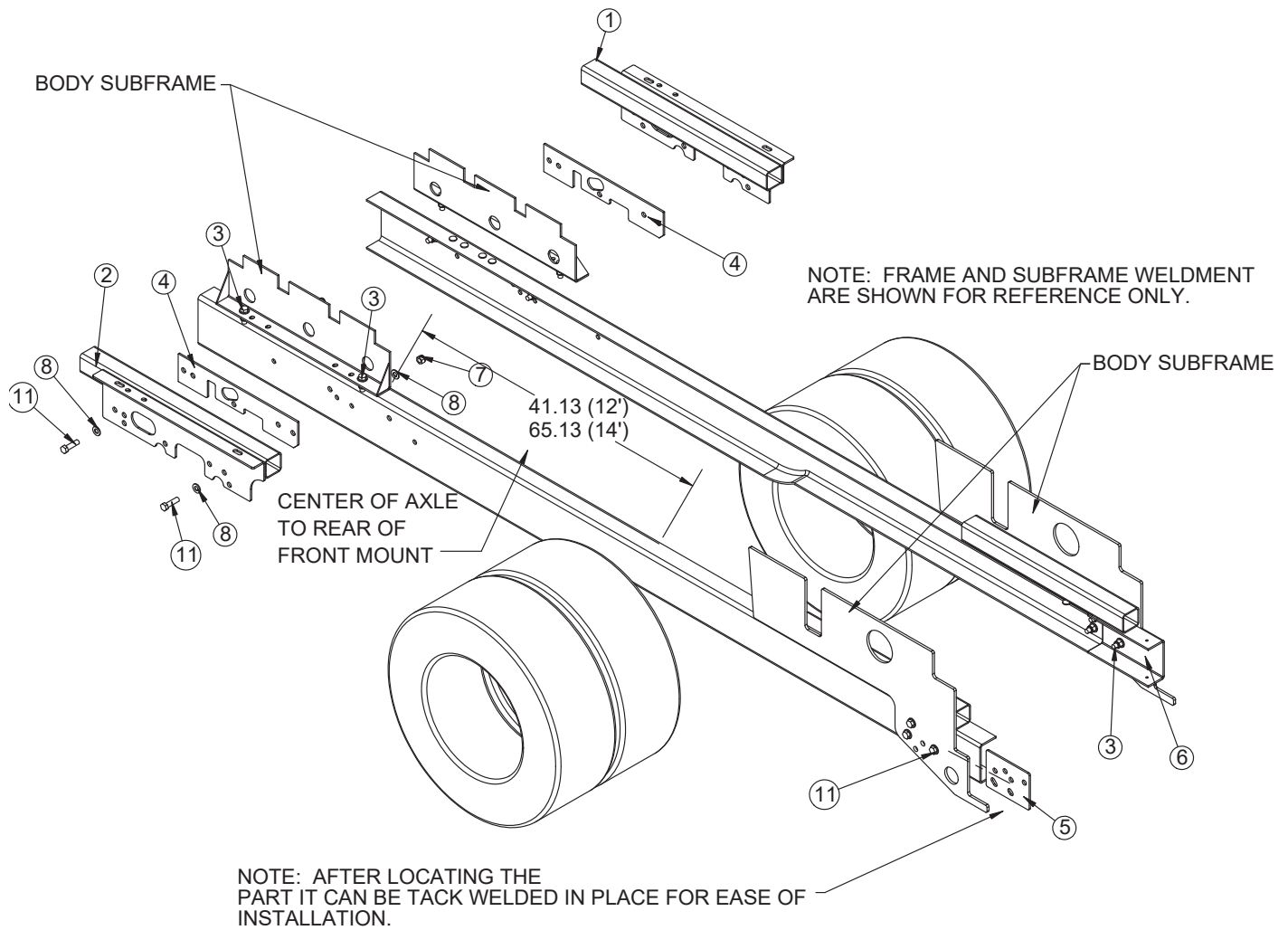


PN 79837

ITEM	PART	DESCRIPTION	QTY
1	13251	BRKT BODY MNT FRONT RF PC BLACK	1
2	13254	BRKT BODY MNT FRONT LF PC BLACK	1
4	6408	FRAME EXT 15.00 FORD W/HOLE	2
5	C1025	CAP SCR 0.63-11X2.00 HHGR8	10
6	84053	CAP SCR 0.63-11X2.25 HHGR8	4
7	C5902	WASHER 0.63 SAE FLAT YELLOW GR8	28
8	24868	NUT 0.63-11 HHGR8 NYLOC	14

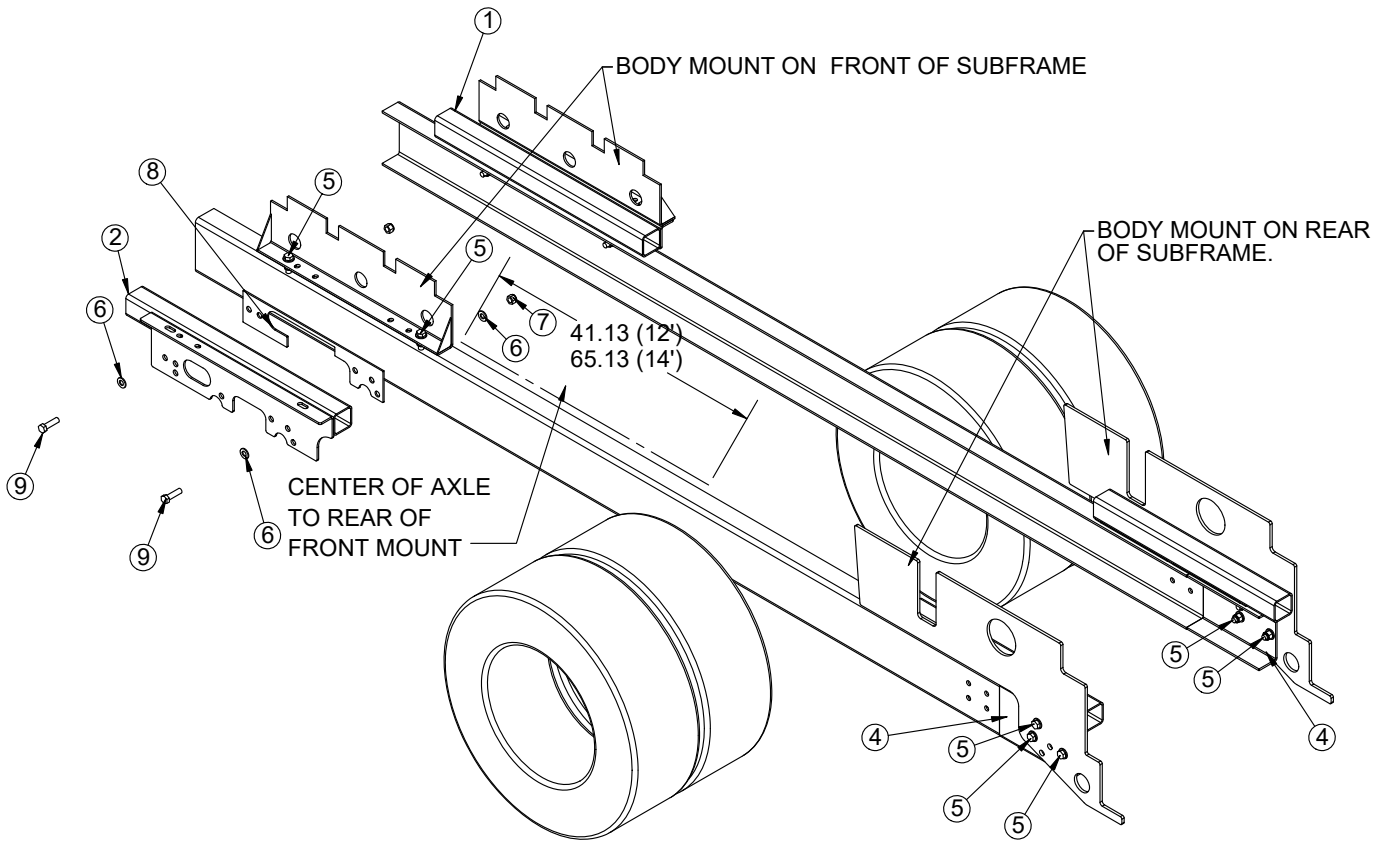
REV. A

TMAX LP Mounting Kit - Dodge - PN 79838



PN 79838			
ITEM	PART	DESCRIPTION	QTY
1	13251	BRKT BODY MNT FRONT RF PC BLACK	1
2	13254	BRKT BODY MNT FRONT LF PC BLACK	1
3	C1025	CAP SCR 0.63-11X2.00 HHGR8	7
4	57646	SPACER FRONT D5500 2010	2
5	79493	SPACER T1 MTG D5500 PC BLACK EL96-41688	1
6	79839	FRAME EXT 6.25X11.25	2
7	24868	NUT 0.63-11 HHGR8 NYLOC	14
8	C5902	WASHER 0.63 SAE FLAT YELLOW GR8	28
11	84053	CAP SCR 0.63-11X2.25 HHGR8	7
REV. INITIAL RELEASE			

TMAX LP Mounting Kit - Chevy - PN 101363

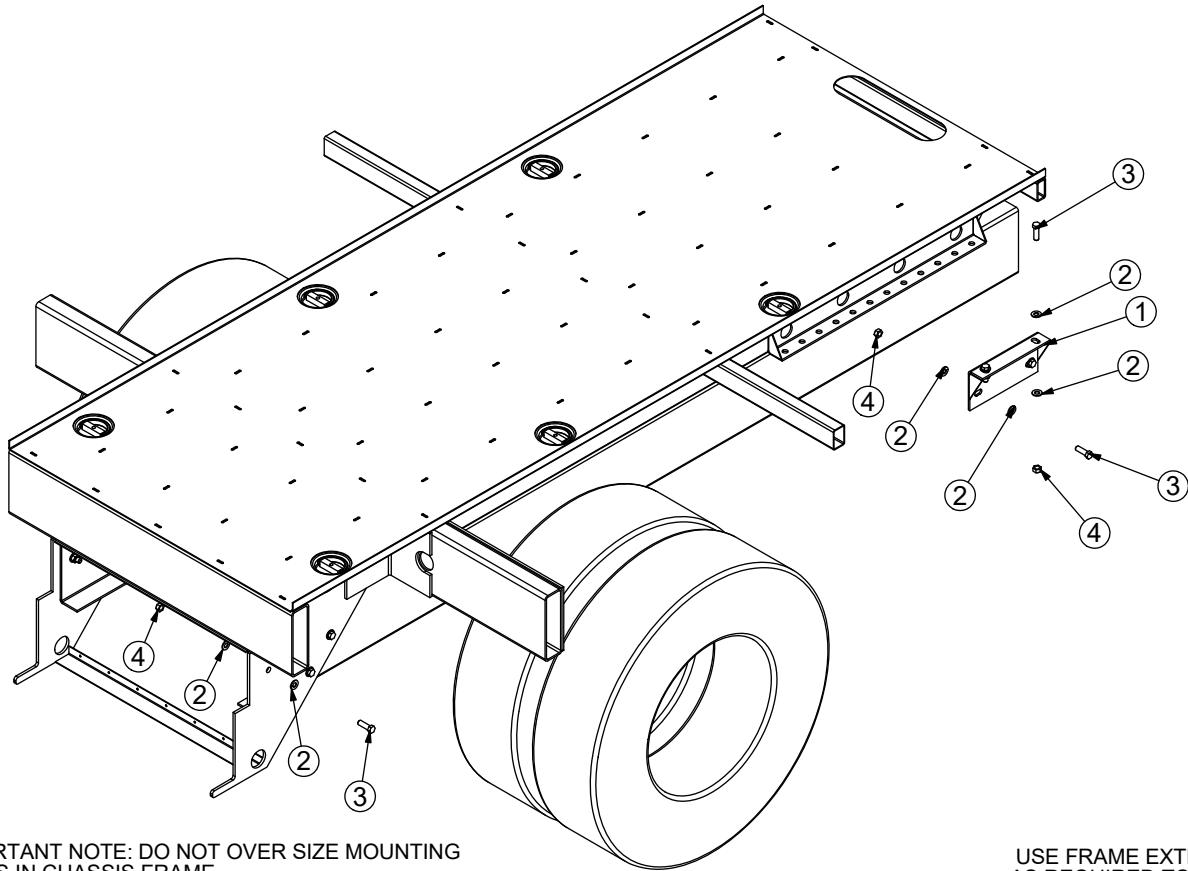


PN 101363

ITEM	PART	DESCRIPTION	QTY
1	13251	BRKT BODY MNT FRONT RF PC BLACK	1
2	13254	BRKT BODY MNT FRONT LF PC BLACK	1
4	101790	FRAME EXT 7.75X12.00	2
5	C1025	CAP SCR 0.63-11X2.00 HHGR8	10
6	C5902	WASHER 0.63 SAE FLAT YELLOW GR8	28
7	24868	NUT 0.63-11 HHGR8 NYLOC	14
8	109051	SPACER FRONT C5500 2019	2
9	84053	CAP SCR 0.63-11X2.25 HHGR8	4

REV. A

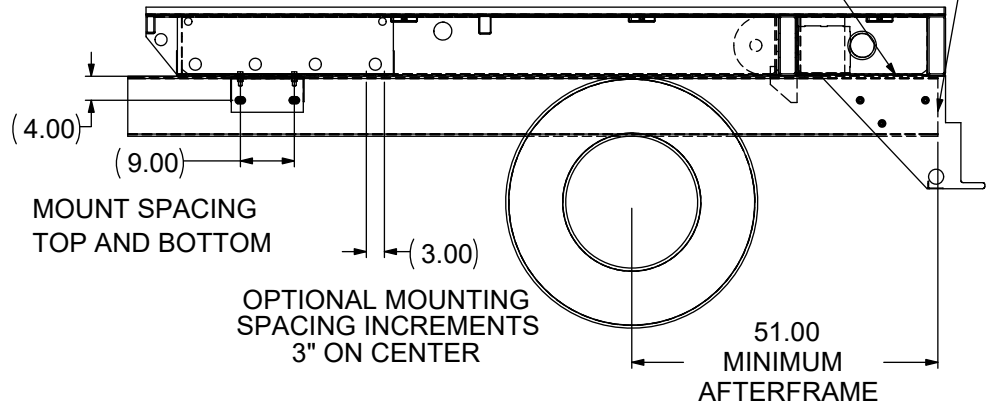
TMAX2 Mounting Kit - PN 52043



IMPORTANT NOTE: DO NOT OVER SIZE MOUNTING HOLES IN CHASSIS FRAME.

USE FRAME EXTENSION AS REQUIRED TO REACH MINIMUM LENGTH

USE .38 X 2.50 FLAT AS SPACER ON CHASSIS WITH DOUBLE FRAME RAILS THAT DO NOT EXTEND TO REAR. HOLD FLUSH WITH REAR WHEN INSTALLING AND WELD TO TRUCK FRAME BEHIND REAR SPRING SHACKLE.

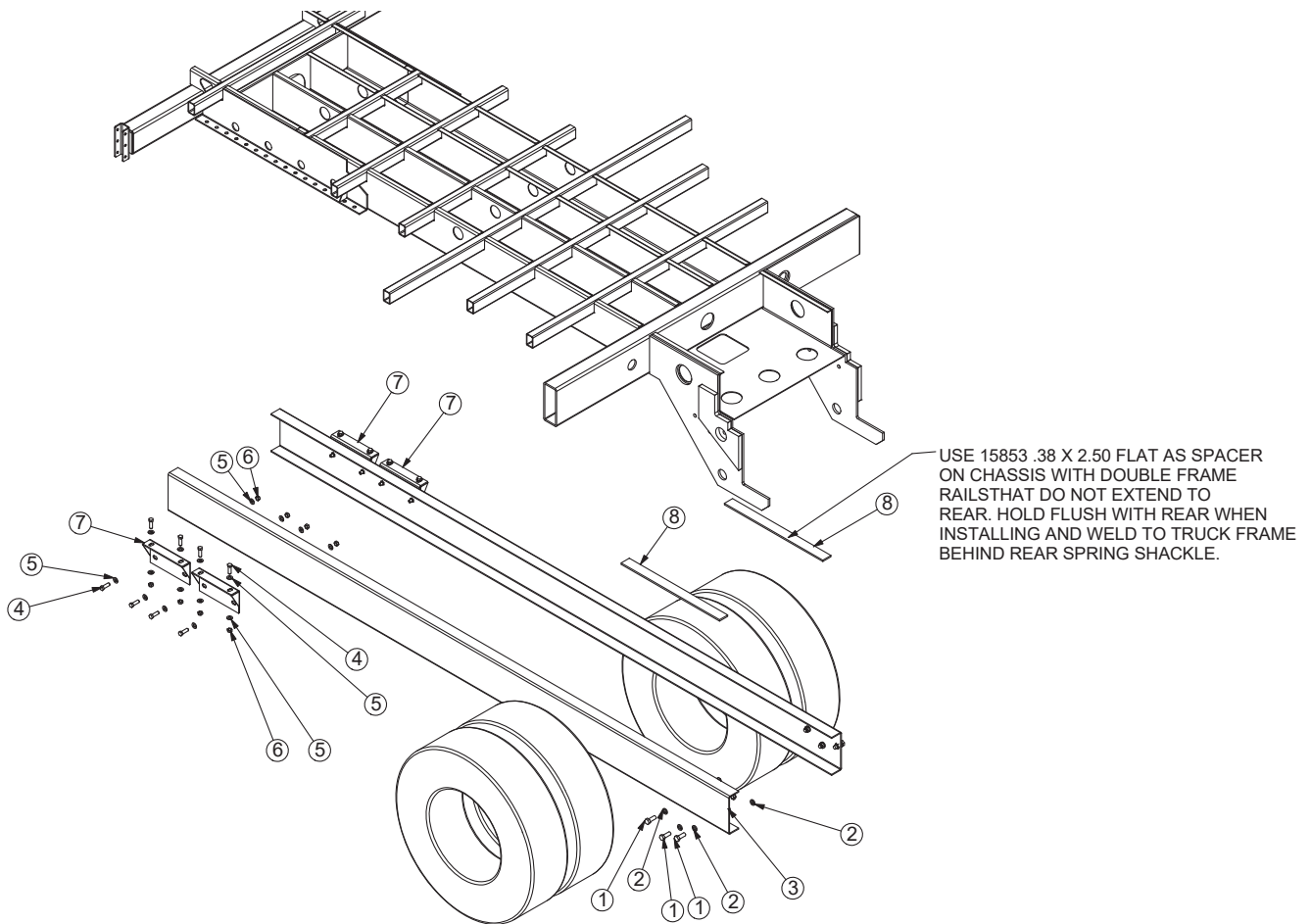


PN 52043

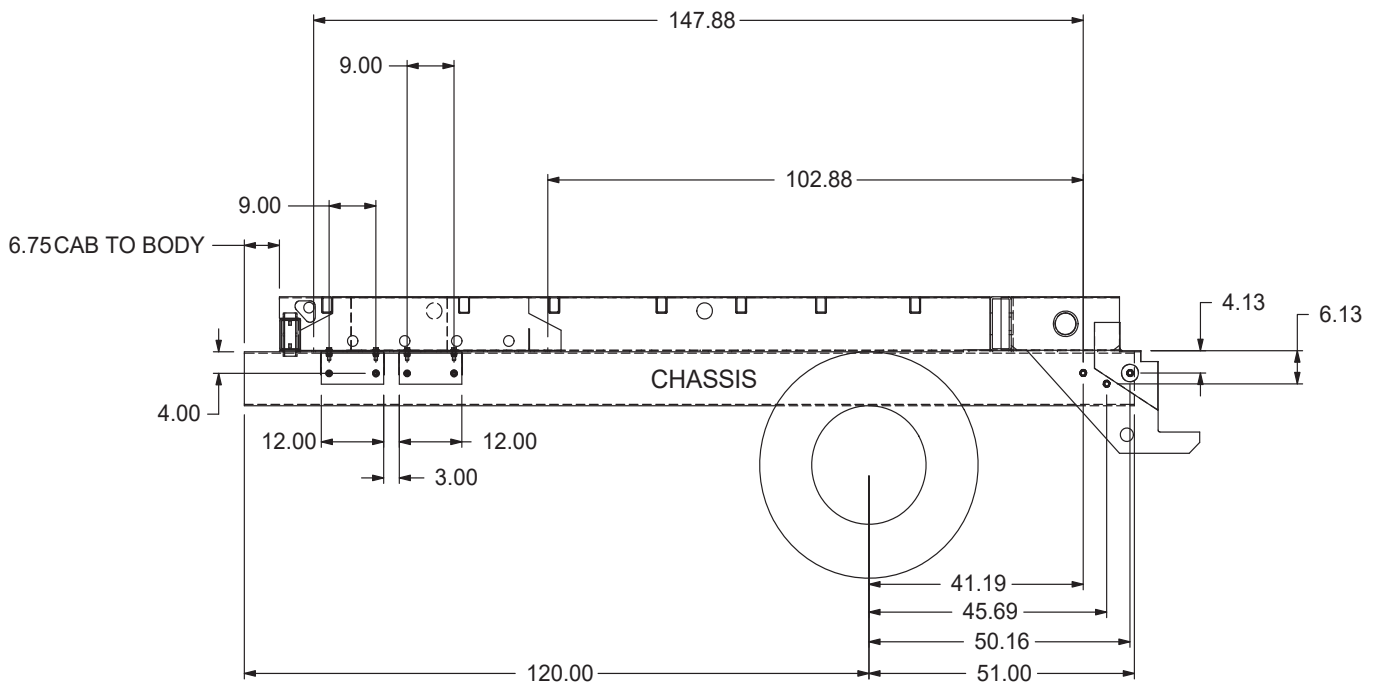
ITEM	PART	DESCRIPTION	DEFAULT
1	13951PC	BRKT BOTTOM BODY MNT POWDERCOAT BLK	2
2	C5902	WASHER 0.63 SAE FLAT YELLOW GR8	28
3	C1025	CAP SCR 0.63-11X2.00 HHGR8 ZY	14
4	24868	NUT 0.63-11 HHGR8 NYLOCK ZY	14

REV. INITIAL RELEASE

TMAX3 Mounting Kit - Single Axle - PN 27936



IMPORTANT NOTE: DO NOT OVER SIZE MOUNTING HOLES IN CHASSIS FRAME.



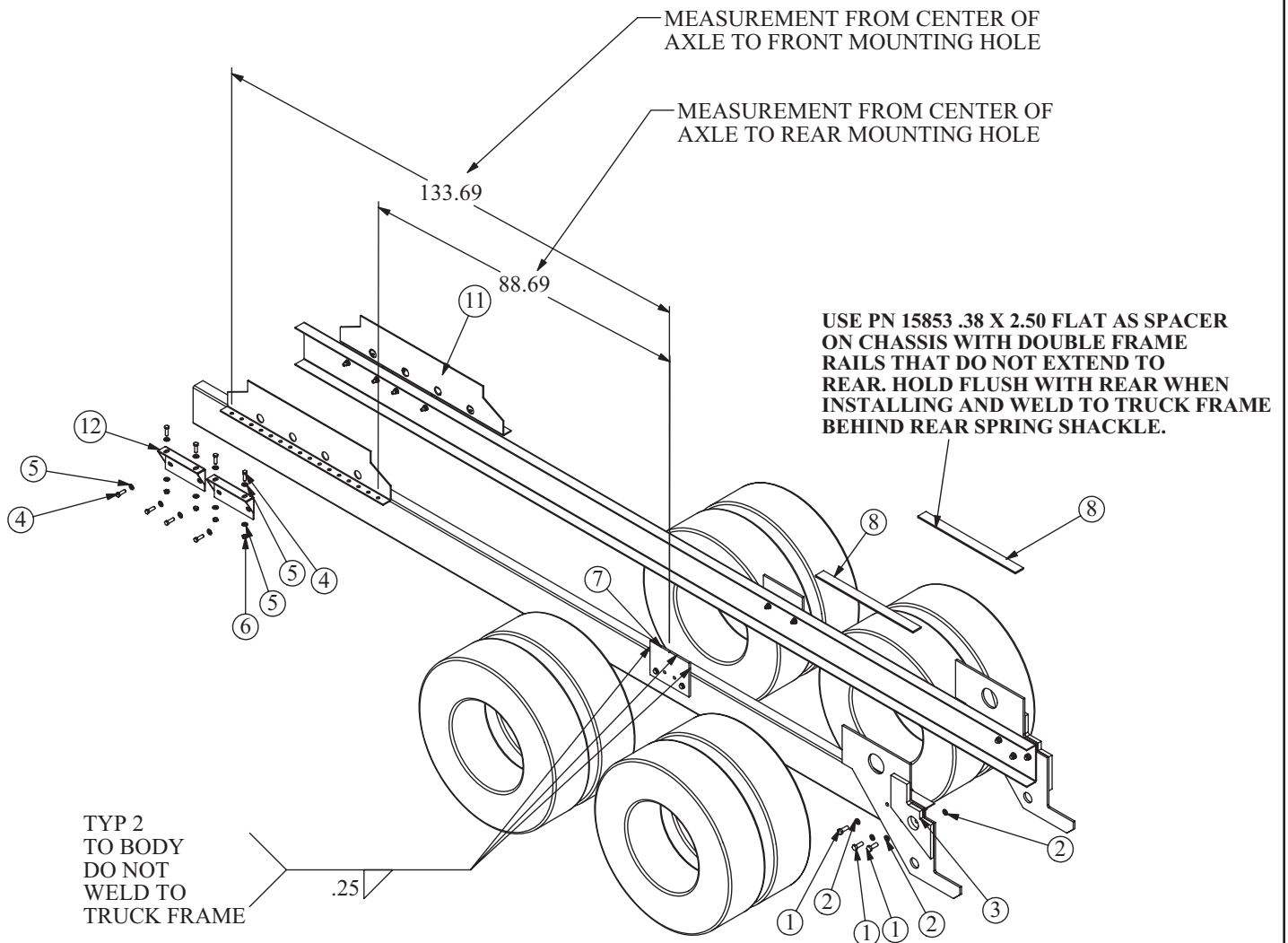
TMAX3 Mounting Kit - Single Axle - PN 27936 Parts List

PN 27936			
ITEM	PART	DESCRIPTION	QTY
1	4543	CAP SCR 0.75-10X2.00 HHGR8 ZY	6
2	C6219	WASHER 0.75 SAE FLAT YELLOW GR	12
3	C0538	NUT 0.75-10 HHGR8 NYLOC	6
4	C1025	CAP SCR 0.63-11X2.00 HHGR8 ZY	16
5	C5902	WASHER 0.63 SAE FLAT YELLOW GR	32
6	2826	NUT 0.63-11 HH NYLOC	16
7	15853	FLAT .38X2.50X30.00	2
8	24639	BRACKET BODY MOUNT T3 BODY	2
9	24577	PLATE SHEAR T3 BODY	2
10	27281	PLATE REINF SHEAR T3 BODY	2
11	13951PC	BRKT WLDMT BOTTOM BODY MNT T2	4
REV. INITIAL RELEASE			

NOTES:

**CHASSIS AND SUBFRAME ARE SHOWN FOR REFERENCE ONLY.
DO NOT OVERSIZE MOUNTING HOLES IN CHASSIS FRAME.**

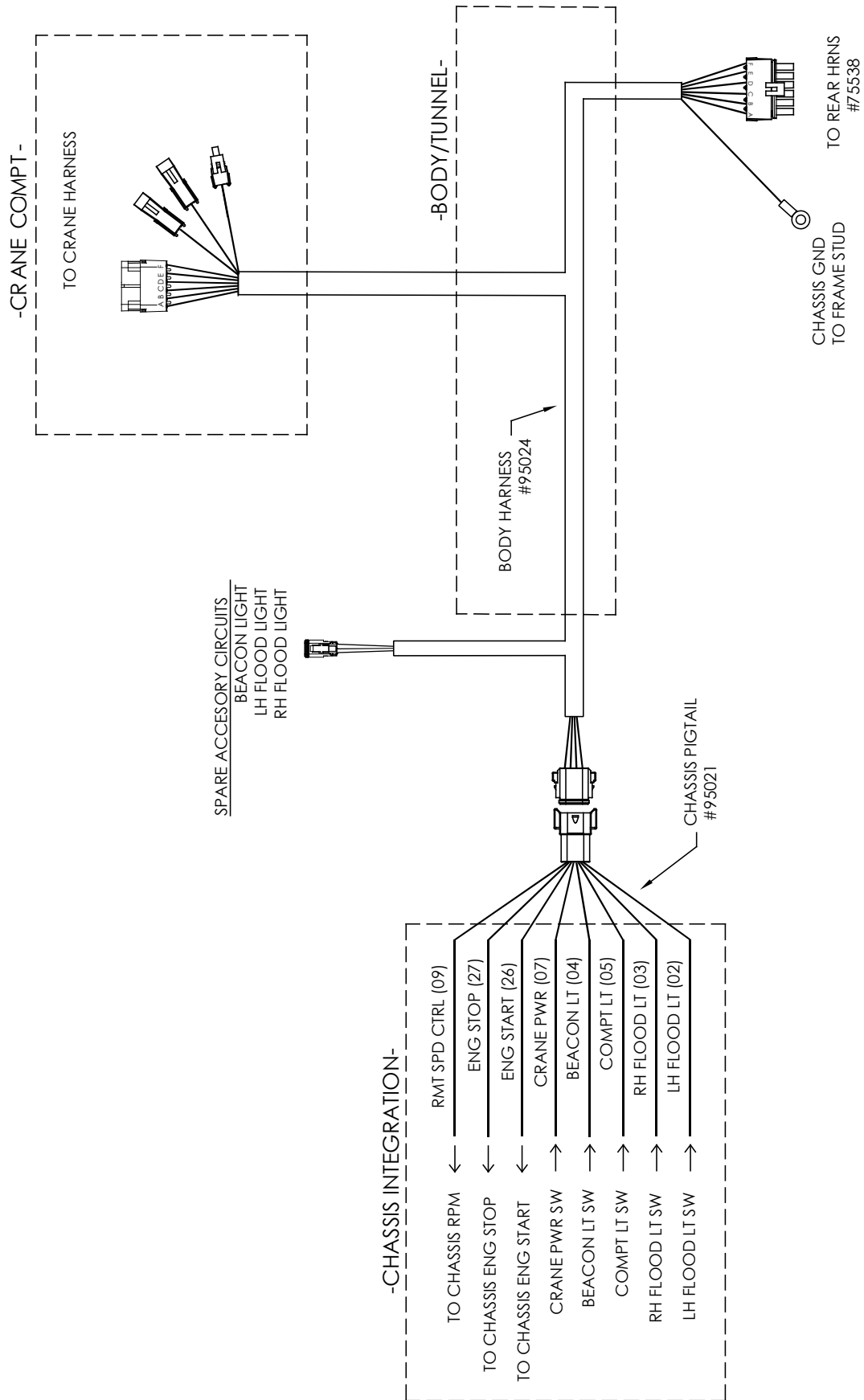
TMAX3 Mounting Kit - Tandem Axle - PN 31143



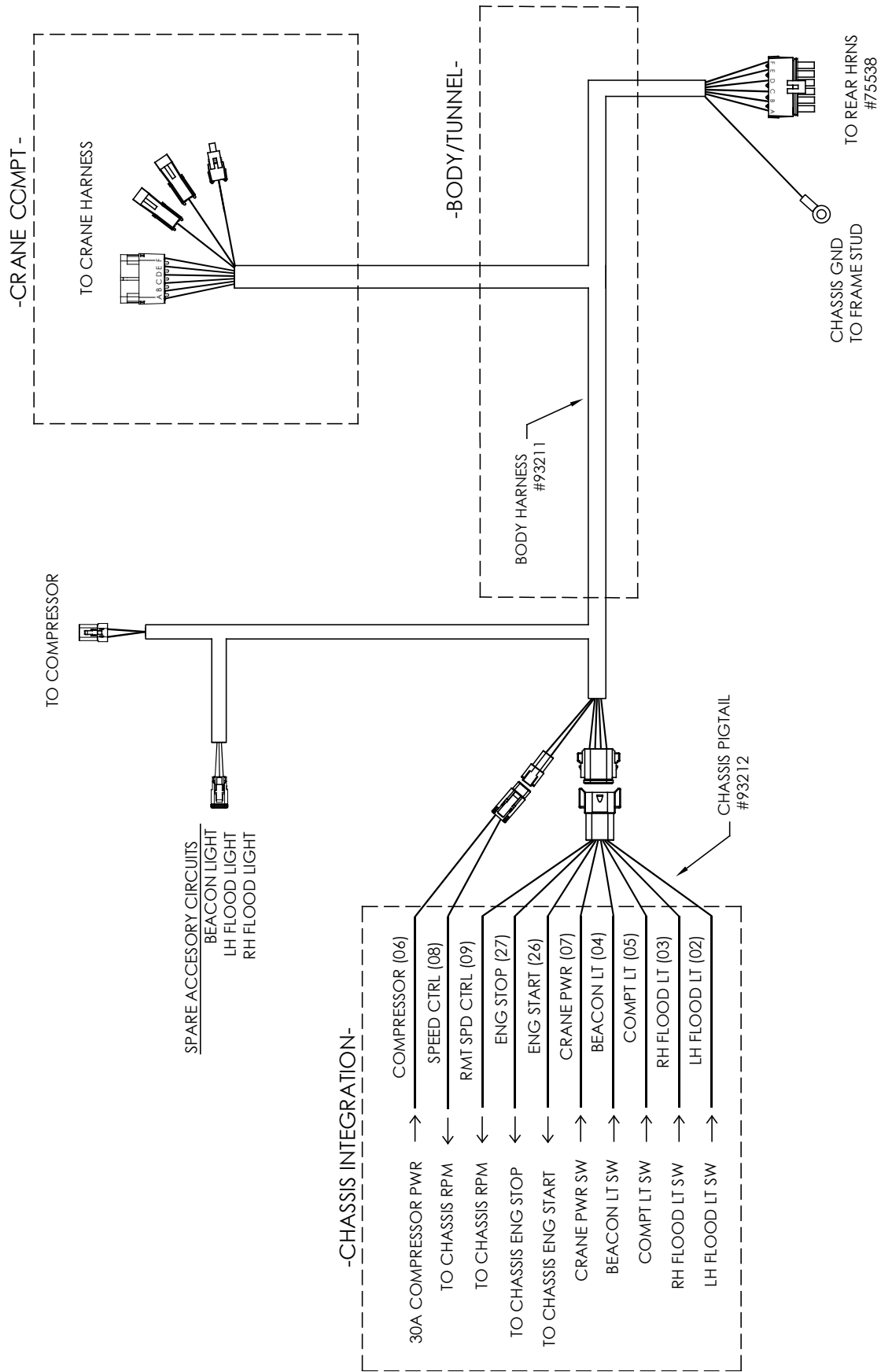
PN 27936

ITEM	PART	DESCRIPTION	QTY
1	4543	CAP SCR 0.75-10X2.00 HHGR8 ZY	6
2	C6219	WASHER 0.75 SAE FLAT YELLOW GR8	12
3	C0538	NUT 0.75-10 HHGR8 NYLOC	6
4	C1025	CAP SCR 0.63-11X2.00 HHGR8 ZY	20
5	C5902	WASHER 0.63 SAE FLAT YELLOW GR8	40
6	2826	NUT 0.63-11 HH NYLOC	20
7	9904	SHEAR PLATE 0.50X9.00X12.00	2
8	15853	FLAT .38X2.50X30.00	2
9	24577	PLATE SHEAR T3 BODY	2
10	27281	PLATE REINF SHEAR T3 BODY	2
11	24639	BRACKET BODY MOUNT T3 BODY	2
12	13951PC	BRKT WLDMT BOTTOM BODY MNT T24IMPORTANT	4

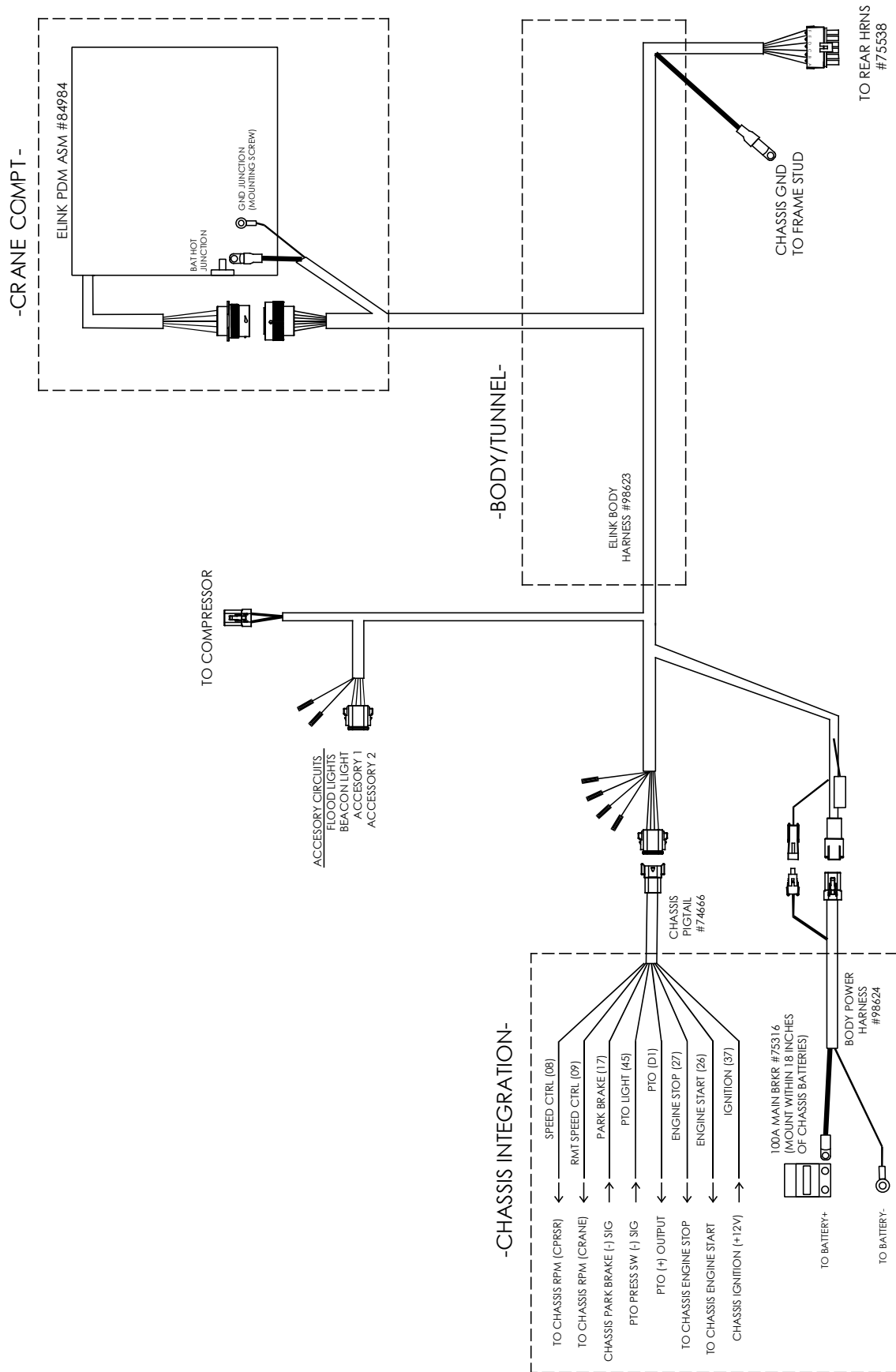
Upfitter SW Small LP or Mech W/O CPRS - 75749



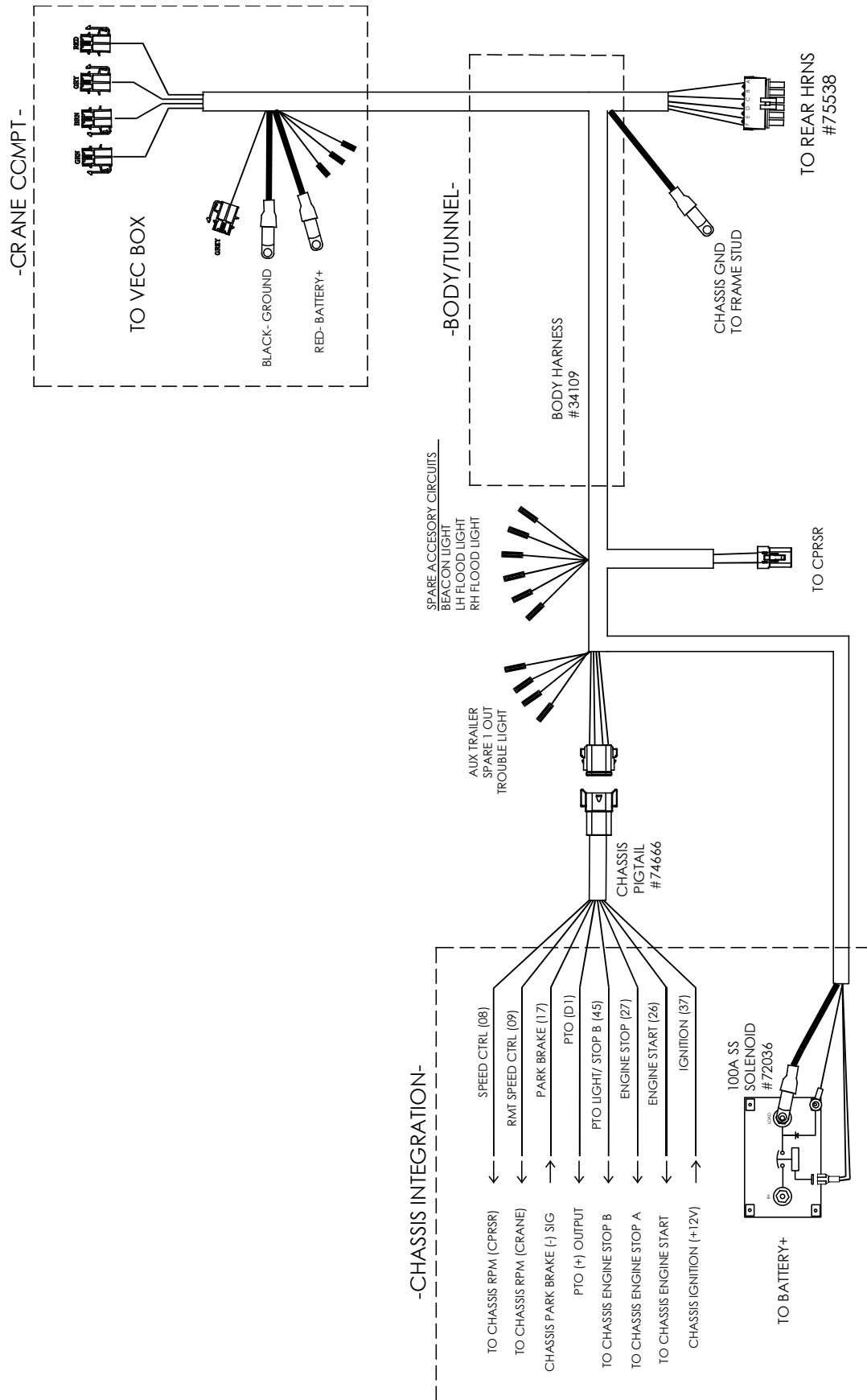
Ctrl Pkg Mech Upfitter SW W/Cprs - 93210



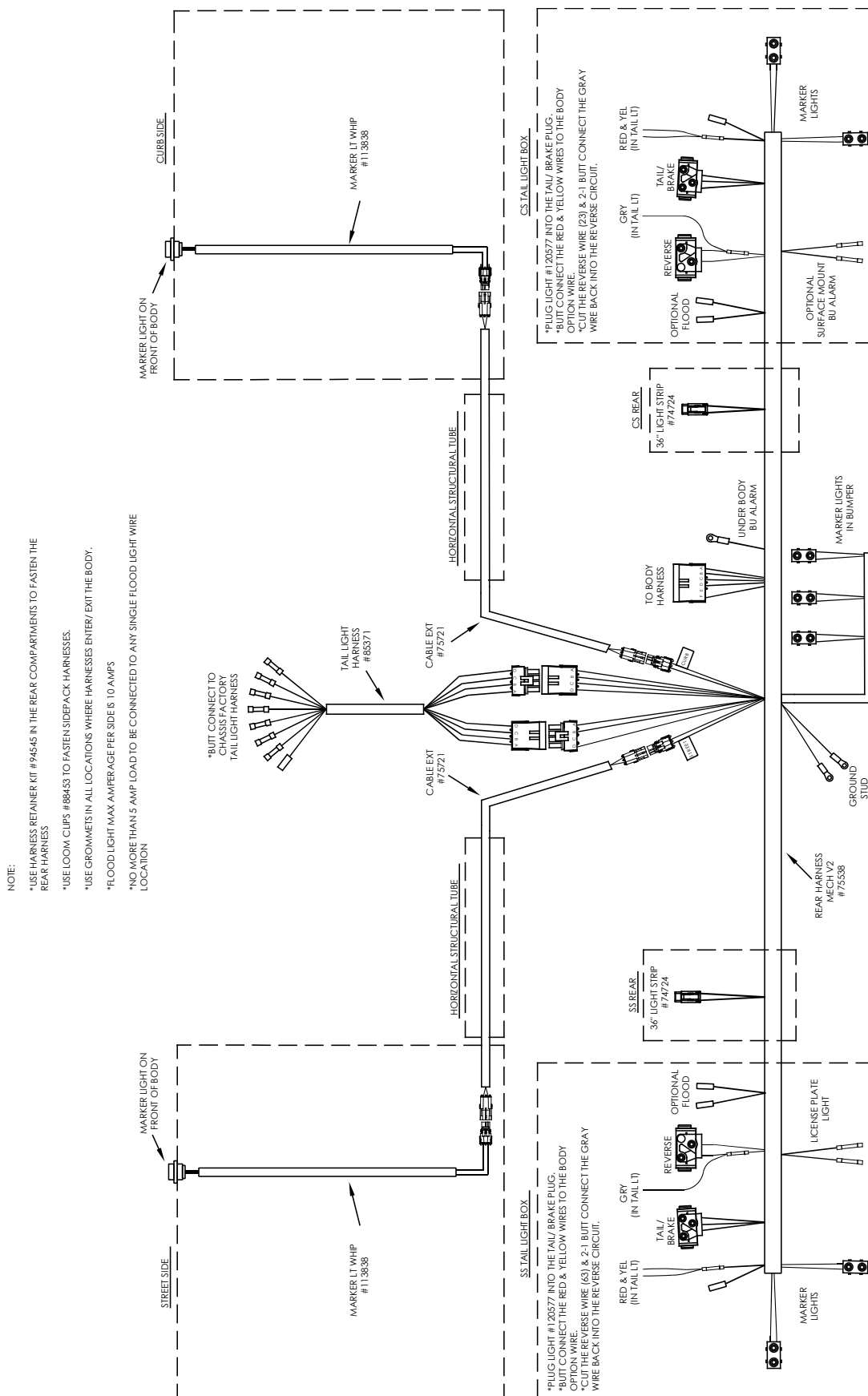
Ctrl Pkg E-Link 2.0 Conn Diagram - 85450



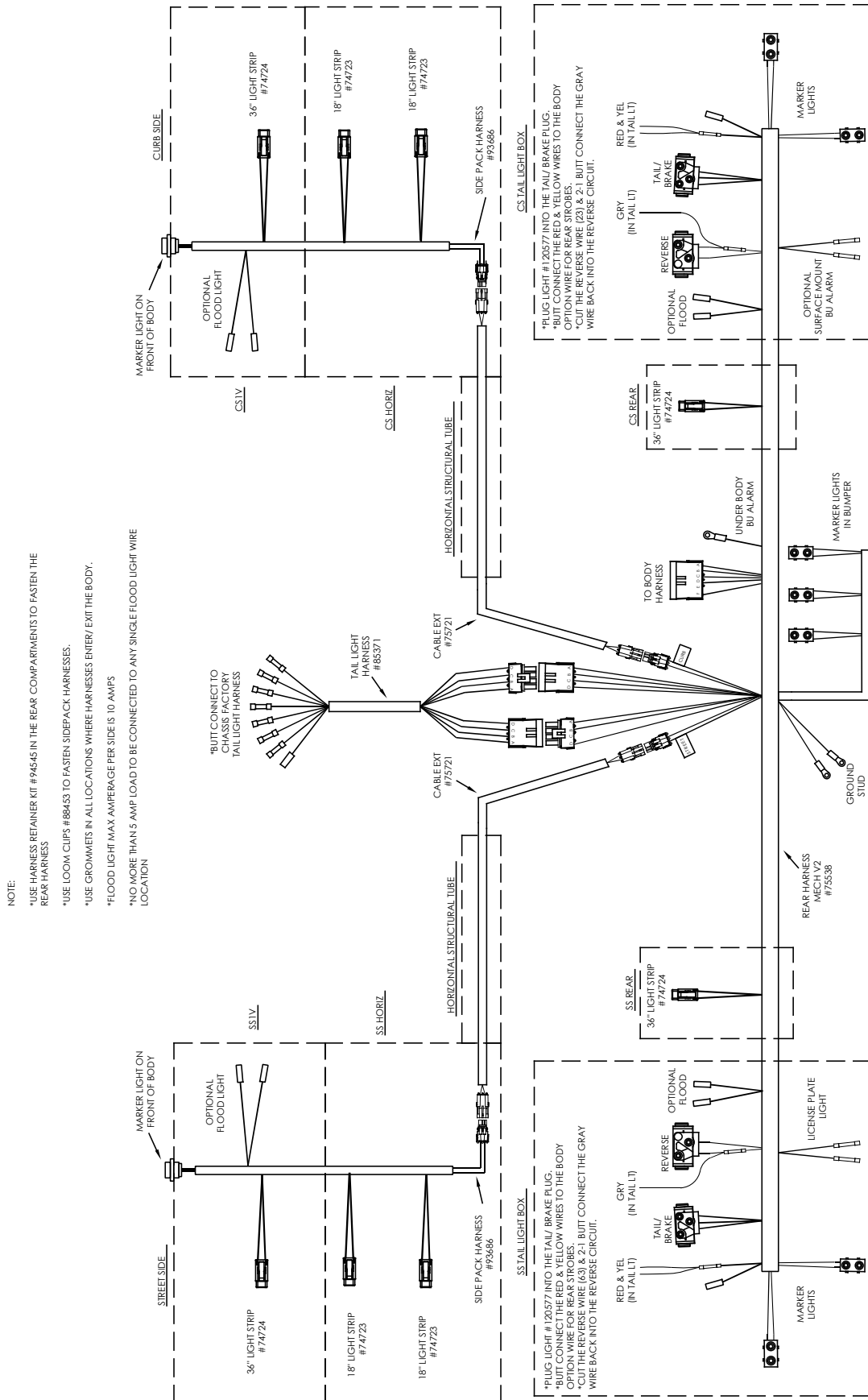
Ctrl Pkg VEC Front Switch Panel - 34535



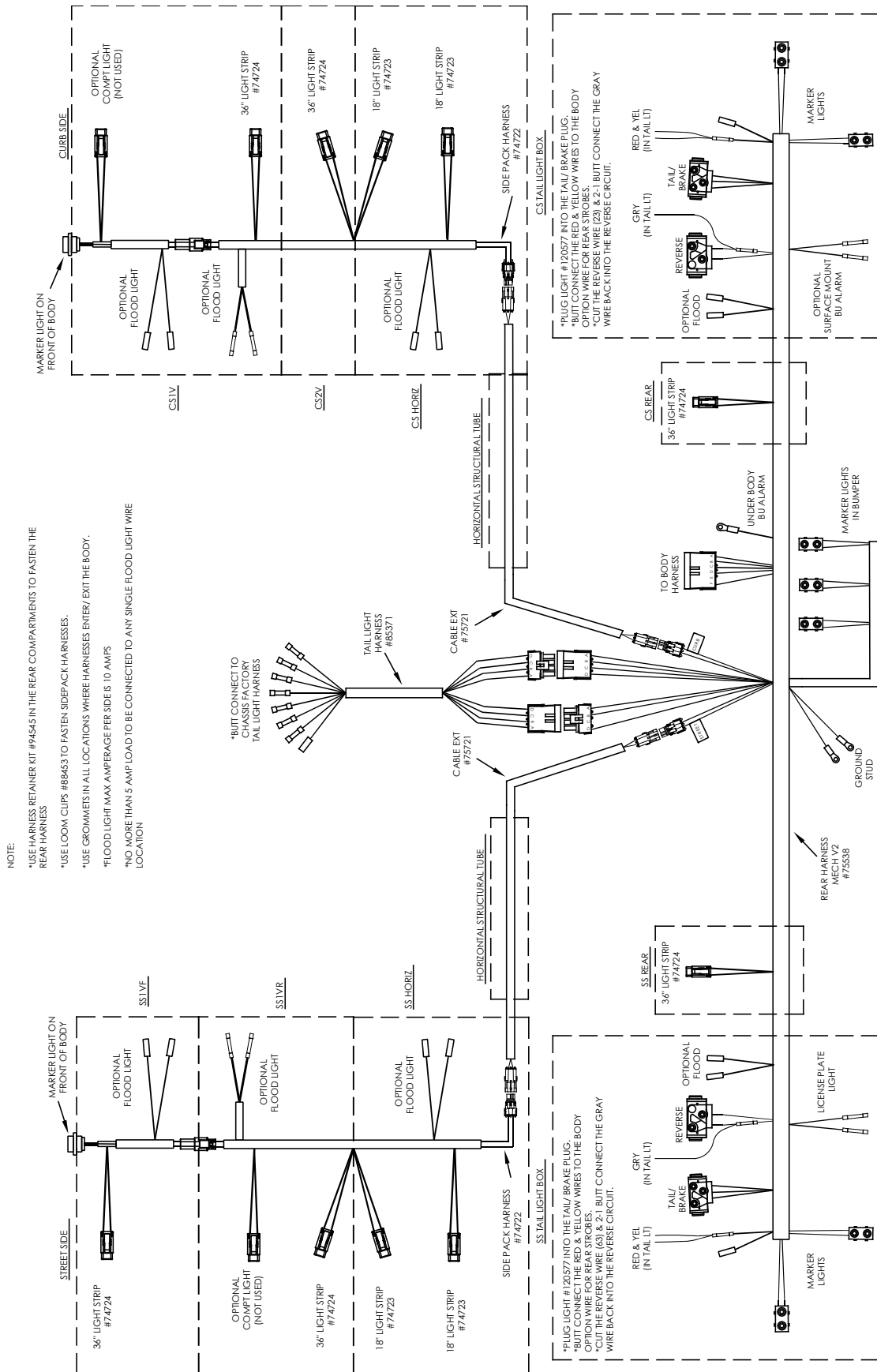
Light Package 16K Mech FMVSS Only - 120581



Light Pkg 16K-9 Mech Body FMVSS & Compt - 120580



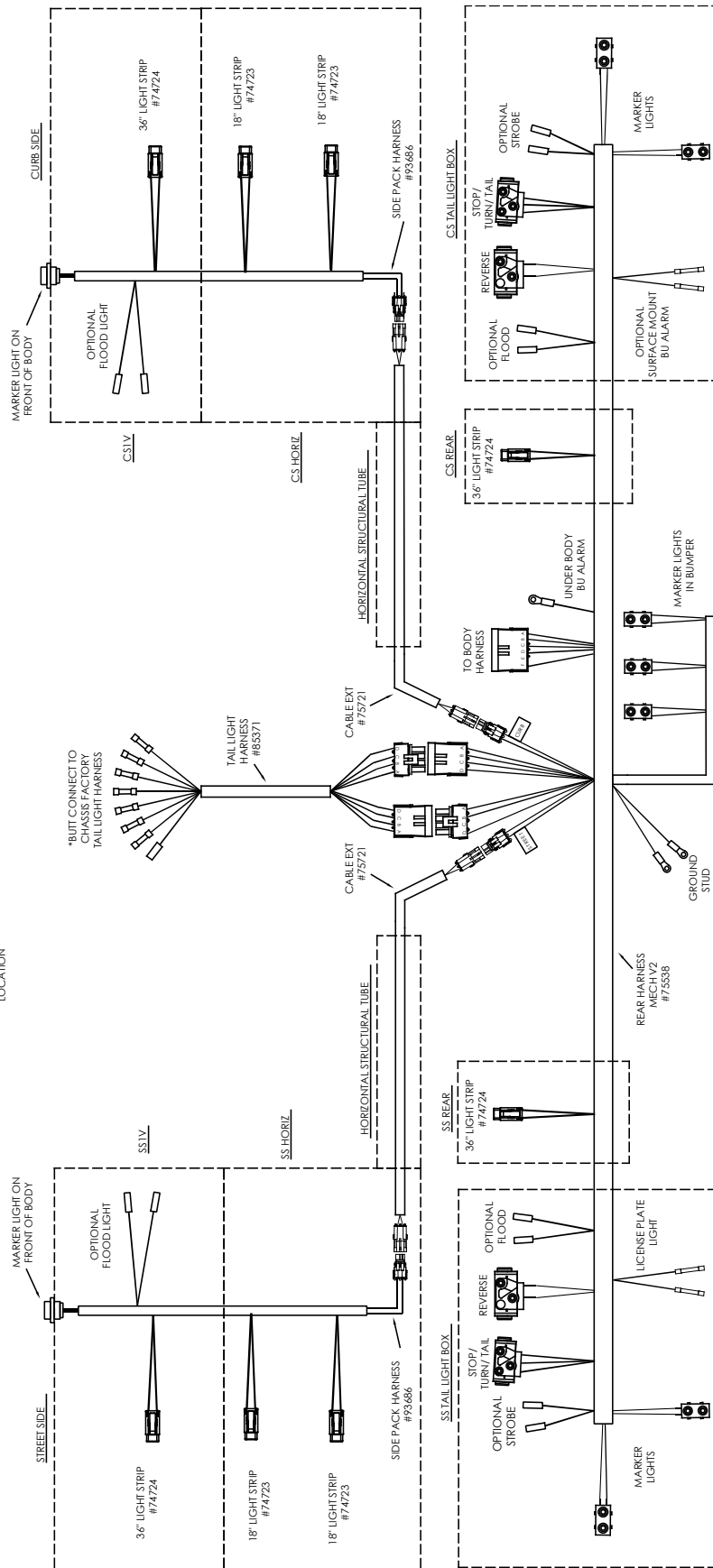
Light Pkg 16K-11 Mech Body FMVSS & Compt - 120579



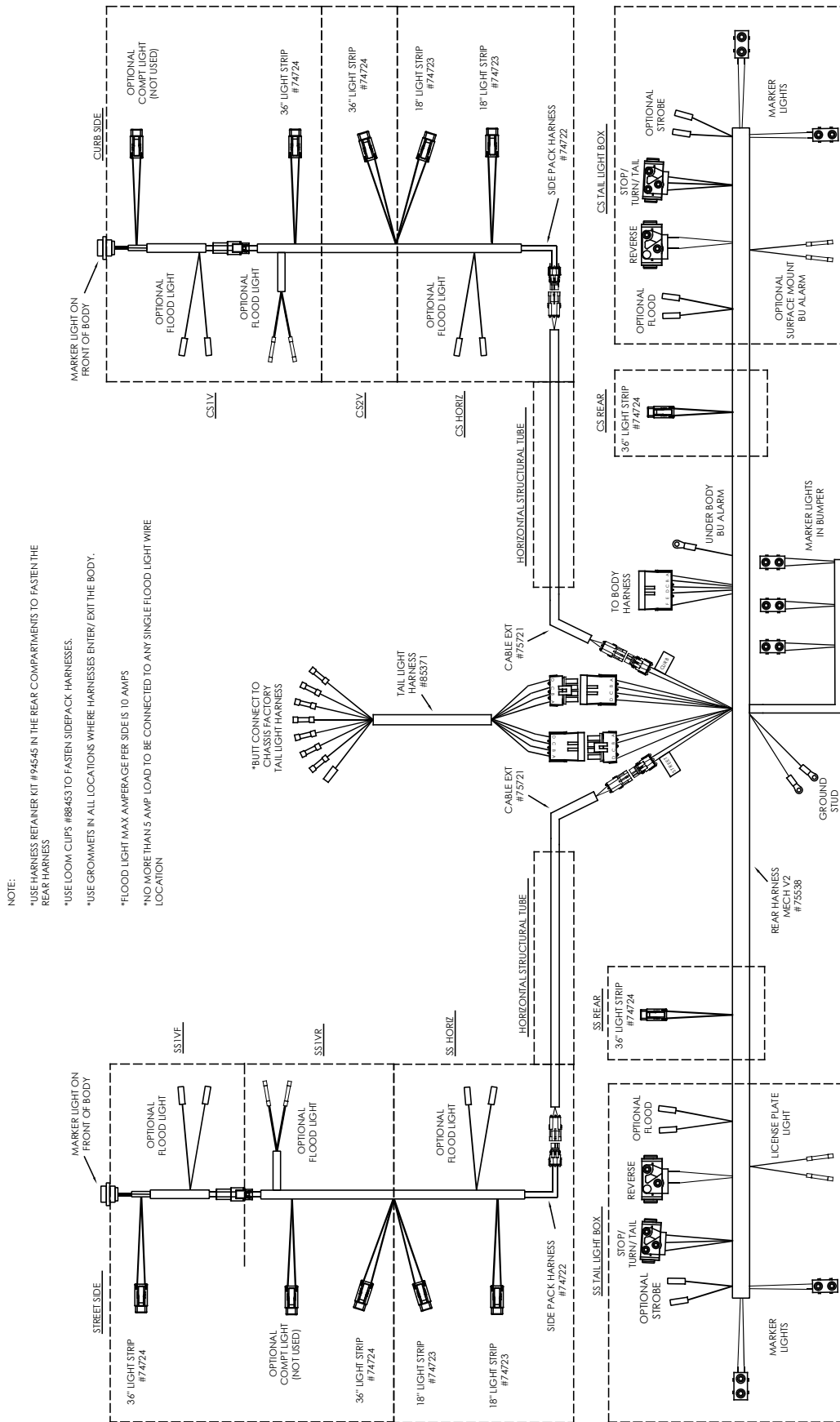
Light Kit Compt TMAX1 & 30K-9 - 93687

NOTE:

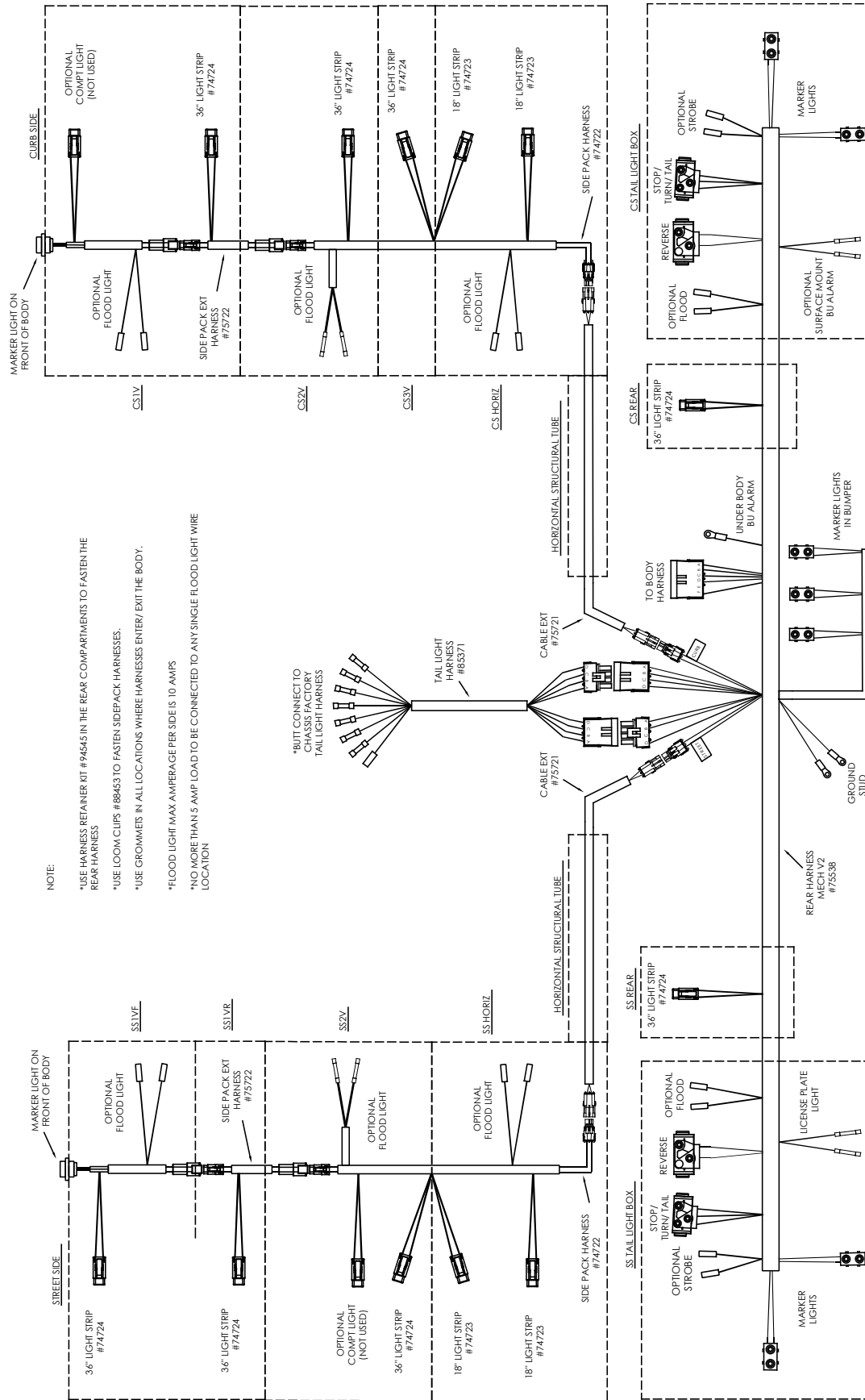
- *USE HARNESS RETAINER KIT #94545 IN THE REAR COMPARTMENTS TO FASTEN THE REAR HARNESS
- *USE LOOM CLIPS #88453 TO FASTEN SIDEPACK HARNESSES.
- *USE GROMMETS IN ALL LOCATIONS WHERE HARNESSES ENTER/EXIT THE BODY.
- *FLOOD LIGHT MAX. AMPERAGE PER SIDE IS 10 AMPS
- *NO MORE THAN 5 AMP LOAD TO BE CONNECTED TO ANY SINGLE FLOOD LIGHT WIRE LOCATION



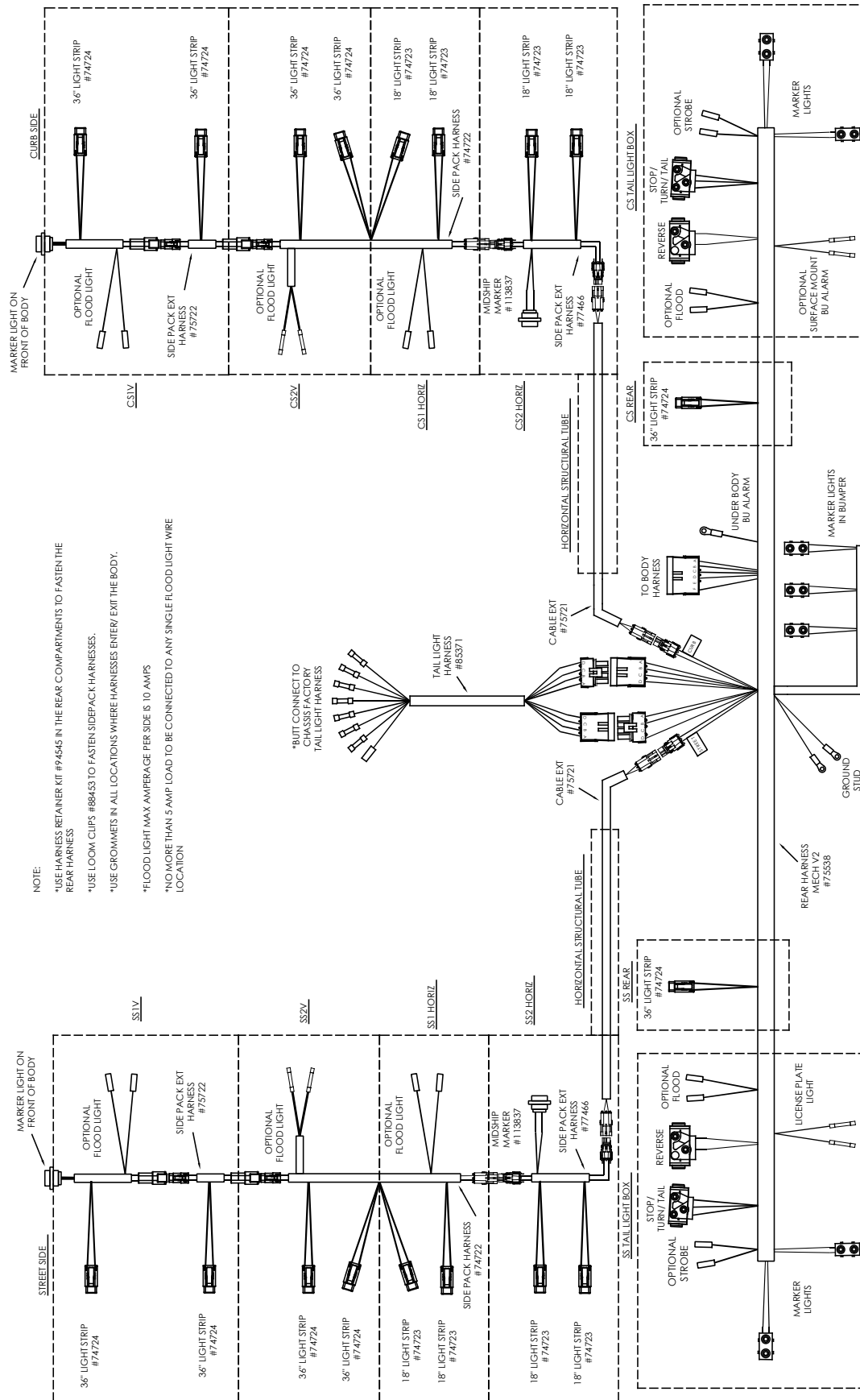
Light Kit Compt TMAX1,2 & 30K-11 - 75739



Light Kit Compt 13' & 14' TMAX - 75744



Light Kit Compt TMAX3 Tandem - 75753



Light Kit Compt V2 TMAX LP-12 - 75747

NOTE:

*IF SIDE PACK IS ON THE STREET SIDE, REVERSE SIDE PACK HARNESS AND MARKER LIGHT HARNESS.

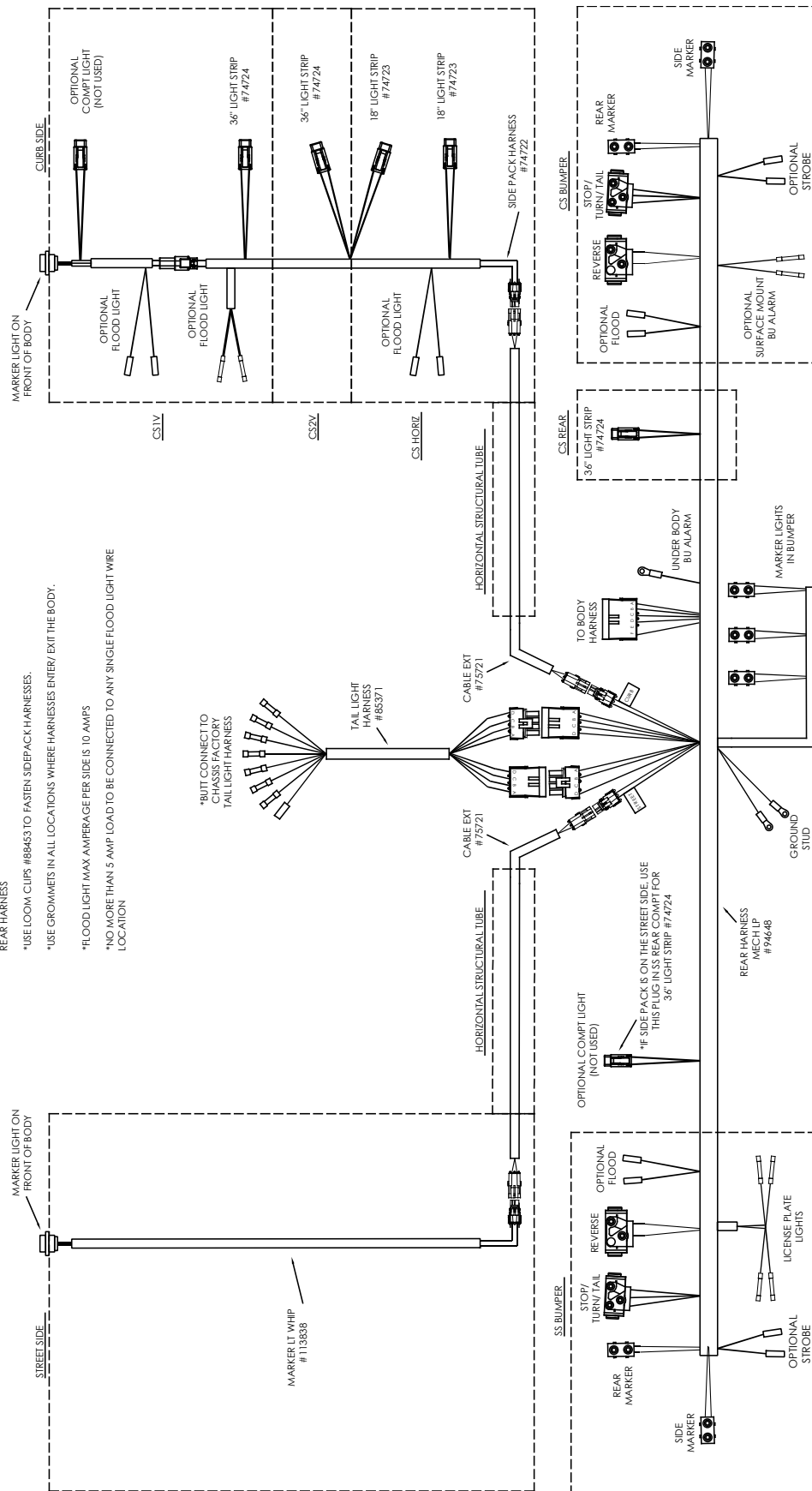
*USE HARNESS RETAINER KIT #94545 IN THE REAR COMPARTMENTS TO FASTEN THE REAR HARNESS

*USE LOOM CLIPS #88453 TO FASTEN SIDE-PACK HARNESSES.

*USE GROMMETS IN ALL LOCATIONS WHERE HARNESSES ENTER/EXIT THE BODY.

*FLOOD LIGHT MAX AMPERAGE PER SIDE IS 10 AMPS

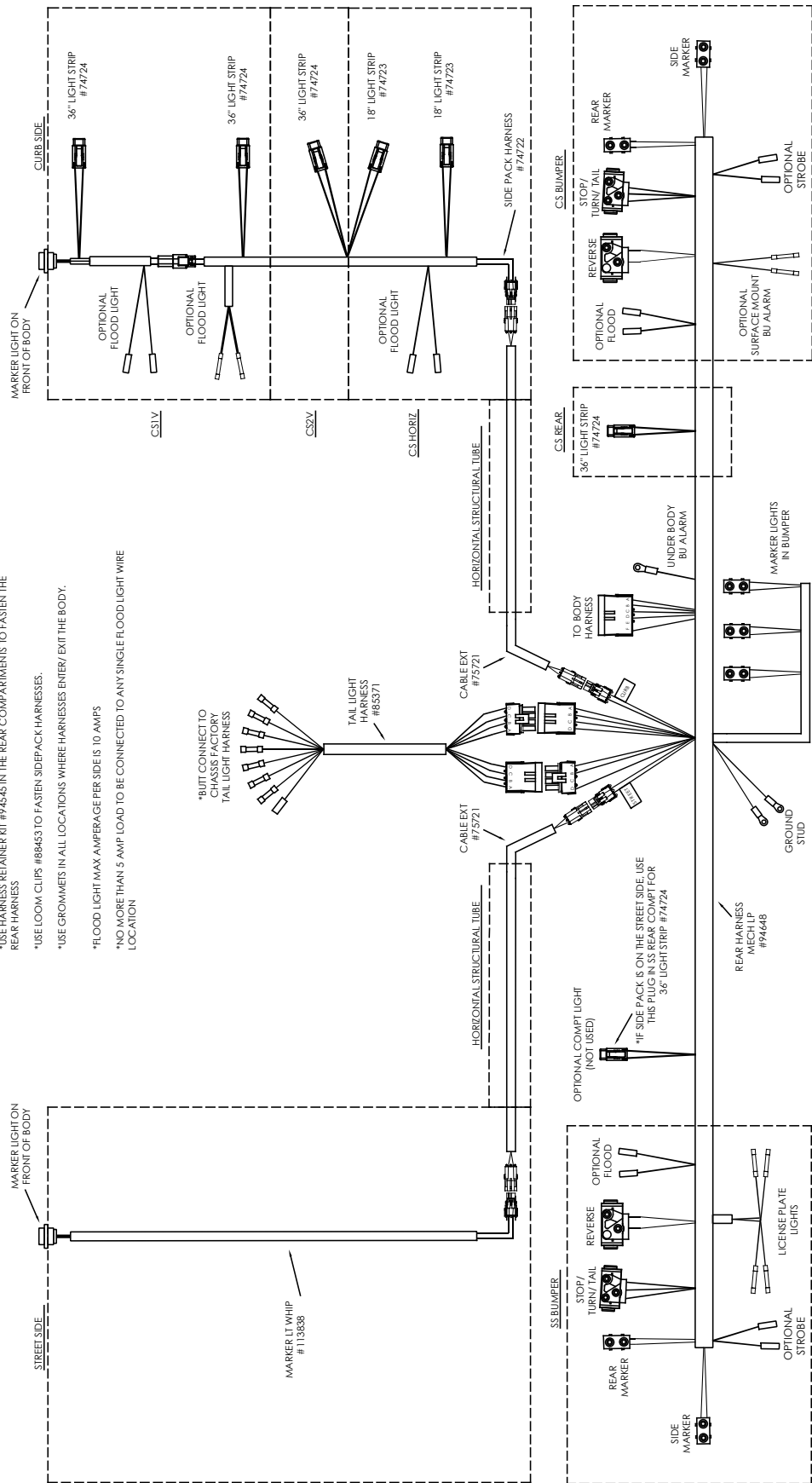
*NO MORE THAN 5 AMP LOAD TO BE CONNECTED TO ANY SINGLE FLOOD LIGHT WIRE LOCATION



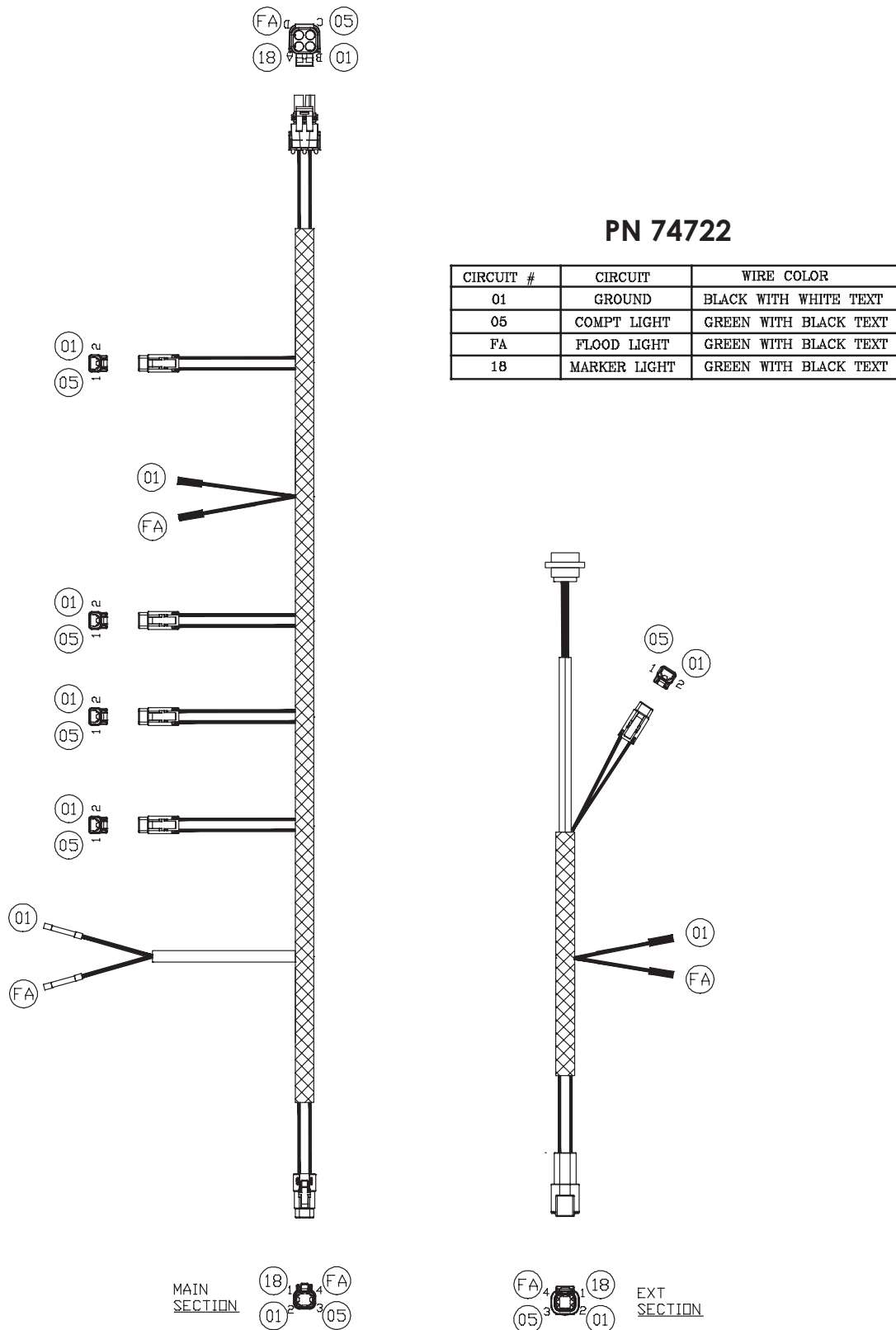
Light Kit Compt Kit V2 TMAX LP-14 - 75748

NOTE:

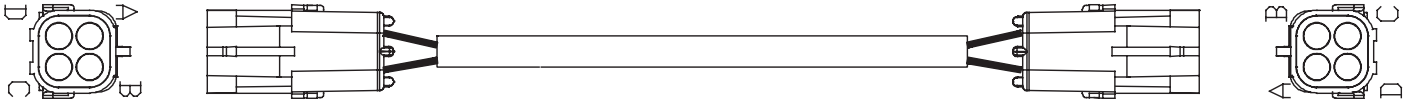
- *IF SIDE PACK IS ON THE STREET SIDE, REVERSE SIDE PACK, HARNESS AND MARKER LIGHT HARNESS.
- *USE HARNESS RETAINER KIT #194545 IN THE REAR COMPARTMENTS TO FASTEN THE REAR HARNESS
- *USE LOOM CLIPS #88663 TO FASTEN SIDEPACK HARNESSES.
- *USE GROMMETS IN ALL LOCATIONS WHERE HARNESSES ENTER/ EXIT THE BODY.
- *FLOOD LIGHT MAX AMPERAGE PER SIDE IS 10 AMPS
- *NO MORE THAN 5 AMP LOAD TO BE CONNECTED TO ANY SINGLE FLOOD LIGHT WIRE LOCATION



Wiring Harness: Side Pack (Both Sides) - PN 74722



Side Pack Harness to Rear Harness Connector - PN 75721



COLOR CODE: (BOTH ENDS)

PIN A - RED
PIN B - BRN
PIN C - YEL
PIN D - GRN

PN 75721
Side Pack to Rear
Connector

Wiring Harness T3 Side Pack Extension - PN 75722

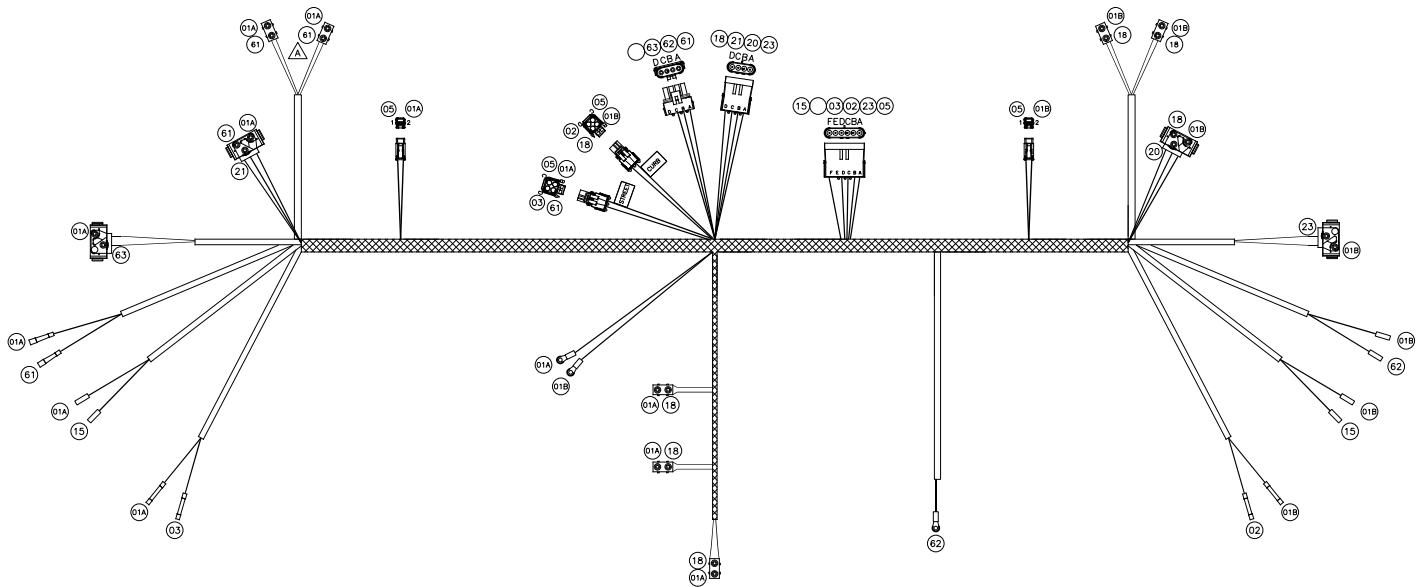


CONNECTOR PINOUT (BOTH ENDS)

PIN 1 - RED
PIN 2 - BLK
PIN 3 - WHT
PIN 4 - GRN

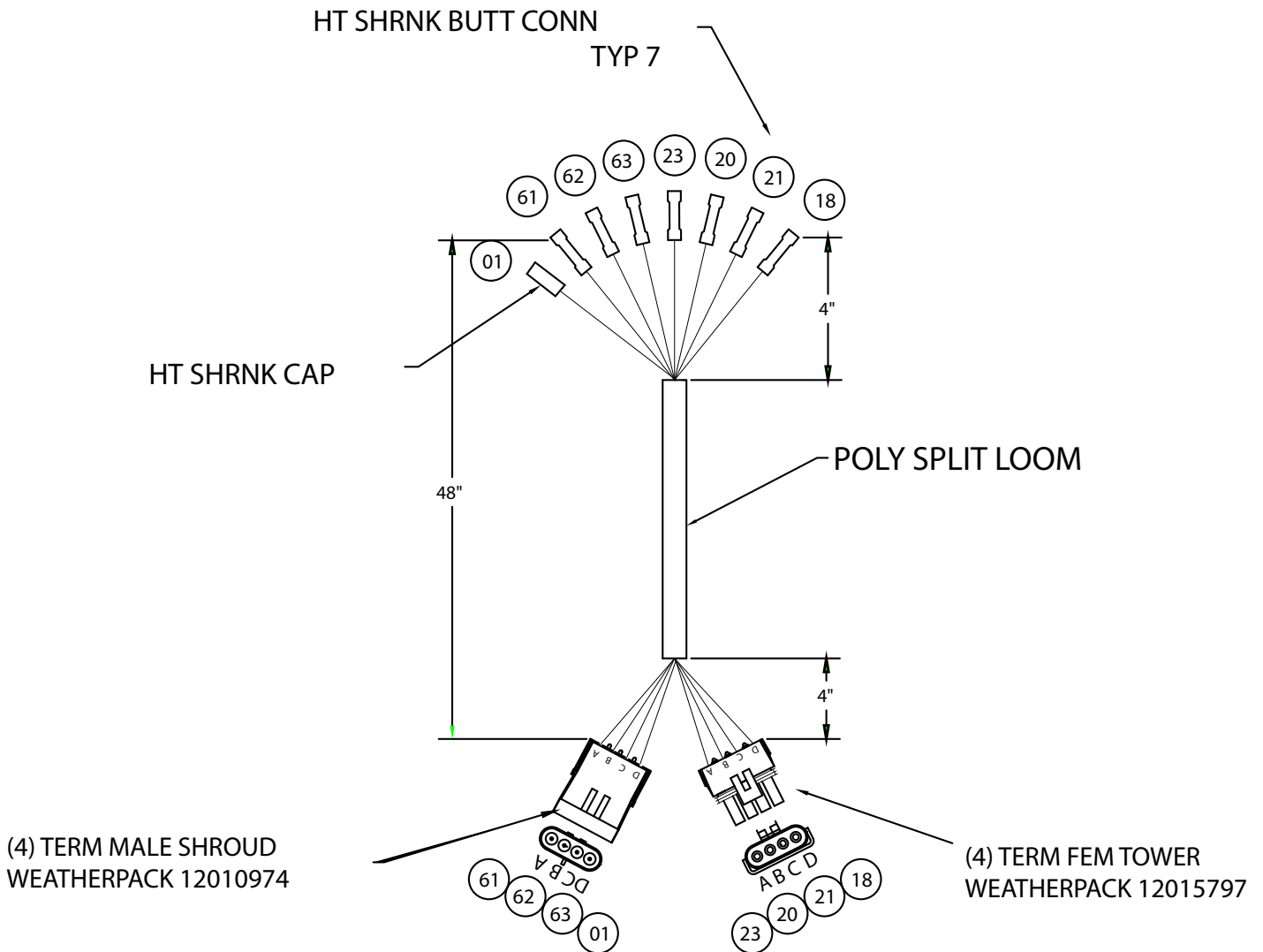
PN 75722
Wire Harness
T3 Side Pack
Extension

Wiring Harness: Rear - PN 75538



PN 75538			
CIRCUIT #	CIRCUIT	WIRE GA	WIRE COLOR
14A	GROUND A	SEE DWG	BLACK WITH WHITE TEXT
01B	GROUND B	SEE DWG	BLACK WITH WHITE TEXT
02	RH FLOOD LIGHT	SEE DWG	GREEN WITH BLACK TEXT
03	LH FLOOD LIGHT	SEE DWG	GREEN WITH BLACK TEXT
05	COMPT LIGHT C	SEE DWG	GREEN WITH BLACK TEXT
15	RH MARKER/TAIL	16GA	GREEN WITH BLACK TEXT
18	RH MARKER/TAIL	SEE DWG	GREEN WITH BLACK TEXT
20	RH TURN SIGNAL	SEE DWG	GREEN WITH BLACK TEXT
21	LH TURN SIGNAL	SEE DWG	GREEN WITH BLACK TEXT
23	RH BACK UP LIGHT	SEE DWG	GREEN WITH BLACK TEXT
61	LH MARKER/TAIL	SEE DWG	GREEN WITH BLACK TEXT
62	BACK UP ALARM	16GA	GREEN WITH BLACK TEXT
63	LH BACK UP LIGHT	SEE DWG	GREEN WITH BLACK TEXT

Signal Light Harness - PN 85371



PN 85371			
CIRCUIT #	CIRCUIT	WIRE GA	WIRE COLOR
01	GROUND	14GA	BLACK WITH WHITE TEXT
18	RH MARKER/TAIL	16GA	GREEN WITH BLACK TEXT
20	RH TURN SIGNAL	16GA	GREEN WITH BLACK TEXT
21	LH TURN SIGNAL	16GA	GREEN WITH BLACK TEXT
23	RH BACK UP LIGHT	16GA	GREEN WITH BLACK TEXT
61	LH MARKER/TAIL	16GA	GREEN WITH BLACK TEXT
62	BU ALARM/AUX	16GA	GREEN WITH BLACK TEXT
63	LH BACK UP LIGHT	16GA	GREEN WITH BLACK TEXT

Welder Installation

When installing welders on Stellar® Mechanic body packages it is highly recommended that you install an electrical surge protector to the chassis battery. If the electrical surge protector is not installed on to the battery, your customer could experience failures to the Chassis wiring circuit and also to the Stellar Mechanic body package wiring circuits. This electrical surge protector will help protect the Chassis ECM (Electronic Control Module), Transmission TCM (Transmission Control Module) and the Crane Radio Remote system against any electrical surges or spikes caused by poor grounding or from operators using the rear work bench bumper as a welding area.

Electrical Circuit Grounding

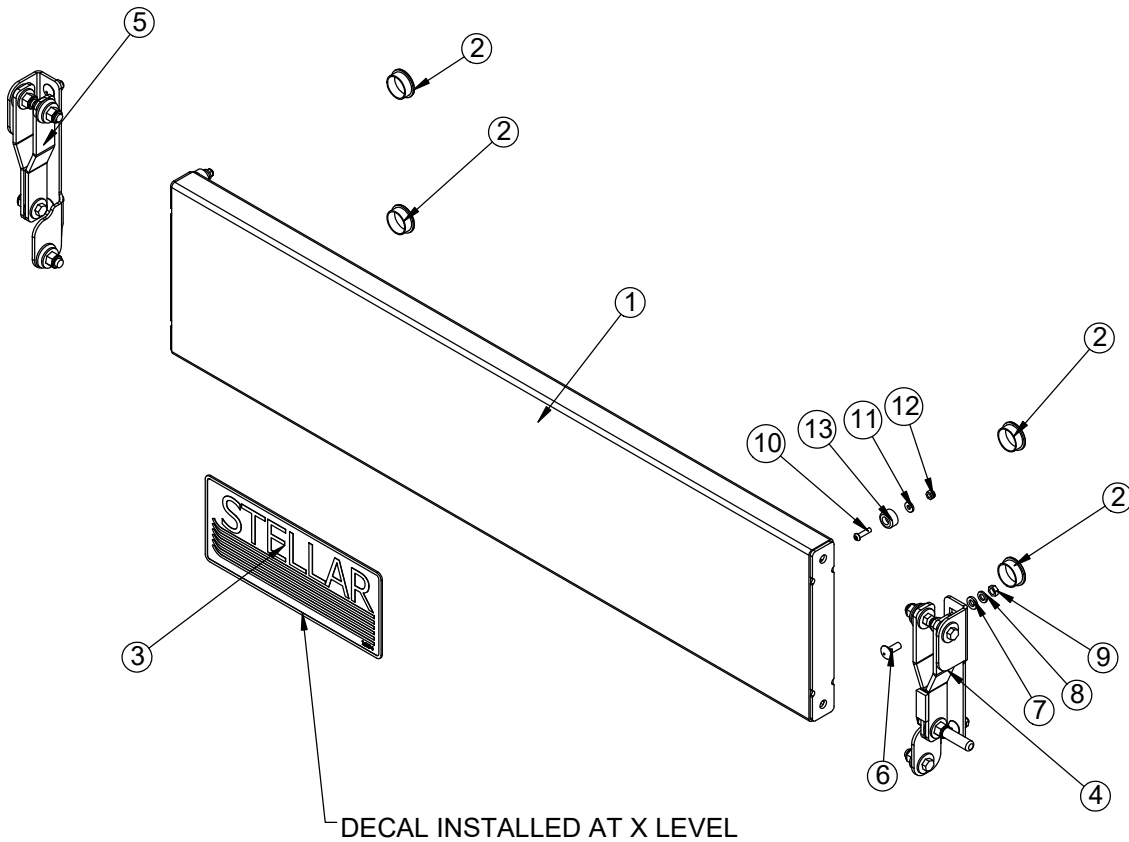
When installing product which requires 12 volt power to operate the equipment, always locate a good source for grounding the circuit. A majority of electrical failures are due to poor grounding. Poor grounding can cause intermittent operation of the equipment, electrical component failures and cause the equipment to not operate at all. Chassis manufacturers usually will have a ground strap which ties into the truck frame from the battery, but it is always a good idea to check each individual model to verify where the ground is located. If you are installing a body onto the chassis, never use the body as a ground source. If you add a crane or compressor to the body make sure the electrical grounds are routed to either the chassis frame or the chassis's main grounding source.

Chapter 4 - Assembly Drawings

Chapter Contents

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Harness Guard Kit Assembly - PN 54549.....	48
Ford Fuel Fill Assembly (TMAX1) - PN 54715	49
License Plate Hardware Assembly - PN 54548	50

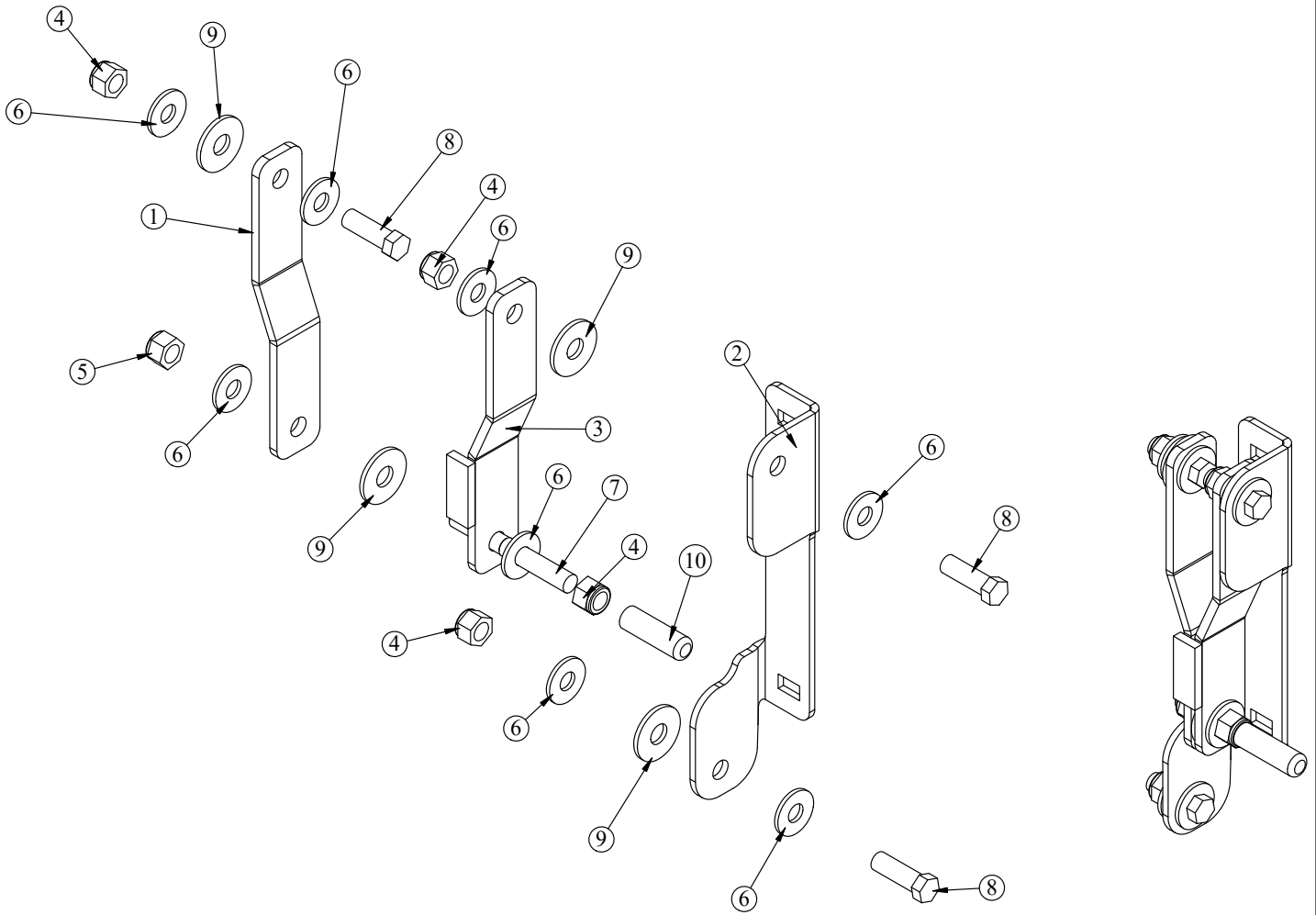
Aluminum Tailgate Assembly - PN 86100



PN 86100			
ITEM	PART	DESCRIPTION	QTY
1	86101	TAILGATE 12.00X52.00 MECH AL BLK	1
2	15851	PLUG PLASTIC 1.50 HOLE 85985K29	4
3	16094	DECAL STELLAR LOGO6.00X14.25REFLECT	1
4	75917	BRKT ASM RH TAILGATE MECH	1
5	75918	BRKT ASM LH TAILGATE MECH	1
6	113230	BOLT CARRIAGE 0.38-16X1.00 SS	4
7	66182	WASHER 0.38 BONDED SEALING NEO BACK	4
8	0523	WASHER 0.38 LOCK	4
9	84972	NUT 0.38-16 HH JAM	4
10	C6022	CAP SCR 0.25-20X1.00 BTNHD SS	2
11	41047	WASHER 0.25 BONDED SEALING NEO BACK	2
12	0333	NUT 0.25-20 HHGR5 NYLOC	2
13	C4726	BUMPER RUBBER 1.00 W/WASHER 0.531H	2
REV. C			

NOTES:
HARDWARE INCLUDED WITH INSTALL KIT: 100141.

Right Tailgate Arm Assembly - PN 75917

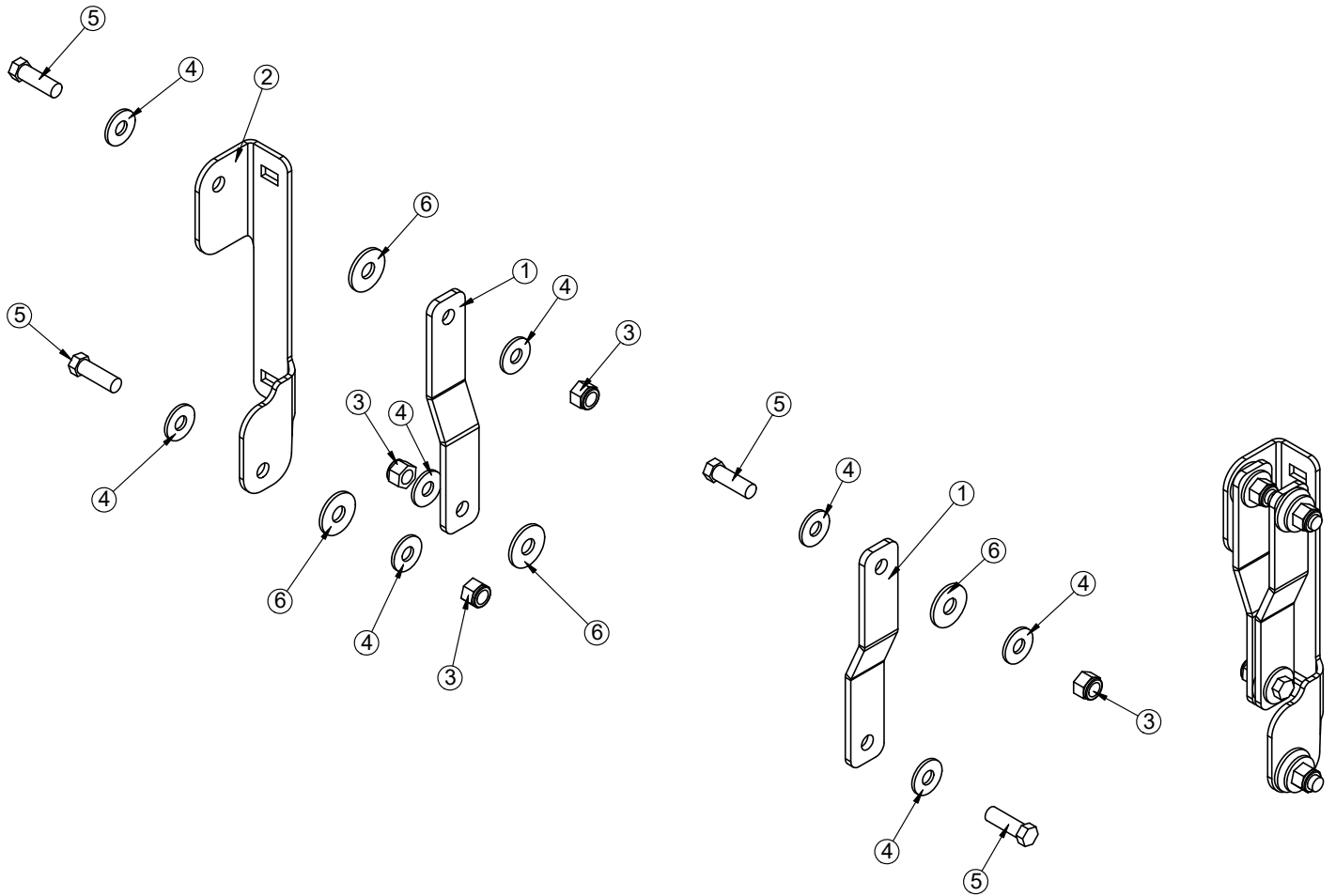


PN 75917

ITEM	PART	DESCRIPTION	QTY
1	15846	BRKT TAILGATE STOP FOLD DOWN STD PC BLACK	1
2	15847	BRKT TAILGATE MOUNT RH	1
3	15849	BRKT TAILGATE WLDMT STOP STD PC BLACK	1
4	22164	NUT 0.50-13 HH NYLOC SS	4
5	22165	NUT 0.50-13 HH JAM NYLOC SS	1
6	22168	WASHER 0.50 USS FLAT SS	8
7	22169	STUD .50-13X4.00X1.75THRD	1
8	22170	CAP SCR 0.50-13X1.50 HHGR5 SS	3
9	C4516	WASHER 0.56IDX1.50ODX0.13 THK NYLON	4
10	C5587	CAP PLASTIC 0.375IDX0.50ODX2.00LONG	1

REV. F

Left Tailgate Arm Assembly - PN 75918



PN 75918

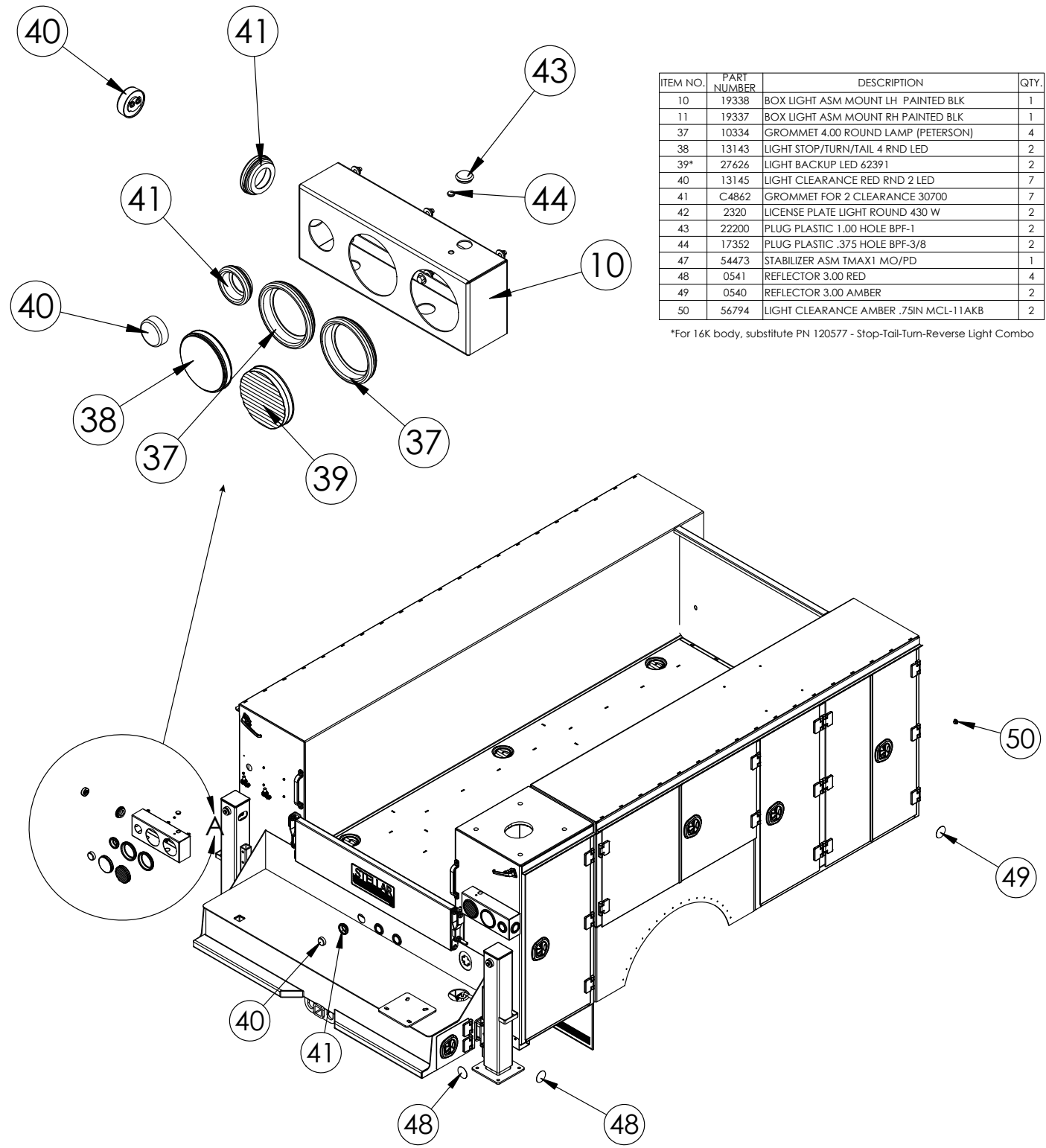
ITEM	PART	DESCRIPTION	QTY
1	15846	BRKT TAILGATE STOP FOLD DOWN STD PC BLACK	2
2	15848	BRKT TAILGATE MOUNT LH	1
3	22164	NUT 0.50-13 HH NYLOC SS	4
4	22168	WASHER 0.50 USS FLAT SS	8
5	22170	CAP SCR 0.50-13X1.50 HHGR5 SS	4
6	C4516	WASHER 0.56IDX1.50ODX0.13 THK NYLON	4

REV. F

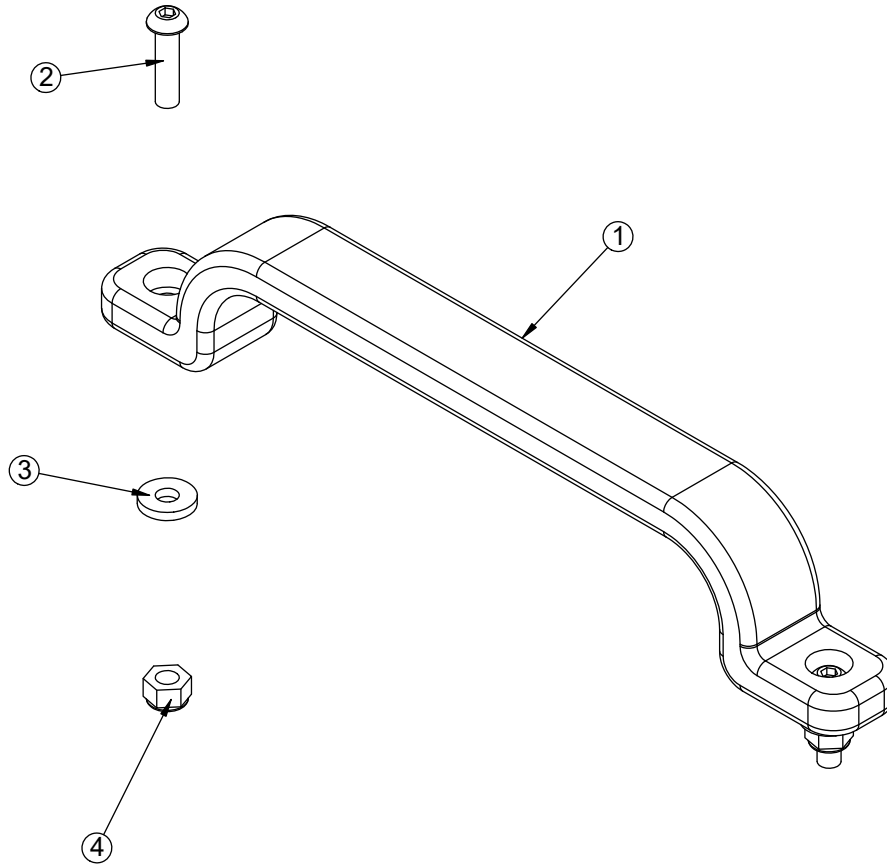
Light Box/Reflector Assembly

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
10	19338	BOX LIGHT ASM MOUNT LH PAINTED BLK	1
11	19337	BOX LIGHT ASM MOUNT RH PAINTED BLK	1
37	10334	GROMMET 4.00 ROUND LAMP (PETERSON)	4
38	13143	LIGHT STOP/TURN/TAIL 4 RND LED	2
39*	27626	LIGHT BACKUP LED 62391	2
40	13145	LIGHT CLEARANCE RED RND 2 LED	7
41	C4862	GROMMET FOR 2 CLEARANCE 30700	7
42	2320	LICENSE PLATE LIGHT ROUND 430 W	2
43	22200	PLUG PLASTIC 1.00 HOLE BPF-1	2
44	17352	PLUG PLASTIC .375 HOLE BPF-3/8	2
47	54473	STABILIZER ASM TMAX1 MO/PD	1
48	0541	REFLECTOR 3.00 RED	4
49	0540	REFLECTOR 3.00 AMBER	2
50	56794	LIGHT CLEARANCE AMBER .75IN MCL-11AKB	2

*For 16K body, substitute PN 120577 - Stop-Tail-Turn-Reverse Light Combo

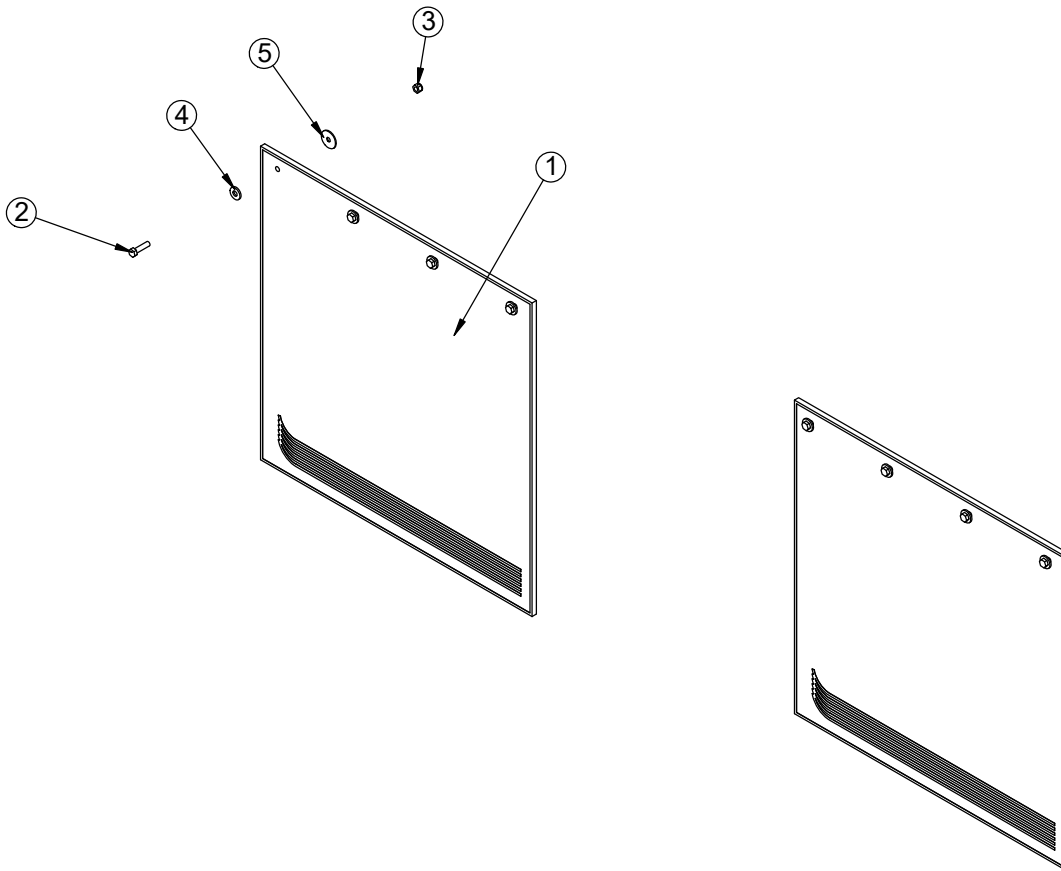


Grab Handle Assembly - PN 54547



PN 54547			
ITEM	PART	DESCRIPTION	QTY
1	13489	GRAB HANDLE 11 BLACK AH4303	1
2	C6022	CAP SCR 0.25-20X1.00 BTNHD SS	2
3	41047	WASHER 0.25 BONDED SEALING NEO BACK	2
4	0333	NUT 0.25-20 HHGR5 NYLOC	2
REV. A			

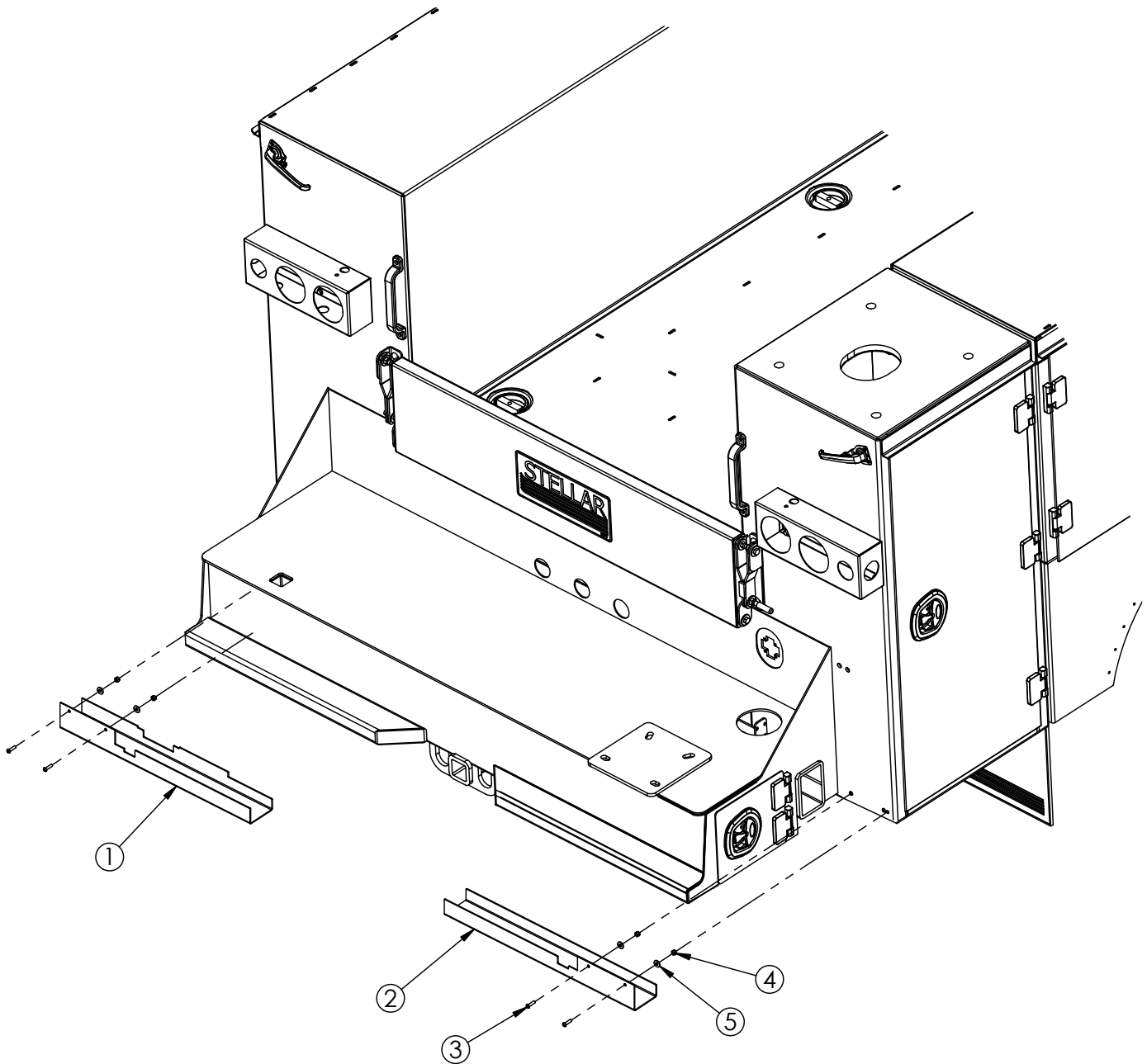
Mud Flap Assembly - PN 19494



PN 19494			
ITEM	PART	DESCRIPTION	QTY
1	C4821	MUD FLAP 24.00X24.00 STELLAR	2
2	0485	CAP SCR 0.31-18X1.25 HHGR5	8
3	0342	NUT 0.31-18 HHGR5 NYLOC	8
4	D0607	WASHER 0.31 BONDED	8
5	C2225	WASHER 0.31 FENDER 1.25OD	8
REV. B			

NOTE:
HARDWARE INCLUDED IN KIT: 131520.

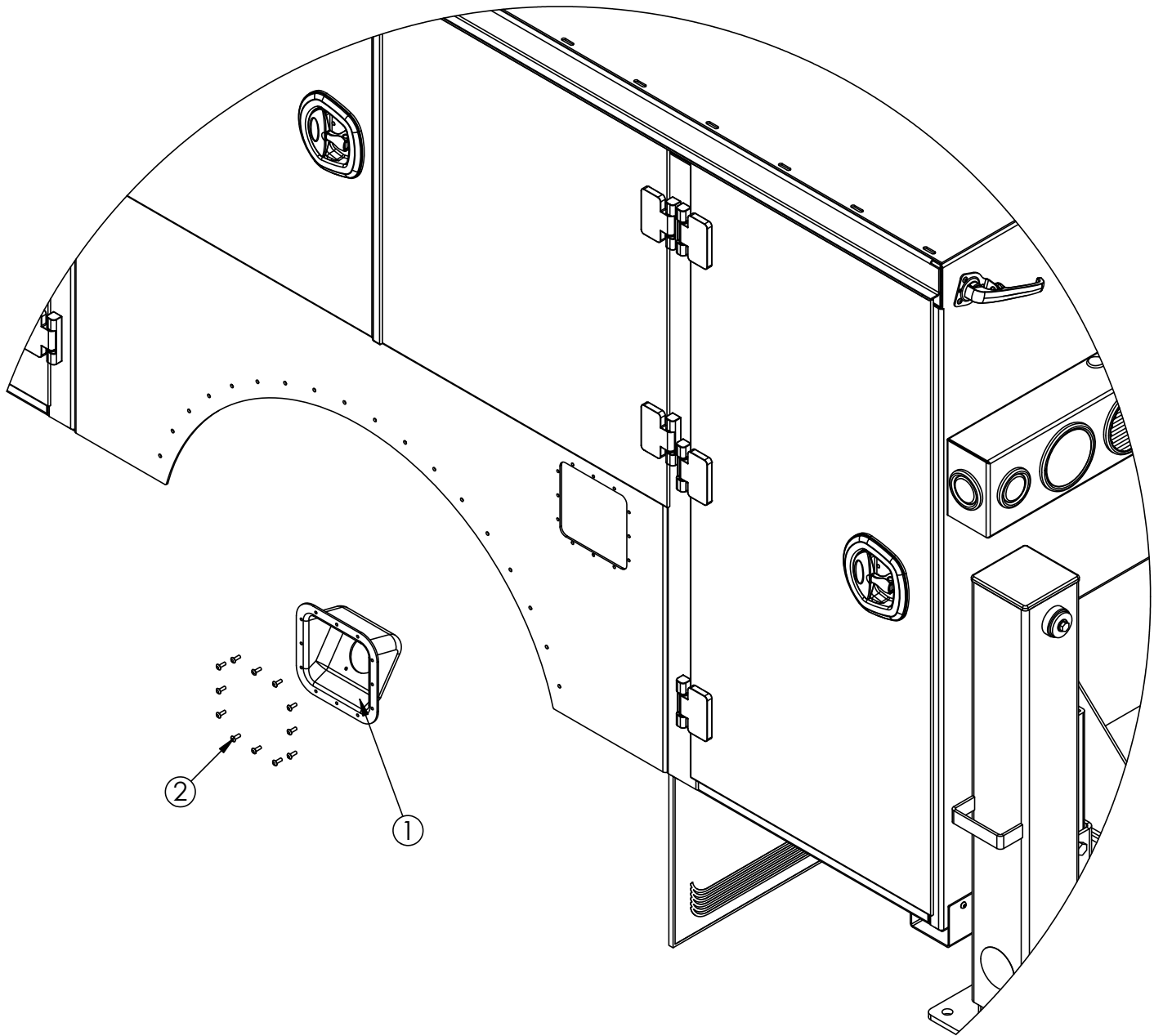
Harness Guard Kit Assembly - PN 54549



PN 54549

ITEM	PART	DESCRIPTION	QTY
1	16727	CHANNEL HARNESS GUARD LH	1
2	16728	CHANNEL HARNESS GUARD RH	1
3	C6022	CAP SCR 0.25-20X1.00 BTNHD SS	4
4	30659	NUT 0.25-20 HH NYLOC SS	4
5	41047	WASHER 0.25 BONDED SEALING NEO BACK	4
REV. A			

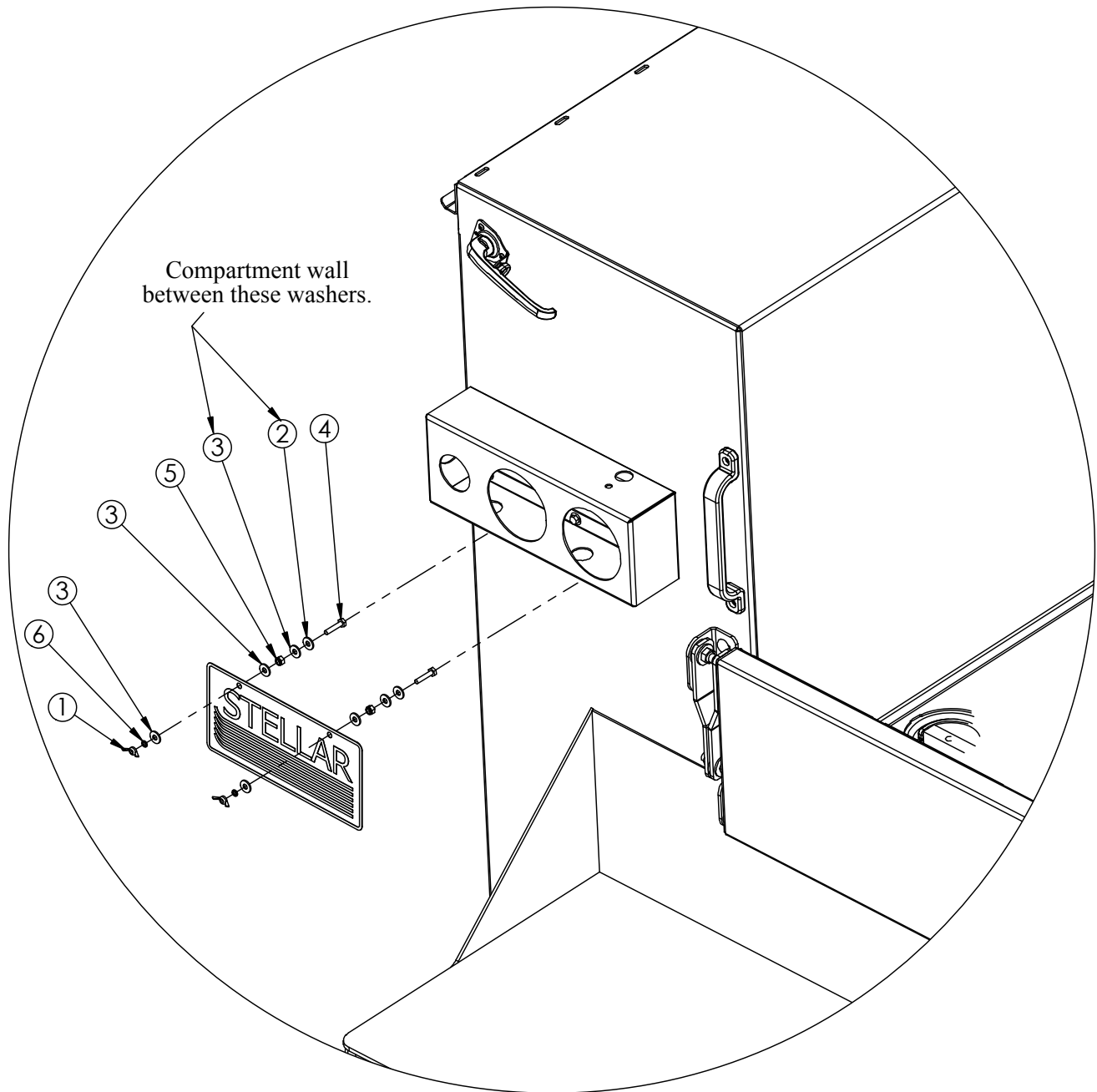
Ford Fuel Fill Assembly (TMAX1) - PN 54715



PN 54715

ITEM	PART	DESCRIPTION	QTY
1	C4884	FUEL FILL FORD PLASTIC	1
2	11754	RIVET SS 0.19X0.063-0.437 MGLP-U6-E	12
REV. B			

License Plate Hardware Assembly - PN 54548



PN 54548

ITEM	PART	DESCRIPTION	QTY
1	0654	NUT 0.25-20 WING	2
2	41047	WASHER 0.25 BONDED SEALING NEO BACK	2
3	0340	WASHER 0.25 USS FLAT	6
4	124465	CAP SCR 0.25-20X1.50 HHGR5 FULL THREAD	2
5	0333	NUT 0.25-20 HHGR5 NYLOC	2
6	0521	WASHER 0.25 LOCK	2

REV. B



Subject to Change without Notification.
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