

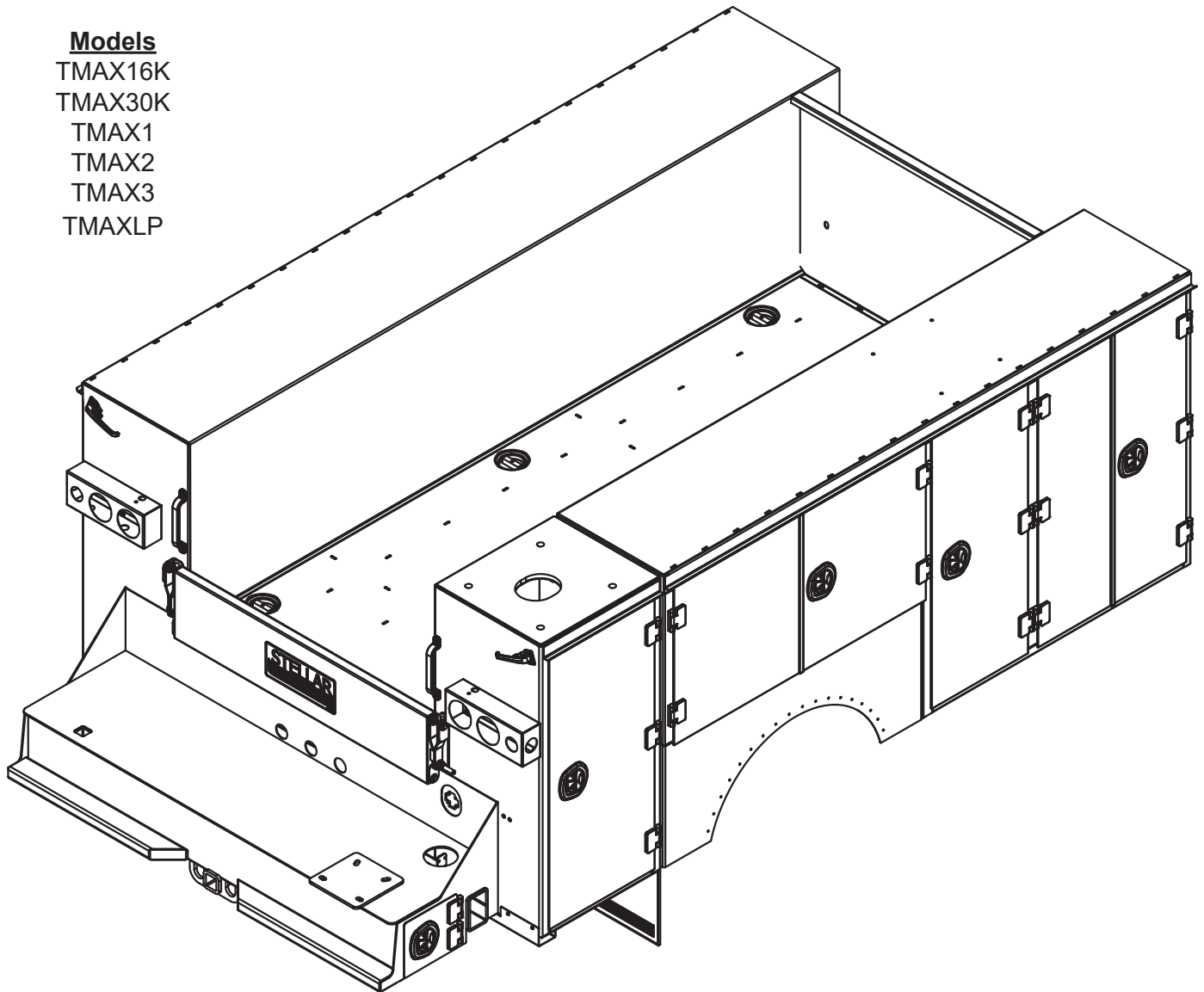


TMAX Series Service Body Owner's Manual

Operation • Maintenance • Installation • Parts

Models

TMAX16K
TMAX30K
TMAX1
TMAX2
TMAX3
TMAXLP



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PN 89683

P65 Warning & Cold Weather Notice

NOTICE

Although clear data on cold weather performance from every steel manufacturer is not available for all types and thicknesses of steel, Stellar Industries is confident that the weldments on our products will operate to 100% of their intended purpose to temperatures down to -40° F / C.

It is recommended if Stellar manufactured equipment needs to be used in temperatures below -40° F / C, the operator should pull the unit into a climate-controlled area and allow the weldments to warm up to and then maintain a temperature above this level.

WARNING

Operating, maintaining, and servicing a Stellar product may expose you to chemicals including, but not limited to, engine exhaust, carbon monoxide, phthalates, and lead. These chemicals are known to the State of California to cause cancer and birth defects (or other reproductive harm). To keep your exposure to a minimum, be sure to avoid breathing exhaust and service your Stellar product in a well-ventilated area while wearing gloves or washing your hands frequently. For more information, go to www.P65Warnings.ca.gov/passenger-vehicle.



www.p65/warning.ca.gov

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Introduction

A copy of this manual is provided with every body and can be found in the hard plastic manual case that is installed on the chassis. A copy of this manual shall remain with the body at all times.

Throughout the manual, three signal words will be used to bring attention to important items:

NOTICE

A NOTICE signal word indicates a practice not related to physical injury.

⚠ WARNING

A WARNING signal word indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠ DANGER

A DANGER signal word indicates a hazardous situation which, if not avoided, will result in death or serious injury.

This manual is not binding. Stellar Industries, Inc. reserves the right to change, at any time, any or all of the items, components, and parts deemed necessary for product improvement or commercial/production purposes. This right is kept with no requirement or obligation for immediate mandatory updating of this manual.

If more information is required or technical assistance is needed, or if you feel that any part of this manual is unclear or incorrect, please contact the Stellar Customer Service Department by phone at 800-321-3741 or email at service@stellarindustries.com.



www.stellarindustries.com

**For Technical Questions, Information, Parts, or Warranty, Call Toll-Free at
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Hours: Monday - Friday, 8:00 a.m. - 5:00 p.m. CST

Or email at the following addresses:

Technical Questions, and Information

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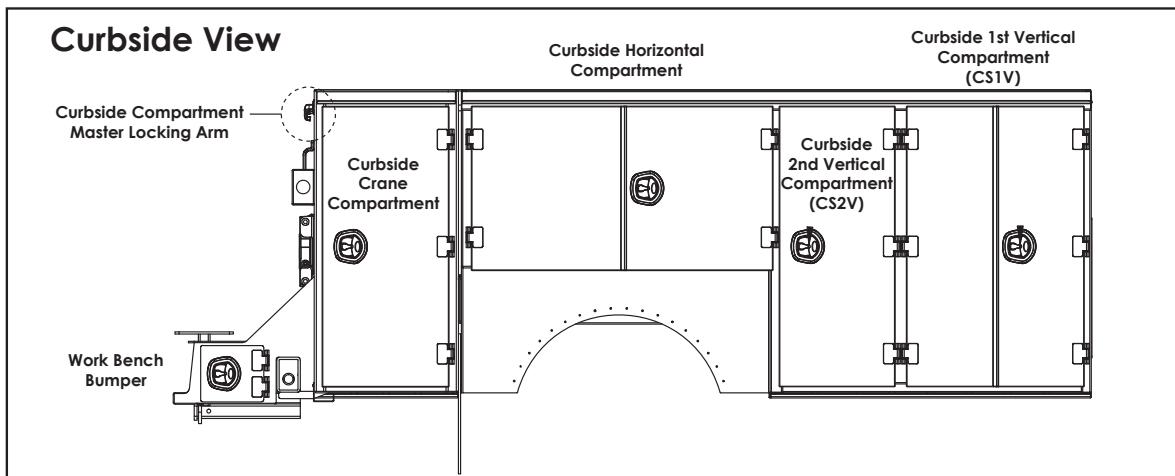
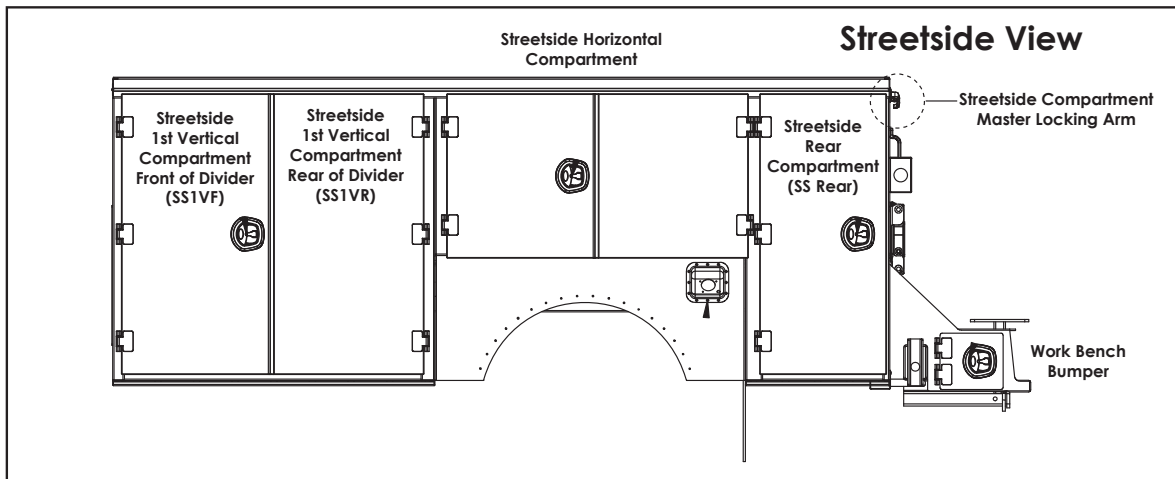
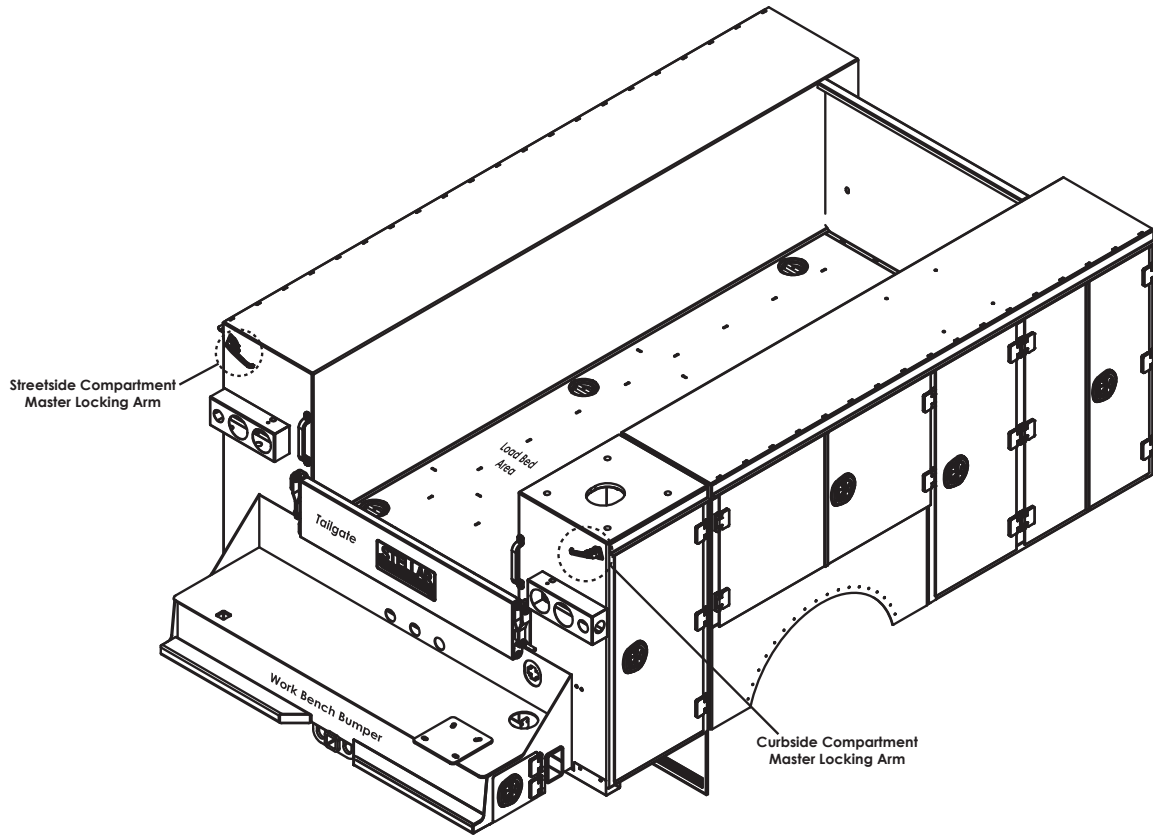
Order Parts

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TMAX Service Body Terminology



TMAX Service Body Specifications

TMAX™ 1-9

| | |
|--------------------|------------------------------|
| Applicable Chassis | 16,000 – 19,500 GVWR |
| Cab to Axle | 84" (213.36 cm) |
| Body Length | 109" (276.86 cm) |
| Body Height | 44" (111.76 cm) |
| Body Width | 94" (238.76 cm) |
| Compartment Depth | 22" (55.88 cm) |
| Floor Width | 50" (127 cm) |
| Net Weight | 3,370 lbs (1528.61 kg) |
| Crane Models | 3315, 4421, 5521, 7621, 7630 |

TMAX™ 1-11

| | |
|--------------------|------------------------------|
| Applicable Chassis | 16,000 – 19,500 GVWR |
| Cab to Axle | 84" (213.36 cm) |
| Body Length | 133" (337.82 cm) |
| Body Height | 44" (111.76 cm) |
| Body Width | 94" (238.76 cm) |
| Compartment Depth | 22" (55.88 cm) |
| Floor Width | 50" (127 cm) |
| Net Weight | 3,830 lbs (1737.26 kg) |
| Crane Models | 3315, 4421, 5521, 7621, 7630 |

TMAX™ 2-11

| | |
|--------------------|---|
| Applicable Chassis | Above 19,500 GVWR |
| Cab to Axle | 84" (213.36 cm) |
| Body Length | 133" (337.82 cm) |
| Body Height | 52" (132.08 cm) |
| Body Width | 94" (238.76 cm) |
| Compartment Depth | 22" (55.88 cm) |
| Floor Width | 50" (127 cm) |
| Net Weight | 4,560 lbs (2068.38 kg) |
| Crane Models | 7621, 7630, 9621, 9630, 10621, 10630, 12621, 12630 |

TMAX™ 30K

| | |
|--------------------|---|
| Applicable Chassis | 16,000 – 19,500 GVWR |
| Cab to Axle | 84" (213.36 cm) |
| Body Length | 133" (337.82 cm) |
| Body Height | 44" (111.76 cm) |
| Body Width | 94" (238.76 cm) |
| Compartment Depth | 22" (55.88 cm) |
| Floor Width | 50" (127 cm) |
| Net Weight | 2,610 lbs (1184.16 kg) |
| Crane Models | 3315, 4421, 5521, EC3200, EC4000, EC5000 |

TMAX™ 2-14

| | |
|--------------------|---|
| Applicable Chassis | Above 19,500 GVWR |
| Cab to Axle | 84" (213.36 cm) |
| Body Length | 168" (426.72 cm) |
| Body Height | 52" (132.08 cm) |
| Body Width | 94" (238.76 cm) |
| Compartment Depth | 22" (55.88 cm) |
| Floor Width | 50" (127 cm) |
| Net Weight | 5,090 lbs (2308.79 kg) |
| Crane Models | 7621, 7630, 9621, 9630, 10621, 10630, 12621, 12630 |

TMAX™ 3

| | |
|--------------------|--------------------------|
| Applicable Chassis | 33,000 GVWR and up |
| Cab to Axle | 120" (304.8 cm) |
| Cab to Trunnion | 147" (373.38 cm) |
| Body Length | 169" (429.26 cm) |
| Body Height | 52"/60" (132.1/152.4 cm) |
| Body Width | 96" (243.84 cm) |
| Compartment Depth | 22" (55.88 cm) |
| Floor Width | 50"/52" (127/132.1 cm) |
| Net Weight | 6,900 lbs (3129.79 kg) |
| Crane Models | 14530 |

TMAX™ 3T

| | |
|--------------------|--------------------------|
| Applicable Chassis | 46,000 GVWR and up |
| Cab to Axle | 120" (304.8 cm) |
| Cab to Trunnion | 147" (373.38 cm) |
| Body Length | 210" (533.40 cm) |
| Body Height | 52"/60" (132.1/152.4 cm) |
| Body Width | 96" (243.84 cm) |
| Compartment Depth | 22" (55.88 cm) |
| Floor Width | 50"/52" (127/132.1 cm) |
| Net Weight | 7,560 lbs (3429.16 kg) |
| Crane Models | 14530 |

TMAX Service Body Specifications (cont.)

TMAX™ 3S-14

| | |
|------------------------|--|
| Applicable Chassis | 22.5" Dual Rear Wheels on 33,000 GVWR and up |
| Cab to Axle | 120" (304.8 cm) |
| Body Length | 169" (429.26 cm) |
| Body Height (Steel) | All Raised 60" (152.4 cm) |
| Body Height (Aluminum) | All Raised 60" (152.4 cm) |
| Body Width | 96" (243.84 cm) |
| Compartment Depth | 22" (55.88 cm) |
| Crane Models | 14530 |

TMAX™ 3T-17.5

| | |
|------------------------|---|
| Applicable Chassis | 22.5" Dual Rear Wheels on Tandem Chassis 33,000 GVWR and up |
| Cab to Trunnion | 138" (350.58 cm) |
| Body Length | 210" (533.40 cm) |
| Body Height (Steel) | All Raised 60" (152.4 cm) |
| Body Height (Aluminum) | All Raised 60" (152.4 cm) |
| Body Width | 96" (243.84 cm) |
| Compartment Depth | 22" (55.88 cm) |
| Crane Models | 14530 |

TMAX™ LP-12

| | |
|------------------------|--|
| Applicable Chassis | 19.5" Dual Rear Wheels on 15,000 – 22,900 GVWR |
| Cab to Axle | 84" (213.36 cm) |
| Body Length | 145" (368.3 cm) |
| Body Height (Steel) | 44" (111.76 cm) |
| Body Height (Aluminum) | 44" (111.76 cm) |
| Body Width | 96" (243.84 cm) |
| Compartment Depth | 17" (43.2 cm) |
| Crane Models | EC4000, EC5000, EC6000, 4421, 5521, 7621, 7630, 8621, 8630 |

TMAX™ LP-14

| | |
|------------------------|--|
| Applicable Chassis | 19.5" Dual Rear Wheels on 15,000 – 22,900 GVWR |
| Cab to Axle | 108" (274.32 cm) |
| Body Length | 169" (429.26 cm) |
| Body Height (Steel) | 44" (111.76 cm) |
| Body Height (Aluminum) | 44" (111.76 cm) |
| Body Width | 96" (243.84 cm) |
| Compartment Depth | 17" (43.2 cm) |
| Crane Models | EC4000, EC5000, EC6000, 4421, 5521, 7621, 7630, 8621, 8630 |

TMAX™ 30K-11

| | |
|------------------------|--|
| Applicable Chassis | 19.5" Dual Rear Wheels On 14,000 – 22,900 GVWR |
| Cab to Axle | 84" (213.36 cm) |
| Body Length | 133" (337.82 cm) |
| Body Height (Steel) | <ul style="list-style-type: none"> 44" (111.76 cm) CS1V Raised To 60" (152.4 cm) All Raised 60" (132.08 cm) |
| Body Height (Aluminum) | <ul style="list-style-type: none"> 44" (111.76 cm) All Raised 52" (132.08 cm) All Raised 52" (132.08 cm) with 8" (20.32 cm) drop well in CS1V |
| Body Width | 94" (238.76 cm) |
| Compartment Depth | 22" (55.88 cm) |
| Crane Models | EC3200, EC4000, EC5000, 3315, 4421, 5521, 6521 |

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Chapter 1 - Operations

Chapter Contents

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| Air Drain Operation | 1 |
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| Door Latch Operation..... | 2 |
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| Crane Drain Pan Operation..... | 2 |

Operations

This chapter contains information regarding the operation of Stellar manufactured service bodies. Please study the following pages to ensure your familiarity with the operation process. This understanding is vital to the safe and efficient operation of the service body.

Masterlock Operation

Step 1: Close all doors.

Step 2: Rotate the handle into the locked position, aligning the holes.

Step 3: Insert the locking device into the aligned holes.

Note: Perform these steps for each applicable side pack.

Air Drain Operation

Depending on where and how the air drain valve is mounted to the body determines the operation. Follow the decal instructions for correct positioning of the valve handle.

⚠ WARNING Always drain air tank/receiver before leaving a job or work site. Air tank should not have compressed air while driving the service truck.

Stabilizer Operation

Before operating the stabilizers, make sure that the service truck is parked on an even surface and be aware of the surface the truck has been positioned upon. The area should be a firm supporting surface.

⚠ WARNING Keep clear of stabilizer legs during operation. Moving stabilizers can cause serious crushing injuries. Make certain that all personnel are clear of the stabilizer and the ground contact point before operating.

⚠ WARNING Do not raise the rear tires of the truck off the ground with the stabilizers. Confirm that the stabilizers are positioned on stable, flat ground and that the truck is as level as possible both front to rear and side to side. Use stabilizer pads to ensure the proper distribution of weight.

Step 1: Fully extend the stabilizer beam. Note: Manual beams will have to be pulled out. If equipped with a power out option, push downward on the valve bank lever labeled 'CS Extend' or 'SS Extend' until the beam stops moving outward.

Step 2: Lower the curbside stabilizer leg by pushing down on the valve bank lever labeled 'CS Down.' Lower the stabilizer until it makes good contact with the firm supporting surface. If equipped with manual crankdown legs, manually lower the legs until they make good contact with the supporting surface. Avoid over-extending the stabilizer leg. The truck tires should remain in contact with the ground surface.

Step 3: Lower the streetside stabilizer leg by pushing downward on the valve bank control lever labeled 'SS Down.' Lower the stabilizer until it makes good contact with the firm supporting surface. If equipped with manual crankdown legs, manually lower the legs until they make good contact with the supporting surface. Avoid over-extending the stabilizer leg. The truck tires should remain in contact with the ground surface.

Tailgate Operation

Lowering the tailgate

Step 1: Pull upward on the red post/bar attached to the right side linkage of the tailgate.

Step 2: Now pull downward on the tailgate.

Closing/Stowing the tailgate

Step 1: Pull upward on the red post/bar attached to the right side linkage.

Step 2: Push the tailgate upward until it stops.

Step 3: Pull downward on the red post/bar to lock the tailgate in place.

Door Latch Operation

Step 1: To open, pull the T-Handle portion of the latch outward.

Step 2: Turn T-Handle as follows:

Curbside Door Latches: Turn handle clockwise to open the door.

Streetside Door Latches: Turn handle counter-clockwise to open the door.

Sliding Top Operation

Opening the Sliding Top

Step 1: Pull the latch assembly T-Handle outward.

Step 2: Turn the T-Handle counter-clockwise to unlatch the door rods from the rod guides.

Step 3: Pull the door assembly upward and over until the door holders snap into the holder sockets.

Step 4: Using both hands, apply even pressure and push the rear sliding top assembly forward until it stops.

Closing the Sliding Top

Step 1: Using both hands, pull the rear sliding top section toward the rear of the body until it stops.

Step 2: With the tailgate assembly in the stowed and locked position, pull up and then downward on the door assembly.

Step 3: Turn the T-Handle clockwise until the door rods slide into the rod guides.

Step 4: Push the T-Handle back into the latch assembly pocket.

Crane Drain Pan Operation

Removing the Drain Pan

Step 1: Pull the quick release pin located on the right side of the drain pan.

Step 2: Slide the drain pan to the right (Toward the right side wall of the crane compartment).

Step 3: Lower the drain pan and clean as needed. Remove debris and clean the drain tube.

Re-Installing the Drain Pan

Step 1: Lift the drain pan, staying toward the right side of the crane compartment.

Step 2: Re-align the tab brackets to the drain pan slots.

Step 3: Slide the drain pan pin to the left (Toward the rear of the body).

Step 4: Re-install the quick release pin.

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Chapter 2 - Maintenance

Chapter Contents



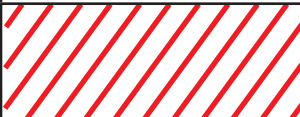




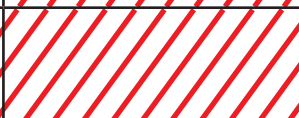

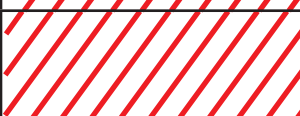
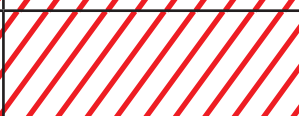

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Maintenance

| MAINTENANCE ITEM | ACTION | NOTE | INTERVAL |
|-------------------------|-----------------------|---|-----------|
| DOOR LATCH ASSEMBLY | INSPECT AND LUBRICATE | LUBRICATE WITH EP2 GREASE OR LIGHT-WEIGHT LITHIUM SPRAY GREASE. | MONTHLY |
| DOOR ROD GUIDES | INSPECT AND LUBRICATE | LUBRICATE WITH EP2 GREASE OR LIGHT-WEIGHT LITHIUM SPRAY GREASE. | MONTHLY |
| DOOR SPRING ROD | INSPECT AND LUBRICATE | LUBRICATE WITH EP2 GREASE OR LIGHT-WEIGHT LITHIUM SPRAY GREASE. | MONTHLY |
| MASTERLOCK ROD GUIDES | INSPECT AND LUBRICATE | LUBRICATE WITH EP2 GREASE OR LIGHT-WEIGHT LITHIUM SPRAY GREASE. | MONTHLY |
| DOOR HINGE | INSPECT AND LUBRICATE | LUBRICATE WITH EP2 GREASE OR LIGHT-WEIGHT LITHIUM SPRAY GREASE. | QUARTERLY |
| TAILGATE | INSPECT AND LUBRICATE | LUBRICATE HINGES WITH LIGHT-LITHIUM GREASE OR AEROSOL SPRAY. | QUARTERLY |
| BODY MOUNTING HARDWARE | INSPECT AND TORQUE | INSPECT THE MOUNTING BRACKETS FOR DAMAGE OR CRACKS. CHECK ALL MOUNTING CAP SCREWS FOR PROPER TORQUE. . | QUARTERLY |
| COMPARTMENT DRAIN PLUGS | INSPECT AND REPLACE | CHECK THE SECURITY OF THE COMPARTMENT DRAIN PLUGS. REPLACE IF THEY ARE CRACKED OR LOOSE. | MONTHLY |
| BODY WASHING | WASH THE BODY | WASH THE BODY TO PREVENT DAMAGE FROM ANY TYPE OF CORROSIVE SUBSTANCES COLLECTED FROM ROADS OR JOB SITES. | WEEKLY |
| WEATHERSTRIPPING | INSPECT AND REPLACE | CHECK DOOR AND COMPARTMENT WEATHERSTRIP SEAL FOR RIPS OR TEARS. REPLACE AS NEEDED. | QUARTERLY |
| DECALS | INSPECT AND REPLACE | INSPECT ALL DECALS ATTACHED TO THE BODY TO ENSURE THAT THEY ARE ALL STILL LEGIBLE. REPLACE AS NEEDED. | MONTHLY |
| BODY MOUNTED LIGHTS | INSPECT AND REPLACE | INSPECT ALL BODY LIGHTS FOR DAMAGE AND REPLACE AS NEEDED: MARKER LIGHTS, CLEARANCE LIGHTS, TURN/STOP/TAIL LIGHTS, BACK-UP LIGHTS, COMPARTMENT LIGHTS, FLOOD LIGHTS. | DAILY |

Washing the TMAX body:

New Paint Care and Cleaning Procedures during Initial Ownership and Beyond

| | 0 to 30 days past manufacturing date | 30 to 60 days past manufacturing date | After 60 days past manufacturing date | Any day paint surface is hot due to exposure to daylight |
|---------------------------|---|---|--|---|
| Water-only Rinse to Clean | <ul style="list-style-type: none"> low pressure no soap |  |  | |
| Wax |  |  |  |  |
| Handheld Pressure Washer |  |  | <ul style="list-style-type: none"> distance > 4 inches pressure < 1700 psi water temp < 120° F neutral pH detergent |  |
| Automated Wash System |  |  | <ul style="list-style-type: none"> pressure < 1700 psi water temp < 120° F neutral pH detergent non-abrassive brushes |  |

General TMAX Body Washing Instructions

Follow the parameters above while washing the body at least once per week, especially when exposed to a dusty, acidic, or alkaline environment. This will maximize durability of the paint, wiring, and rubber material by removing corrosive substances collected from roads or job sites. When washing the body, avoid direct water spray toward electrical components such as floodlights, radio remote receivers, the VEC center, and areas of the body which may have rock chips. Avoid the use of stiff bristles. Use of a soft cloth or felt brush is recommended.

Although contact with anti-freeze, gasoline, hydraulic fluid, oil, or windshield washer fluid is expected with this type of equipment, washing these products from your paint surface in a timely manner will greatly enhance the life of your paint finish. Some compounds could be especially damaging to the paint finish and should be removed as soon as possible by rinsing with warm water at a minimum.

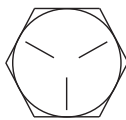
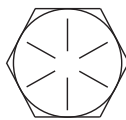
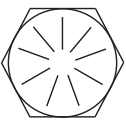
NOTICE

Exposure time causing potential paint damage by hydraulic fluid and oil is reduced if the paint surface is hot.

Torque Data Chart

When using the torque data in the chart, the following rules should be observed:

- Bolt manufacturer's particular specifications should be consulted when provided.
- Flat washers of equal strength must be used.
- All torque measurements are given in foot-pounds. To convert to inch-pounds, multiply by 12.
- Torque values specified are for bolts with residual oils or no special lubricants applied.
- Torque values for socket-head capscrews are the same as for Grade 8 capscrews.

| | | GRADE 5 | | GRADE 8 | | GRADE 9 |
|----------------|-------------------|--|----------------|---|----------------|---|
| | |  | |  | |  |
| Size (DIA-TPI) | Bolt DIA (Inches) | Plain (Ft-Lb) | Plated (Ft-Lb) | Plain (Ft-Lb) | Plated (Ft-Lb) | Plated (Ft-Lb) |
| 5/16-18 | 0.3125 | 17 | 13 | 25 | 18 | 22 |
| 3/8-16 | 0.3750 | 31 | 23 | 44 | 33 | 39 |
| 7/16-14 | 0.4375 | 49 | 37 | 70 | 52 | 63 |
| 1/2-13 | 0.5000 | 75 | 57 | 105 | 80 | 96 |
| 9/16-12 | 0.5625 | 110 | 82 | 155 | 115 | 139 |
| 5/8-11 | 0.6250 | 150 | 115 | 220 | 160 | 192 |
| 3/4-10 | 0.7500 | 265 | 200 | 375 | 280 | 340 |
| 7/8-9 | 0.8750 | 395 | 295 | 605 | 455 | 549 |
| 1-8 | 1.000 | 590 | 445 | 910 | 680 | 823 |
| 1 1/8-7 | 1.1250 | 795 | 595 | 1290 | 965 | 1167 |
| 1 1/4-7 | 1.2500 | 1120 | 840 | 1815 | 1360 | 1646 |
| 1 3/8-6 | 1.3750 | 1470 | 1100 | 2380 | 1780 | 2158 |
| 1 1/2-6 | 1.500 | 1950 | 1460 | 3160 | 2370 | 2865 |

NOTICE

- Do not use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.
- Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.
- Fasteners should be replaced with the same or higher grade. If higher grade fasteners are used, these should only be tightened to the strength of the original.
- Tighten plastic insert or crimped steel-type lock nuts to approximately 110 percent of the dry torque values shown in the chart below, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value. *Note: "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without lubrication. Tighten lubricated bolts to approximately 80% of dry bolts.*

Chapter 3 - Installation

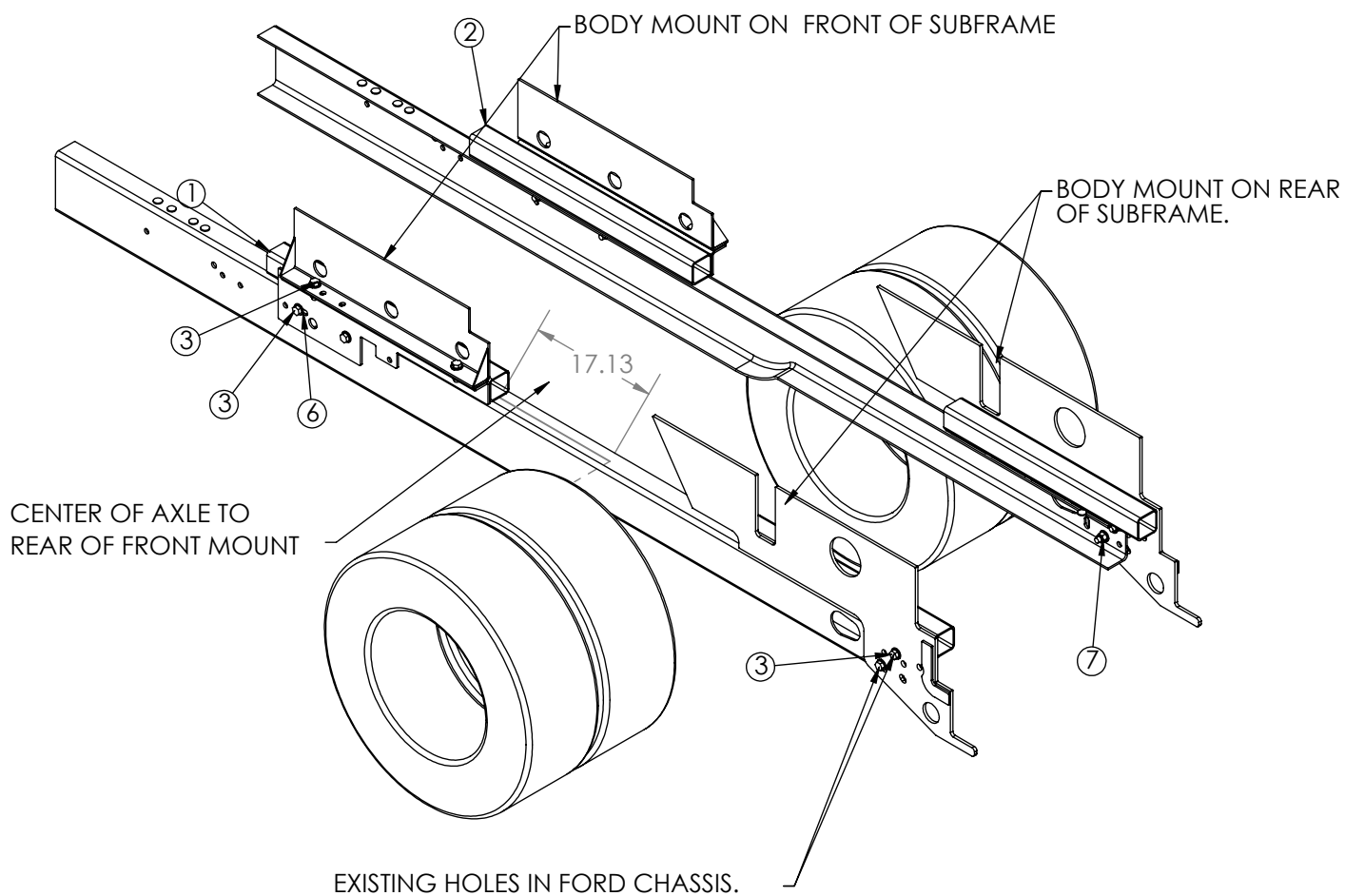
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TMAX Installation Notes

- Before performing any tasks that involve welding to the chassis, refer to the specific chassis manufacturer's recommendations.
- When lifting and placing the body, use the D-Ring tiedown locations and **always lift vertically**.

TMAX1/30K/16K-9 Mounting Kit - Ford - PN 24051

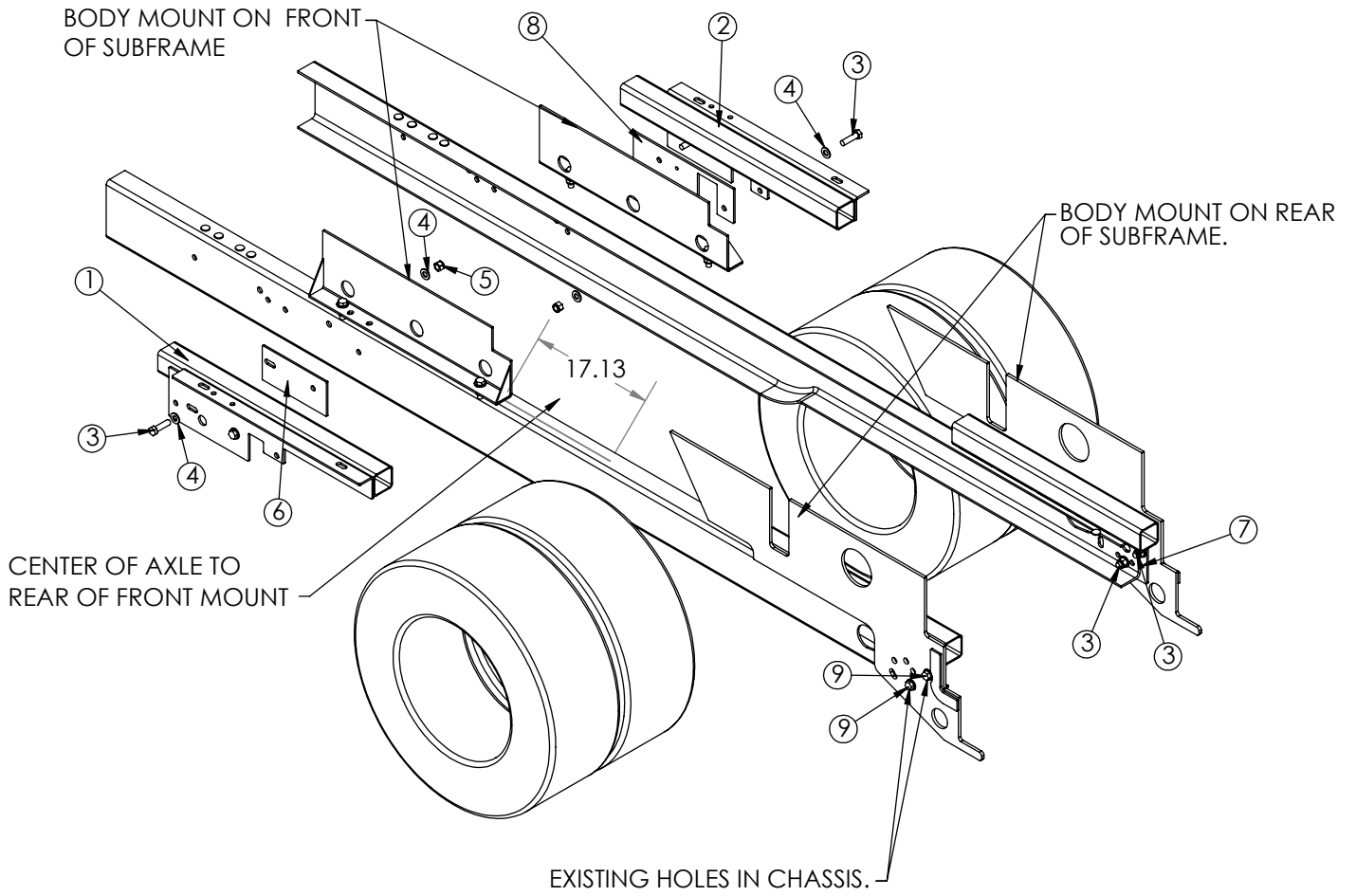


PN 24051

| ITEM | PART | DESCRIPTION | QTY |
|------|-------|--|-----|
| 1 | 24046 | BRKT BODY MNT 60 CA T1 9 LF FRT PC BLACK | 1 |
| 2 | 24047 | BRKT BODY MNT 60 CA T1 9 RF FRT PC BLACK | 1 |
| 3 | C1025 | CAP SCR 0.63-11X2.00 HHGR8 | 12 |
| 6 | C5902 | WASHER 0.63 SAE FLAT YELLOW GR8 | 24 |
| 7 | 24868 | NUT 0.63-11 HHGR8 NYLOC | 12 |

REV. B

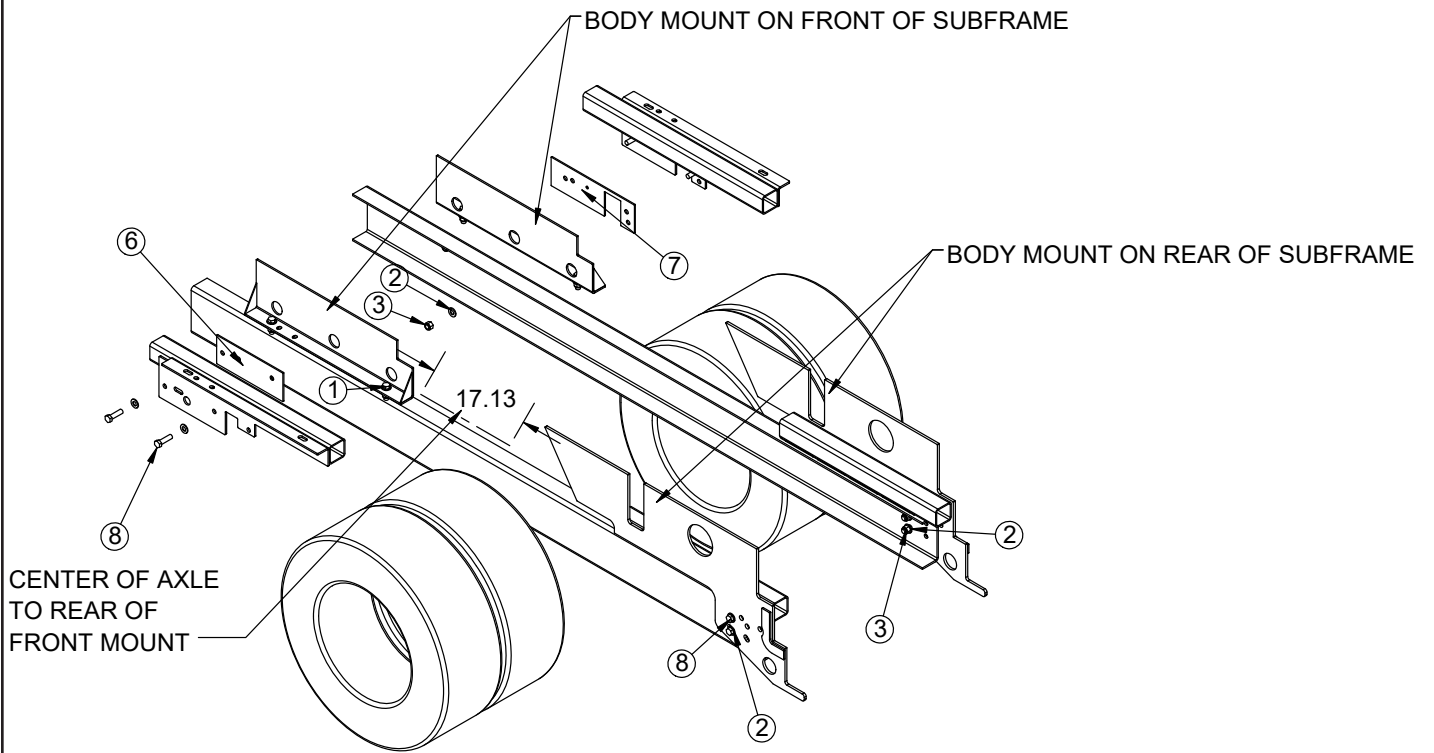
TMAX1/30K/16K-9 Mounting Kit - Dodge - PN 96076



PN 96076

| ITEM | PART | DESCRIPTION | QTY |
|--------|-------|--|-----|
| 1 | 24046 | BRKT BODY MNT 60 CA T1 9 LF FRT PC BLACK | 1 |
| 2 | 24047 | BRKT BODY MNT 60 CA T1 9 RF FRT PC BLACK | 1 |
| 3 | 84053 | CAP SCR 0.63-11X2.25 HHGR8 | 6 |
| 4 | C5902 | WASHER 0.63 SAE FLAT YELLOW GR8 | 24 |
| 5 | 24868 | NUT 0.63-11 HHGR8 NYLOC | 12 |
| 6 | 96077 | SPACER 0.25 BODY MNT T1-9 LF D5500 | 1 |
| 7 | 79493 | SPACER T1 MTG D5500 PC BLACK EL96-41688 | 1 |
| 8 | 96078 | SPACER 0.25 BODY MNT T1-9 RF D5500 | 1 |
| 9 | C1025 | CAP SCR 0.63-11X2.00 HHGR8 | 6 |
| REV. A | | | |

TMAX1/30K/16K-9 Mounting Kit - Chevy - PN 101362

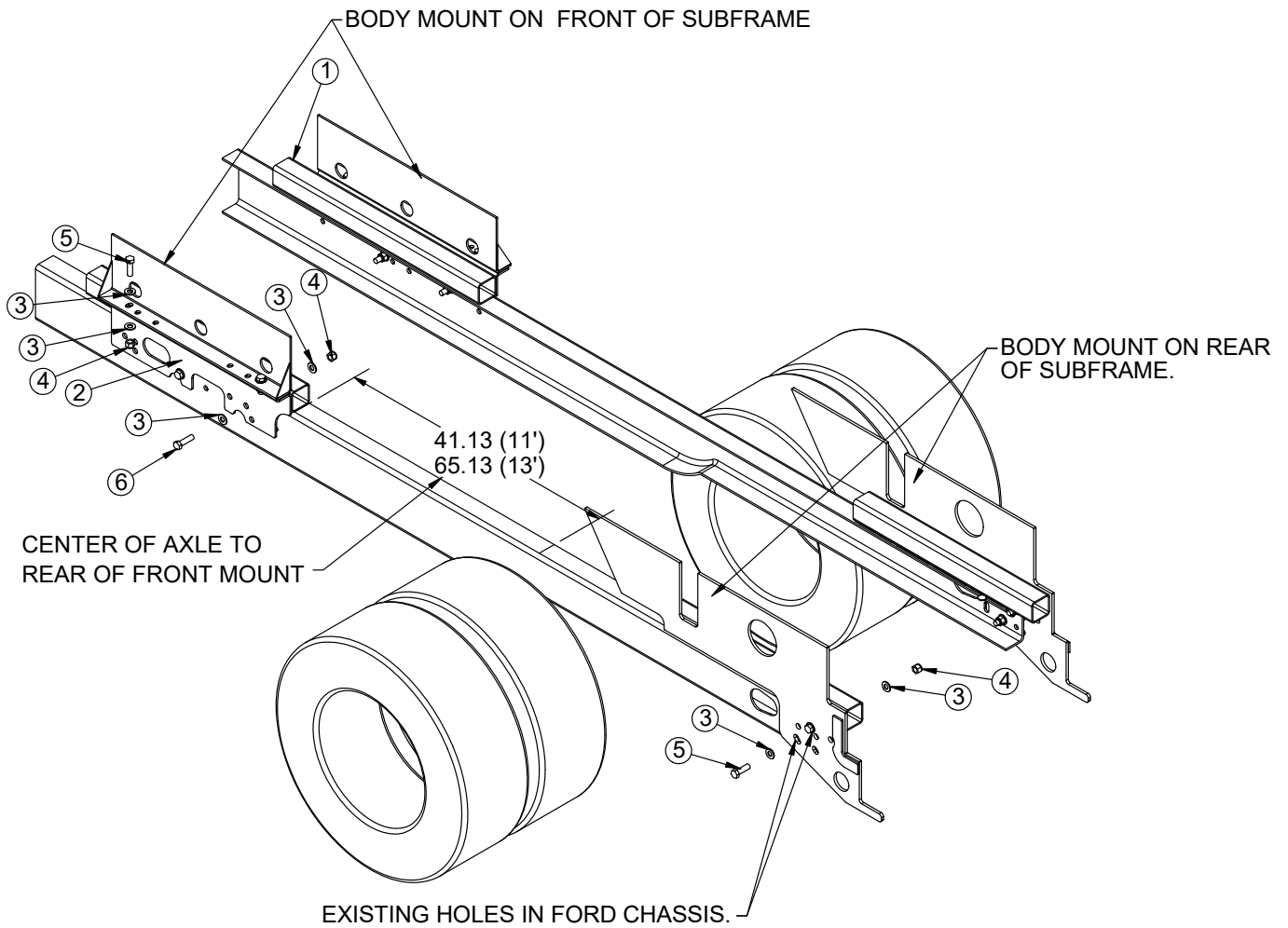


PN 101362

| ITEM | PART | DESCRIPTION | QTY |
|------|--------|--|-----|
| 1 | C1025 | CAP SCR 0.63-11X2.00 HHGR8 | 4 |
| 2 | C5902 | WASHER 0.63 SAE FLAT YELLOW GR8 | 24 |
| 3 | 24868 | NUT 0.63-11 HHGR8 NYLOC | 12 |
| 4 | 24046 | BRKT BODY MNT 60 CA T1 9 LF FRT PC BLACK | 1 |
| 5 | 24047 | BRKT BODY MNT 60 CA T1 9 RF FRT PC BLACK | 1 |
| 6 | 109752 | SPACER 0.19 BODY MNT T1-9 LF DC5500 | 1 |
| 7 | 109753 | SPACER 0.19 BODY MNT T1-9 RF C5500 | 1 |
| 8 | 84053 | CAP SCR 0.63-11X2.25 HHGR8 | 8 |

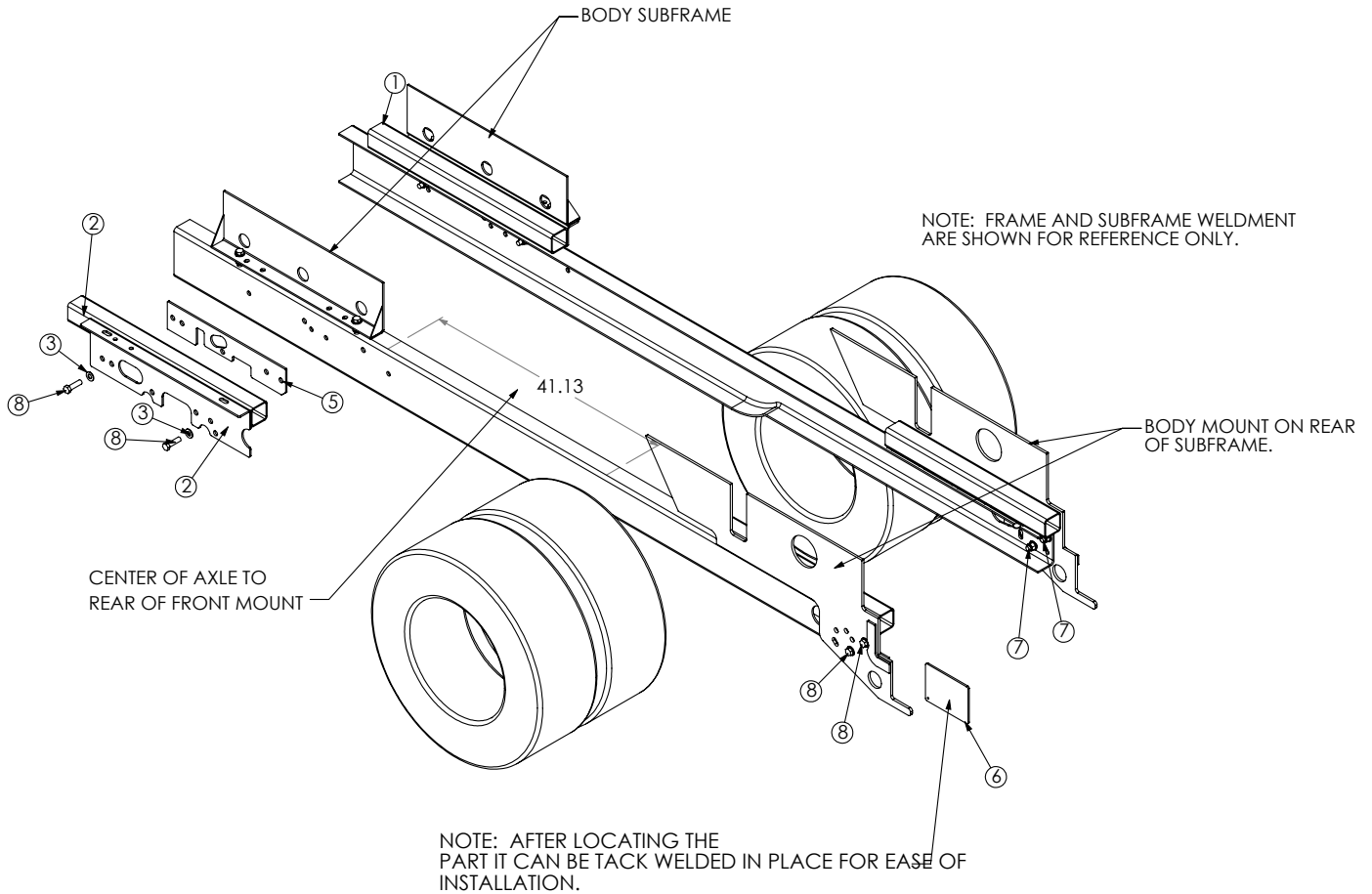
REV. A

TMAX1-13 & TMAX1/30K/16K-11 Mounting Kit - Ford - PN 13258



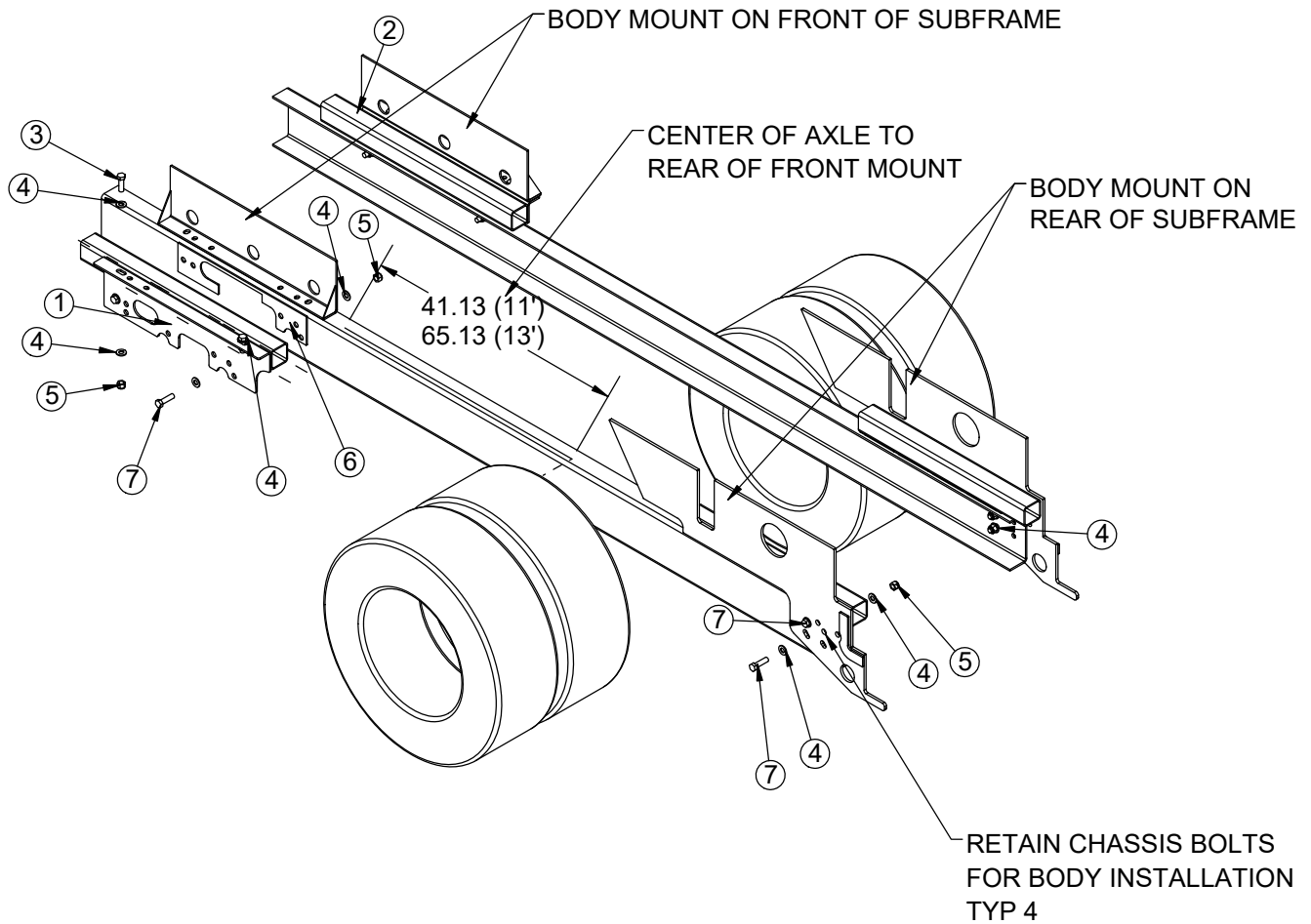
| PN 13258 | | | |
|----------|-------|---------------------------------|-----|
| ITEM | PART | DESCRIPTION | QTY |
| 1 | 13251 | BRKT BODY MNT FRONT RF PC BLACK | 1 |
| 2 | 13254 | BRKT BODY MNT FRONT LF PC BLACK | 1 |
| 3 | C5902 | WASHER 0.63 SAE FLAT YELLOW GR8 | 24 |
| 4 | 24868 | NUT 0.63-11 HHGR8 NYLOC | 12 |
| 5 | C1025 | CAP SCR 0.63-11X2.00 HHGR8 | 8 |
| 6 | 84053 | CAP SCR 0.63-11X2.25 HHGR8 | 4 |
| REV. C | | | |

TMAX1-13 & TMAX1/30K/16K-11 Mounting Kit - Dodge - PN 57645



| PN 57645 | | | |
|----------|-------|---|-----|
| ITEM | PART | DESCRIPTION | QTY |
| 1 | 13251 | BRKT BODY MNT FRONT RF PC BLACK | 1 |
| 2 | 13254 | BRKT BODY MNT FRONT LF PC BLACK | 1 |
| 3 | C1025 | CAP SCR 0.63-11X2.00 HHGR8 | 6 |
| 4 | 84053 | CAP SCR 0.63-11X2.25 HHGR8 | 6 |
| 5 | C5902 | WASHER 0.63 SAE FLAT YELLOW GR8 | 24 |
| 6 | 24868 | NUT 0.63-11 HHGR8 NYLOC | 12 |
| 7 | 57646 | SPACER FRONT D5500 2010 | 2 |
| 8 | 79493 | SPACER T1 MTG D5500 PC BLACK EL96-41688 | 1 |
| REV. C | | | |

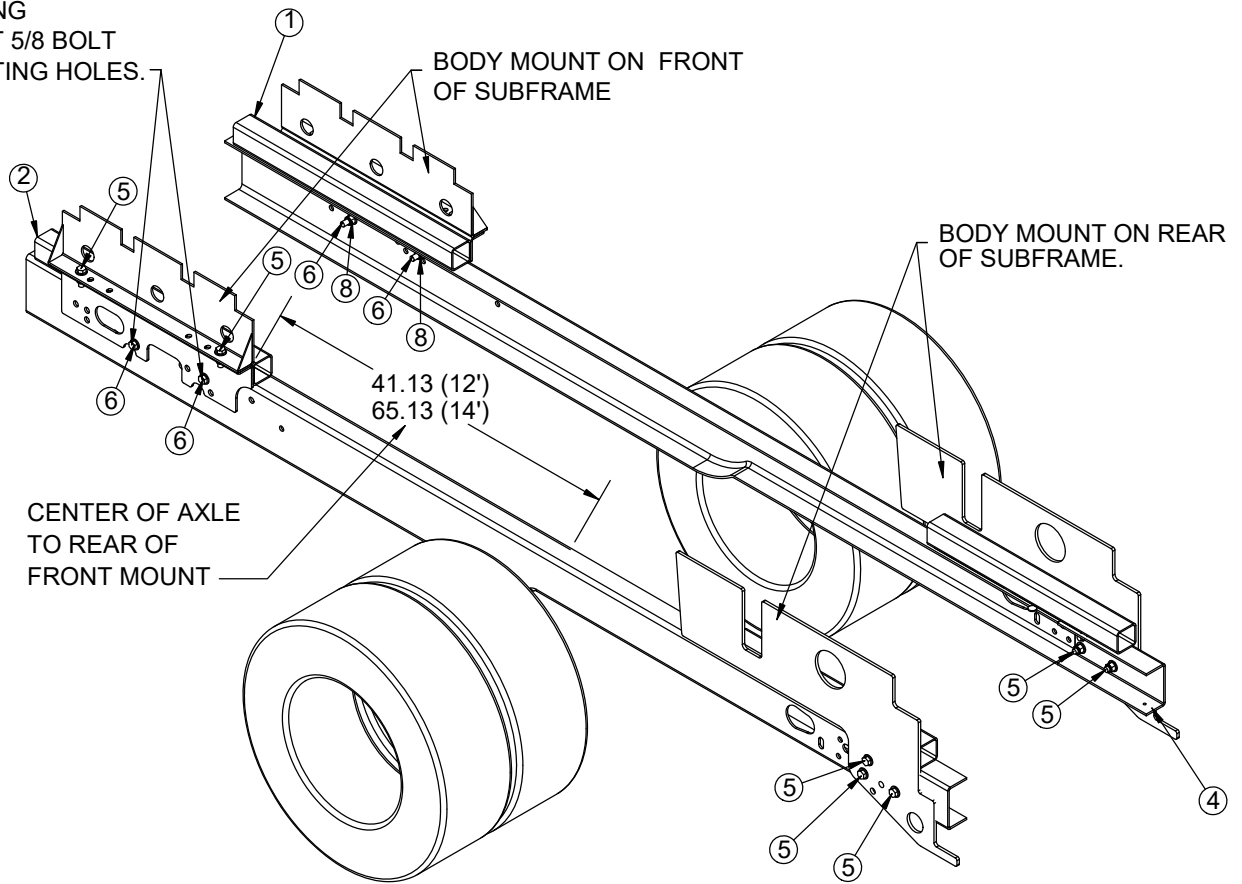
TMAX1-13 & TMAX1/30K/16K-11 Mounting Kit - Chevy - PN 101361



| PN 101361 | | | |
|-----------|--------|---------------------------------|-----|
| ITEM | PART | DESCRIPTION | QTY |
| 1 | 13254 | BRKT BODY MNT FRONT LF PC BLACK | 1 |
| 2 | 13251 | BRKT BODY MNT FRONT RF PC BLACK | 1 |
| 3 | C1025 | CAP SCR 0.63-11X2.00 HHGR8 | 4 |
| 4 | C5902 | WASHER 0.63 SAE FLAT YELLOW GR8 | 24 |
| 5 | 24868 | NUT 0.63-11 HHGR8 NYLOC | 12 |
| 6 | 109051 | SPACER FRONT C5500 2019 | 2 |
| 7 | 84053 | CAP SCR 0.63-11X2.25 HHGR8 | 8 |
| REV. B | | | |

TMAX LP Mounting Kit - Ford - PN 79837

DRILL EXISTING HOLES TO FIT 5/8 BOLT FORD MOUNTING HOLES.

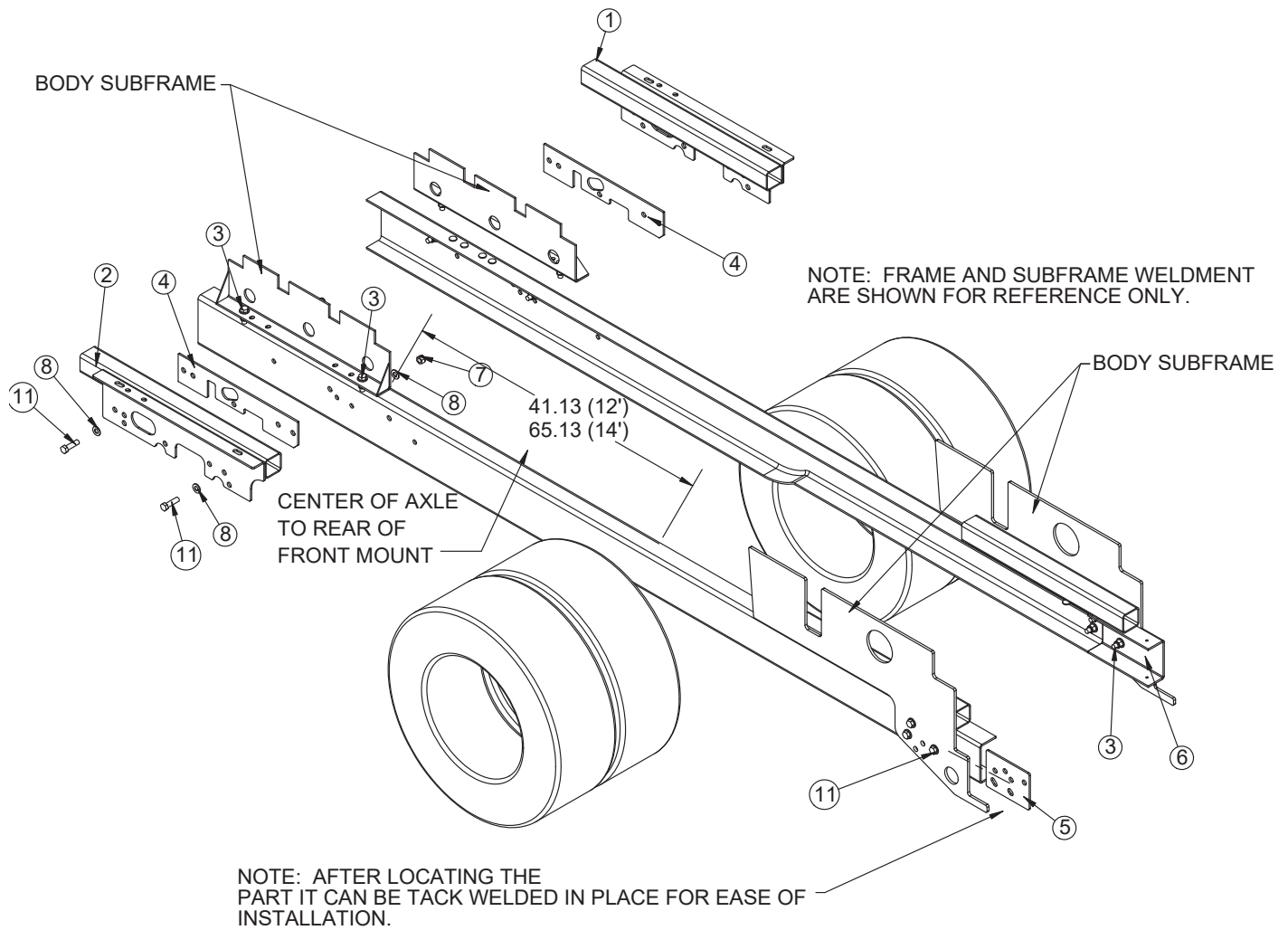


PN 79837

| ITEM | PART | DESCRIPTION | QTY |
|------|-------|---------------------------------|-----|
| 1 | 13251 | BRKT BODY MNT FRONT RF PC BLACK | 1 |
| 2 | 13254 | BRKT BODY MNT FRONT LF PC BLACK | 1 |
| 4 | 6408 | FRAME EXT 15.00 FORD W/HOLE | 2 |
| 5 | C1025 | CAP SCR 0.63-11X2.00 HHGR8 | 10 |
| 6 | 84053 | CAP SCR 0.63-11X2.25 HHGR8 | 4 |
| 7 | C5902 | WASHER 0.63 SAE FLAT YELLOW GR8 | 28 |
| 8 | 24868 | NUT 0.63-11 HHGR8 NYLOC | 14 |

REV. A

TMAX LP Mounting Kit - Dodge - PN 79838

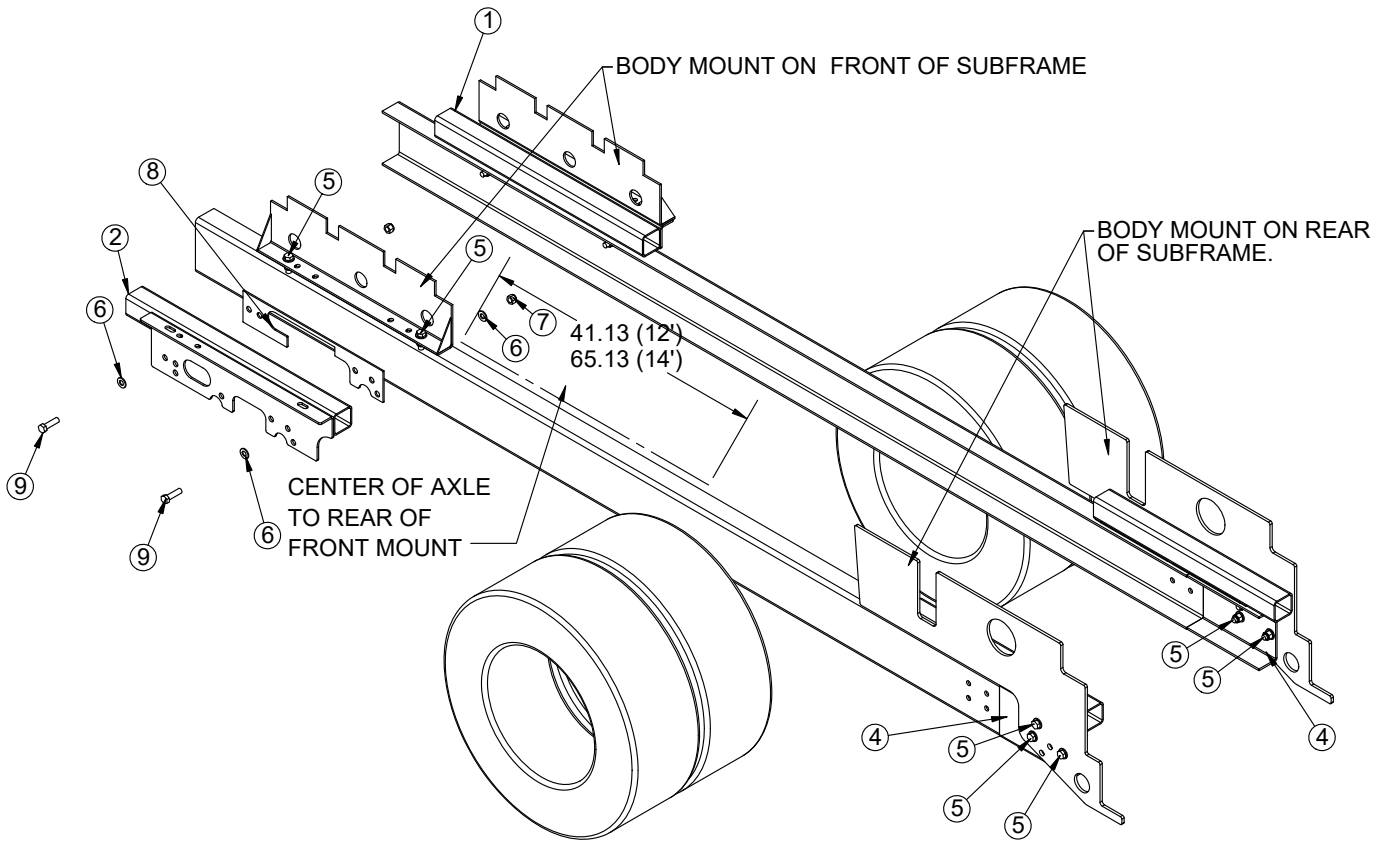


PN 79838

| ITEM | PART | DESCRIPTION | QTY |
|------|-------|---|-----|
| 1 | 13251 | BRKT BODY MNT FRONT RF PC BLACK | 1 |
| 2 | 13254 | BRKT BODY MNT FRONT LF PC BLACK | 1 |
| 3 | C1025 | CAP SCR 0.63-11X2.00 HHGR8 | 7 |
| 4 | 57646 | SPACER FRONT D5500 2010 | 2 |
| 5 | 79493 | SPACER T1 MTG D5500 PC BLACK EL96-41688 | 1 |
| 6 | 79839 | FRAME EXT 6.25X11.25 | 2 |
| 7 | 24868 | NUT 0.63-11 HHGR8 NYLOC | 14 |
| 8 | C5902 | WASHER 0.63 SAE FLAT YELLOW GR8 | 28 |
| 11 | 84053 | CAP SCR 0.63-11X2.25 HHGR8 | 7 |

REV. INITIAL RELEASE

TMAX LP Mounting Kit - Chevy - PN 101363

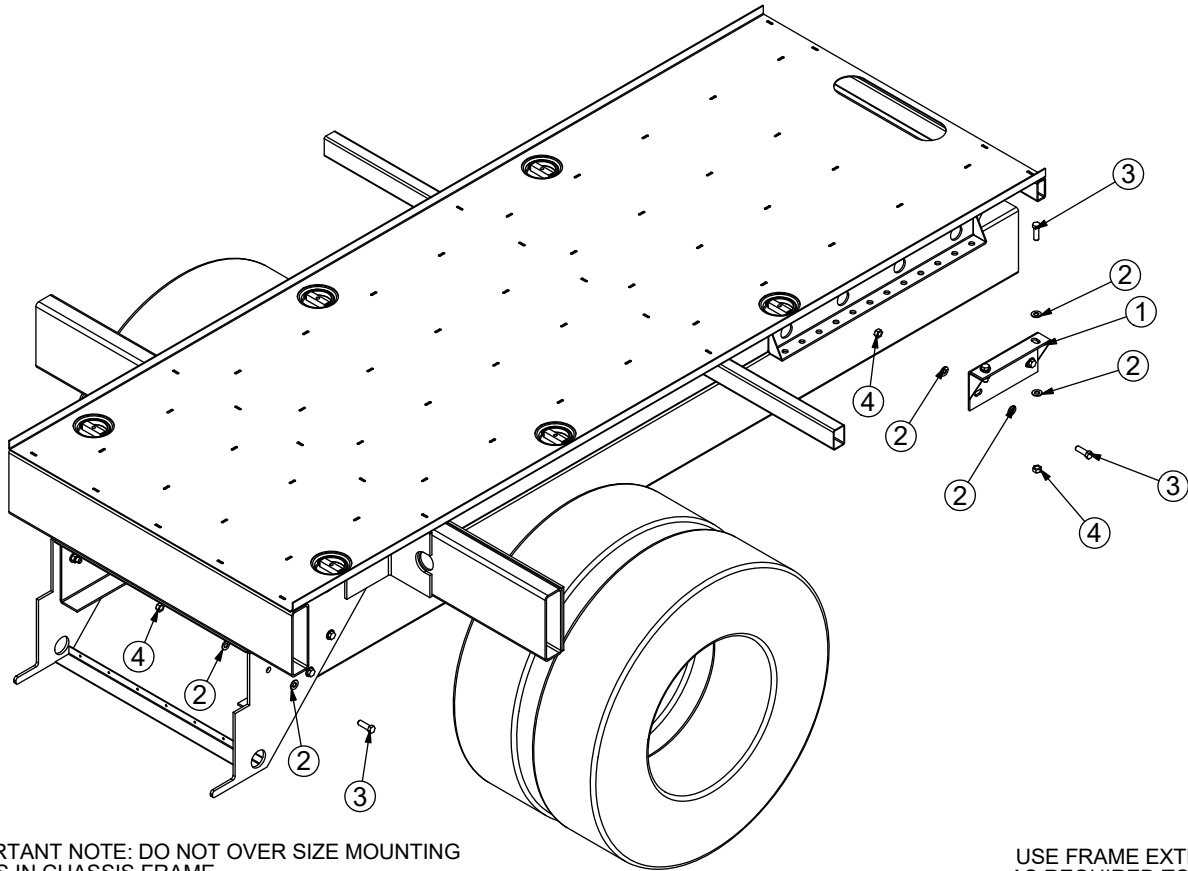


PN 101363

| ITEM | PART | DESCRIPTION | QTY |
|------|--------|---------------------------------|-----|
| 1 | 13251 | BRKT BODY MNT FRONT RF PC BLACK | 1 |
| 2 | 13254 | BRKT BODY MNT FRONT LF PC BLACK | 1 |
| 4 | 101790 | FRAME EXT 7.75X12.00 | 2 |
| 5 | C1025 | CAP SCR 0.63-11X2.00 HHGR8 | 10 |
| 6 | C5902 | WASHER 0.63 SAE FLAT YELLOW GR8 | 28 |
| 7 | 24868 | NUT 0.63-11 HHGR8 NYLOC | 14 |
| 8 | 109051 | SPACER FRONT C5500 2019 | 2 |
| 9 | 84053 | CAP SCR 0.63-11X2.25 HHGR8 | 4 |

REV. A

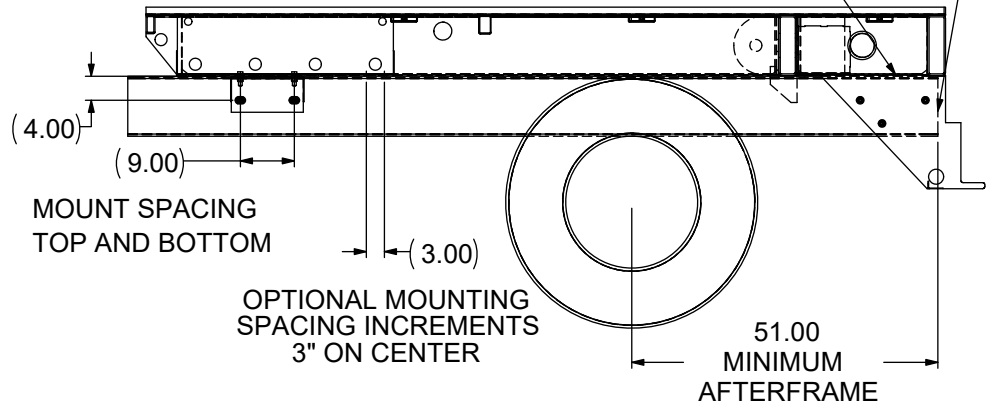
TMAX2 Mounting Kit - PN 52043



IMPORTANT NOTE: DO NOT OVER SIZE MOUNTING HOLES IN CHASSIS FRAME.

USE FRAME EXTENSION AS REQUIRED TO REACH MINIMUM LENGTH

USE .38 X 2.50 FLAT AS SPACER ON CHASSIS WITH DOUBLE FRAME RAILS THAT DO NOT EXTEND TO REAR. HOLD FLUSH WITH REAR WHEN INSTALLING AND WELD TO TRUCK FRAME BEHIND REAR SPRING SHACKLE.

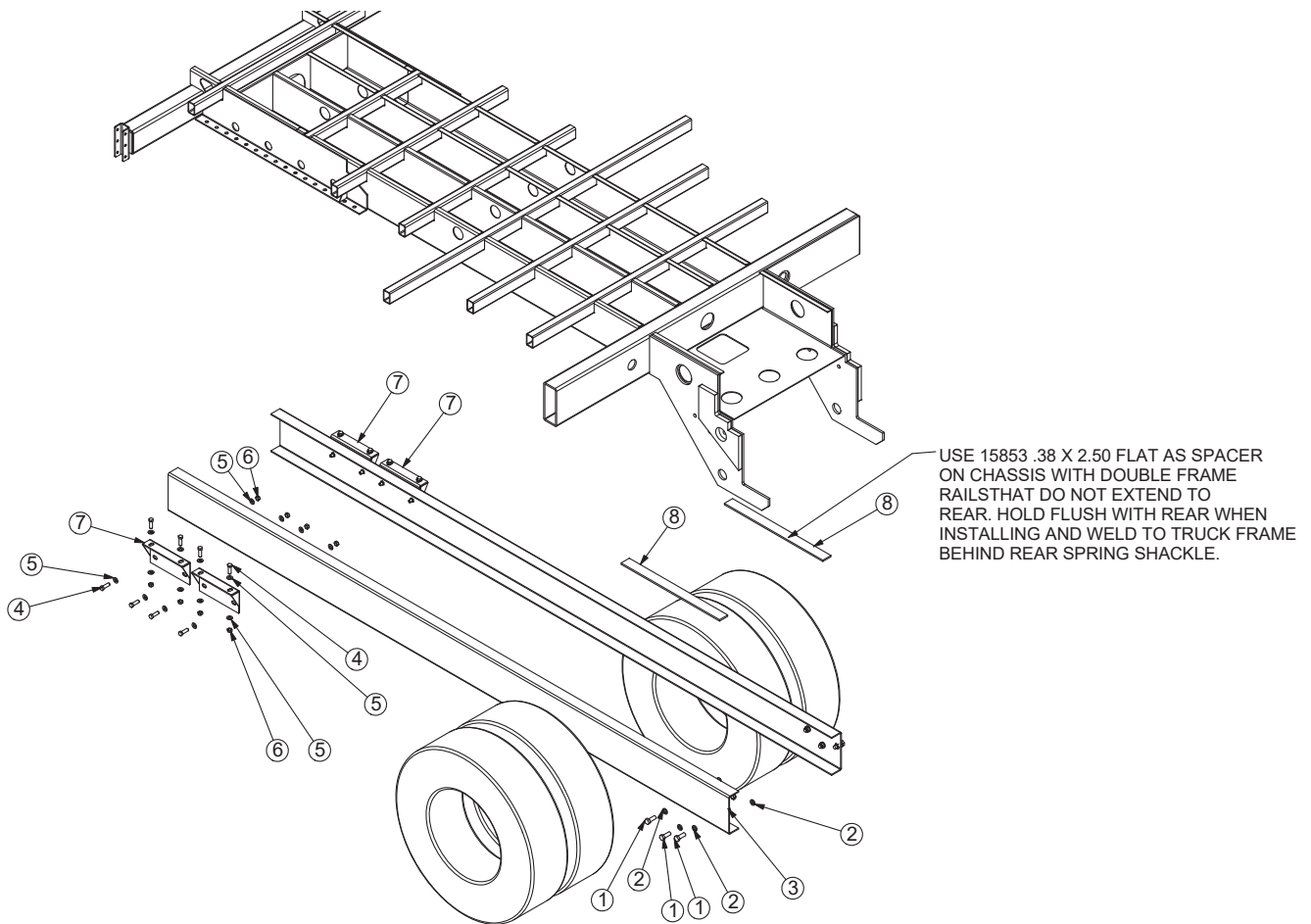


PN 52043

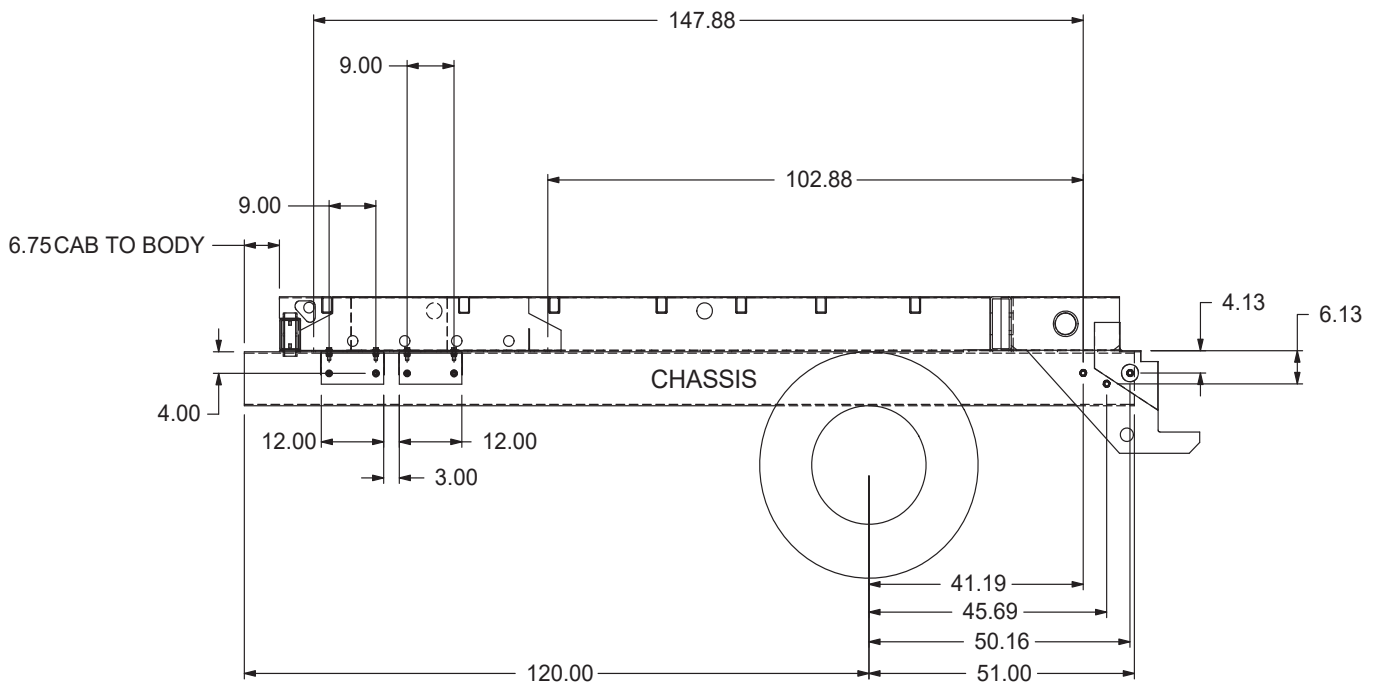
| ITEM | PART | DESCRIPTION | DEFAULT |
|------|---------|-------------------------------------|---------|
| 1 | 13951PC | BRKT BOTTOM BODY MNT POWDERCOAT BLK | 2 |
| 2 | C5902 | WASHER 0.63 SAE FLAT YELLOW GR8 | 28 |
| 3 | C1025 | CAP SCR 0.63-11X2.00 HHGR8 ZY | 14 |
| 4 | 24868 | NUT 0.63-11 HHGR8 NYLOCK ZY | 14 |

REV. INITIAL RELEASE

TMAX3 Mounting Kit - Single Axle - PN 27936



IMPORTANT NOTE: DO NOT OVER SIZE MOUNTING HOLES IN CHASSIS FRAME.



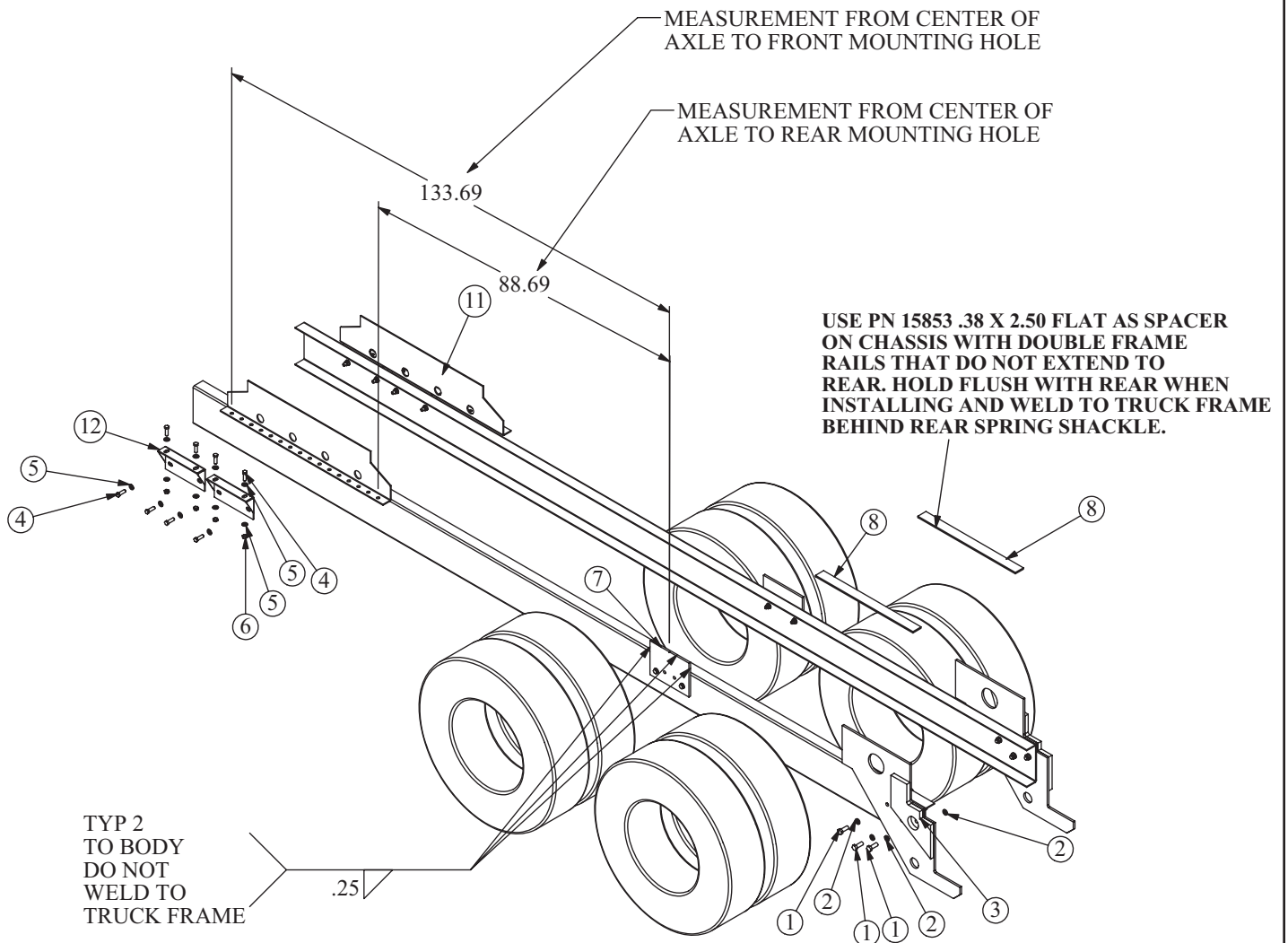
TMAX3 Mounting Kit - Single Axle - PN 27936 Parts List

| PN 27936 | | | |
|----------------------|---------|--------------------------------|-----|
| ITEM | PART | DESCRIPTION | QTY |
| 1 | 4543 | CAP SCR 0.75-10X2.00 HHGR8 ZY | 6 |
| 2 | C6219 | WASHER 0.75 SAE FLAT YELLOW GR | 12 |
| 3 | C0538 | NUT 0.75-10 HHGR8 NYLOC | 6 |
| 4 | C1025 | CAP SCR 0.63-11X2.00 HHGR8 ZY | 16 |
| 5 | C5902 | WASHER 0.63 SAE FLAT YELLOW GR | 32 |
| 6 | 2826 | NUT 0.63-11 HH NYLOC | 16 |
| 7 | 15853 | FLAT .38X2.50X30.00 | 2 |
| 8 | 24639 | BRACKET BODY MOUNT T3 BODY | 2 |
| 9 | 24577 | PLATE SHEAR T3 BODY | 2 |
| 10 | 27281 | PLATE REINF SHEAR T3 BODY | 2 |
| 11 | 13951PC | BRKT WLDMT BOTTOM BODY MNT T2 | 4 |
| REV. INITIAL RELEASE | | | |

NOTES:

**CHASSIS AND SUBFRAME ARE SHOWN FOR REFERENCE ONLY.
DO NOT OVERSIZE MOUNTING HOLES IN CHASSIS FRAME.**

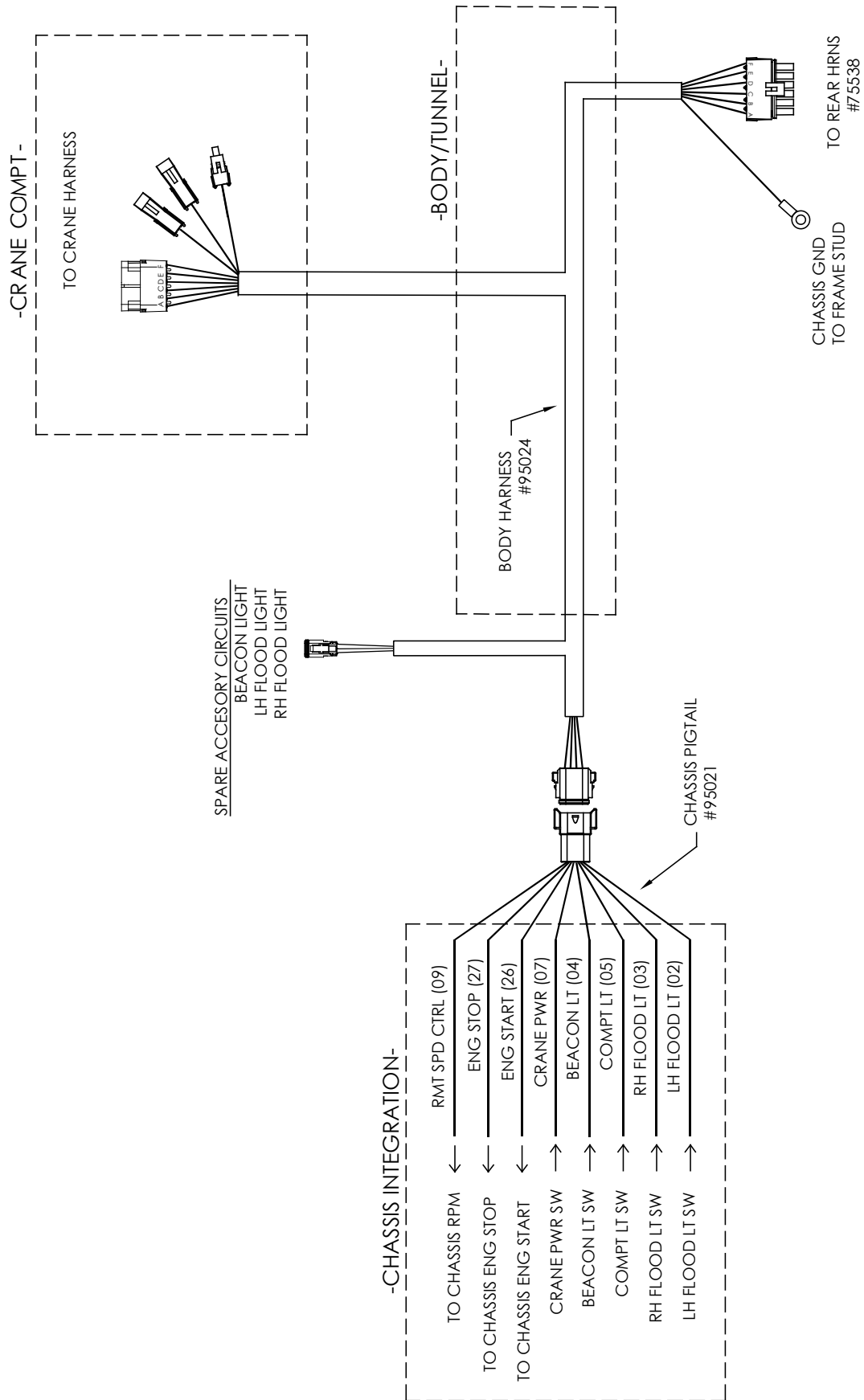
TMAX3 Mounting Kit - Tandem Axle - PN 31143



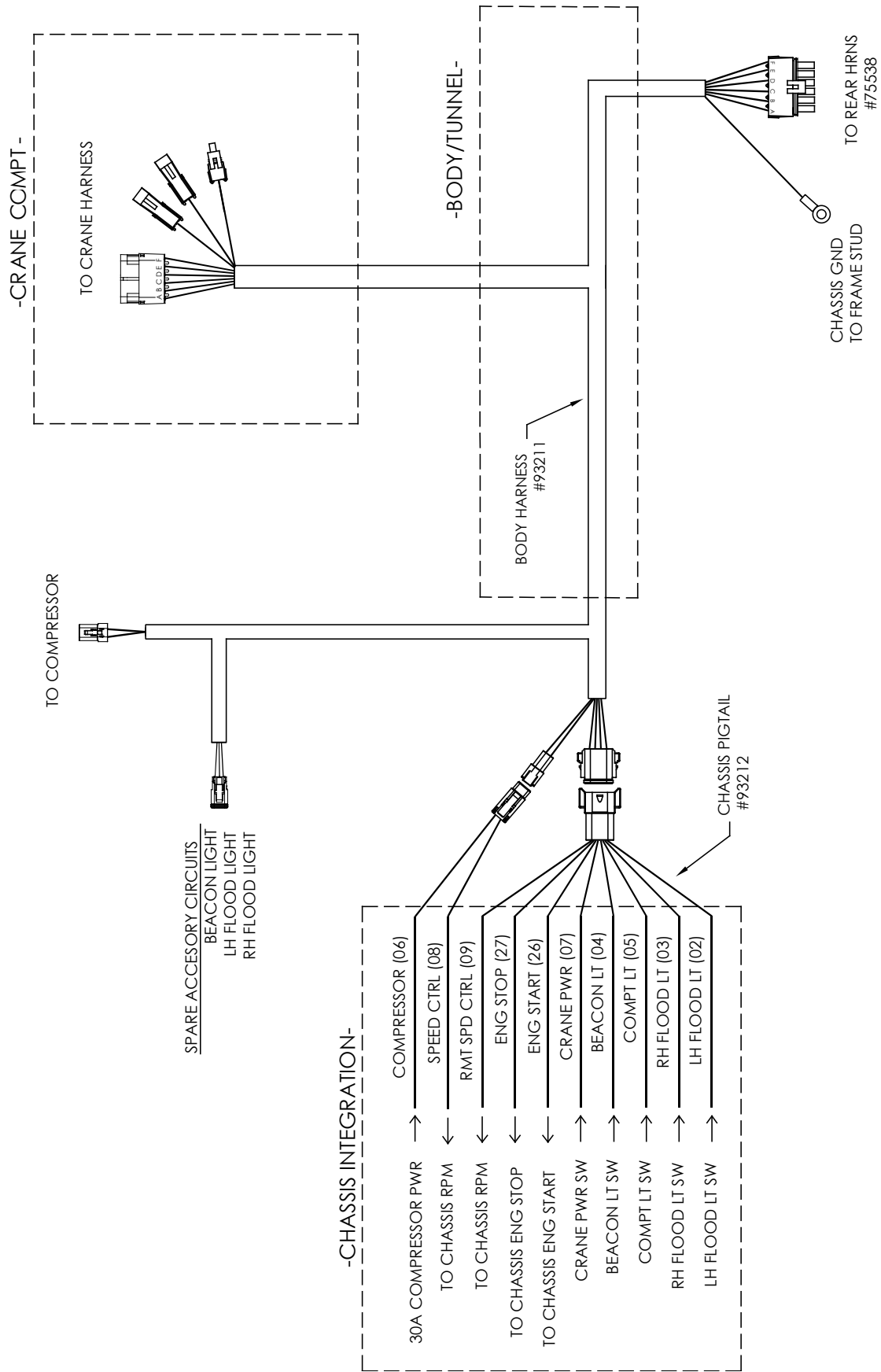
IMPORTANT NOTE: DO NOT OVER SIZE MOUNTING HOLES IN CHASSIS FRAME.

| PN 27936 | | | |
|----------|---------|---|-----|
| ITEM | PART | DESCRIPTION | QTY |
| 1 | 4543 | CAP SCR 0.75-10X2.00 HHGR8 ZY | 6 |
| 2 | C6219 | WASHER 0.75 SAE FLAT YELLOW GR8 | 12 |
| 3 | C0538 | NUT 0.75-10 HHGR8 NYLOC | 6 |
| 4 | C1025 | CAP SCR 0.63-11X2.00 HHGR8 ZY | 20 |
| 5 | C5902 | WASHER 0.63 SAE FLAT YELLOW GR8 | 40 |
| 6 | 2826 | NUT 0.63-11 HH NYLOC | 20 |
| 7 | 9904 | SHEAR PLATE 0.50X9.00X12.00 | 2 |
| 8 | 15853 | FLAT .38X2.50X30.00 | 2 |
| 9 | 24577 | PLATE SHEAR T3 BODY | 2 |
| 10 | 27281 | PLATE REINF SHEAR T3 BODY | 2 |
| 11 | 24639 | BRACKET BODY MOUNT T3 BODY | 2 |
| 12 | 13951PC | BRKT WLDMT BOTTOM BODY MNT T24IMPORTANT | 4 |

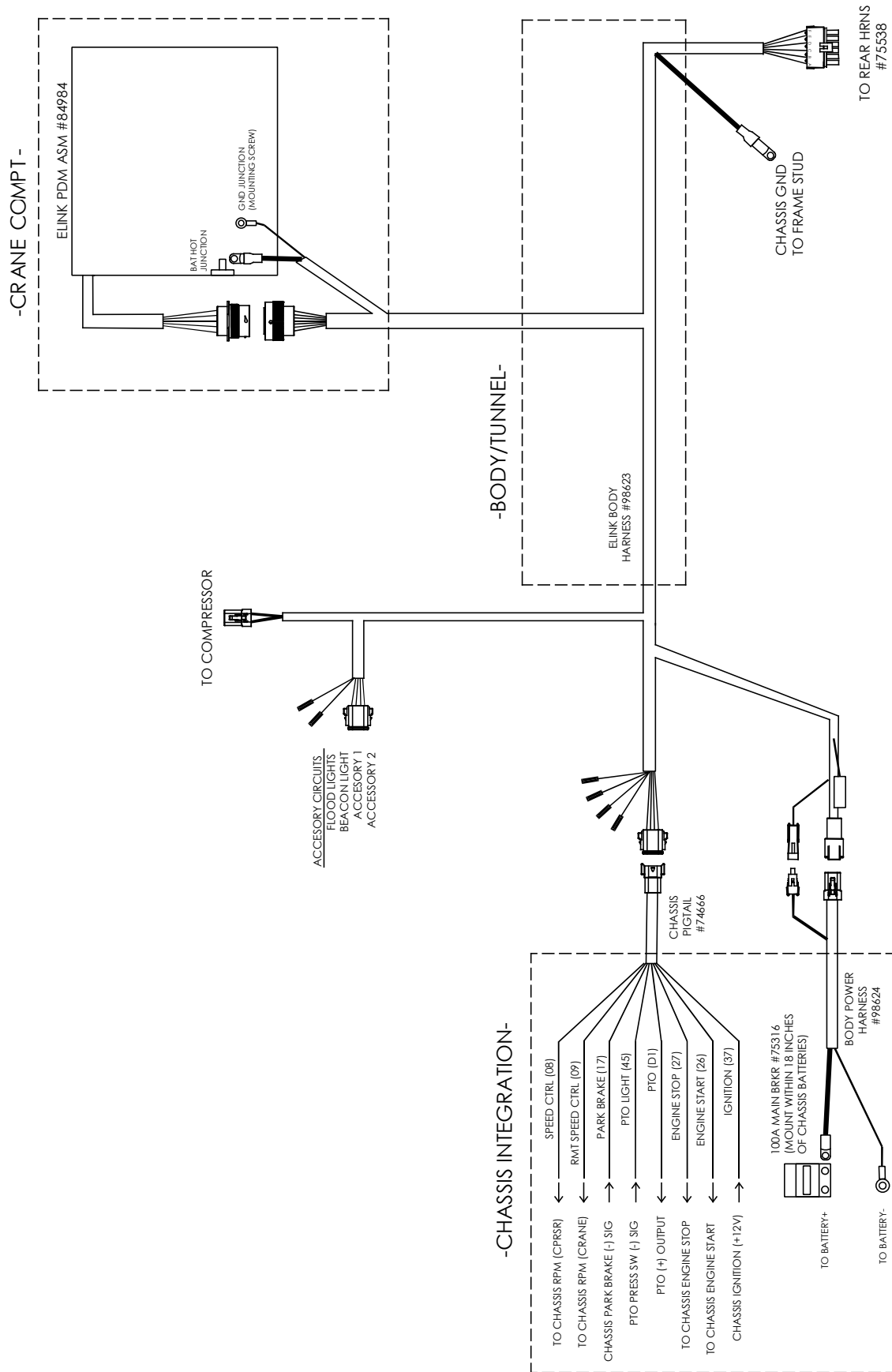
Upfitter SW Small LP or Mech W/O CPRS - 75749



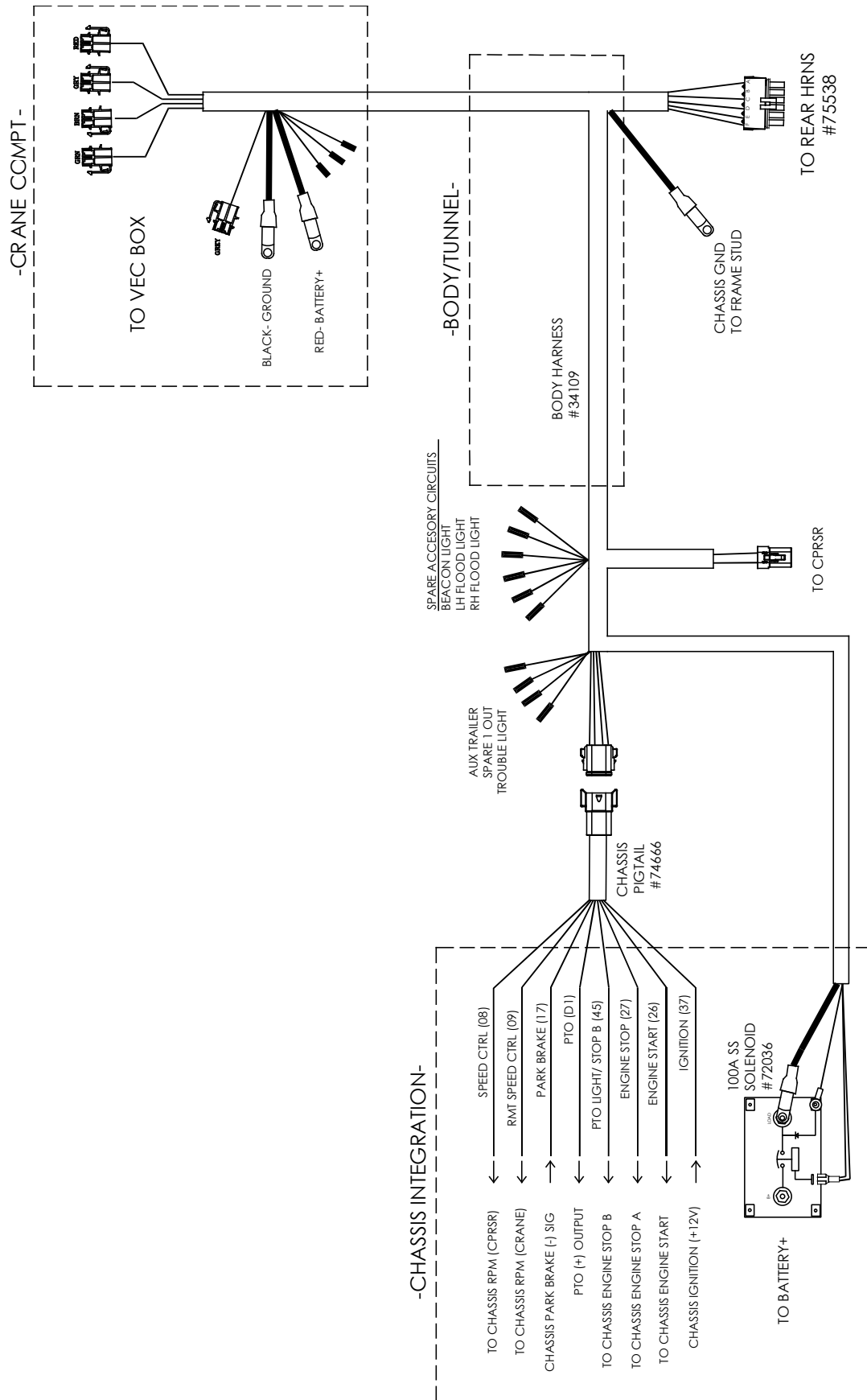
Ctrl Pkg Mech Upfitter SW W/Cprs - 93210



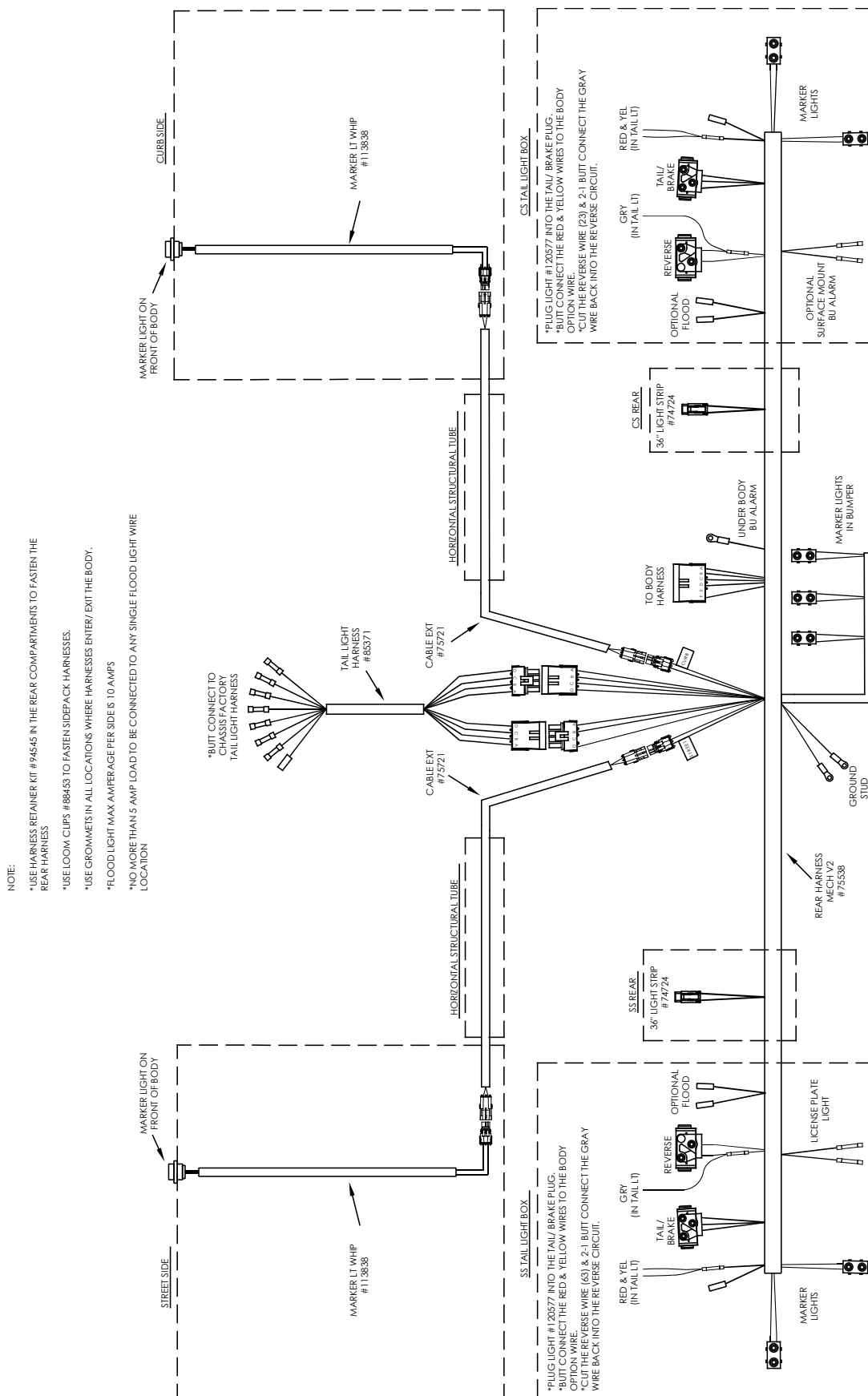
Ctrl Pkg E-Link 2.0 Conn Diagram - 85450



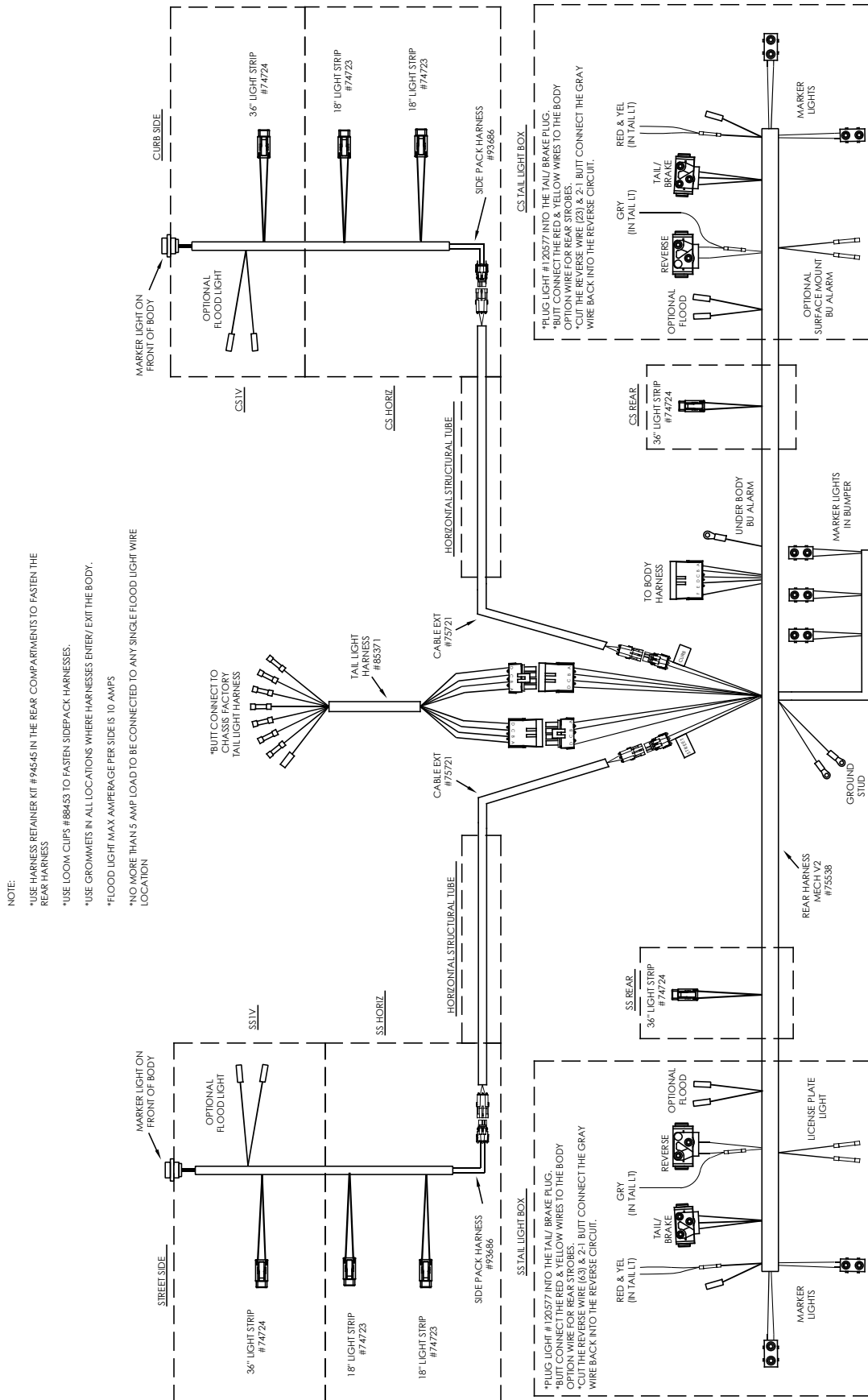
Ctrl Pkg VEC Front Switch Panel - 34535



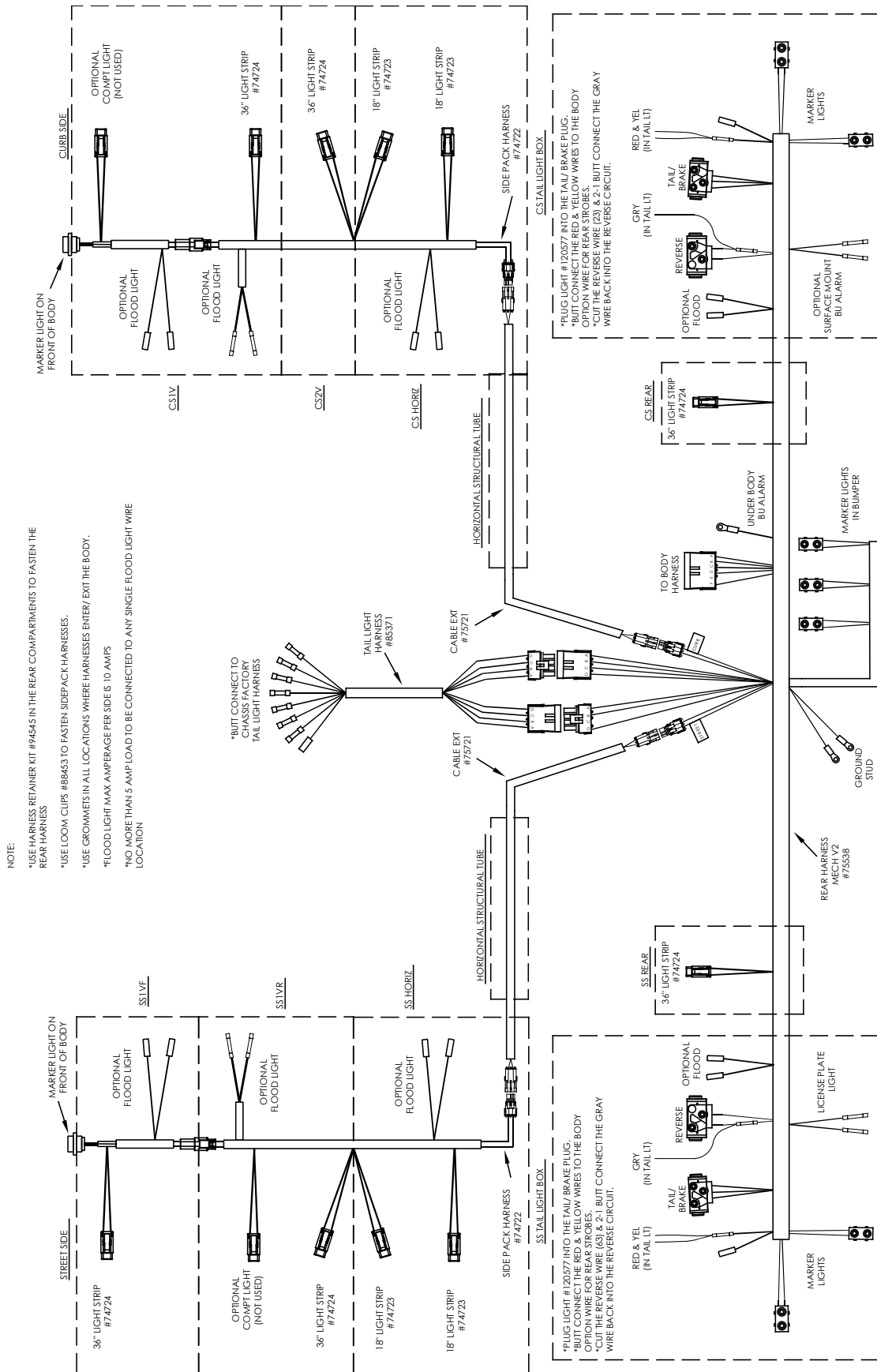
Light Package 16K Mech FMVSS Only - 120581



Light Pkg 16K-9 Mech Body FMVSS & Compt - 120580



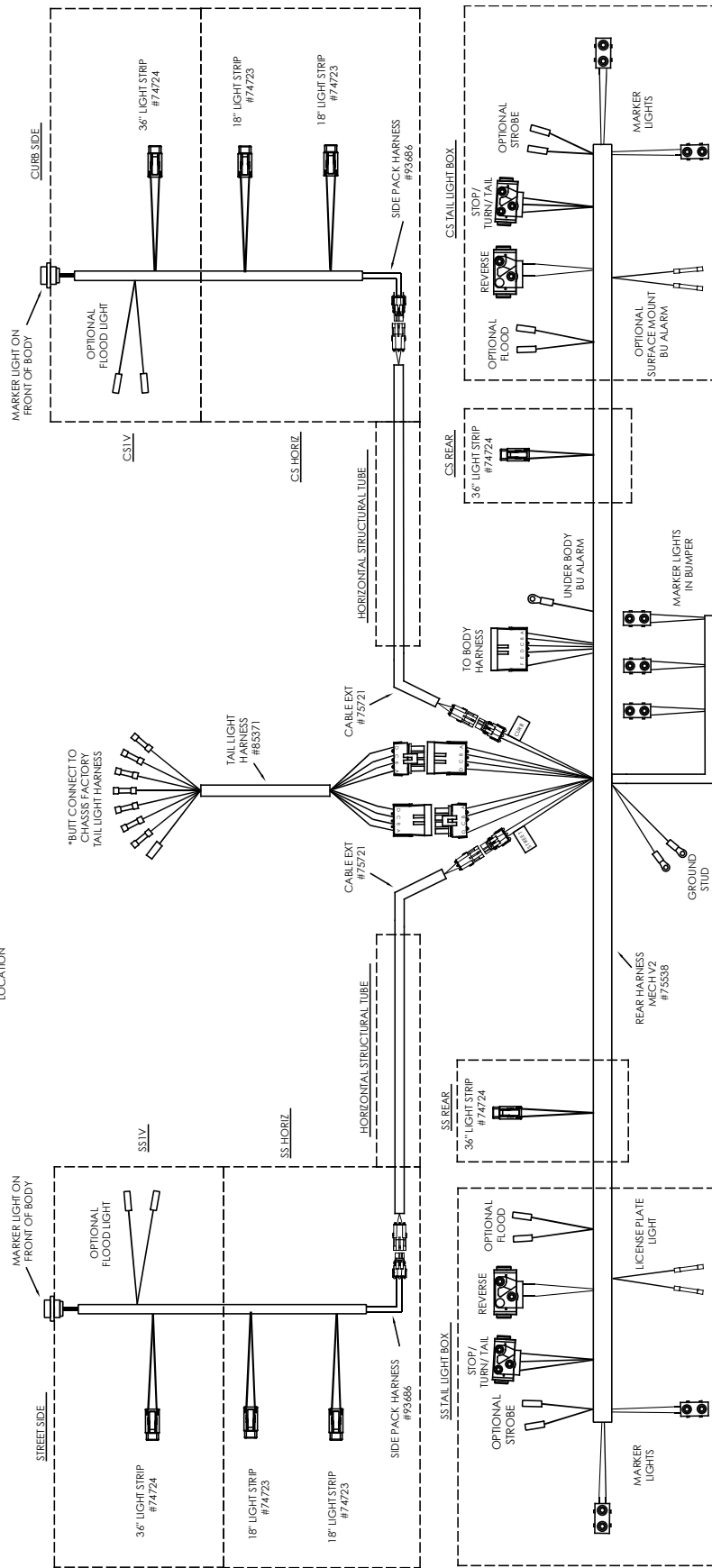
Light Pkg 16K-11 Mech Body FMVSS & Compt - 120579



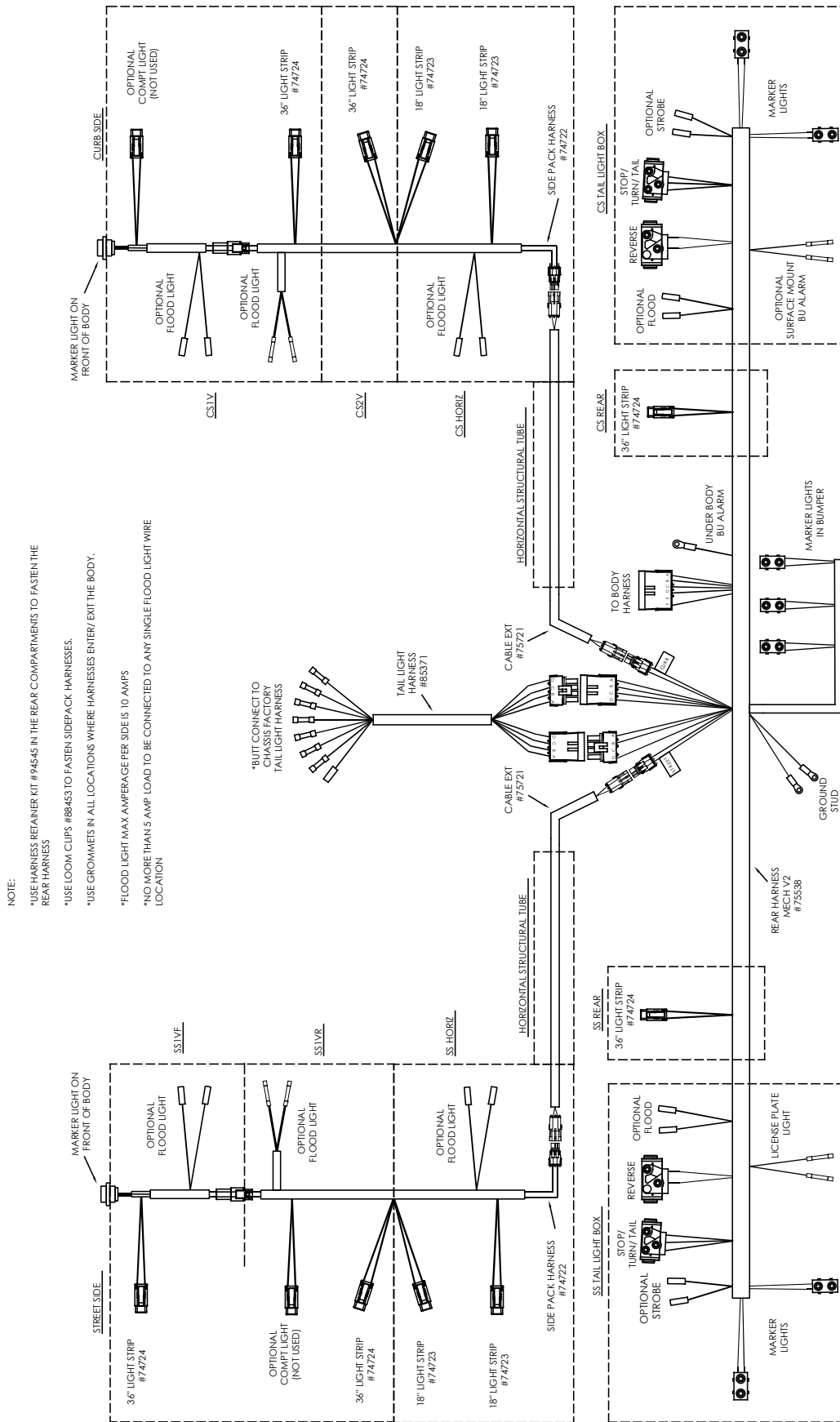
Light Kit Compt TMAX1 & 30K-9 - 93687

NOTE:

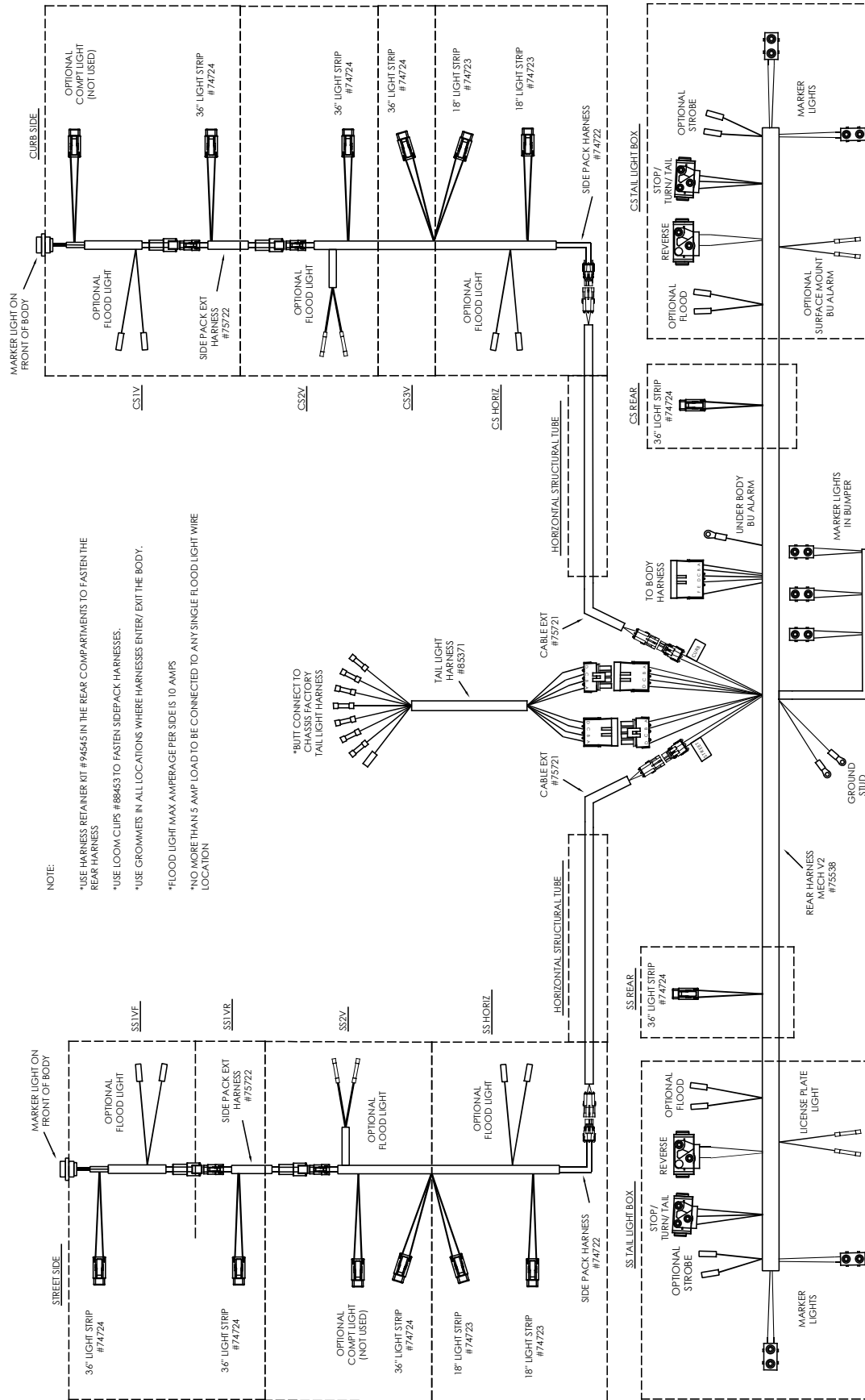
- *USE HARNESS RETAINER KIT #94545 IN THE REAR COMPARTMENTS TO FASTEN THE REAR HARNESS
- *USE LOOM CLIPS #88453 TO FASTEN SIDEPACK HARNESSES.
- *USE GROMMETS IN ALL LOCATIONS WHERE HARNESSES ENTER/EXIT THE BODY.
- *FLOOD LIGHT MAX. AMPERAGE PER SIDE IS 10 AMPS
- *NO MORE THAN 5 AMP LOAD TO BE CONNECTED TO ANY SINGLE FLOOD LIGHT WIRE LOCATION



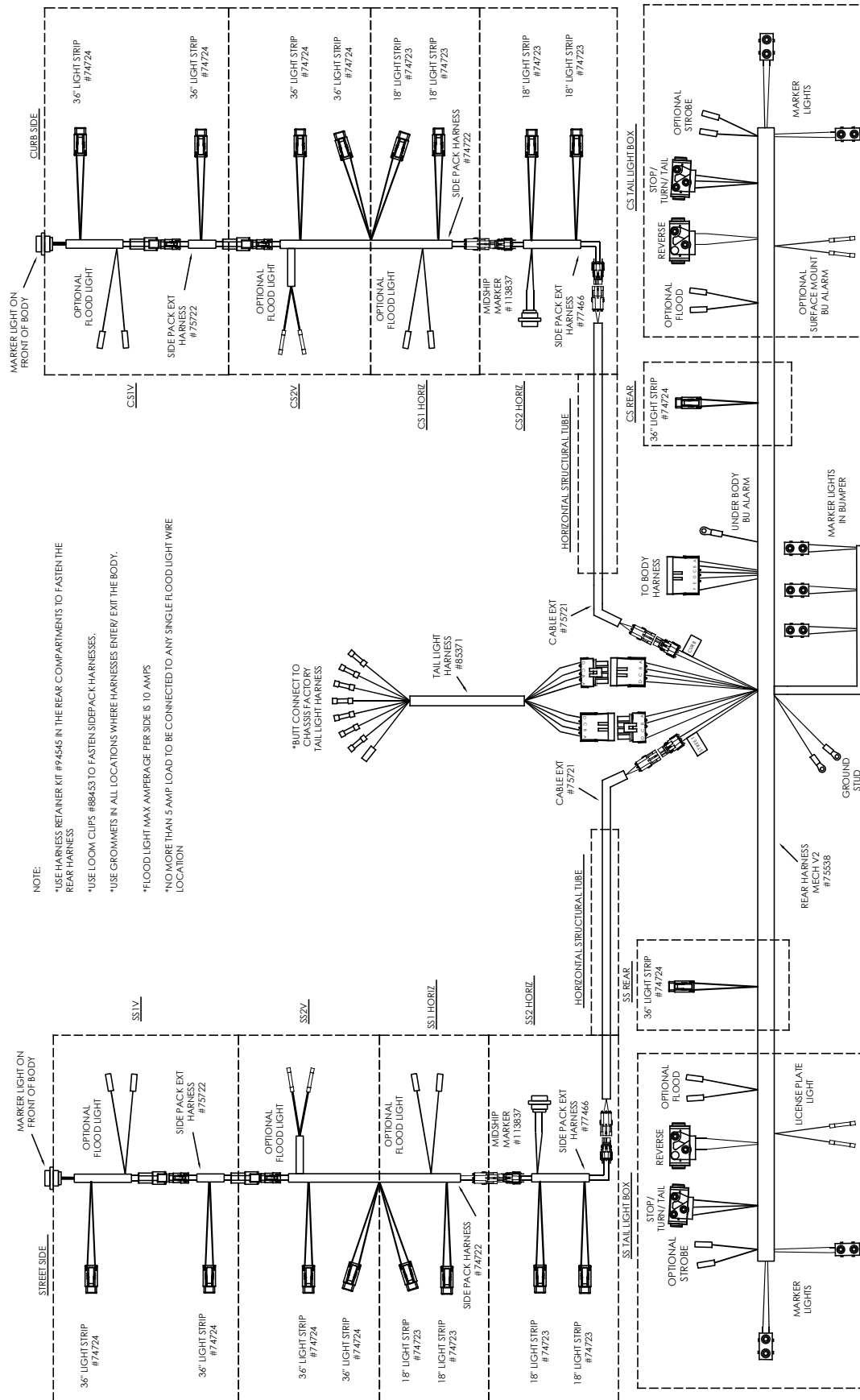
Light Kit Compt TMAX1,2 & 30K-11 - 75739



Light Kit Compt 13' & 14' TMAX - 75744



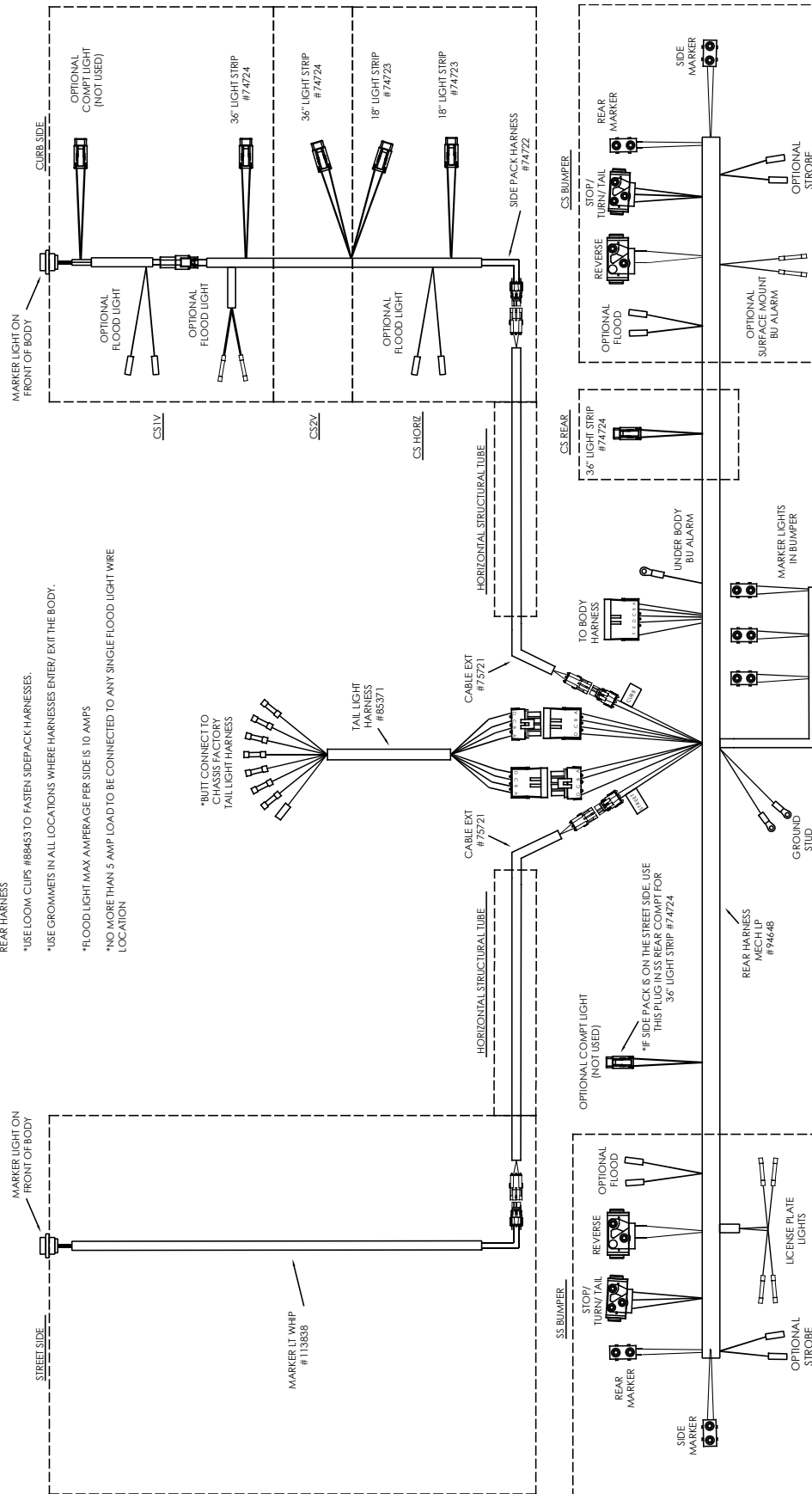
Light Kit Compt TMAX3 Tandem - 75753



Light Kit Compt V2 TMAX LP-12 - 75747

NOTE:

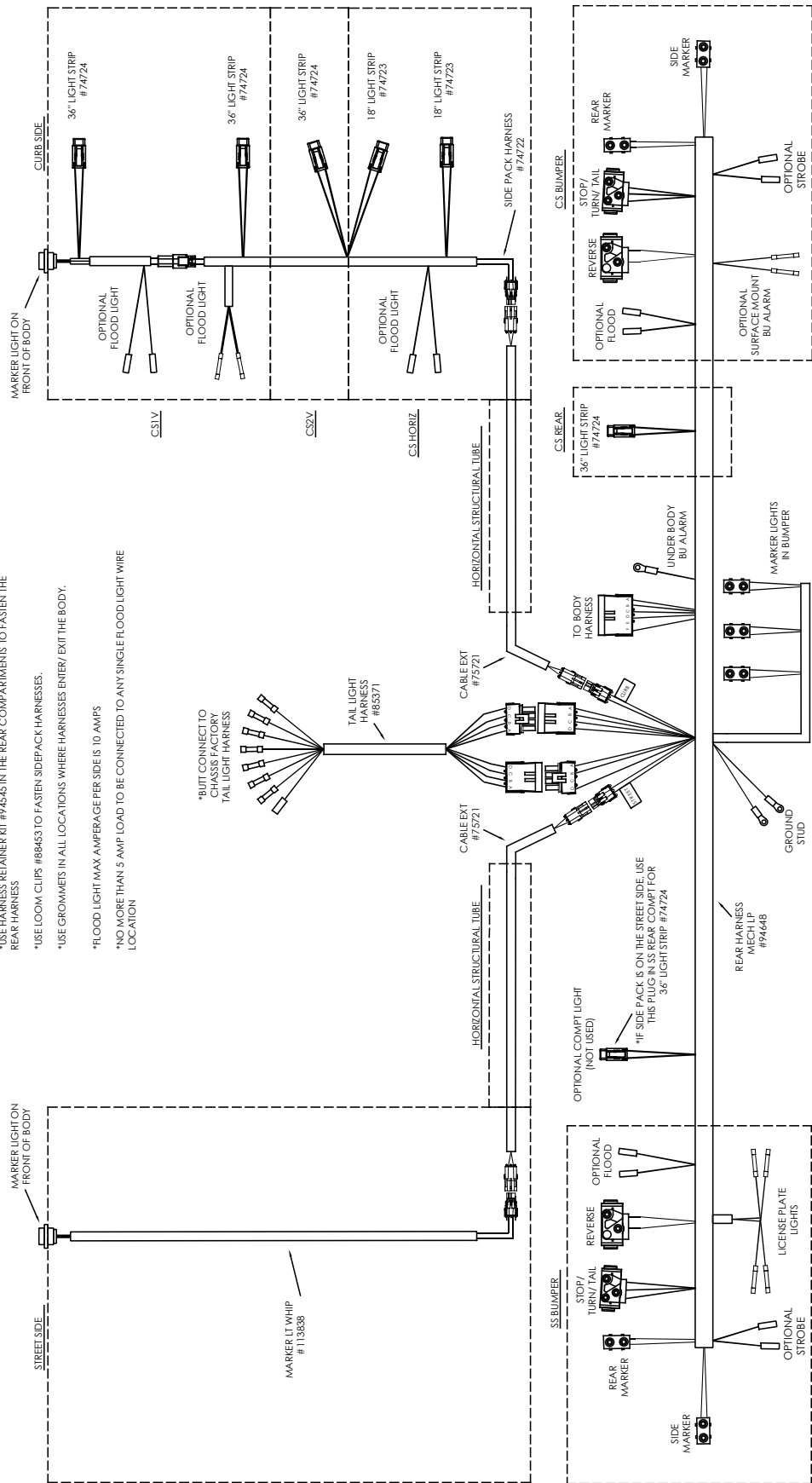
- *IF SIDE PACK IS ON THE STREET SIDE, REVERSE SIDE PACK HARNESS AND MARKER LIGHT HARNESS.
- *USE HARNESS RETAINER KIT #94545 IN THE REAR COMPARTMENTS TO FASTEN THE REAR HARNESS
- *USE LOOM CLIPS #88453 TO FASTEN SIDE-PACK HARNESSES.
- *USE GROMMETS IN ALL LOCATIONS WHERE HARNESSES ENTER/EXIT THE BODY.
- *FLOOD LIGHT MAX AMPERAGE PER SIDE IS 10 AMPS
- *NO MORE THAN 5 AMP LOAD TO BE CONNECTED TO ANY SINGLE FLOOD LIGHT WIRE LOCATION



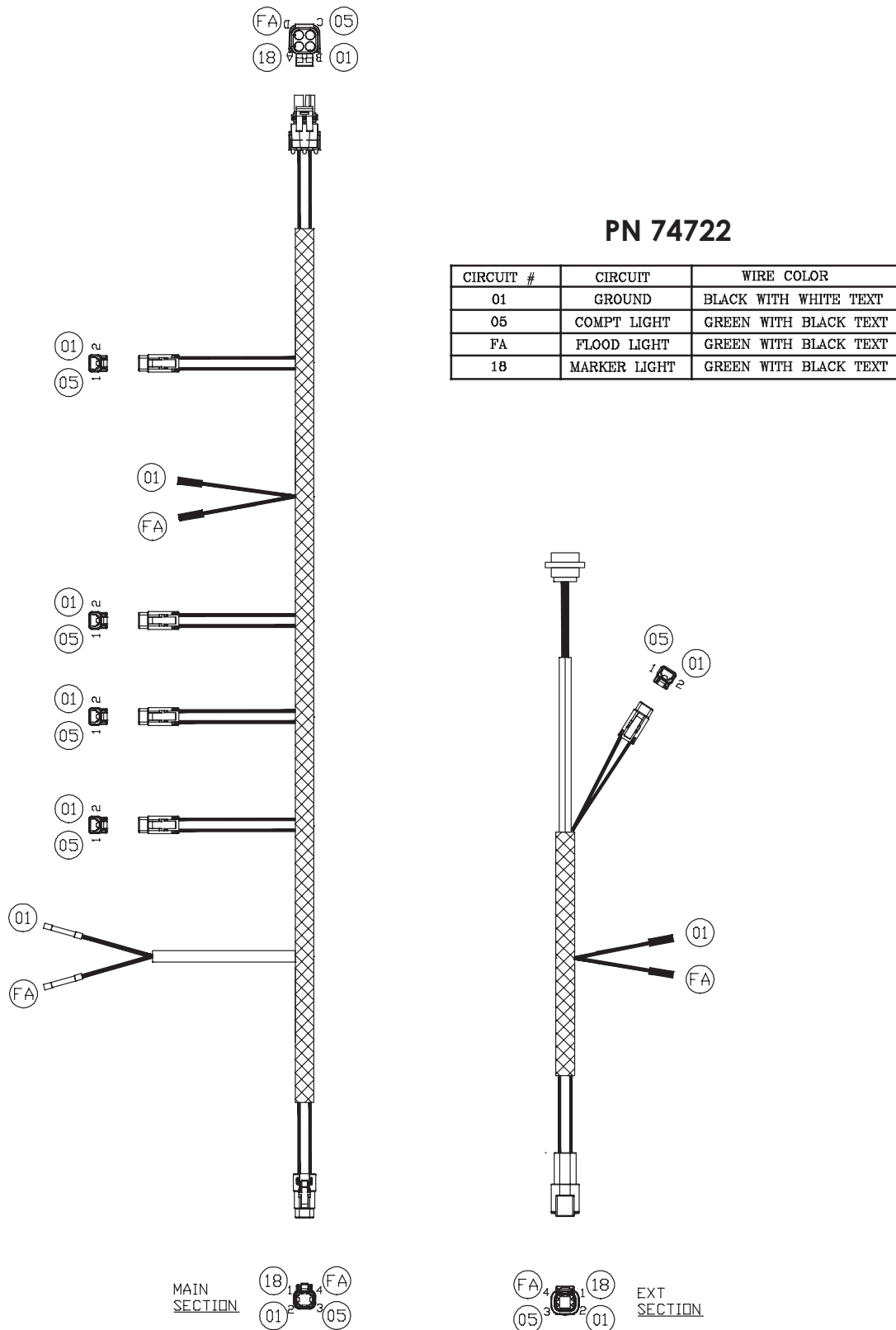
Light Kit Compt Kit V2 TMAX LP-14 - 75748

NOTE:

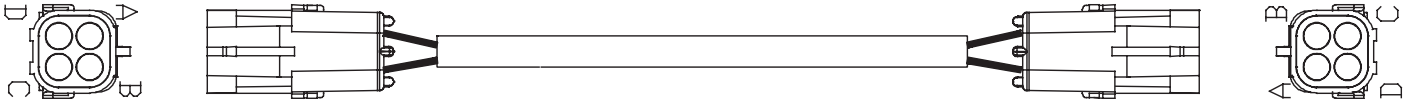
- *IF SIDE PACK IS ON THE STREET SIDE, REVERSE SIDE PACK, HARNESS AND MARKER LIGHT HARNESS.
- *USE HARNESS RETAINER KIT #194545 IN THE REAR COMPARTMENTS TO FASTEN THE REAR HARNESS
- *USE LOOM CLIPS #88663 TO FASTEN SIDEPACK HARNESSES.
- *USE GROMMETS IN ALL LOCATIONS WHERE HARNESSES ENTER/ EXIT THE BODY.
- *FLOOD LIGHT MAX AMPERAGE PER SIDE IS 10 AMPS
- *NO MORE THAN 5 AMP LOAD TO BE CONNECTED TO ANY SINGLE FLOOD LIGHT WIRE LOCATION



Wiring Harness: Side Pack (Both Sides) - PN 74722



Side Pack Harness to Rear Harness Connector - PN 75721



COLOR CODE: (BOTH ENDS)

PIN A - RED
PIN B - BRN
PIN C - YEL
PIN D - GRN

PN 75721
Side Pack to Rear
Connector

Wiring Harness T3 Side Pack Extension - PN 75722

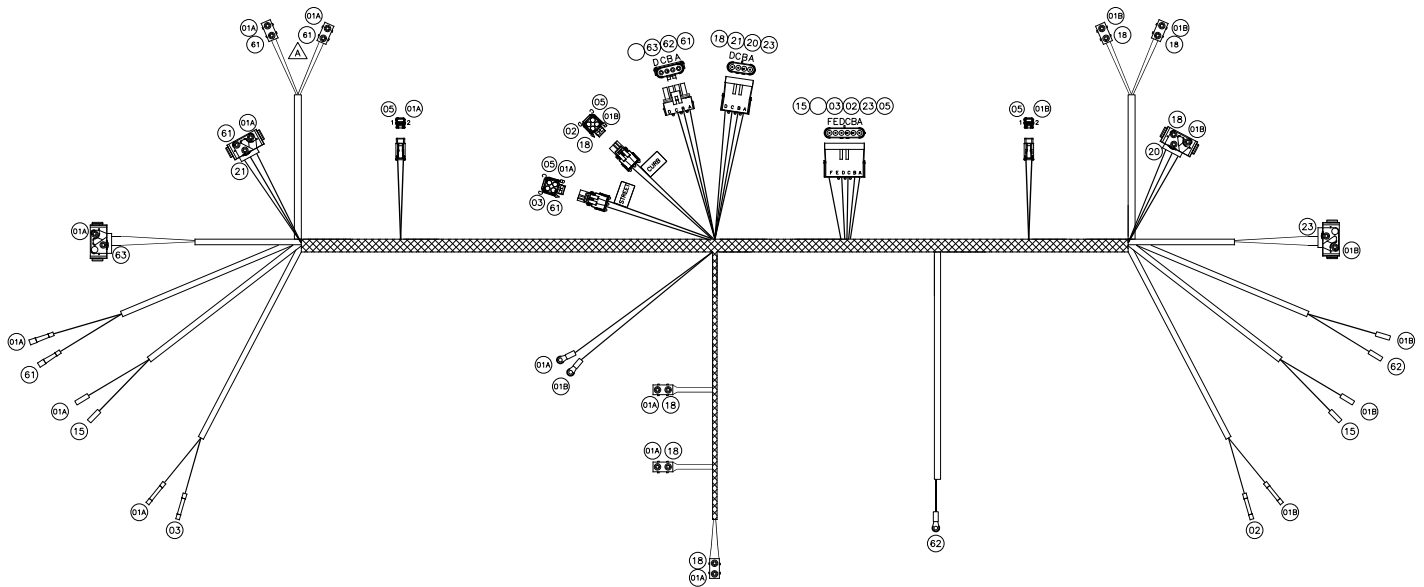


CONNECTOR PINOUT (BOTH ENDS)

PIN 1 - RED
PIN 2 - BLK
PIN 3 - WHT
PIN 4 - GRN

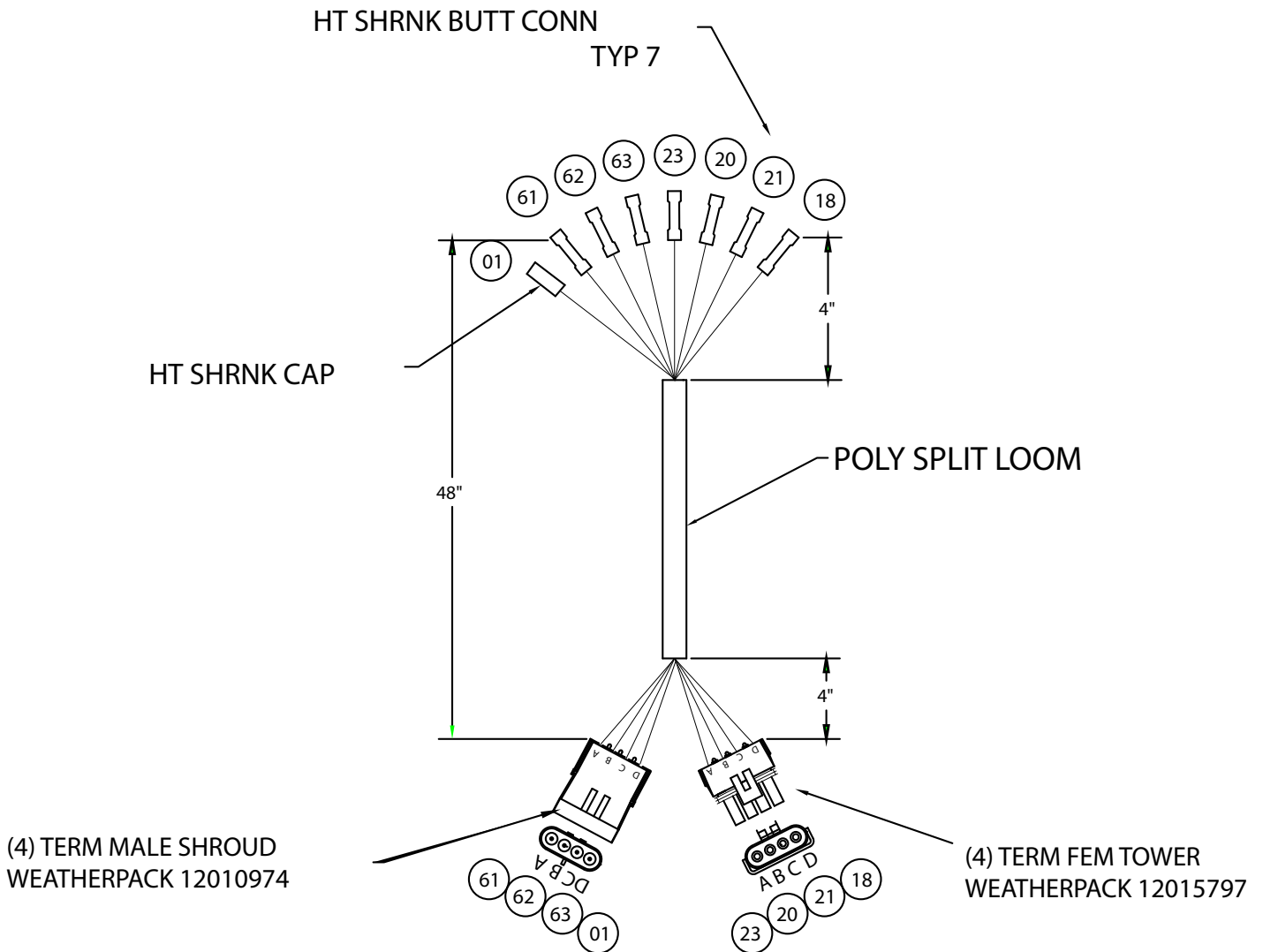
PN 75722
Wire Harness
T3 Side Pack
Extension

Wiring Harness: Rear - PN 75538



| PN 75538 | | | |
|------------------|------------------|----------------|-----------------------|
| CIRCUIT # | CIRCUIT | WIRE GA | WIRE COLOR |
| 14A | GROUND A | SEE DWG | BLACK WITH WHITE TEXT |
| 01B | GROUND B | SEE DWG | BLACK WITH WHITE TEXT |
| 02 | RH FLOOD LIGHT | SEE DWG | GREEN WITH BLACK TEXT |
| 03 | LH FLOOD LIGHT | SEE DWG | GREEN WITH BLACK TEXT |
| 05 | COMPT LIGHT C | SEE DWG | GREEN WITH BLACK TEXT |
| 15 | RH MARKER/TAIL | 16GA | GREEN WITH BLACK TEXT |
| 18 | RH MARKER/TAIL | SEE DWG | GREEN WITH BLACK TEXT |
| 20 | RH TURN SIGNAL | SEE DWG | GREEN WITH BLACK TEXT |
| 21 | LH TURN SIGNAL | SEE DWG | GREEN WITH BLACK TEXT |
| 23 | RH BACK UP LIGHT | SEE DWG | GREEN WITH BLACK TEXT |
| 61 | LH MARKER/TAIL | SEE DWG | GREEN WITH BLACK TEXT |
| 62 | BACK UP ALARM | 16GA | GREEN WITH BLACK TEXT |
| 63 | LH BACK UP LIGHT | SEE DWG | GREEN WITH BLACK TEXT |

Signal Light Harness - PN 85371



| PN 85371 | | | |
|-----------|------------------|---------|-----------------------|
| CIRCUIT # | CIRCUIT | WIRE GA | WIRE COLOR |
| 01 | GROUND | 14GA | BLACK WITH WHITE TEXT |
| 18 | RH MARKER/TAIL | 16GA | GREEN WITH BLACK TEXT |
| 20 | RH TURN SIGNAL | 16GA | GREEN WITH BLACK TEXT |
| 21 | LH TURN SIGNAL | 16GA | GREEN WITH BLACK TEXT |
| 23 | RH BACK UP LIGHT | 16GA | GREEN WITH BLACK TEXT |
| 61 | LH MARKER/TAIL | 16GA | GREEN WITH BLACK TEXT |
| 62 | BU ALARM/AUX | 16GA | GREEN WITH BLACK TEXT |
| 63 | LH BACK UP LIGHT | 16GA | GREEN WITH BLACK TEXT |

Welder Installation

When installing welders on Stellar® Mechanic body packages it is highly recommended that you install an electrical surge protector to the chassis battery. If the electrical surge protector is not installed on to the battery, your customer could experience failures to the Chassis wiring circuit and also to the Stellar Mechanic body package wiring circuits. This electrical surge protector will help protect the Chassis ECM (Electronic Control Module), Transmission TCM (Transmission Control Module) and the Crane Radio Remote system against any electrical surges or spikes caused by poor grounding or from operators using the rear work bench bumper as a welding area.

Electrical Circuit Grounding

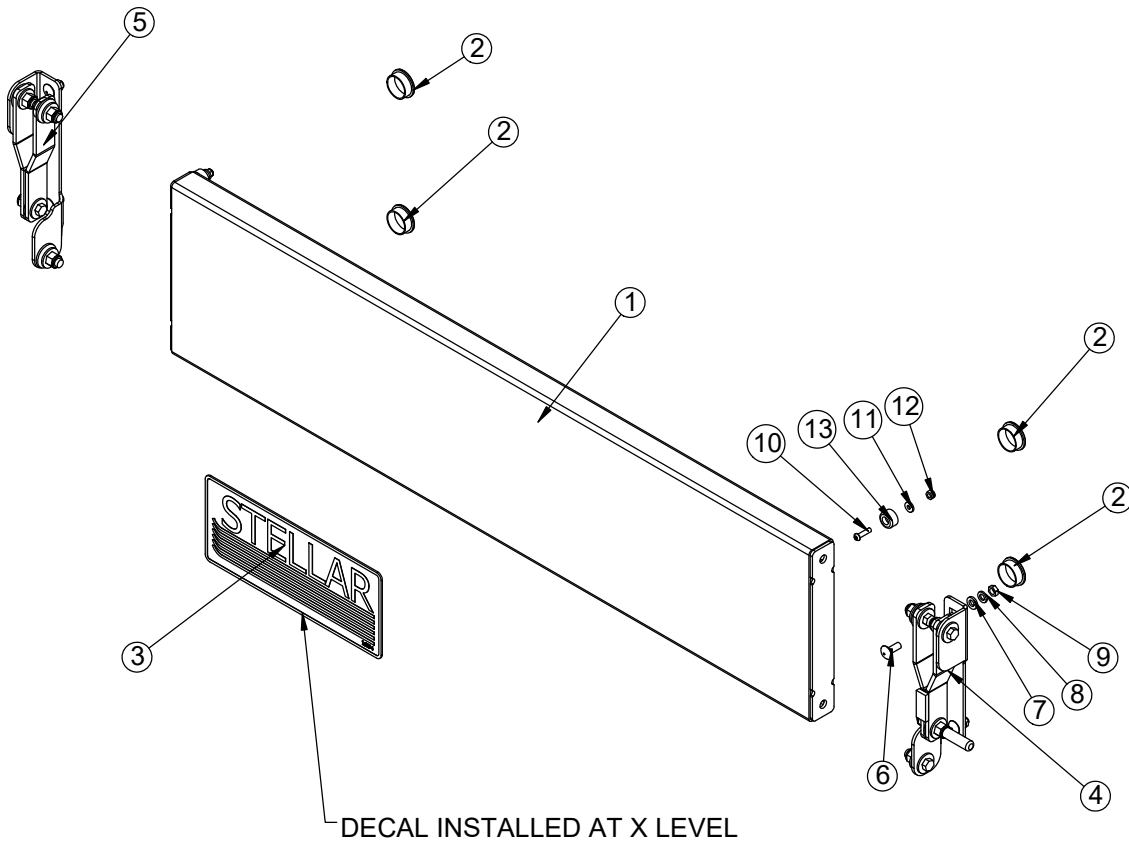
When installing product which requires 12 volt power to operate the equipment, always locate a good source for grounding the circuit. A majority of electrical failures are due to poor grounding. Poor grounding can cause intermittent operation of the equipment, electrical component failures and cause the equipment to not operate at all. Chassis manufacturers usually will have a ground strap which ties into the truck frame from the battery, but it is always a good idea to check each individual model to verify where the ground is located. If you are installing a body onto the chassis, never use the body as a ground source. If you add a crane or compressor to the body make sure the electrical grounds are routed to either the chassis frame or the chassis's main grounding source.

Chapter 4 - Assembly Drawings

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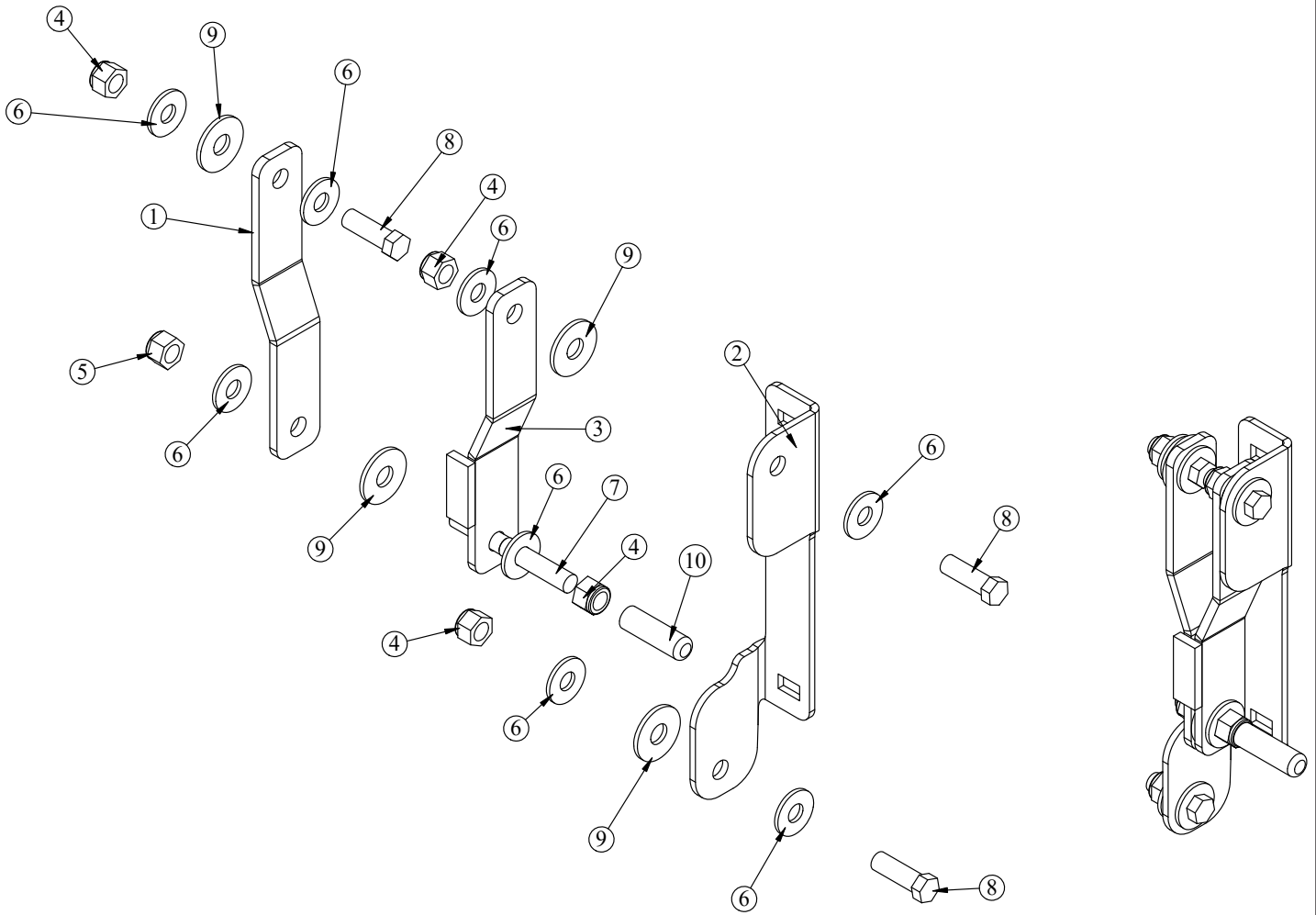
Aluminum Tailgate Assembly - PN 86100



| PN 86100 | | | |
|----------|--------|-------------------------------------|-----|
| ITEM | PART | DESCRIPTION | QTY |
| 1 | 86101 | TAILGATE 12.00X52.00 MECH AL BLK | 1 |
| 2 | 15851 | PLUG PLASTIC 1.50 HOLE 85985K29 | 4 |
| 3 | 16094 | DECAL STELLAR LOGO6.00X14.25REFLECT | 1 |
| 4 | 75917 | BRKT ASM RH TAILGATE MECH | 1 |
| 5 | 75918 | BRKT ASM LH TAILGATE MECH | 1 |
| 6 | 113230 | BOLT CARRIAGE 0.38-16X1.00 SS | 4 |
| 7 | 66182 | WASHER 0.38 BONDED SEALING NEO BACK | 4 |
| 8 | 0523 | WASHER 0.38 LOCK | 4 |
| 9 | 84972 | NUT 0.38-16 HH JAM | 4 |
| 10 | C6022 | CAP SCR 0.25-20X1.00 BTNHD SS | 2 |
| 11 | 41047 | WASHER 0.25 BONDED SEALING NEO BACK | 2 |
| 12 | 0333 | NUT 0.25-20 HHGR5 NYLOC | 2 |
| 13 | C4726 | BUMPER RUBBER 1.00 W/WASHER 0.531H | 2 |
| REV. C | | | |

NOTES:
HARDWARE INCLUDED WITH INSTALL KIT: 100141.

Right Tailgate Arm Assembly - PN 75917

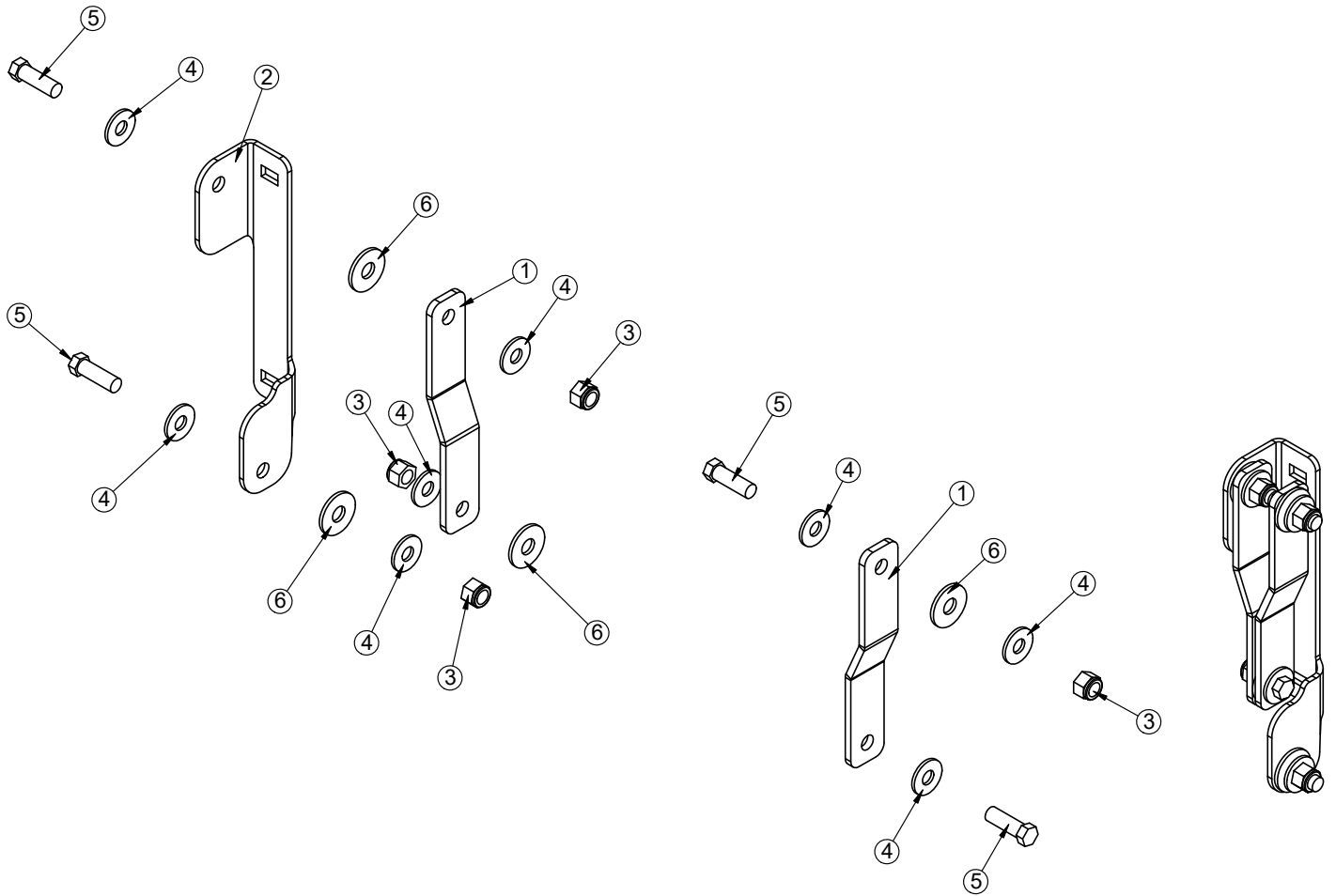


PN 75917

| ITEM | PART | DESCRIPTION | QTY |
|------|-------|---|-----|
| 1 | 15846 | BRKT TAILGATE STOP FOLD DOWN STD PC BLACK | 1 |
| 2 | 15847 | BRKT TAILGATE MOUNT RH | 1 |
| 3 | 15849 | BRKT TAILGATE WLDMT STOP STD PC BLACK | 1 |
| 4 | 22164 | NUT 0.50-13 HH NYLOC SS | 4 |
| 5 | 22165 | NUT 0.50-13 HH JAM NYLOC SS | 1 |
| 6 | 22168 | WASHER 0.50 USS FLAT SS | 8 |
| 7 | 22169 | STUD .50-13X4.00X1.75THRD | 1 |
| 8 | 22170 | CAP SCR 0.50-13X1.50 HHGR5 SS | 3 |
| 9 | C4516 | WASHER 0.56IDX1.50ODX0.13 THK NYLON | 4 |
| 10 | C5587 | CAP PLASTIC 0.375IDX0.50ODX2.00LONG | 1 |

REV. F

Left Tailgate Arm Assembly - PN 75918



PN 75918

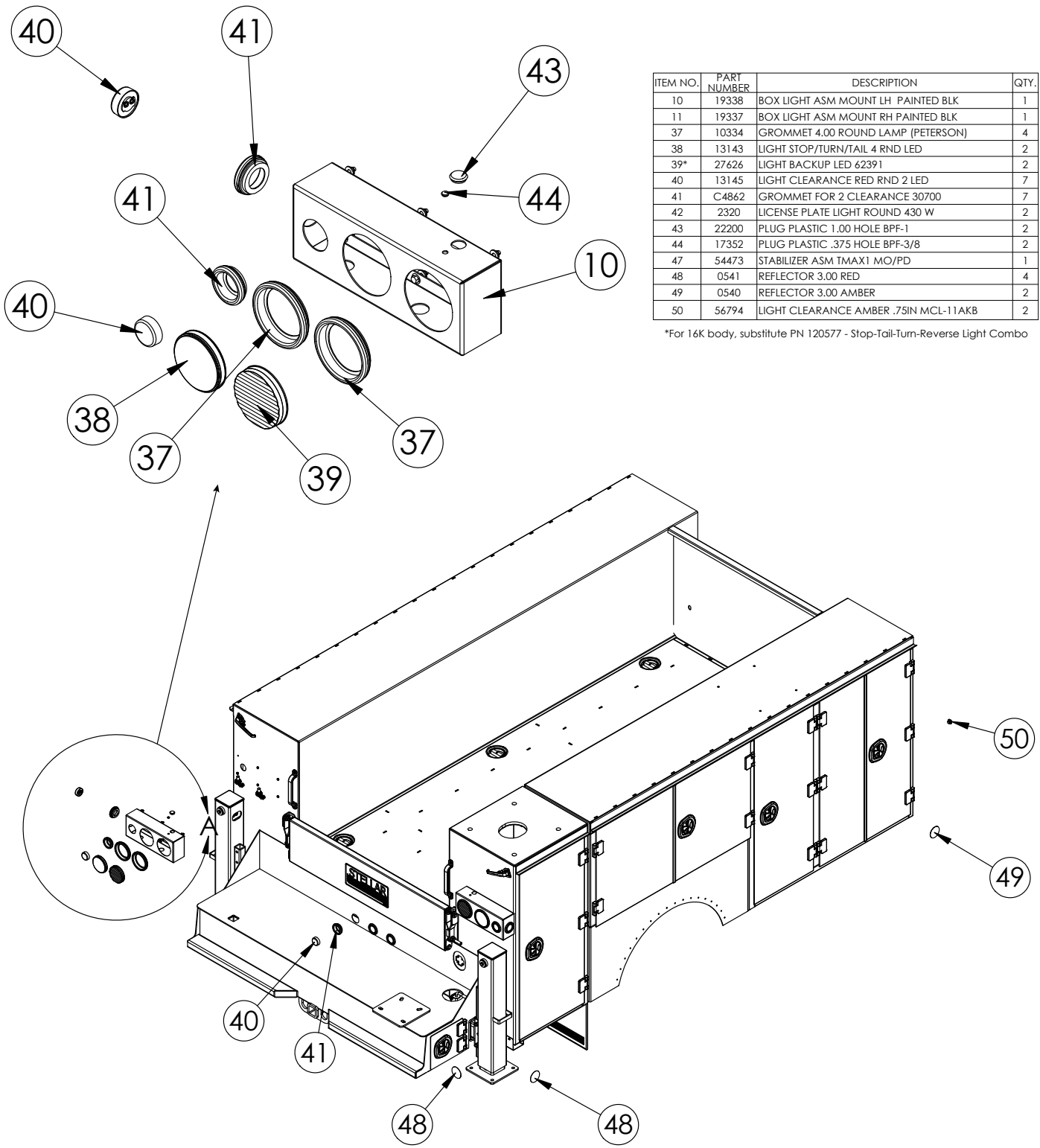
| ITEM | PART | DESCRIPTION | QTY |
|------|-------|---|-----|
| 1 | 15846 | BRKT TAILGATE STOP FOLD DOWN STD PC BLACK | 2 |
| 2 | 15848 | BRKT TAILGATE MOUNT LH | 1 |
| 3 | 22164 | NUT 0.50-13 HH NYLOC SS | 4 |
| 4 | 22168 | WASHER 0.50 USS FLAT SS | 8 |
| 5 | 22170 | CAP SCR 0.50-13X1.50 HHGR5 SS | 4 |
| 6 | C4516 | WASHER 0.56IDX1.50ODX0.13 THK NYLON | 4 |

REV. F

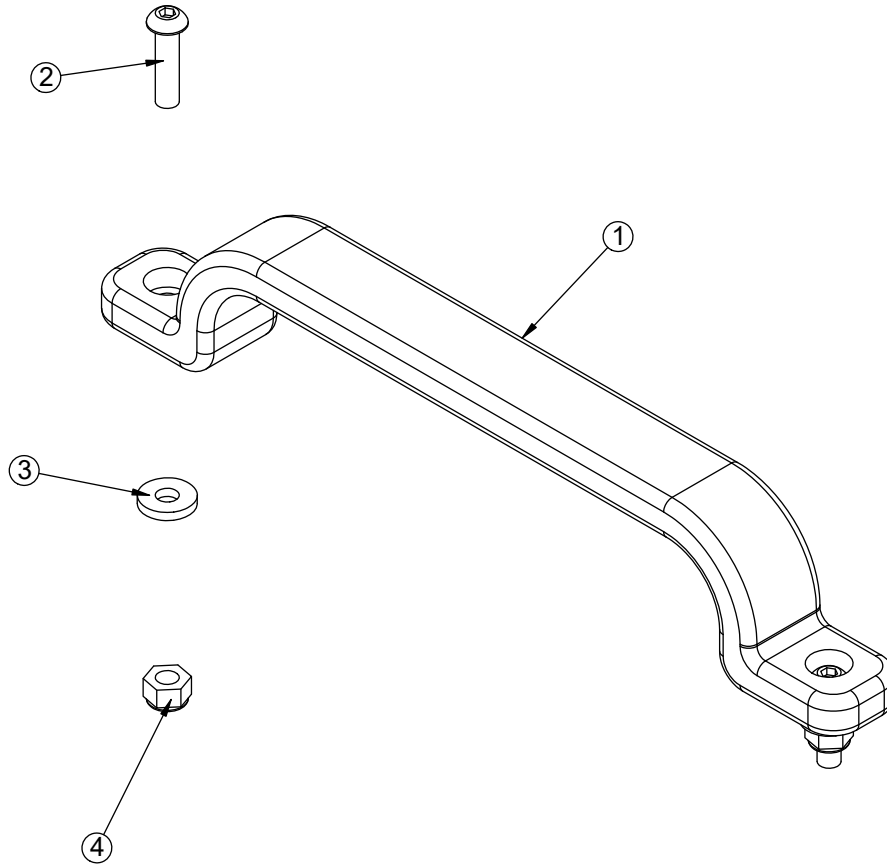
Light Box/Reflector Assembly

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|---------------------------------------|------|
| 10 | 19338 | BOX LIGHT ASM MOUNT LH PAINTED BLK | 1 |
| 11 | 19337 | BOX LIGHT ASM MOUNT RH PAINTED BLK | 1 |
| 37 | 10334 | GROMMET 4.00 ROUND LAMP (PETERSON) | 4 |
| 38 | 13143 | LIGHT STOP/TURN/TAIL 4 RND LED | 2 |
| 39* | 27626 | LIGHT BACKUP LED 62391 | 2 |
| 40 | 13145 | LIGHT CLEARANCE RED RND 2 LED | 7 |
| 41 | C4862 | GROMMET FOR 2 CLEARANCE 30700 | 7 |
| 42 | 2320 | LICENSE PLATE LIGHT ROUND 430 W | 2 |
| 43 | 22200 | PLUG PLASTIC 1.00 HOLE BPF-1 | 2 |
| 44 | 17352 | PLUG PLASTIC .375 HOLE BPF-3/8 | 2 |
| 47 | 54473 | STABILIZER ASM TMAX1 MO/PD | 1 |
| 48 | 0541 | REFLECTOR 3.00 RED | 4 |
| 49 | 0540 | REFLECTOR 3.00 AMBER | 2 |
| 50 | 56794 | LIGHT CLEARANCE AMBER .75IN MCL-11AKB | 2 |

*For 16K body, substitute PN 120577 - Stop-Tail-Turn-Reverse Light Combo

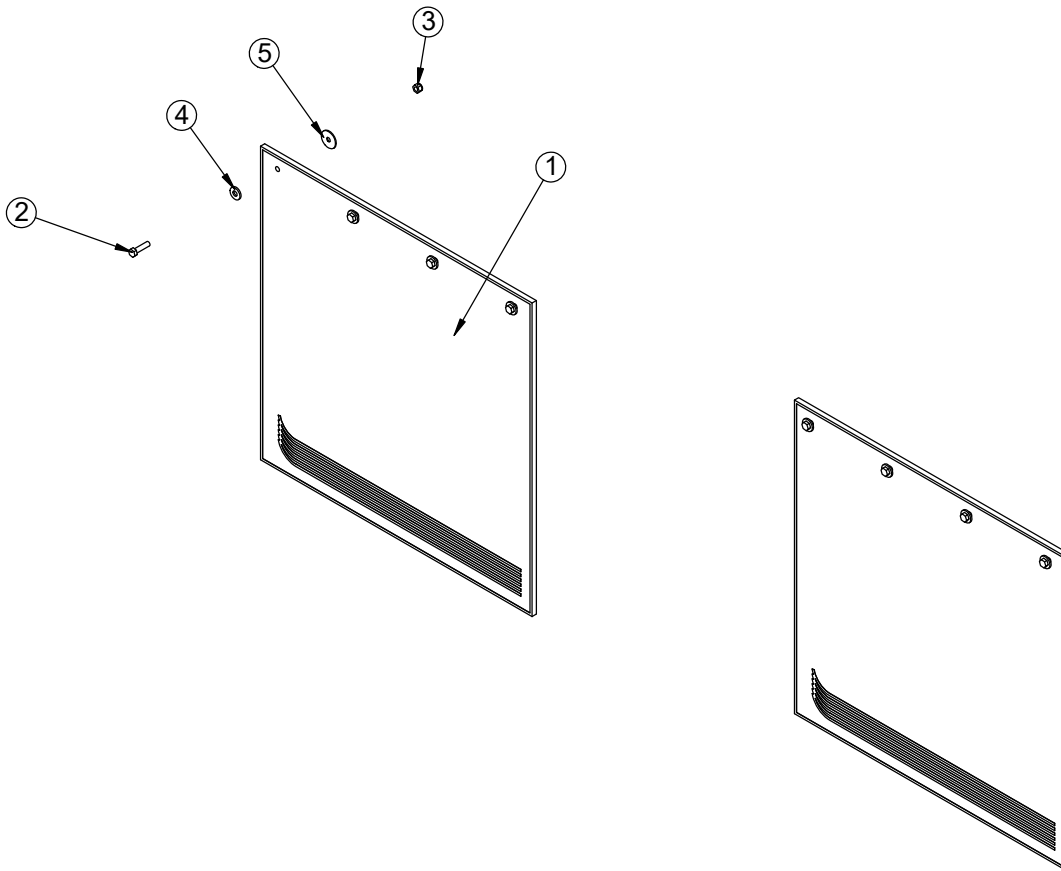


Grab Handle Assembly - PN 54547



| PN 54547 | | | |
|----------|-------|-------------------------------------|-----|
| ITEM | PART | DESCRIPTION | QTY |
| 1 | 13489 | GRAB HANDLE 11 BLACK AH4303 | 1 |
| 2 | C6022 | CAP SCR 0.25-20X1.00 BTNHD SS | 2 |
| 3 | 41047 | WASHER 0.25 BONDED SEALING NEO BACK | 2 |
| 4 | 0333 | NUT 0.25-20 HHGR5 NYLOC | 2 |
| REV. A | | | |

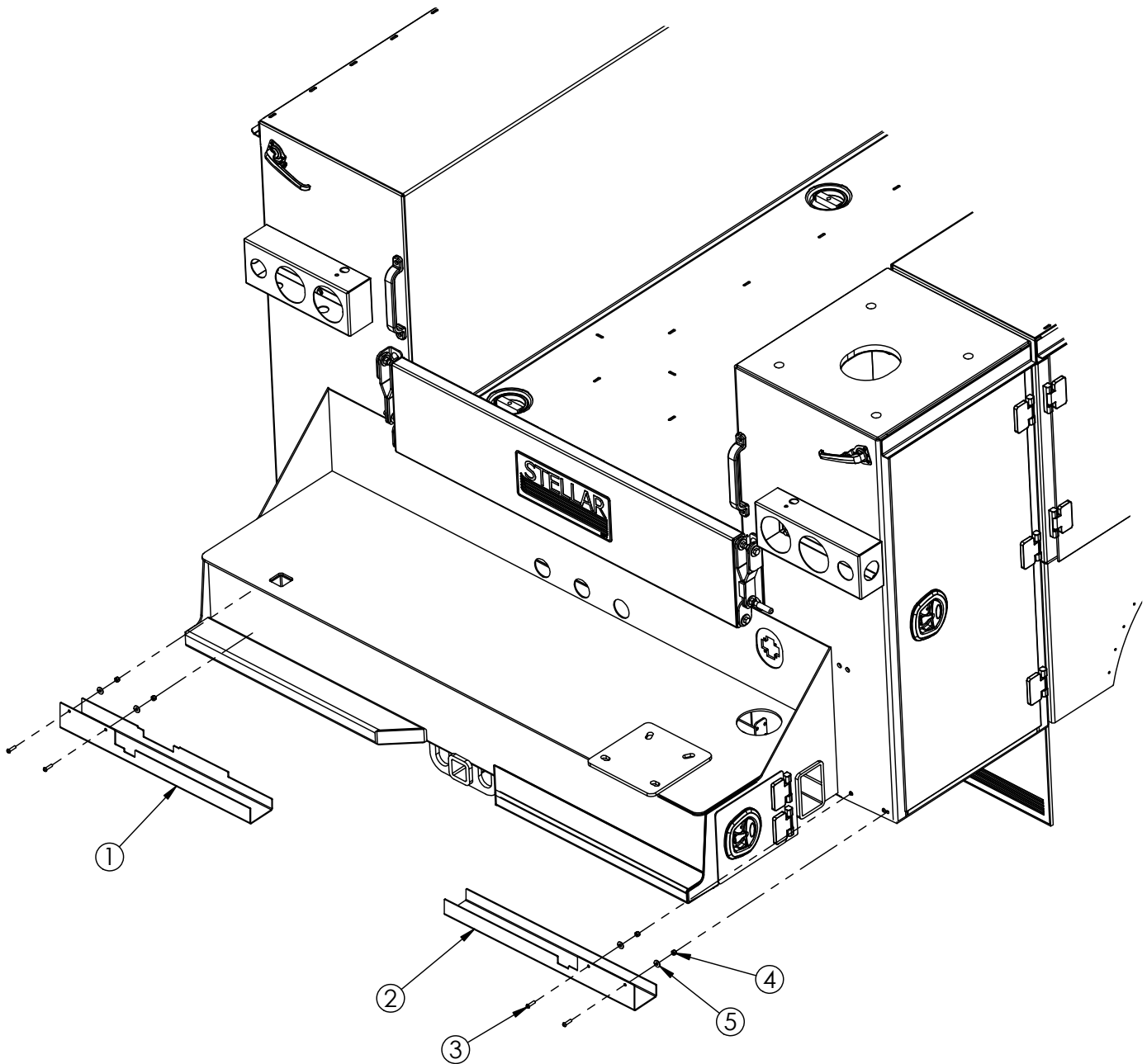
Mud Flap Assembly - PN 19494



| PN 19494 | | | |
|----------|-------|------------------------------|-----|
| ITEM | PART | DESCRIPTION | QTY |
| 1 | C4821 | MUD FLAP 24.00X24.00 STELLAR | 2 |
| 2 | 0485 | CAP SCR 0.31-18X1.25 HHGR5 | 8 |
| 3 | 0342 | NUT 0.31-18 HHGR5 NYLOC | 8 |
| 4 | D0607 | WASHER 0.31 BONDED | 8 |
| 5 | C2225 | WASHER 0.31 FENDER 1.25OD | 8 |
| REV. B | | | |

NOTE:
HARDWARE INCLUDED IN KIT: 131520.

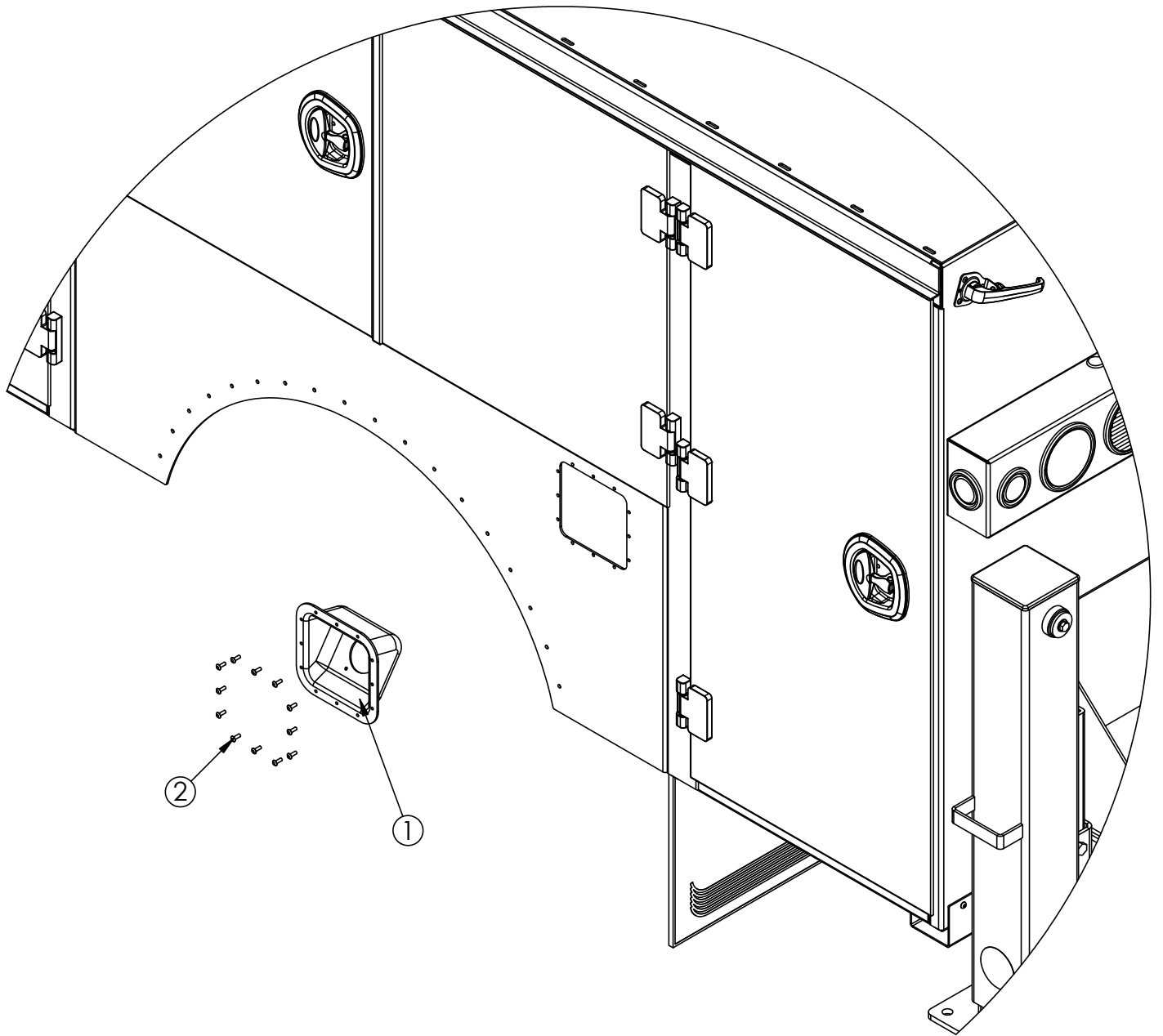
Harness Guard Kit Assembly - PN 54549



PN 54549

| ITEM | PART | DESCRIPTION | QTY |
|--------|-------|-------------------------------------|-----|
| 1 | 16727 | CHANNEL HARNESS GUARD LH | 1 |
| 2 | 16728 | CHANNEL HARNESS GUARD RH | 1 |
| 3 | C6022 | CAP SCR 0.25-20X1.00 BTNHD SS | 4 |
| 4 | 30659 | NUT 0.25-20 HH NYLOC SS | 4 |
| 5 | 41047 | WASHER 0.25 BONDED SEALING NEO BACK | 4 |
| REV. A | | | |

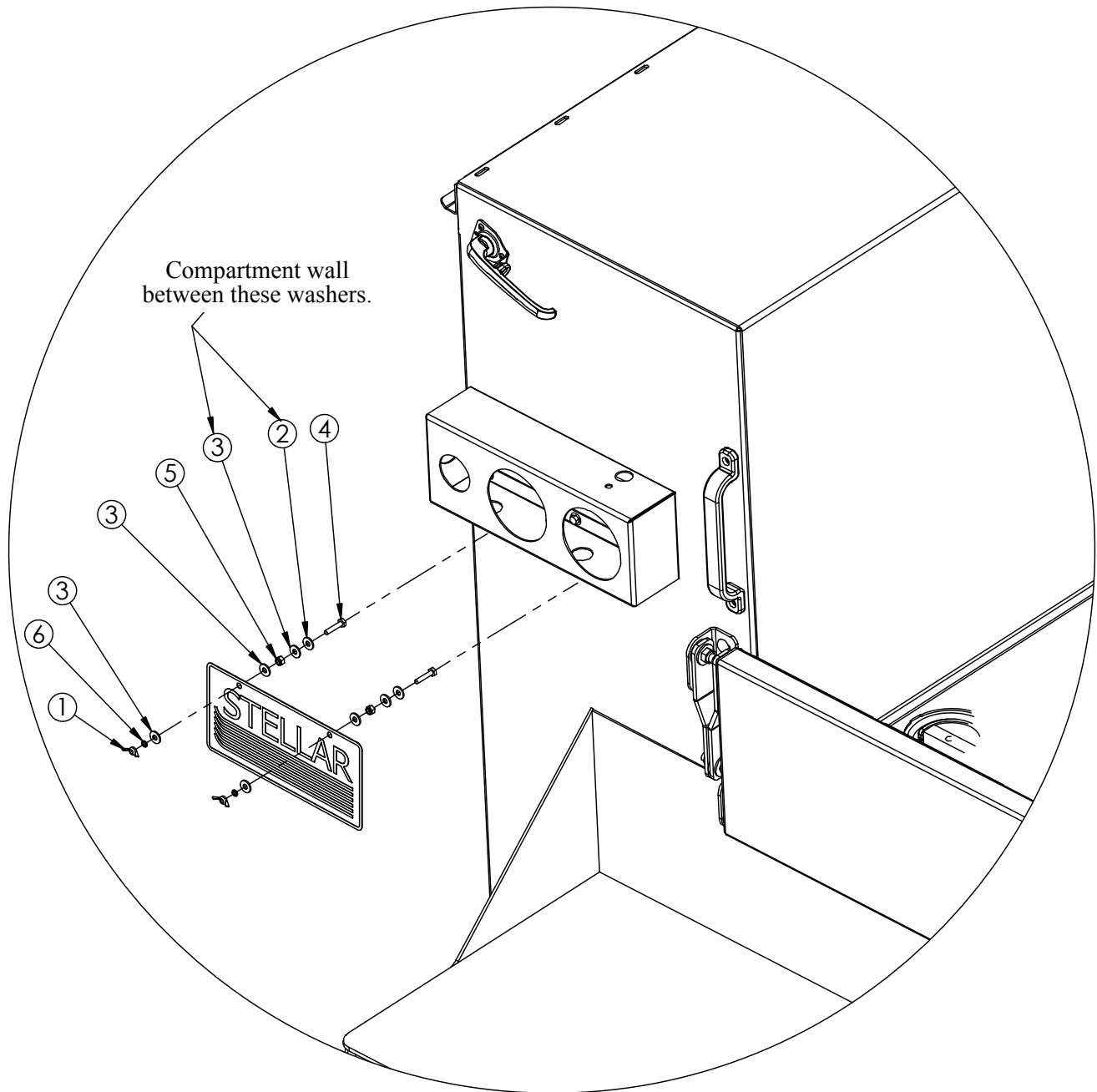
Ford Fuel Fill Assembly (TMAX1) - PN 54715



PN 54715

| ITEM | PART | DESCRIPTION | QTY |
|--------|-------|-------------------------------------|-----|
| 1 | C4884 | FUEL FILL FORD PLASTIC | 1 |
| 2 | 11754 | RIVET SS 0.19X0.063-0.437 MGLP-U6-E | 12 |
| REV. B | | | |

License Plate Hardware Assembly - PN 54548



PN 54548

| ITEM | PART | DESCRIPTION | QTY |
|------|--------|--|-----|
| 1 | 0654 | NUT 0.25-20 WING | 2 |
| 2 | 41047 | WASHER 0.25 BONDED SEALING NEO BACK | 2 |
| 3 | 0340 | WASHER 0.25 USS FLAT | 6 |
| 4 | 124465 | CAP SCR 0.25-20X1.50 HHGR5 FULL THREAD | 2 |
| 5 | 0333 | NUT 0.25-20 HHGR5 NYLOC | 2 |
| 6 | 0521 | WASHER 0.25 LOCK | 2 |

REV. B



Subject to Change without Notification.
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